



REMOTE ENGINE THROTTLE MODEL: ETA400





26 Southern Blvd., Nesconset, NY 11767
TEL 631.724.8888 FAX 631.360.9727 TOLL FREE 1.800.645.0074

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INTRODUCTION

Overview

The InfinityPRO series of remote engine throttles use optical technology. There is no potentiometer, electromechanical switch, or mechanical stop. The engine RPM control signal is set at idle when power is applied regardless of the control knob position.

The throttle uses an Infrared Encoder (IRE) to detect the direction and speed of the control knob when it is rotated. The electrical signal from the encoder is interpreted by the microprocessor and the engine RPM control signal is adjusted. The InfinityPRO responds to how fast the control knob is rotated and increases or decreases the engine RPM proportionally.

Pressing the idle button immediately sets the engine RPM to idle.

The InfinityPRO is programmed to interface with a specific type of engine. It can be preprogrammed from the factory or programmed at installation as required with an FRC field programming unit.

Features

Always Starts From Idle RPM

No Mechanical Stops

Senses How Fast the Control Knob is Rotated

Interlock Signal Recognition

Provides Throttle Enable Signal

Idle Button

Field Programmable for Engine Type

Multiple Remote Throttles (Option)

Remote to a Primary FRC Governor (Option)

FIELD PROGRAMMING UNIT

The InfinityPRO is programmed to interface with a specific type of engine. It can be pre-programmed from the factory or programmed in the field for some engines as required.

The FRC programming unit (P/N ETA500) can be used to check or program the InfinityPRO for the following engine types.

MODEL	ENGINE	PROGRAM CODE
ETA400	Generic	19
ETA401	Cummins IS Series	1
ETA402	Detroit Diesel (Series 50 and 60	0) 2
ETA404-A	Navistar	13
ETA404-D	Navistar MaxxForce	4
ETA405	Caterpillar	5
ETA406-A	Ford 7.3L	6
ETA406-B*	Ford 6.0L, 6.4L	12
ETA407	Mack	7
ETA408-B	Scania P, R, and T series	6
ETA409*	GMC	9
ETA410-A	Mercedes	10

^{*} **Note:** An adapter and cable assembly replaces the basic InfinityPRO cable when connecting the throttle to a Ford 6.0 or GMC engine.

The following engine types are not programmable and must be set at FRC.

ETA408-A Scania

ETA410-B Mercedes Euro

ETA418 Iveco

Program Check/Change

- 1. Connect the programming unit cable to the ETA400 throttle.
- 2. Press the power button to ON.
- 3. The throttle programmed model number will show in the display.
- 4. Press the IDLE button on the throttle to change the model number and program it for the correct engine.
- 5. Press the power button to OFF and disconnect the throttle.

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INSTALLATION

There are three screws in the knob. One slotted head screw is the detent adjustment for the knob and is set at the factory. This screw should not be adjusted in the field. The two socket head set screws are used to secure the control knob on the outer shaft.

Refer to Figure 1 for component nomenclature and dimensions.

Tools Required

Drill Motor (with 7/8" bit)

3/32 Inch Hex Wrench

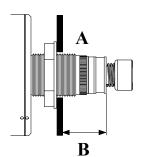
1-1/8 Inch Open End Wrench

Pre-Installation

- 1. Mark location for mounting hole. (The decal supplied with the InfinityPRO is 3.25-in. high by 3-in. wide. Allow for clearance around the mounting hole location.)
- 2. Drill a **0.875"** (7/8") diameter hole in mounting surface.
- 3. Remove control knob by loosening two set screws.
- 4. Remove outer nut from nipple.

Install Remote Throttle

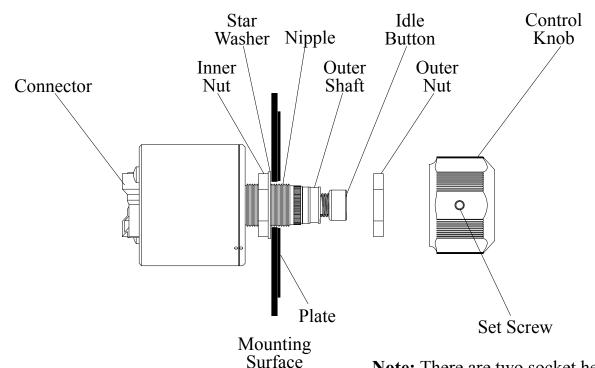
- 1. Set inner nut and star washer to allow 0.85-inch (approximately one thread) to be exposed after outer nut is tightened.
- 2. Install InfinityPro plate, install and tighten outer nut.
- 3. Slide control knob over idle button and onto outer shaft. Ensure that there is clearance between the back of the knob, nut, and mounting surface. (The knob should spin freely.) If there is any rubbing, reset the position of both nuts per step 1.
- 4. Tighten two socket head set screws.
- 5. Connect cables. (Refer to Wiring section.)



A Drill a 0.875" hole in the mounting surface.

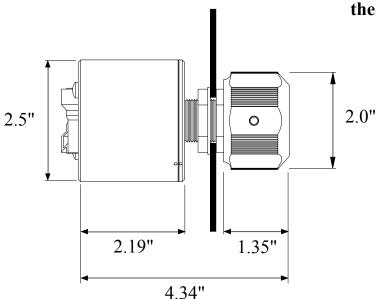
B

Position the inner nut so that this dimension is 0.85". This will leave approximately one thread exposed after the outer nut is tightened.



Note: There are two socket head set screws 120° apart that hold the control knob on the outer shaft.

Do not adjust the slotted head screw.



Note: The panel decal for the InfinityPRO is 3.25" high by 3" wide.

Figure 1. ETA Nomenclature and Dimensions

OPERATION

The InfinityPRO throttle always starts from idle when the pump interlock signal is recognized regardless of the control knob position. It senses how fast the control knob is rotated and increase or decrease the engine RPM proportionally.

If the control knob is rotated quickly; the RPM changes quickly.

If the control knob is rotated slowly; the RPM changes slowly.

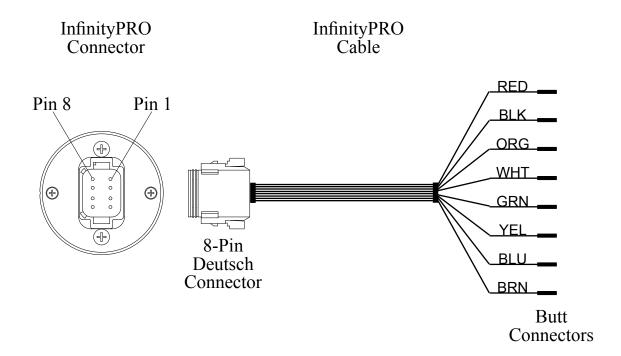
- Rotate the control knob clockwise to increase engine RPM.
- Rotate the control knob counterclockwise to decrease engine RPM.
- Press the red IDLE button to immediately return the engine to idle.

WIRING

The following figures include the schematics, wiring diagrams, block diagrams, and cable for the InfinityPRO remote throttle.

Connector and Cable

Note: An adapter and cable assembly replaces the basic **InfinityPRO** cable when connecting the throttle to a GMAC engine. Refer to the engine specific wiring diagram.



InfinityPRO Connector/Cable				
Pin	Wire Color	<u>Description</u>		
1	Red	Supply Voltage (9 - 30 VDC)		
2	Black	Ground		
3	Orange	+5 VDC Reference From ECM		
4	White	Throttle Signal To ECM		
5	Green	Signal Return From ECM		
6	Yellow	Interlock Input (12 or 24 VDC)		
7	Blue	Throttle Enable Signal (or IVS)		
8	Brown	Foot Pedal Signal Input		

Note: Not all wires are used for all engines. Refer to the engine specific wiring diagram for InfinityPRO interface connections.

Cummins Harness Connections

Interface Information

The ECM Remote Accelerator (Throttle) Option has to be set to ON. The diagnostic tool cannot be used to do this, an Insight service tool must be used. Refer to an authorized dealer to program this option.

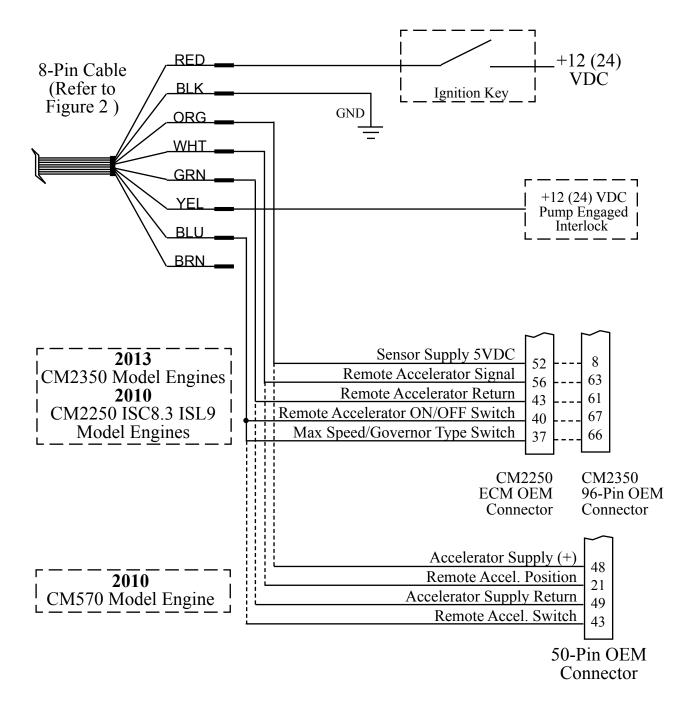


Figure 3. Cummins ETA401 Wiring (Sheet 1 of 2)

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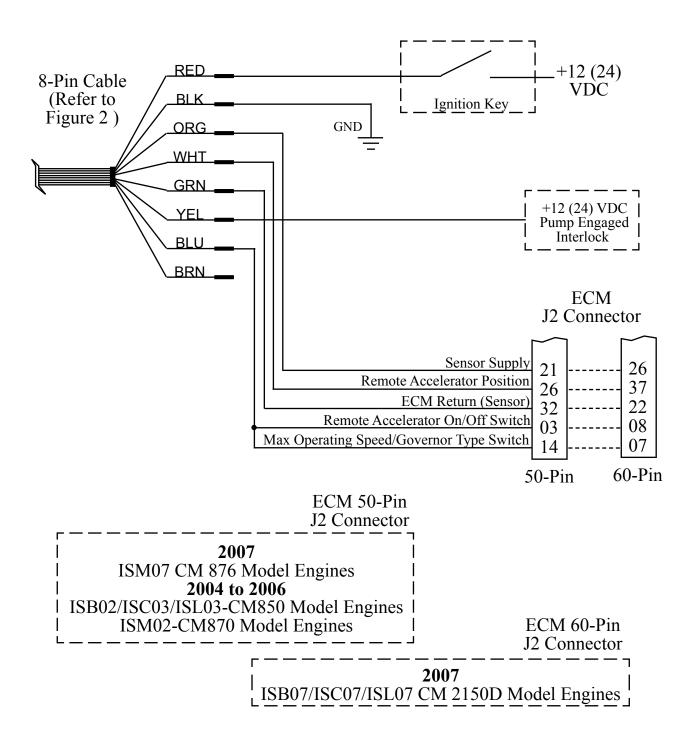


Figure 3. Cummins ETA401 Wiring (Sheet 2 of 2)

Detroit Diesel (Series 50 and 60) Harness Connections

Interface Information

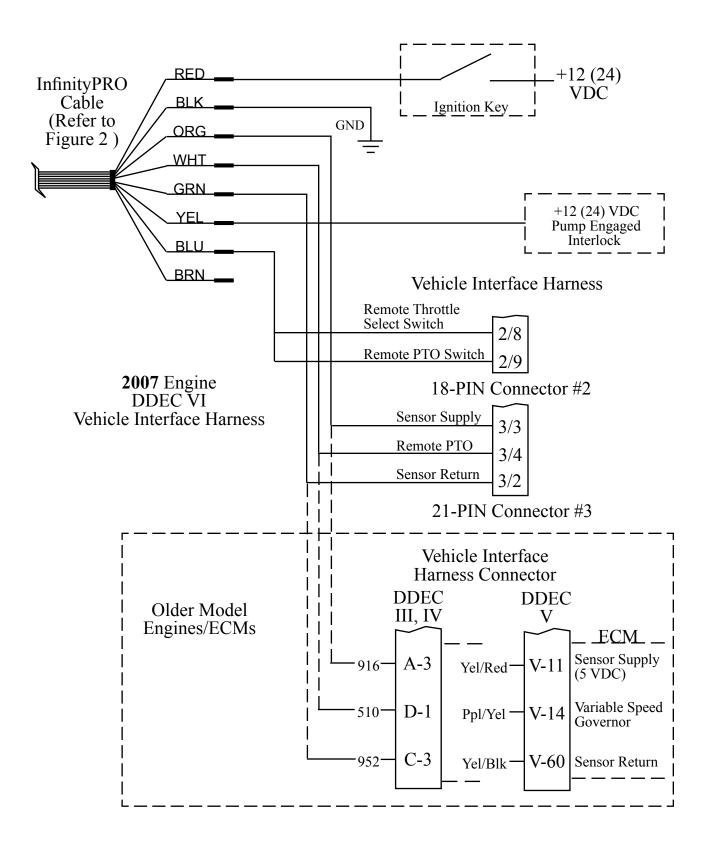


Figure 4. Detroit Diesel (Series 50 and 60) ETA402 Wiring

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Navistar Harness Connections

Interface Information

The ECM must be programmed for remote variable throttle operation.

Voltage Control Post 2007 MAXXFORCE 7, DT, 9, 10, 11, and 13 Engines

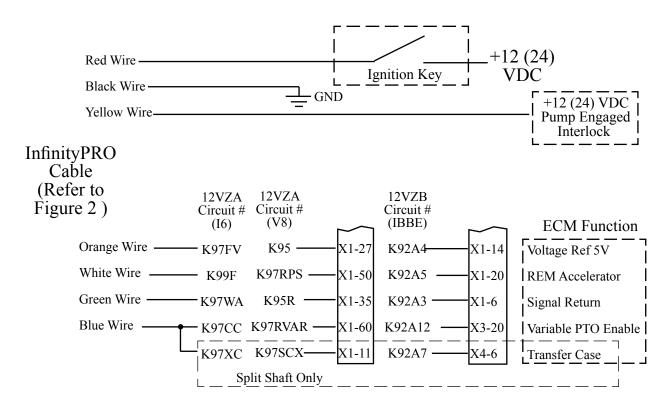


Figure 5. Navistar ETA404 Wiring

Caterpillar Harness Connections

Interface Information

The ECM Remote Throttle Option has to be enabled. Refer to an authorized dealer to program this option.

<u>C7,C9,C10,C11,C12,C13,C15</u> Engine Interface

Engines with 70-pin OEM connector.

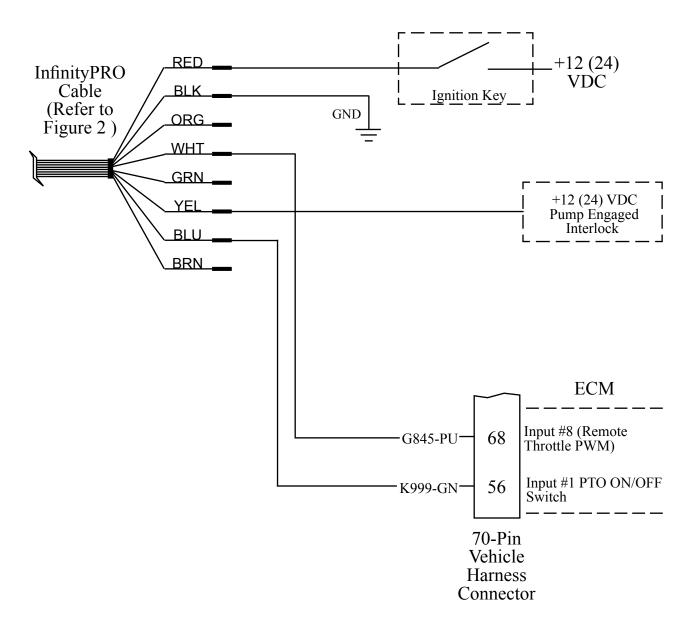


Figure 6. Caterpillar ETA405 Wiring (Sheet 1 of 3)

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C10, C12 Engine Interface

Engines with 40-pin OEM connector.

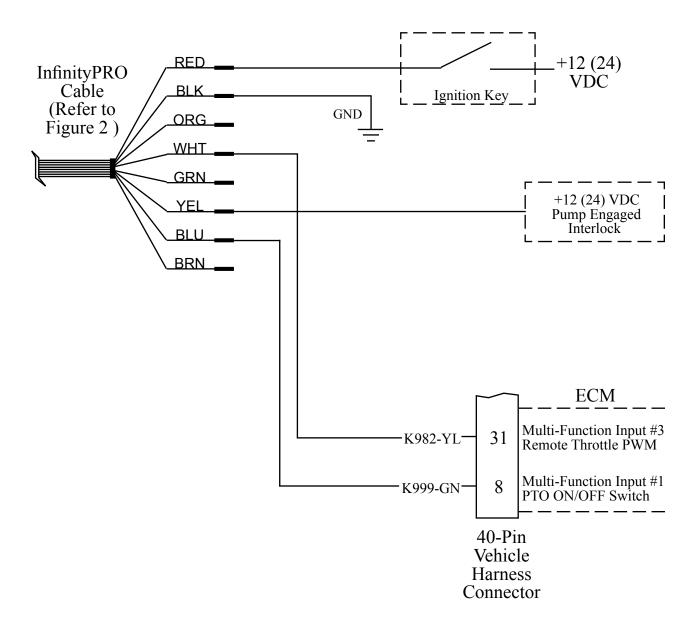


Figure 6. Caterpillar ETA405 Wiring (Sheet 2 of 3)

Older Engine Interface

Engines with 40-pin OEM connector.

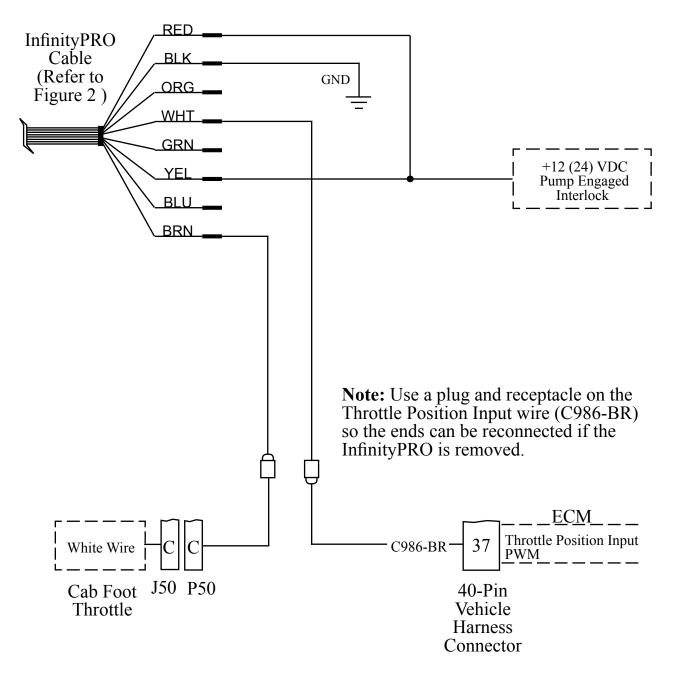


Figure 6. Caterpillar ETA405 Wiring (Sheet 3 of 3)

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Ford Harness Connections

7.3L Power Stroke Engine Interface

The InfinityPRO cable needs to be wired to the cab foot throttle harness. Use a voltmeter to determine which pins are 5 V Reference, Idle Validation, and Engine Control Signal.

Idle Validation will be at ground. When the foot pedal is pressed it will rise to 12 VDC.

Engine Control Signal will be 0.6 volts at idle and rise to approximately 2.7 volts as the foot pedal is pressed.

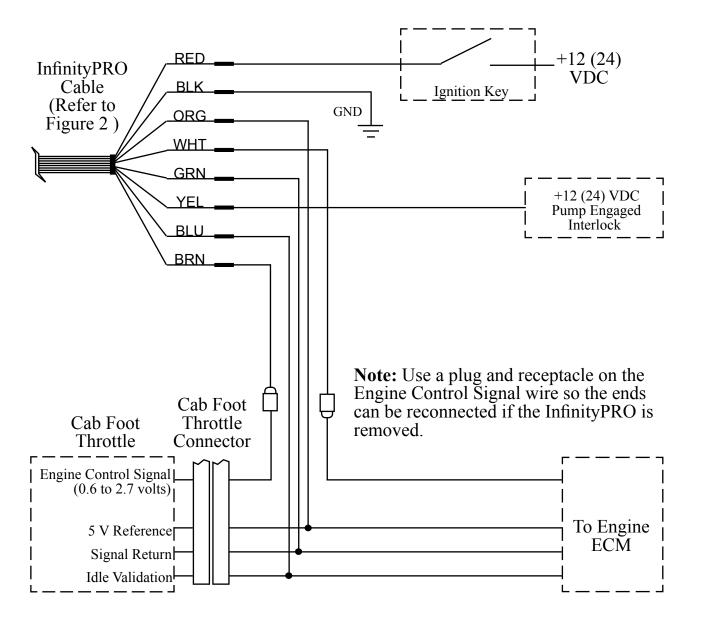


Figure 7A. Ford 7.3L ETA406-A Wiring

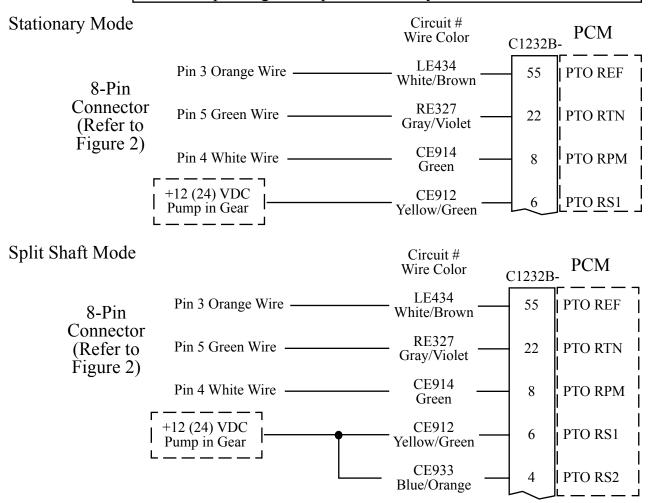
2011 Model F-250/350/450/550 - 6.7L Diesel Engines

Stationary Elevated Idle Control (SEIC)

Note: Do not press the accelerator or service brake pedal when engaging the fire pump, this prevents the switch into SEIC.

Note: Refer to Figure 2. ETA Connector and Cable for power and interlock wire connections.

Access wires for SEIC are located in cabin, tagged and bundled above the parking brake pedal assembly behind datalink connector.



Split Shaft Mode is activated by applying supply voltage to both the PTORS1 and PTORS2 PCM circuits simultaneously.

- 1. Assure engine is running and fully warmed-up.
- 2. Apply parking brake.
- 3. Transmission in neutral to disengage drive wheels.
- 4. With foot off brake and accelerator, switch Split-Shaft PTO on.
- 5. Without pressing the brake, shift transmission into drive. If vehicle unexpectedly lurches or moves, immediately press brake pedal and shift transmission into park or neutral to secure vehicle. 6. Engage PTO load.

Once the system enablers are met voltage may be added to the SEIC system for activation. If power is applied prior to the enablers being met, a system error may occur, and the SEIC system will have to be reset.

If an SEIC disabler occurs the engine requires a change-of-state, meaning the operator is required to turn off voltage to the PTO-Request circuit, and back on again to re-invoke SEIC and PTO operation.

Mack Harness Connections

Interface Information

The infintyPRO cable needs to be wired to the cab foot throttle harness. Use a voltmeter to determine which pins are 5 V Reference and Engine Control Signal.

Engine Control Signal will be 0.7 volts at idle and rise to approximately 3.8 volts as the foot pedal is pressed.

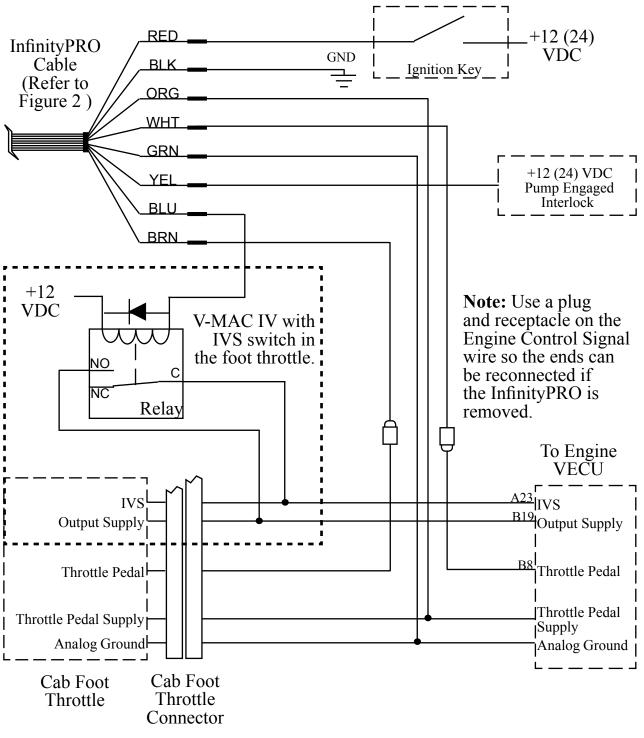


Figure 8. Mack ETA407 Wiring

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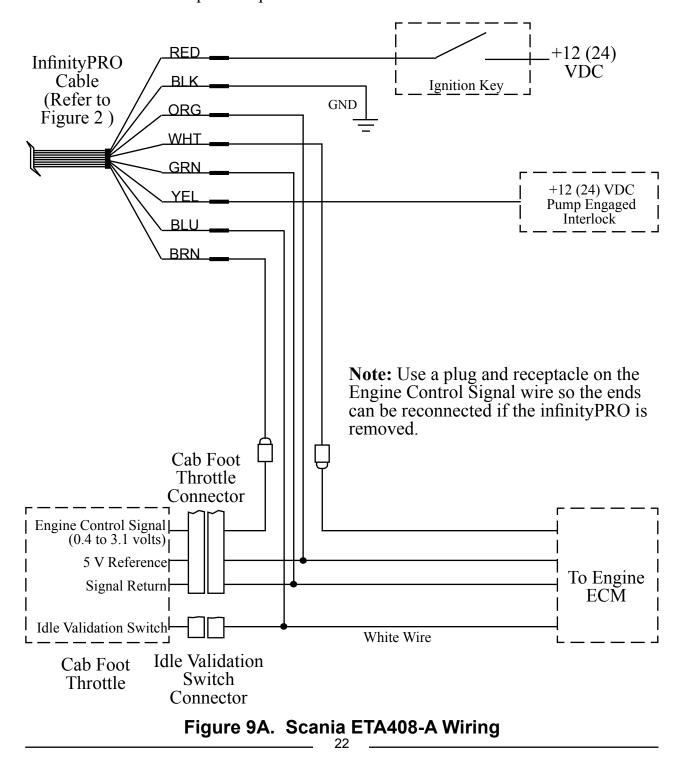
Scania Harness Connections ETA408-A

Interface Information

The infintyPRO cable needs to be wired to the cab foot throttle harness. Use a voltmeter to determine which pins are 5 V Reference, Idle Validation Switch, and Engine Control Signal.

Idle Validation Switch (white wire) will be at 24 VDC. When the foot pedal is pressed it will drop to ground.

Engine Control Signal will be 0.4 volts at idle and rise to approximately 3.1 volts as the foot pedal is pressed.



Scania IVS Set Point Adjustment ETA408-A

This procedure is provided as instructions for changing the IVS set point. The set point will establish the voltage level on pin 4 (white wire) that will cause the IVS output at pin 7 (blue wire) to be set to ground.

- 1. Connect a voltmeter to ETA408 pin 4 (white wire) to monitor the Engine Control Signal output voltage level from the ETA408 to the ECM.
- 2. Have the engine running and the pump engaged interlock circuit closed.
- 3. Press and hold the IDLE button, wait for 10 seconds.
- 4. Hold the IDLE button in and rotate the control knob to obtain the desired output voltage level at pin 4.
- 5. Release the IDLE button to store the new IVS set point in the memory.

Scania Harness Connections ETA408-B

Interface Information

For use on P, R, and T-series trucks equipped with a bodywork control unit (BWS). Connector C259 is available on all vehicles ordered with any of the bodywork options. It is located on the plate for the electrical bodywork interface for body builders. Connector C259 is white and has 21 pins. (February 2005 and newer.)

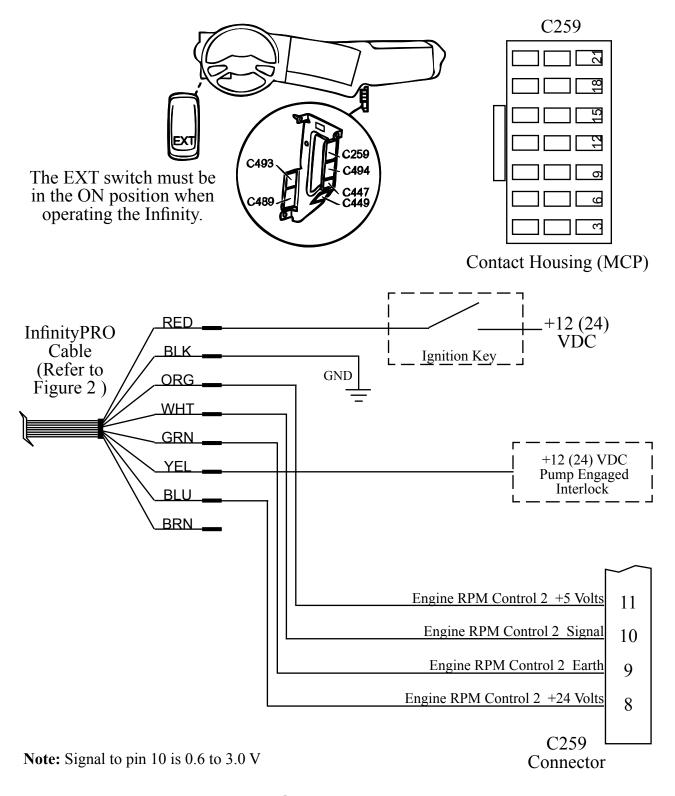


Figure 9B. Scania ETA408-B Wiring

GMC Harness Connections

Interface Information

An adapter and cable assembly is needed to interface the ETA409 with GMC engines. There are multiple types available for diesel or gas in variations that depend on the model and year of the engine.

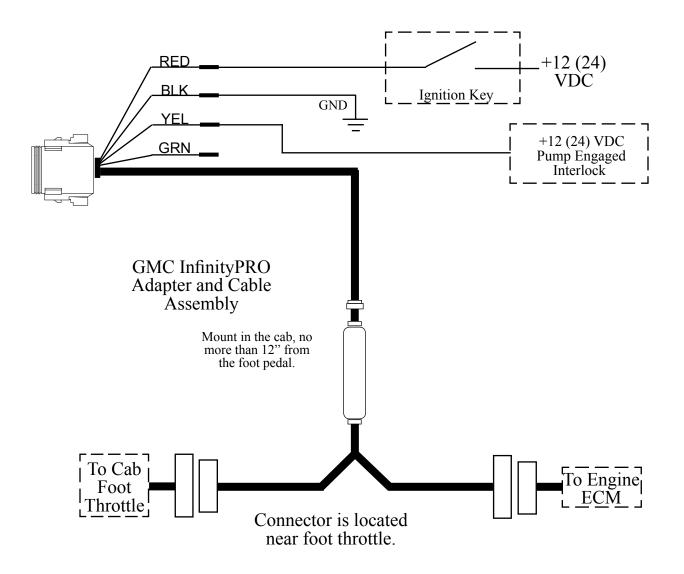


Figure 10. GMC ETA409 Wiring

Mercedes Harness Connections

ETA410-A Interface Information

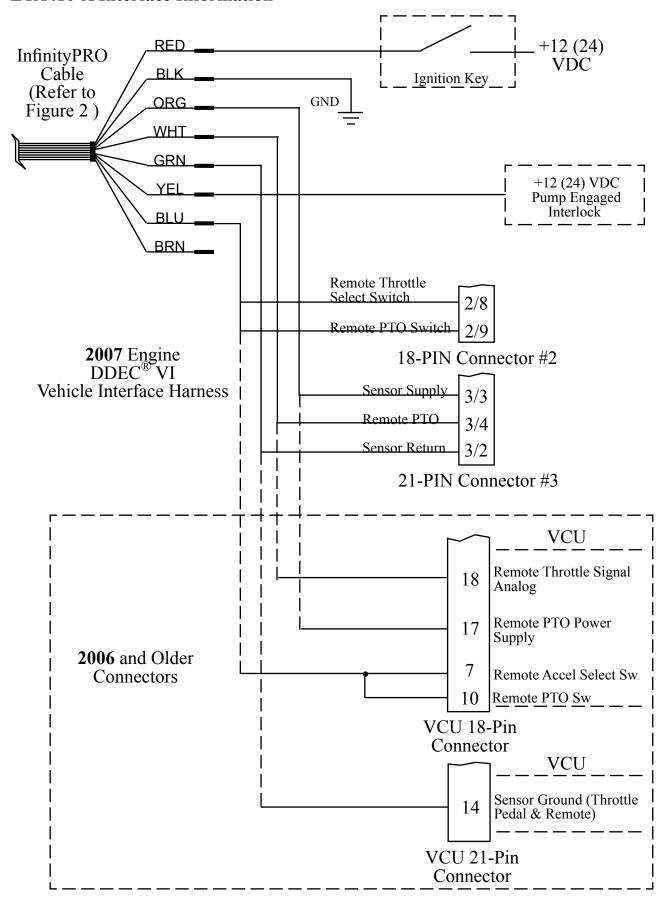


Figure 11A. Mercedes ETA410-A Wiring

ETA410-B Euro Version Interface Information

It is required that parameter 500 output from the manual throttle actuator speed has YES stored as a parameter

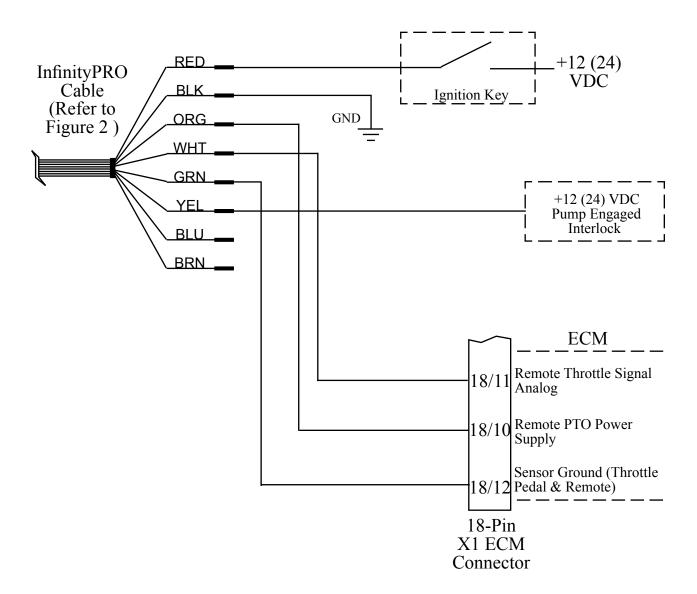


Figure 11B. Mercedes ETA410-B Wiring

Iveco Harness Connections

Interface Information

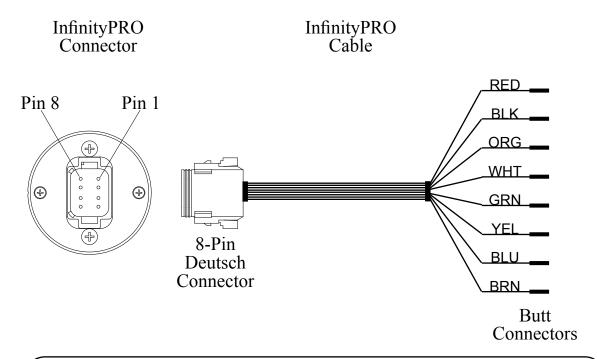
Programming by IVECO service is not required

Enable EDC mode-3 when throttle is active.

(Use external relay to short pin 19 to pin 16 on 20-Way Connector.)

Default setting in EDC mode-3 are:

Min\Max RPM 1900\700 RPM ramp rate 250RPM/s TAP function Enabled.



InfinityPRO Connector/Cable for Iveco Engine				
<u>Pin</u>	Wire Color		To 20-Way Connector	
1	Red	Supply Voltage (+12/24 VDC)	Pin 3	
2	Black	Supply Ground	Pin 9	
3	Orange	N/C		
4	White	SET + Output To ECM	Pin 14	
5	Green	Ground	Pin 9	
6	Yellow	Interlock Input (Supply +12/24	4 VDC to Activate Throttle)	
7	Blue	SET - Output To ECM	Pin 13	
8	Brown	N/C		

Figure 12. Iveco ETA418 Wiring

REMOTE THROTTLE - FRC GOVERNOR AS PRIMARY CONTROLLER

A remote throttle that is to be used with a governor as the primary controller has a short cable adjacent to the 8-pin Deutsch connector. This is the FRC datalink cable that is used to interconnect the remote throttle to the governor.

The remote throttle 8-pin Deutsch connector cable is for wiring to power only...

Remote Throttle Connected to a Primary FRC Governor

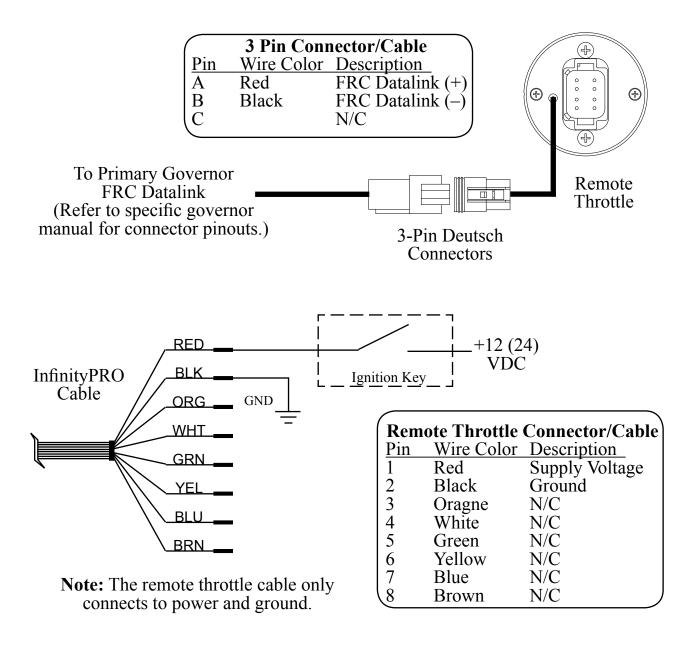
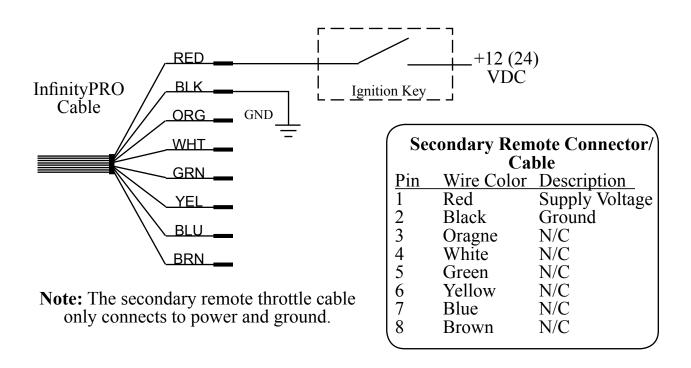


Figure 13. Remote Throttle to a Primary FRC Governor Wiring

OPTIONAL MULTIPLE REMOTE THROTTLES

A throttle that is to be used for multiple throttle configurations will have a short cable adjacent to the 8-pin Deutsch connector. This is the datalink cable and is used to interconnect the primary remote throttle (or FRC governor) to any secondary remote throttles.

The primary remote throttle 8-pin Deutsch connector cable is for wiring to power, interlocks, and the engine interface. Refer to the engine specific wiring diagram for interface connections.



Primary FRC Governor With One Secondary Remote Throttle

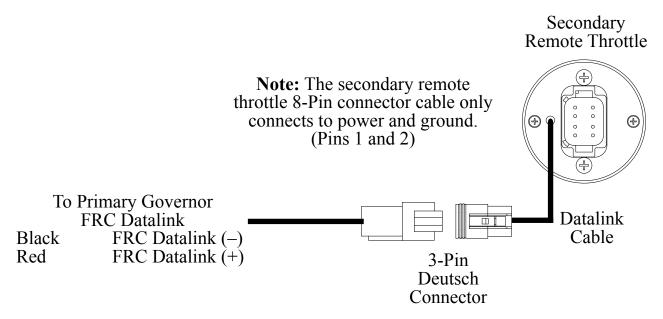


Figure 14. Multiple ETA Remote Throttles Wiring (Sheet 1 of 2)

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Primary Remote Throttle With One or More Secondary Remote Throttles

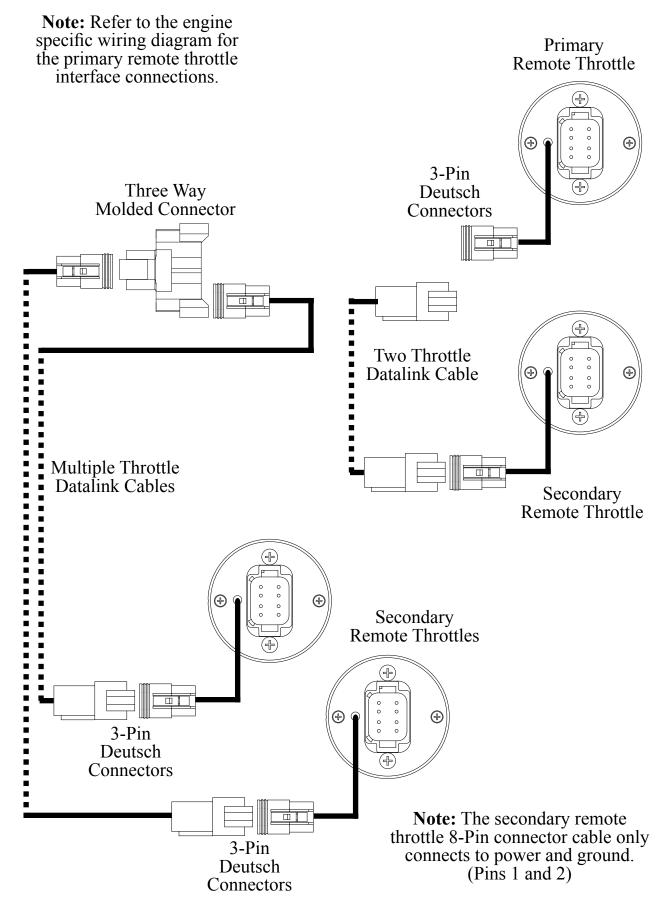


Figure 14. Multiple ETA Remote Throttles Wiring (Sheet 2 of 2)



PERSONAL RESPONSIBILITY CODE

The member companies of FEMSA that provide emergency response equipment and services want responders to know and understand the following:

- 1. Firefighting and Emergency Response are inherently dangerous activities requiring proper training in their hazards and the use of extreme caution at all times.
- 2. It is your responsibility to read and understand any user's instructions, including purpose and limitations, provided with any piece of equipment you may be called upon to use.
- 3. It is your responsibility to know that you have been properly trained in Firefighting and/or Emergency Response and in the use, precautions, and care of any equipment you may be called upon to use.
- 4. It is your responsibility to be in proper physical condition and to maintain the personal skill level required to operate any equipment you may be called upon to use.
- 5. It is your responsibility to know that your equipment is in operable condition and has been maintained in accordance with the manufacturer's instructions.
- 6. Failure to follow these guidelines may result in death, burns or other severe injury.



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