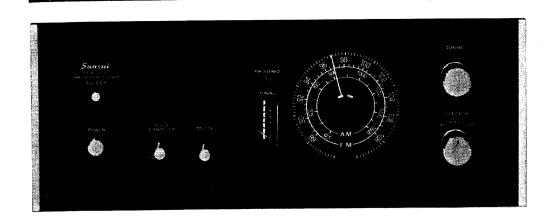
OPERATING INSTRUCTIONS & SERVICE MANUAL

SOLID-STATE AM/FM STEREO TUNER

SANSUI TU-666





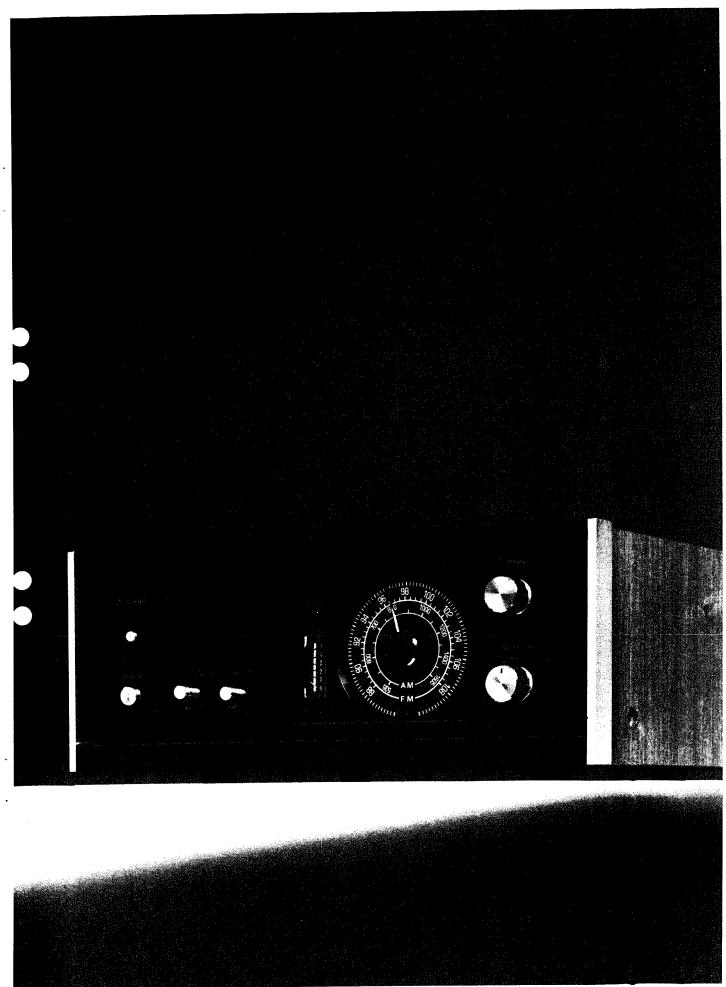
SANSUI ELECTRIC CO., LTD.

Congratulations, you are now the owner of the new Sansui TU-666 solid state stereo tuner built for exceptional performance by the world's foremost audio-only specialist. Designed specifically for FM enthusiasts, the TU-666 will pull in an increasing number of FM stations more clearly in either strong signal areas or fringe locations. Its highly sensitive FET front end and IC-equipped i.f. strip show a new degree of selectivity by permitting weak signals to be tuned without being blanketed by adjacent strong signals. In the AM section, the exclusive ceramic filter upgrades its performance characteristics. The refined dull black panels are common to all AU series professional control amplifiers from Sansui.

From the superior performance characteristics to the carefull finish of panels, Sansui's tradition of quality is evident. Packed with the most advanced circuits throughout, The TU-666 comes to you with the full confidence and guarantee of the manufacturer. It is now up to you to read the contents of this manual carefully before setting out to use it, so you may operate it correctly and obtain the maximum performance it is capable of offering for many years to come.

CONTENTS

OPERATING INSTRUCTIONS	
SWITCHES AND CONTROLS	3
CONNECTIONS	4
ANTENNA CONNECTIONS / OPERATIONS	S 5
MAINTENANCE	6
SPECIFICATIONS / CHARACTERISTICS .	7
SERVICE MANUAL	
DISASSEMBLY PROCEDURE	8
BLOCK DIAGRAM	9
ALIGNMENT	10, 11, 12, 13
PRINTED CIRCUIT BOARDS AND PARTS	LIST
14	1, 15, 16, 17, 18, 19
ACCESSORIES LIST	19
OTHER PARTS AND THEIR POSITION ON	N CHASSIS
GENERAL TROUELESHOOTING CHART.	21, 22



SWITCHES AND CONTROLS

FM Stereo Indicator

The stereo indicator light glows when a stereo program is received or when the dial pointer crosses a station making an FM stereo broadcast. During mono reception, it remains unlit.

Power Indicator

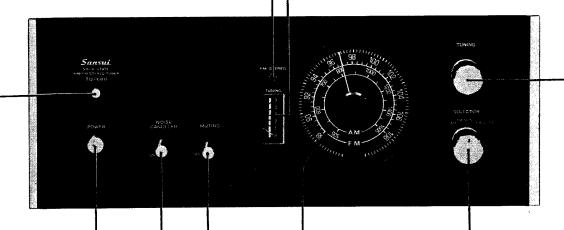
Lights up whenever the tuner is receiving current. Remains lit as long as the power switch is ON.

-Tuning Meter

This meter aids in pinpointing either AM or FM station; when the needle swings to the maximum upward position (but not necessarily to "5"), the station is correctly tuned.

Tuning Knob ←

Use this knob to select your desired AM or FM station by watching the tuning meter.



Power Switch

Push this switch to turn the power on; push again to turn the power off.

Noise Canceler Switch -

This switch is used to eliminate annoying noise on FM multiplex programs transmitted by distant or weak stations without weakening the treble tones in the music being played. When this switch is on, the TU-666's stereo separation may be slightly reduced. Unless such noise is heard, this switch should not be used.

Selector Switch -

AM—Use this position for all AM programs.

FM MONO—Use this position for all FM monophonic programs.

FM AUTO—Use this position for automatic FM stereo/mono switching.

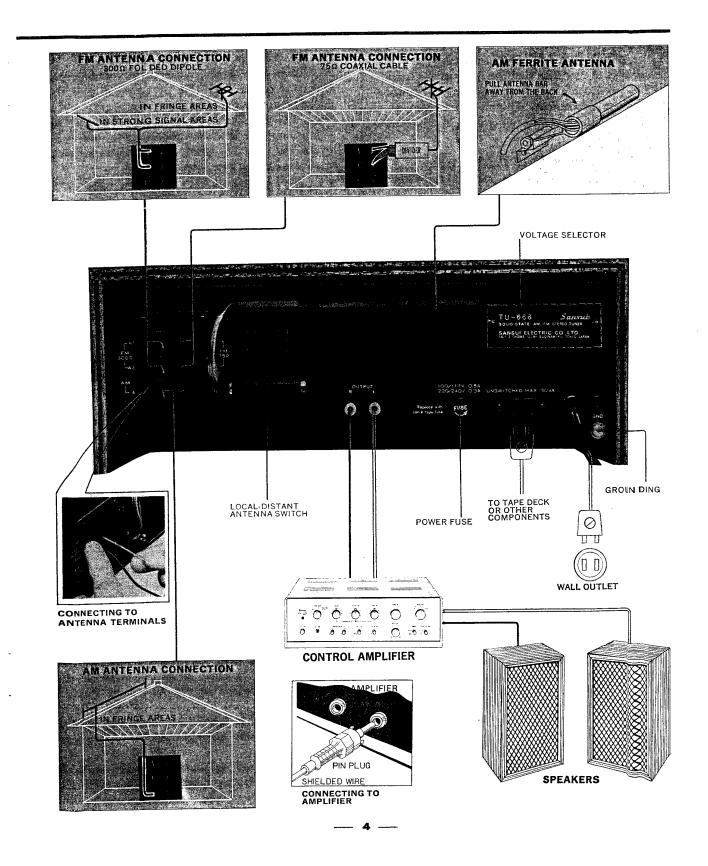
Dial Scales

The outer dial scale is for FM, the inner for AM.

Muting Switch

This switch is used to eliminate interstation noise for quiet FM station selection. When h is switch is on, weak or distant stations may also be suppressed. To tune weak or distant stations, keep this switch in the OFF position.

CONNECTIONS



ANTENNA CONNECTIONS / OPERATIONS

ANTENNA CONNECTION

The quality of reception that can be expected from the TU-666 depends largely on the correct positioning and use of antennas. To pull in more stations more clearly, the following procedures are recommended:

Built-in AM Ferrite Antenna

This highly sensitive antenna, located on the rear panel of the tuner, is usually adequate for AM reception in many areas. To use, pull it down and away from the back of the tuner until the best reception is obtained.

Outdoor AM Antenna

In ferroconcrete buildings or in fringe areas, the built-in ferrite antenna may be inadequate for reception of weak or distant stations. An outdoor antenna then becomes necessary. This can be accomplished by connecting the PVC wire supplied with the set to the antenna terminal marked AM-A on the rear panel. Run this wire to an antenna that has been placed outside a window or mounted on a roof. At the same time, the unit should be grounded. Position the outdoor antenna where reception is strongest while actually receiving a broadcast. And, for reasons of safety, be sure to attach a lightning arrester to the outdoor antenna.

Indoor FM Antenna

In urban or strong signal areas, satisfactory FM reception can be obtained by using the folded dipole antenna (300 ohm) supplied with the TU-666. Connect the two leads from the dipole to the terminals marked FM $300\,\Omega$ A1 and A2 on the rear panel and tack the dipole up on the wall in the form a T. Be sure to position the dipole for best signal reception before the antenna is permanently tacked up on the wall.

Outdoor FM Antennas

In ferroconcrete buildings or in fringe areas, the indoor dipole antenna may be inadequate for reception of weak or distant FM stations. An outdoor antenna designed specifically for FM should then be installed.

Either a balanced 300 ohm or unbalanced 75 ohm antenna can be used with the TU-666. If the 300 ohm twin-lead is used, connect it to the terminals marked FM 300Ω A₁ and A₂ on the rear panel

just like the indoor dipole antenna connection. If the 75 ohm coaxial cable is used, connect the center conductor to the FM $75\,\Omega$ A terminal and the shielding wire to the G terminal.

Note: FM sensitivity cannot be raised simply by lengthening the antenna. Adjust the antenna's height and direction while actually listening to a broadcast for best reception.

AMPLIFIER CONNECTION

To connect a control amplifier to the TU-666, use the two cables supplied with the tuner. Connect the R output on the rear panel of the tuner to the right channel input marked TUNER or AUX on the rear of the amplifier. The left channel connection are made between the L output of the tuner and the left TUNER or AUX input of the amplifier.

OPERATIONS To Listen to an AM Program

1. Set the SELECTOR switch to the AM position.
2. Select your desired station on the AM band of the tuning dial with the TUNING knob. The station is properly tuned when the needle in the tuning meter swings to the maximum upward position.

Note: While the scale of the tuning meter is graduated from 1 to 5, the needle need not move all the way to "5" to indicate optimum reception.

To Listen to an FM Program

- 1. Set the SELECTOR switch to the FM AUTO position. If too much noise or interference accompanies a stereo program with the SELECTOR switch in the FM AUTO position, turn it to the FM MONO position and listen to the program monophonically.
- 2. Set the MUTING switch to the ON position.
- 3. Select your desired position on the FM band of the tuning dial with the TUNING knob. The station is properly tuned when the needle in the tuning meter swings to the maximum upward position.
- 4. Set the NOISE CANCELER to the ON position if annoying noise accompanies the FIM stereo program.
- 5. For FM stereo reception, the mode switch of the control amplifier must be in the STEREO position.

MAINTENANCE

Local-Distant Antenna Switch

This switch is used to attenuate very strong signals

to avoid overloading. In strong signal areas, this switch should be set to LOC. In other locations, this switch should be set to DIST.



Ventilation

Adequate air circulation is absolutely essential for proper operation. The enclosure should be open at the rear, and should provide at least 1½ in. of free space above the TU-666 for air circulation. Nothing must be placed directly on the top of the tuner.

AC Outlet

One AC outlet on the rear panel is used to serve as power supply source for a tape deck or other components. This outlet has a maximum rating of 150 VA.

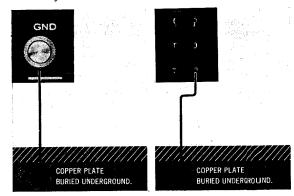


Power Fuse

Should the tuner fail to operate when the POWER switch is pushed on, the probable cause is either a power stoppage or a blown fuse. To check, remove the TU-666's power cord from its outlet, turn the fuse holder on the rear panel counterclockwise, and remove the fuse. If it is blown, replace it with a new glass-tubed fuse of the same capacity ($100\sim117-0.5A$, $220\sim240V-0.3A$) after determining and eliminating the trouble source that caused the fuse to blow. Using wire or a fuse of a different capacity as a stop-gap measure is dangerous and should be avoided.

Grounding

Connect a vinyl or enameled wire from the terminal screw marked GND or AM-G to a copper plate buried underground or to a water pipe. Whenever an outdoor AM antenna is used, grounding becomes necessary.



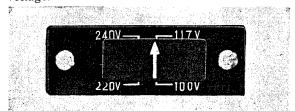
Voltage Adjustment

To reach the voltage selector, remove the two screws from the nameplate on the rear panel and then remove the nameplate. The voltage selector makes it possible to operate the TU-666 at the correct voltage in any area. The voltage has been pre-adjusted at the factory, but can be easily readjusted as follows:

STEP I Set arrow of voltage selector plug to required voltage: 100, 117, 220, or 240 volts.

STEP II The power fuse should also be changed whenever the AC line voltage is changed. For 100-117 volt operation a 0.5 ampere fuse is required. For 220-240 volt operation the fuse should be changed to a 0.3 ampere unit.

NOTE: The voltage selector can be used to eliminate the trouble caused by the considerable voltage fluctuation. In this case, it should be set to the peak voltage.



SPECIFICATIONS/CHARACTERISTICS

FM SECTION

TUNING RANGE: 88 to 108MHz

SENSITIVITY: (20dB quieting) 2μV

(IHF) 2.5μF TOTAL HARMONIC DISTORTION:

less than 0.8% SIGNAL TO NOISE RATIO:

better than 65dB SELECTIVITY:

better than 45dB

CAPTURE RATIO (IHF): 3dB
IMAGE FREQUENCY REJECTION:

better than 55dB IF REJECTION: better than 60dB

SPURIOUS RESPONSE REJECTION:

STEREO SEPARATION:

better than 35dB at 400Hz

SPURIOUS RADIATION:

ANTENNA INPUT IMPEDANCE:

300 ohms balanced, 75 ohms

unbalanced

AM SECTION

TUNING RANGE: 535 to 1,605kHz SENSITIVITY: 150,4V at 1,000kHz (bar antenna)

IMAGE FREQUENCY REJECTION:

better than 40dB at 1,000Hz

SELECTIVITY: OUTPUT:

better than 25dB

CONTROLS AND SWITCHES:

AM, FM MONO, FM AUTO

FM MUTING: ON, OFF MPX NOISE CANCELER:

OFF, ON
FM ANT SWITCH: LOCAL, DISTANT

SEMICONDUCTORS:

TRANSISTORS: 23 FET: 1 DIODES: 19 IC: 1
POWER REQUIREMENTS:

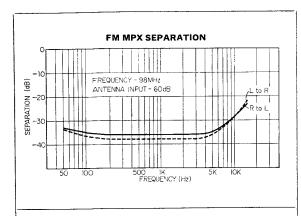
POWER VOLTAGE: 100, 117, 220, 240V, 50/60Hz POWER CONSUMPTION:

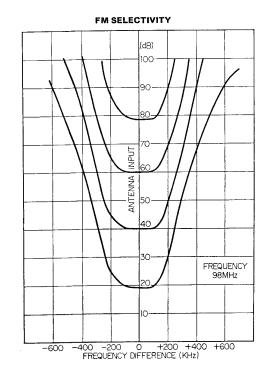
DIMENSIONS:

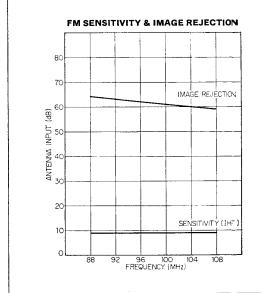
15W 13¼"(335mm)W, 5"(127mm)H,

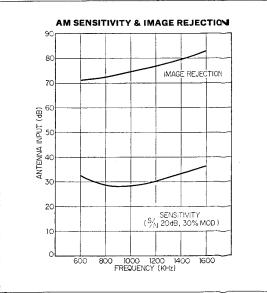
10½ (278mm)D 11 ibs. (5kg)

WEIGHT:



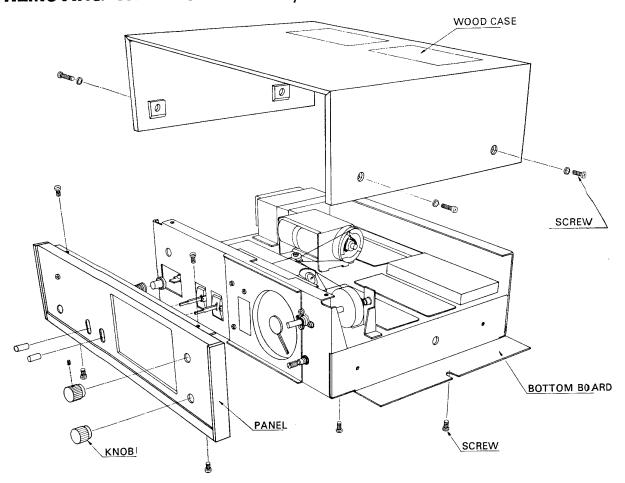




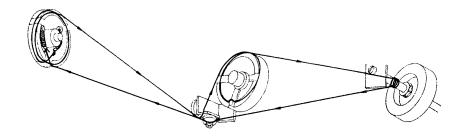


DISASSEMBLY PROCEDURE

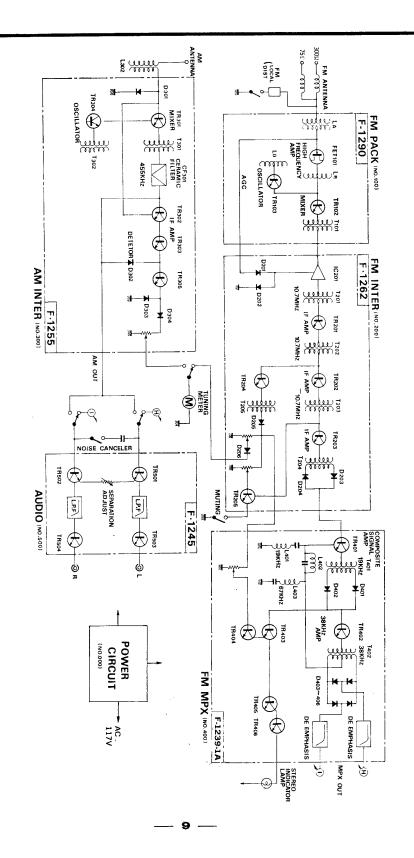
REMOVING THE FRONT PANEL, WOOD CASE AND BOTTOM PLATE



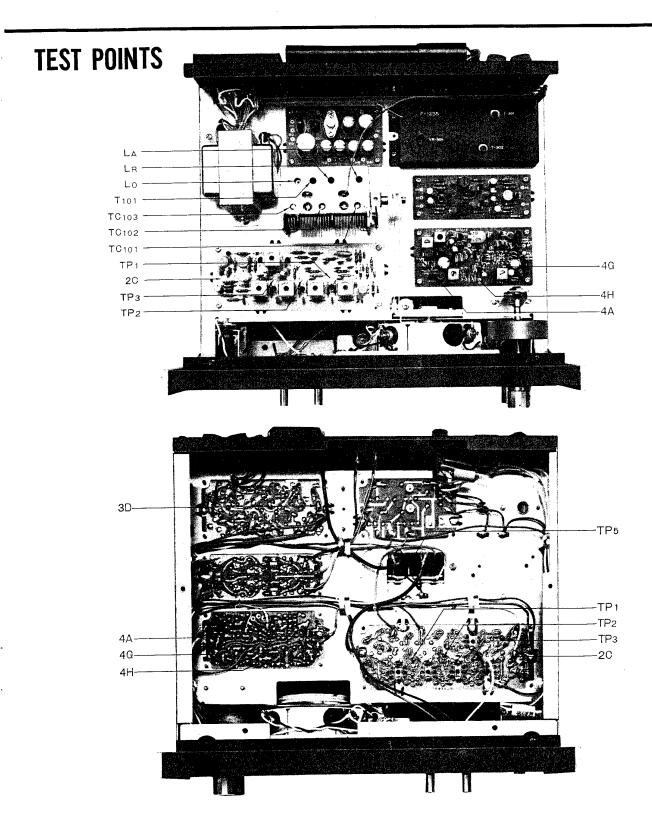
DIAL MECHANISM



BLOCK DIAGRAM



ALIGNMENT



ALIGNMENT

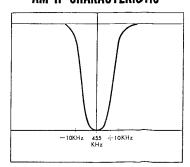
Alignment procedures are summarized in this section. Proper alignment requires use of precision instruments as given below:

- 1. Sweep generator;
- 2. Oscilloscope;
- 3. FM signal generator;
- 4. Multiplex stereo generator;
- 5. AC vacuum-tube voltmeter;
- 6. Audio signal generator;
- 7. AM signal generator

AM TUNER ALIGNMENT PROCEDURE

STEP	ALIGN	GENERATOR	FEED SIGNAL TO	CONNECT	DIAL SETTING	ADJUST	ADJUST FOR
1.	IF	455 kHz ±30 kHz sweep generator	Antenna terminals	Oscilloscope to 3D		T ₃₀₁	Best I.F.T. wave form
2.	OSC. (1)	AM signal generator 535 kHz 400 Hz 30% modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	535 kHz	OSC. coil (T ₃₀₂)	Maximum
3.	OSC. (2)	1600 kHz 400 Hz 30% modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	1600 kHz	OSC. trimmer (PT_{103})	Maximum
4.	Reiterate 2,3						
5.	Antenna circuit (1)	600 kHz 400 Hz 30% modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	600 kHz	Ferrite antenna coil (L ₈₀₂)	Maximum
6.	Antenna circuit (2)	1400 kHz 400 Hz 30% modulation	Antenna terminals	Oscilloscope & V.T.V.M. to output load	1400 kHz	Trimmer (PT ₁₀₄)	Maximum
7.	Reiterate 5,6						

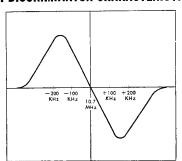




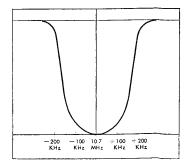
FM TUNER ALIGNMENT PROCEDURE

STEP	ALIGN	SIGNAL GENERATOR	FEED SIGNAL TO	CONNECT	DIAL SETTING	ADJUST	ADJUST FOR
1.	IF transformer	10.7 MHz ±200 kHz sweep generator	TP₅	Oscilloscope to TP_8 through $0.02\mu F$ ceramic capacitor		Primary and secondary of IF transformer $(T_{101}, T_{201}, T_{202}, T_{208})$	Best wave form
2.	Discrimi- nator	10.7 MHz ±200 kHz sweep generator	TP₅	Oscilloscope to 2C through $0.02\mu F$ ceramic capacitor		Primary and secondary of discriminator transformer (T ₂₀₄)	S curve
3.	Local oscillator (1)	FM signal generator 88MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	88 MHz	Local oscillator coil (L ₀)	Maximum
4.	Local oscillator (2)	FM signal generator 108 MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	108 MHz	Local oscillator trimmer (PT ₁₀₃)	Maximum
5.	Reiterate 3 & 4.						
6.	High- frequency amp. circuit (1)	FM signal generator 90 MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	90 MHz	Antenna coil (L_A, L_R)	Maximum
7.	High- frequency amp. circuit (2)	FM signal generator 106 MHz, 400 Hz, 100% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminal	106 MHz	Trimmer (PT ₁₀₁ , PT ₁₀₂)	Maximum
8.	Reiterate 6 & 7.						}

FM DISCRIMINATOR CHARACTERISTIC



FM IF CHARACTERISTIC



ALIGNMENT

FM MULTIPLEX ALIGNMENT PROCEDURE

STEP	ALIGN	SIGNAL GENERATOR	FEED SIGNAL TO	CONNECT	DIAL SETTING	ADJUST	ADJUST FOR
1.	67 kHz trap	Audio signal generator, 67 kHz 200 mV r.m.s.	4A	V.T.V.M. to 4G		L_{403}	Minimum
2.	19 kHz tuning coil	 FM signal generator, 98 MHz, 60 dB Stereo signal generator, 30% modulation of composite signal (L or R) including pilot signal 	Antenna terminals	V.T.V.M. to 4G	98 MHz	L_{401} , T_{403}	Maximum
3.	38 kHz tuning coil	1) FM signal generator, 98 MHz, 60 dB 2) Stereo signal genera- tor, 30% modulation of composite signal (L or R) including pilot signal	Antenna terminals	V.T.V.M. to 4G	98 MHz	T ₄₀₂	Maximum
4.	38 kHz tuning coil Separation VR	FM signal generator, 98 MHz, 60 dB Stereo signal generator including pilot signal Composite signal L-channel 30% modulation	Antenna terminals	Oscilloscope and V.T.V.M. to load terminals	98 MHz	VR ₅₀₁	 Observe the wave form of the L channel output and adjust T₄₀₁, T₄₀₂ to maximum output. Adjust the separation VR₅₀₁ for optimum separation

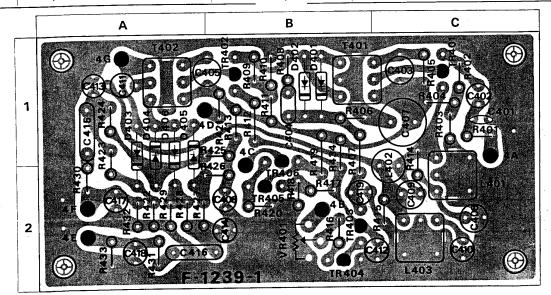
PRINTED CIRCUIT BOARDS AND PARTS LIST

X: Parts No. Y: Parts Name Z: Positoin of Parts

FM MPX. (F-1239-1	$\langle A \rangle$
-------------------	---------------------

X		Y	Z
R401	lkΩ)		10
R402	100kΩ		10
R403	15kΩ		1C
R404	22kΩ		1 C
R405	68kΩ		10
R406	100kΩ		1 B
R407	100kΩ		1,2B
R408	4.7kΩ		1 B
R409	100kΩ		1 B
R410	2.2kΩ		1 B
R411	22kΩ		1 B
R412	330Ω		1 B
R413	220k Ω		1 B
R414	47kΩ		1,20
R415	2.2kΩ		2 C
R416	47kΩ		2 B
R417	22kΩ (±10% ¼W Carbon Resistor	2 B
R418	22kΩ) = 10/0 /4 :: = = = = = = = = = = = = = = = = = =	2 B
R419	3.3kΩ		1,28
R420	4.7Ω		2 B
R421	47Ω		1 B
R422	220kΩ		2 A
R423	10kΩ		1,2/
R424	10kΩ		1 A
R425	220kΩ	1	18
R426	220kΩ		2 B
R427	10kΩ		2 A
R428	10kΩ		2 A
R429	220kΩ		2 A
R430	56kΩ		2 A
R431	56kΩ		2 A
R432	82kΩ		2 A
R433	82kΩ		2 A
R434	47kΩ		1, 2
∨ R401	200kΩ		2 B
C401	68pF	±10% 50 WV Ceramic Capacitor 10 WV Electrolytic Capacito	1 C
			1 C

Х		Υ	Z
C403	0.01μF ± 5%	50 WV Styrol Capacito	10
C404	0.022 µF ± 10%	50 WV Mylar Capacitor	1 B
C405		50 WV Styrol Capacito	
C406	IμF	50 WV Electrolytic Capaci	tor 2 B
C407	47 μF	25 WV Electrolytic Capaci	tor 1 C
C408	0.01 μF)		2 C
C409		50 WV Styrol Capacito	r 2C
C410	270pF)		2 C
C411	10 <i>μ</i> F	25 WV Electrolytic Capaci	tor I A
C412	1 μF	50 WV Electrolytic Capaci	tor 2 C
C413	680pF)	50 MOV 61 C	_ IA
C414	680pF) ± 5%	50 WV Styrol Capacito	2 B
C415	0.15.(5)	50 MM M	_ 1A
C416	$0.15\mu F$ $\pm 10\%$	50 WV Mylar Capacito	4.7
C417	2200pF)	FO MAN Street Conneits	2 A
C418	2200pF) ± 5%	50 WV Styrol Capacito	• , ,
C419	1 μF	50 WV Electrolytic Capac	itor 2 A
TR401	1	(0305732,	3) IC
TR402	22221 (5.0)	(0305732,	3) IB
TR403	2SC711 (F, G)	(0305732,	3) 2 B
TR404	J	(0305732,	3) 2 B
TR405	2SC733 (Y)	(030537	
TR406	2SC735 (O. Y)	(0305640,	1) 1, 2B
D401	1	(031040	0) IB
D402	N34A	(031040	0) I B
D403	l)	(031040	1) I A
D404	1	(031040	1) I A
D405) IN34A (Y)	(031040	1) I A
D406	l)	(031040	1) I A
T401	19kHz Coil	(424058	0) IB
T402	38kHz Coil	(424060	0) 1 🗛
L 401	19kHz Coil	(424059	0) 2 C
L402	Micro Inductor	(490010	0) 1, 20
L403	67kHz Coil	(42404)	0 2 0



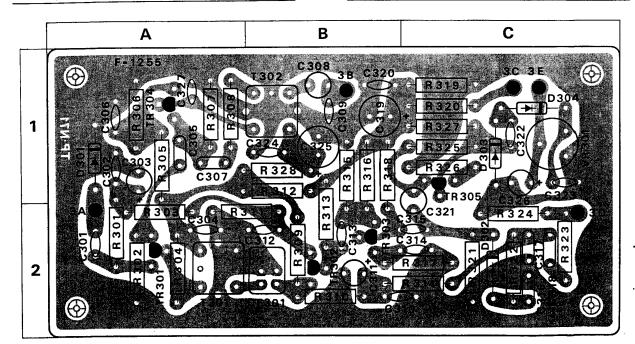
PRINTED CIRCUIT BOARDS AND PARTS LIST

X: Parts No. Y: Parts Name Z: Position of Parts

AM	IF	⟨F	-1	25	5	>
/ \IVI		\ I	_	~	\sim	/

X		Y	Z
R301	2.2kΩ)		2 A
R302	lkΩ		2 A
R303	10kΩ		2 A
R304	47kΩ		2 A
R305	22kΩ		1 A
R306	3.9kΩ		1 A
R307	lkΩ		1 A
R308	10Ω		1 A
R309	180kΩ		2 B
R310	2.2k Ω		2 B
R311	1kΩ		2 A , B
R312	100Ω		1 B
R313	1.2kΩ		1, 2 B
R314	47kΩ	±10% ¼W Carbon Resistor	2 B , C
R315	22kΩ		1 B
R316	68kΩ		1 B
R317	lkΩ		2 B , C
R318	1.8kΩ		1 B
R319	1kΩ		1 C
R320	270Ω		1 C
R321	10kΩ		2 C
R322	lkΩ		2 C
R323	56kΩ		2 C
R324	12kΩ		2 C
R325	470kΩ′	,	1 C

х	Y	Z
R326	560Ω)	10
R327	3.3 k Ω $\rangle \pm 10\%$ $\frac{1}{4}$ W Carbon Resistor	1 C
R328	270Ω)	1 B
VR301	$47k\Omega(B)$ Meter Adjustment (103517)	1 C
C 301	$0.02\mu F \begin{pmatrix} +100 \% & 25 \text{ WV Ceramic} \end{pmatrix}$	2 A
C302	0.04µF) Capacitor	1 A
C 303	3.3μF 50 WV Electrolytic Capacitor	1 A
C304	$0.04\mu F$ $^{+100}_{-0}\%$ 25 WV Ceramic Capacitor	2 A
C305	0.01μF ±10% 50 WV Mylar Capacitor	1 A
C 306	$0.04 \mu F$ $^{+100}_{-0}\%$ 25 WV Ceramic Capacitor	1 A
C307	0.01μF ±10% 50 WV Mylar Capacitor	1 A
C308	470 pF ± 5 % 50 WV Styrol Capacitor	1 B
C309	10 pf ±10% 50 WV) Ceramic	1 B
C310	0.04µF +100% 25 WV Capacitor	2B, C
C 311	$1 \mu F$ 50 WV Electrolytic Capacitor	2 B
C312	0.04µF)	2 B
C313	$0.02\mu F$ +100% 25 WV Ceramic	2 B
C314	$0.04\mu\text{F}$ $\begin{pmatrix} +100 \% & 25 \text{ WV Ceramic} \\ -0 \% & 25 \text{ WV Ceramic} \\ \text{Capacitor} \end{pmatrix}$	2 C
C315	0.02μF)	2 C
C316	$0.0047 \mu F$ $\pm 10\%$ 50 WV Mylar Capacitor	2 C

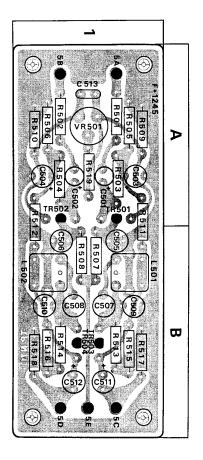


X		Υ	Z
C317	0.0047 µF)	50 MW M. L. C	2 C
C318	$0.022 \mu F$ $\pm 10\%$	50 WV Mylar Capacitor	2 C
C 319	4 7 μF	16 WV Electrolytic Capacitor	1 B
C 320	0.04μF ⁺¹⁰⁰ %	25 WV Ceramic Capacitor	1 B
C321	100 pF ± 5 %	50 WV Styrol Capacitor	1, 2 C
C322	0.02μF)		1 C
C323	$0.02\mu F$ $+100\%$	25 WV Ceramic	1 C
C324	0.04µF)	Capacitor	1 B
C325	47 μF	16WV Electrolytic	1 B
C326	10 <i>μ</i> F	10WV ∫ Capacitor	1C
C327	47pF ±10%	50WV Ceramic Capacitor	1 A
C 328	0.001 μF ±10%	50WV Mylar Capacitor	
TR301	,		2 A
TR302			2 B
TR303	2SC460(B, C)	(030535,-1)	2 B
TR304	"""		1 A
TR305	Į)		1 C
D301)		1 A
D302	N34A	(031040)	2 C
D303	J		1 C
CF301	Ceramic Filter	(091009)	2 B
T301	Matching Coil	(423039)	2 A
T302	OSC Coil	(422020)	1 B

MPX DIFFERENTIAL AMP $\langle F\text{-}1245 \rangle$

х		Υ	Z
R501	2.2kΩ)		1 A
R 502	2.2kΩ		1 A
R 603	150kΩ		1 A
R504	150kΩ		1 A
R 505	22kΩ		1 A
R506	22kΩ		1 A
R 507	10kΩ		1 B
R508	10kΩ		1 B
R 509	1kΩ		1 A
R510	1kΩ }	±10% ¼W Carbon Resistor	1 A
R 511	100kΩ		1 A , B
R512	100kΩ		1 A , B
R513	47kΩ		18
R514	47kΩ		1 B
R 515	4.7kΩ		1 B
R516	4.7kΩ		1 B
R 517	100kΩ		1 B
R518	100kΩ		1 B
R 519	220 Ω		1 A
∨R501	 10kΩ(B) S	separption Adjustment (103513	i) I A

X		Y	Z
C501	1μF	50 WV)	1 A
C502	1μΕ	50 WV	1 A
C503	10 μF	25 WV Electrolytic Capacitor	1 A
C504	10 μF	25 WV	1 A
C505	1000 pF)		1 B
C506	1000 pF		1 B
C507	1200 pF	50 MW 61 1 C11	1 B
C508	1200 pF (± 5 %	50 WV Styrol Capacitor	1 B
C509	1000 pF		1 B
C510	1000 pF)		1 B
C511	10 μF)	25 WV Electrolytic	1 B
C512	10 <i>μ</i> F∫	Capacitor	1 B
C513	0.0033µF ±10%	50 WV Mylar Capacitor	1 A
C514	$0.04 \mu F + \frac{+100}{0}\%$	25 WV Ceramic Capacitor	1 B
TR501 TR502	} 2SC458LG(C)	(030531-1)	1A 1A
TR503	} 2SC458L(C)	(030542-1)	1 B
TR504	J	·	1 B
L501	Coil	(424057)	1 B
L502	J 55	(127007)	1 B



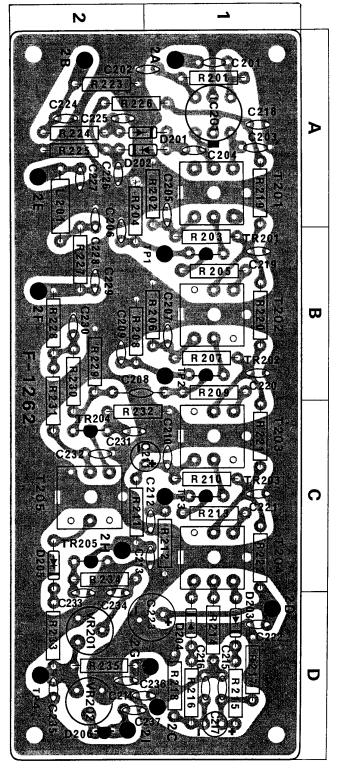
PRINTED CIRCUIT BOARDS AND PARTS LIST

X: Parts No Y: Parts Name Z: Position of Parts

FM	IF	⟨F-1	.262>
		\:\ <u>-</u>	

X	Y	Z
R201	1.8kΩ)	1 A
R202	6.8kΩ	1 A
R203	22k Ω	1 B
R204	ıkΩ	1 A , B
R205	560 Ω	1 B
R206	6.8kΩ	1 B
R207	18kΩ	1 B
R208	1kΩ	2 B
R209	680 Ω	1 B
R210	12kΩ	1 C
R211	6.8kΩ	2 C
R212	1kΩ	1 C
R213	820 Ω	1 C
R214	100Ω	1 D
R215	1.2kΩ	1 D
R216	1.2kΩ	1 D
R217	12kΩ	1 D
R218	$\frac{12k\Omega}{\Omega}$ $\pm 10\%$ ¼W Carbon Resistor	
R219	27 Ω (Σ10,0) 1 εαιδοίι κουσιοί	1 B
R220	27 Ω	1 B
R221	27 Ω	1 C
R222	27 Ω	1 C
R223	470kΩ	2 A
R224	100kΩ	2 A
R225	560 Ω	2 A
R226	68kΩ	1, 2 A
R227	18Ω	2 🗠
R228	18Ω	2 B
R229	8.2kΩ	28
R230	22k Ω	2B, C 2B, C
R231	27 Ω	1, 2 C
R232	1kΩ	2 D
R233	100Ω $27k\Omega$	2 C
R234	27kΩ 27kΩ	2 D
R235	15kΩ)	
R236		
VR201	220k Ω (B) Muting Adjustment (103521)	2 C
VR202	47k Ω (B) Tuning Meter (103517)	2 C
C201	10000 110000	1 A
C202	$\left. \begin{array}{cccccccccccccccccccccccccccccccccccc$	1, 2 A 1 A
C203	2.2 pF ±0.5pF 50 WV	1 A
C204	,' - ' l	1 A
C205	$ \begin{vmatrix} & & \\ &$	2 A , B
C206	1 0.02 pt 20 444	1 B
C207 C208	2.2 pF ±0.5pF 50 WV	1 A , 2 B
C208		2 B
C209	$0.02 \mu F + \frac{100}{0}\% 25 \text{ WV}$	1 C
C211	1 μF 50 WV Electrolytic	1, 2 C
C	Capacitor	1 C
C212	$\begin{pmatrix} 0.02 \mu F \\ 0.02 \mu F \end{pmatrix} + \frac{100}{0}\% 25 \text{ WV}$	1 C
C213 C214	100 ms) Ceramic	1, 2 D
C214	220 pF } +100 % 50 WV Capacitor	1 D
-210	220 pf = 620 35 ***)	1 D

х	Y	Z
C217	10 μF 10 WV Electrolytic Capacitor	1 D
C218)	1 A
C219	1.100	1 B
C220	$\left.\right\}$ 0.02 μ F $\frac{+100}{0}\%$ 25 WV Ceramic	1 B
C221	Capacitor	1 C
C222	()	10
C223	100 µF 16 WV Electrolytic Capacitor	1, 2 D
C224)	2 A
C225		2 A
C226		2 A
C227		2 A
C228		2 A , B
C229		2 B
C230		2 B
C231	$0.02 \mu F + \frac{100}{0}\%$ 25 WV Ceramic	2 C
C232	Capacitor	2 C
C233		2 D
C234		2 D
C235		2 D
C236		2 D
C237	Į)	2 D
TR201	1	1 B
TR202	(2227/1)	1 B
TR203	2SC829(C) (030546-1)	1 C
TR204	l)	2 C
TR205	2SC828(T) (030 <i>5</i> 27)	2 C
D201		1, 2 A
D202		1, 2 A
D203	$\$ IN60 (031033)	1 D
D204		1 D
D205	Į,	2 C
D206	DS410 Varistor (031046)	2 D
IC201	LM703L (036004)	1 A
T 201	FM IFT (423548)	1 A
T202	FM IFT (423546)	1 B
T203	FM IFT (423546)	1 C
T204	Discri Transformer (423556)	1 C
T205	FM Meter Transformer (423529)	2 C
L201	3.5μH Choke Coil (429001-1)	2 A , B

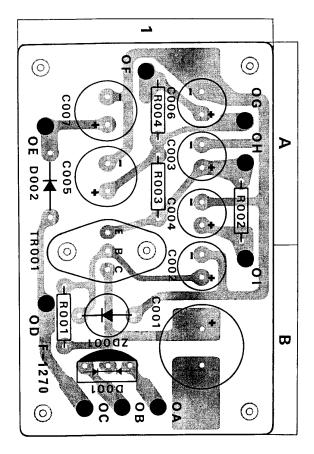


PRINTED CIRCUIT BOARDS AND PARTS LIST **ACCESSORIES**

X: Parts No. Y: Parts Name Z: Position of Parts

POWER (F-1270)

X	Y		
Rooı	560Ω) _ 10	% ¼W Carbon Resistor	1 B
R002	680Ω∫ ±10	74 VV Carbon kesision	1 A
Roos	390Ω ±10	% ½W Solid Resistor	1 A
R004	47Ω ±10	% ¼W Carbon Resistor	1.4
C001	330 μF	50 WY)	1 B
C002	100 μF	25 WV	1 B
C003	33 <i>μ</i> F	50 WV	1.A
C004	100 μF	25 WV Electrolytic	1 A
C005	220 μF	16 WV Capacitor	1 A
C006	100 <i>μ</i> F	-16 WV	1 A
C007	470 μF	10 WV)	1 A
TRoot	2SD223(Y)	(030823-1)	1 A , E
D001	10DC(N)	(031068)	1 B
D002	10D-1	(031034)	1 A
ZD001	ZB1-25	(031071)	1 B



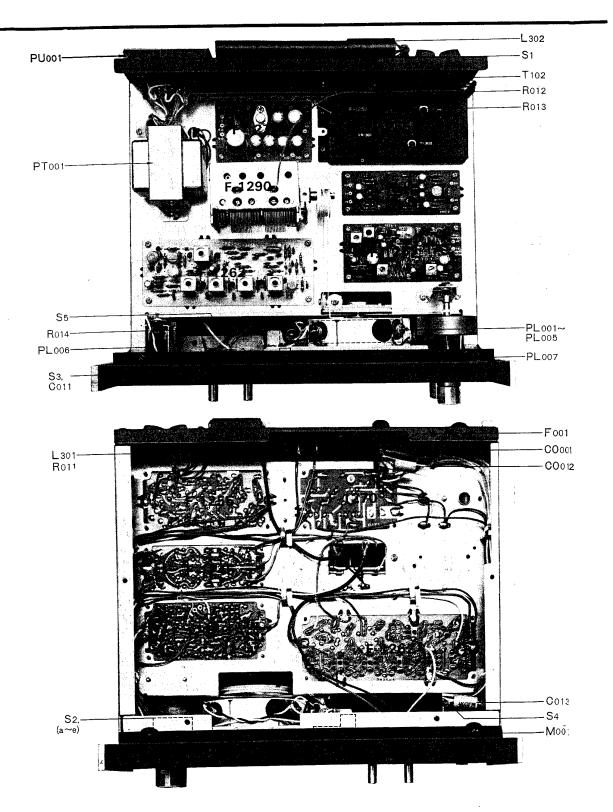
OTHER PARTS

X	Y	
R011	1.8kΩ)	
R012	680Ω	
R013	68Ω ±10% ¼W Carbon Res	istor
R014	1kΩ J	
R024	6.8Ω $\pm 10\%$ 1 W Wire Wound	d Resistor
R246	470Ω)	
R438	47kΩ > ±10% ¼W Carbon Resi	stor
R439	10kΩ)	
C011	0.0015μF ±10% 50 WV Mylar Ca	pacitor
C012	0.0047 µF)	-14
C013	0.022μF 600WV Oil Capa	CHO
C430	3.3 µF 25 WV Electroly	ic Capacitor
C521	100Ω $\pm 10\%$ ¼W Carbon Resi	
C522	100Ω} ±10% ¼ VV Carbon kesi	stor
PL001~006	6.3V 0.25A Pilot Lamp	(040009)
PL007	6V 0.1A Pilot Lamp	(040016)
F001	0.5A FUSE (100~117V)	(043044)
	0.3A FUSE (220~240V)	(043045)
M001	200μA Tuning Meter	(090025)
CO001	AC Outlet (24500	
PT001	Power Transformer 400-5397 (40006	
T102	FM Antenna Trans $300\Omega:75\Omega$ (429002-	
L 301	Ferri Inductor 150 µH (490)	
L302	Bar Antenna	(420031)
S1	Antenna Switch	(111004)
\$2(a∼e)	Selector Switch (110216	
S ₃	Noise Canceler Switch	(117017)
S4	Power Switch	(113016)
S 5	Muting Switch (117017)	

Accessories List

	_
FM ANTENNA	1
AM ANTENNA	1
OPERATING SHEET	1
OPERATING INSTRUCTIONS	
AND SERVICE MANUAL	1
CONNECTION CORD WITH PIN PLUGS	2
BUTTERFLY BOLTS	2
WASHERS	2
POLISHING CLOTH	1
	AM ANTENNA

OTHER PARTS AND THEIR POSITION ON CHASSIS



GENERAL TROUBLESHOOTING CHART

In some instances, the amplifier which is operating satisfactorily develops hum or noise as listed on this page. In this case, eliminate the trouble source as indicated in the column under WHAT TO DO.

If you are confronted with a trouble not covered here or if you have any questions concerning the operation and maintenance of this amplifier, please contact our Customer Service Department

If your AM and/or FM stereo listening isn't all you'd expected, it is in many cases that the tuner is not at fault. The trouble may attributed to the following:

- 1. Incorrect component connection or loose terminal contact;
- 2. Incorrect or improper operation of tuner and/or other components;
- 3. Improper location of components;
- 4. Other component or components defective. Other probable causes are listed below:

PROGRAM	SYMPTOM	PROBABLE CAUSE	WHAT TO DO
AM, FM mono or FM stereo	A. Constant or intermittent noise heard at times or in a certain area		* Attach a noise limiter to the electrical appliance that causes the noise, or attach it to the power source of the amplifier. * Install an outdoor antenna and ground the amplifier to raise the signal-to-noise ratio. * Reverse the power cord plugreceptacle connections. * If the noise occurs at a certain frequency, attach a wave trap to the ANT. input. * Keep the set in proper distance from other electrical appliances.
	B. The needle of the tuning meter does not move well.		Turn the set for maximum signal strength.
	C. The zero point of the meter diverges much.	Regional difference in field intensity	The unit is not at fault.
AM	A. Noise heard at a par- ticular time of a day, in a certain area or over part of dial	AM broadcast.	* Install the antenna for maximum antenna efficiency. * In some cases, the noise can be eliminated by grounding the amplifier or reversing the power cord plug-receptacle connections.
	B. High-frequency noise	* Adjacent-channel interference or beat interference * TV set too close to the audio system	* Although such noise cannot be eliminated it is advisable to switch on the noise filter of the amplifier. * Keep the TV set in proper distance from the audio system.

PROGRAM	SYMPTOM	PROBABLE CAUSE	WHAT TO DO
FM	tions of transmission by efficiency. As a result, y	* Poor noise limiter effect or to low S/N ratio due to insufficient antenna input cted considerably by the conditations: power and antenna ou may receive one station quite lty in receiving another station.	* Install the antenna (supplied) for maximum signal strength. * If this does not prove effective, use an outdoor antenna designed exclusively for FM. When you use a TV antenna for both TV and FM with the help of a divider, make sure the TV reception is not affected. * Excessive long antenna may rather cause a noise.
	B. A series of pops	* Ignition noise caused by the starting of an automobile engine	* Install the antenna and its lead-in wire in proper distance from the road or raise the antenna input as described above.
	C. Distortion or no sound during the reception	* Drift of tuning resulted from the nature of FM	* Retune the signal with the tuning knob.
	D. Tuning noise between stations	This noise results from the nature of the FM reception. As the station signal becomes weak, the noise limiter effect is also decreased. The amplification of the limiter, in turn, is enlarged and thus a big noise is generated.	* Turn the MUTING switch on.
FM stereo	A. Noise heard during FM-MPX reception while not heard during FM mono reception	* The service area of the FM-MPX broadcast is only half as much as that of the FM mono broadcast.	* Install the antenna for maximum antenna input. * Switch on the NOISE CANCELER.
	B. Clearness of channel separation is decreased during the reception.	* Excess heat	* Circulation of air is important to the amplifier. Make sure that air can flow underneath.
	C. The stereo indicator goes on and off.	* Interference	* The indicator is not at fault. * Readjust VR ₄₀₁ .
	D. The stereo indicator goes on and off even though a stereo station is not received.	* Interference	* The indicator is not at fault. * Readjust VR ₄₀₁ .
	E. The BALANCE control of the amplifier used is not at the midpoint when equal sound comes from left and right channels	* The BALANCE control should not be always set to the midpoint	* Set the control to the position where equal sound comes from both channels * Check for unequal program low ness

^{*} Design and specifications subject to change without $n_{t}\, \vec{\underline{\imath}} \, \, \text{ce} \, \, \text{for improvements.}$