



- ASSEMBLY INSTRUCTIONS:
1. APPLY SILICONE TO THE INSIDE OF BOTH ENDS OF THE PIPE, AND APPLY TO THE SEAL OF THE CHECK VALVE.
 2. INSERT CHECK VALVE INTO THE PIPE, AND MAKE SURE TO AVOID SHEARING RUBBER DURING INSTALLATION. ALIGN WITH HOLES AND SCREW IN PLACE.
 3. INSTALL ITEM 3 AND SCREW INTO PLACE USING ITEM 4 & 5.

REV	BY	DATE	DESCRIPTION
1			

8	4844010	1	SADDLE CLAMP FOR PADDLE WHEEL
7	108448	1	SILICONE CLAMP FOR FOAM INJECT
6	103142	AR	SILICONE DOW CORNING #7 COMP.
5	107885	2	SEAL COLLAR 1/4" SCREW
4	107884	2	1/4-20 X .500" HEX SCREW
3	106997	1	LEADING EDGE VALVE CHECK 3"
2	107005	2	CHECK VALVE 3" ASSEMBLY
1	106899	1	MANIFOLD 3" CANS W/ DAUL CHECK

MANIFOLD 3" CANS WITH DAUL CHECK AND INJECTOR PORT VIC/VIC ASSY.

DATE DESG. NO. 03/12/03

COMPLETED BY: [Signature]

SCALE: NONE

DRAWING NUMBER: 108751

SHEET 1 OF 1