Horizontal and Vertical Process Equipment for the Electronic and Microelectronic Industries

2183 W Park Ave Cedar City, Utah 84720, (435) 586-1188, (435) 867-0815

User Operation Manual

W6584

Atalas Die

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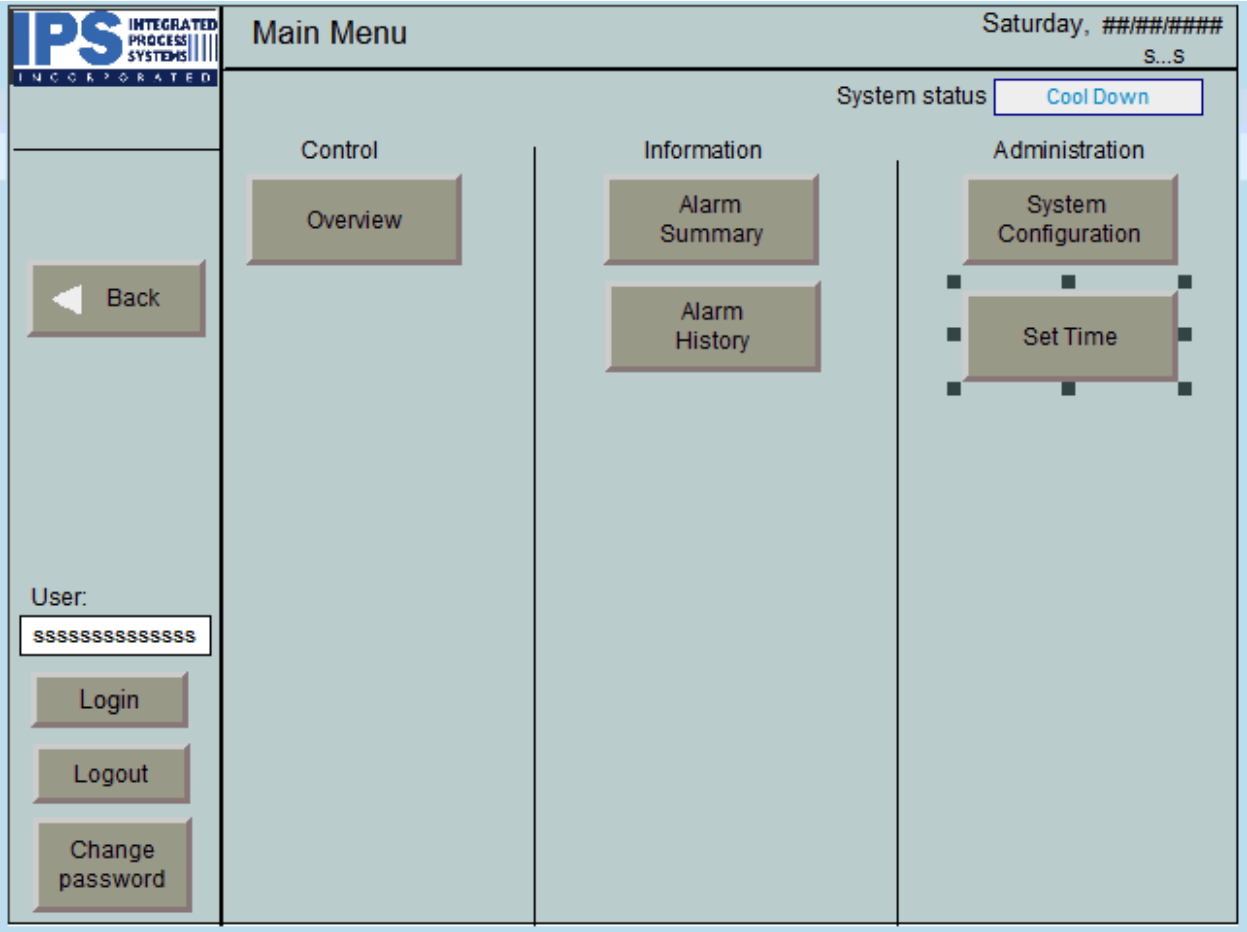
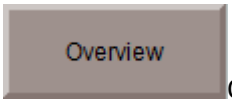
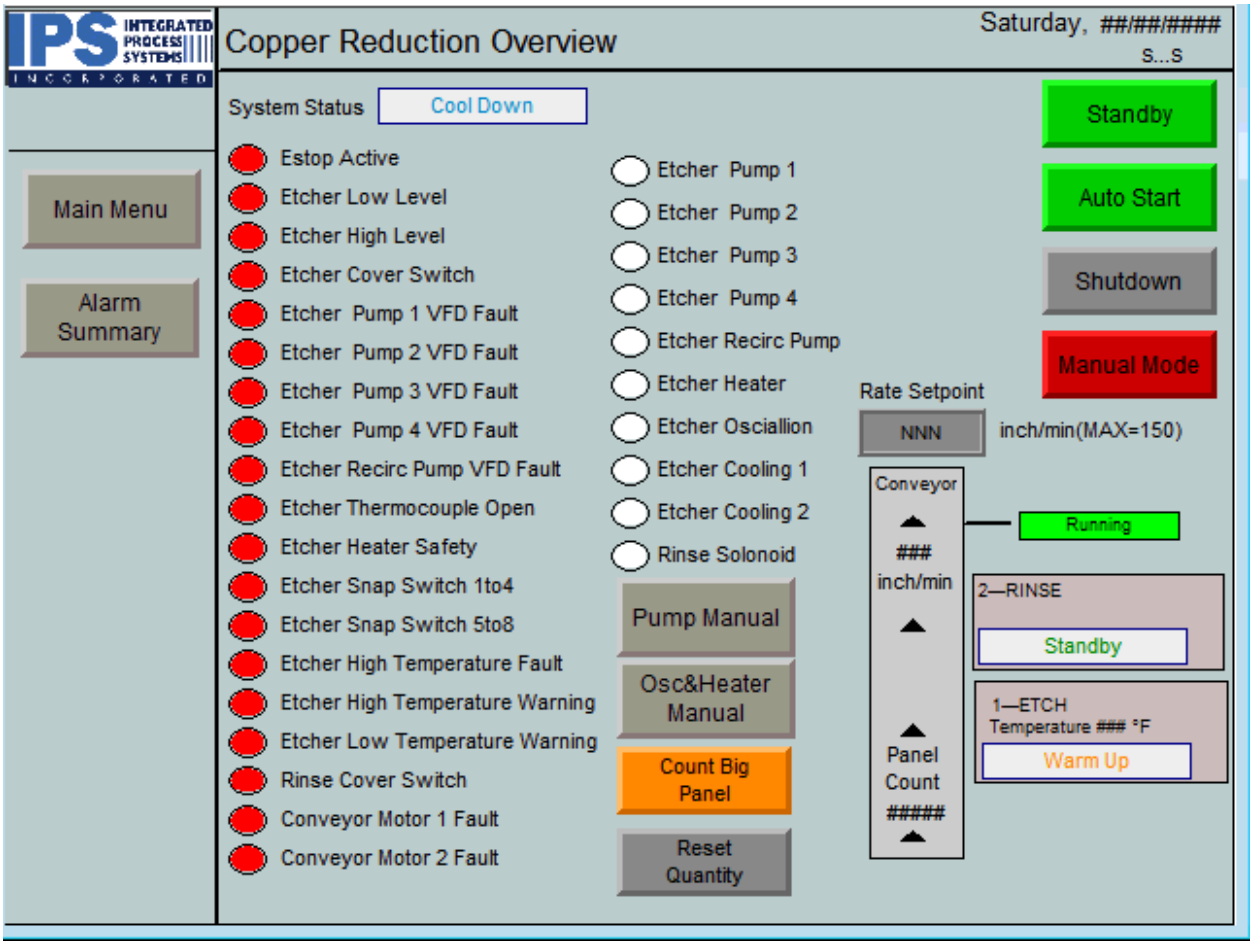


1.1 Overview

Control



Overview



1.1.1 **Line Status**

This page shows the status of each module and the conveyor status.

This shows the System Status.

Idel: Just powered up and without any process.

Manual: Under manual control. Maintance should be the one to operate this.

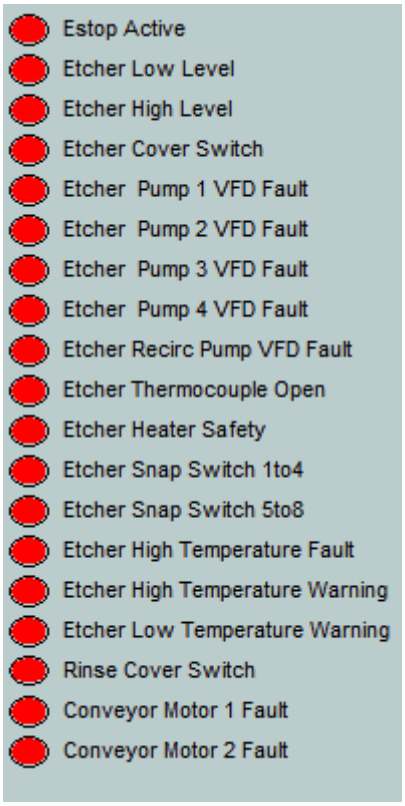
Standby: Standby is used for heating the tank up to the set range and the recirc pump is on at this status.

Stopped: The line is stopped.

Running Auto: The line is running normally in auto mode.

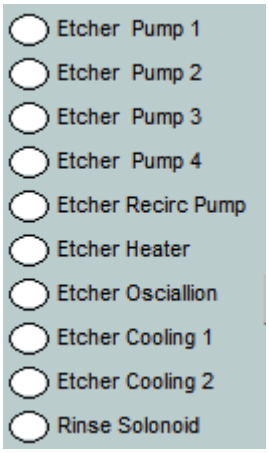
Faulted: There is something wrong with the line, please check the light on the left side to see what the problem is. Or go to alarm screen to get the fault information.
E-Stop Active: The E-Stop button is active at this moment.
Cool Down: When the Dryer is cooling down the temperature after a full process. (My not have it here in this machine)

1.1.2 **Alarm status**



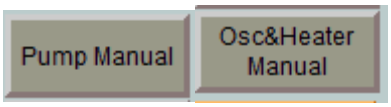
On the left side, the alarm status shows here. Green for no issue and Red for alarm.

1.1.3 **Pump and other parts on/off status.**



Here shows the parts running on/off status.
White for not running and green for running.

1.1.4 **Function Button**

Standby: Standby is used for heating the tank up to the set range and the recirc pump is on at this status. Hit the button to turn on Standby Mode.
Running Auto: The line is running normally in auto mode. Hit the button to turn on the Auto Mode.
Shutdown: Hit the button to shutdown the line which include the all the modes.
Manual: Under manual control. Maintance should be the one to operate this. Hit the button to turn on the Manual mode then the 

Manual screen access coms out.

1.1.5 **Panel count**

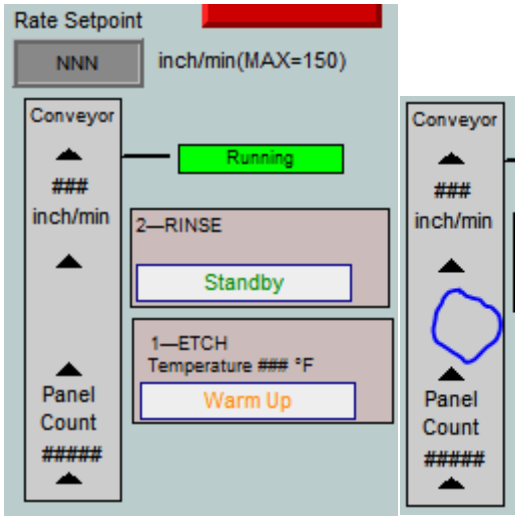
All sensor count as one panel.

Each sensor count as one panel.

Hit the button to size the panel then it can be counted.

Hit the button to reset the panel quantity.

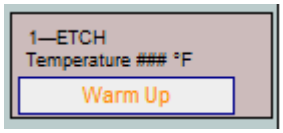
1.1.6 **Line process**



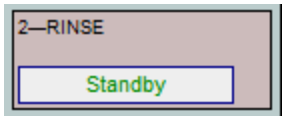
The conveyor speed can be set here. Please notice the MAX speed.

And the current speed shows here.

Hit the blue area to go the conveyor setting screen.



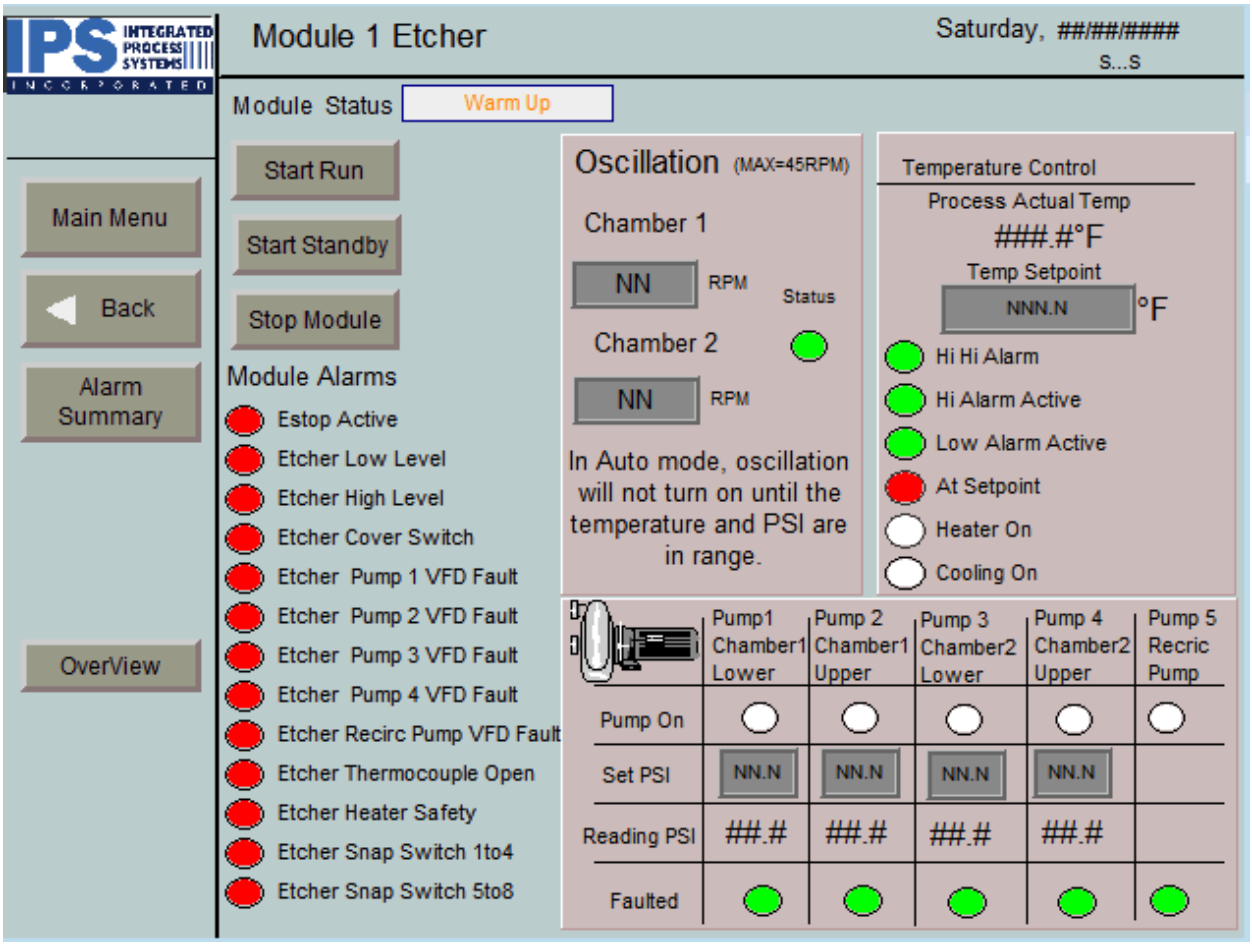
Hit the Etch area here for Etcher setting screen.



Hit the Rinse area here for Rinse setting screen.

1.2

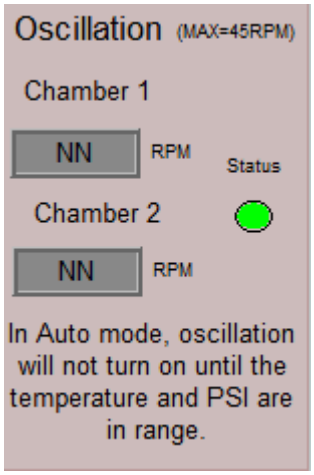
1. Module 1



1.2.1.1 Module Status

a. Off : Not running
b. Auto : Auto running mode. Oscillation, heater, pump are all on (id been set on)
c. Standby: Only the heater and recric pump on.
d. Manual: The module is under manual control.
e. Fault: There is something wrong here please check the alarm light on the left side or the alarm screen to find out the issue.
f. Warm up: Standby or Auto started, need time to heat the water or chem.

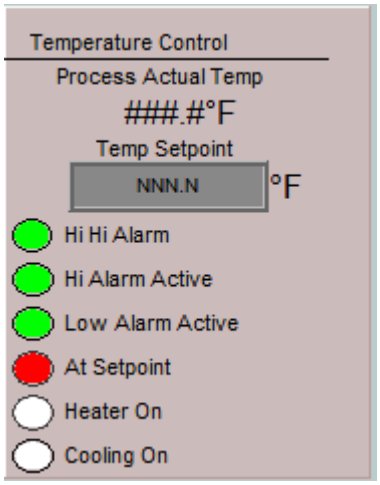
1.2.1.2 Oscillation



The RPM can be set here or oscillation. And also shows the status.

In Auto mode, oscillation will not turn on until the temperature and PSI are in range.

1.2.1.3 Temperature Control



The temp setpoint can be set here. Please see the system config for alarm setting. MIN:50,MAX:150,Ramp Value:0.5

Heater and cooling status shows here to see if it is on or off.

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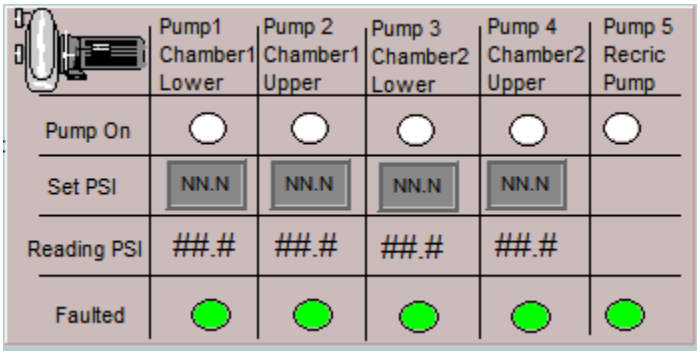
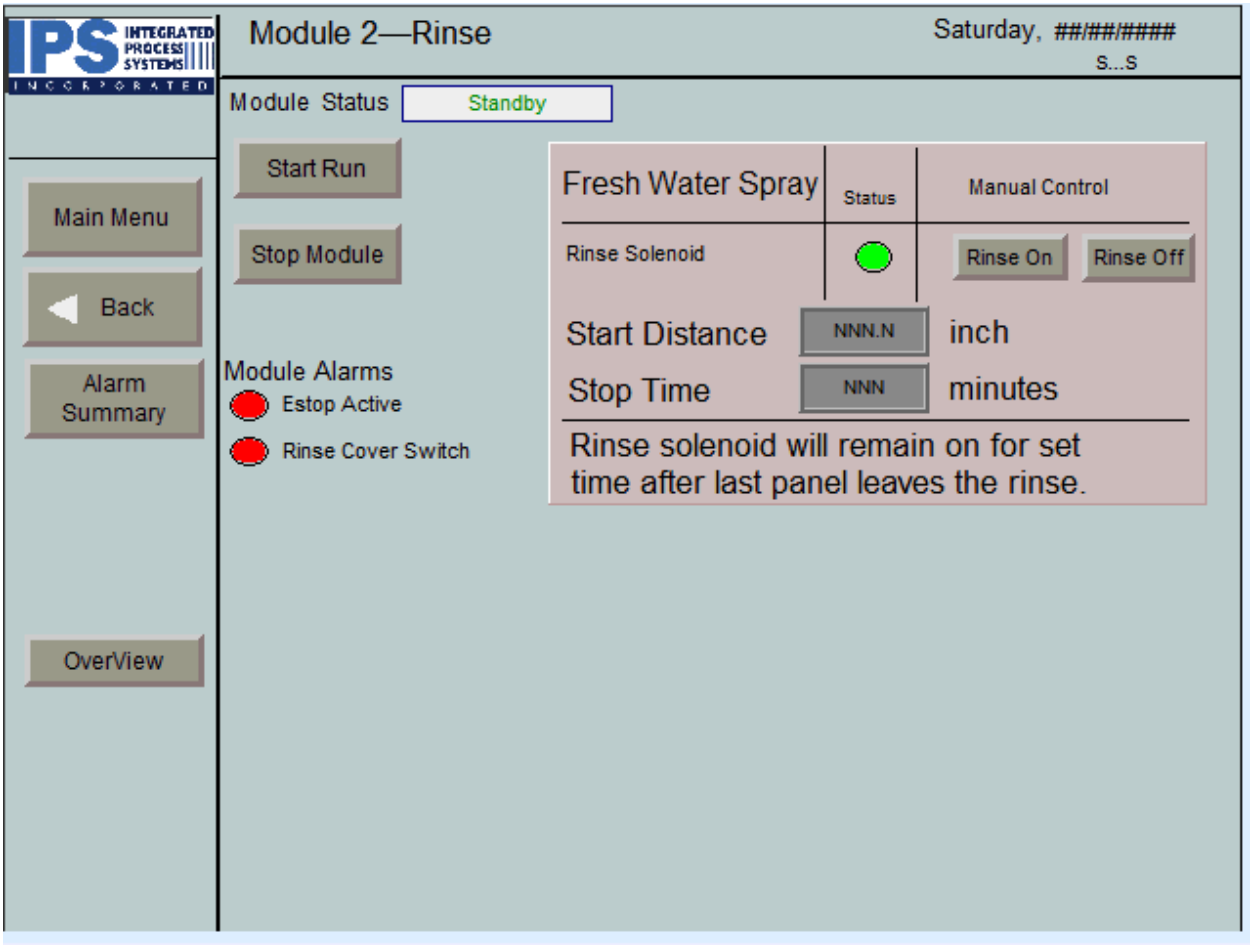
1.2.1.4 Pumps



The pump PSI can be set here for auto mode and it shows the pump status.

2. Module 2 Rinse



1.2.2.1 Module Status

a. Off : Not running
b. Auto : Auto running mode. Oscillation, heater, pump are all on (id been set on)
c. Standby: Only the heater and recric pump on.
d. Manual: The module is under manual control.
e. Fault: There is something wrong here please check the alarm light on the left side or the alarm screen to find out the issue.

1.2.2.2 Rinse Solenoid

It can manually be turned on/off here.

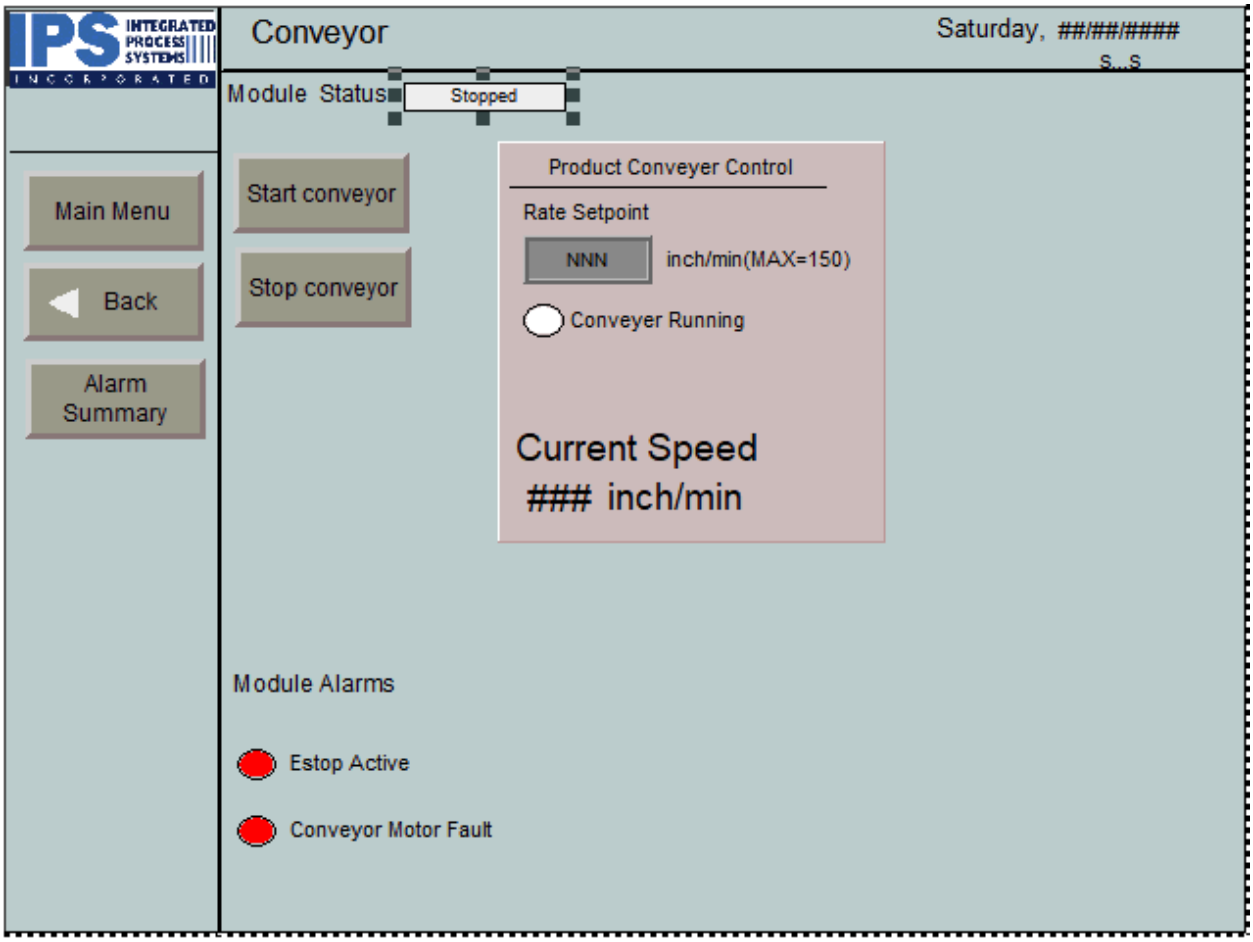
1.2.2.3 Started Distance

It is the distance from input sensor to the rinse.

1.2.2.4 Stop Time

Rinse solenoid will remain on for set time after last panel leaves the rinse.

3. Conveyor



1.2.3.1 Module Status

a. Running
b. Stopped

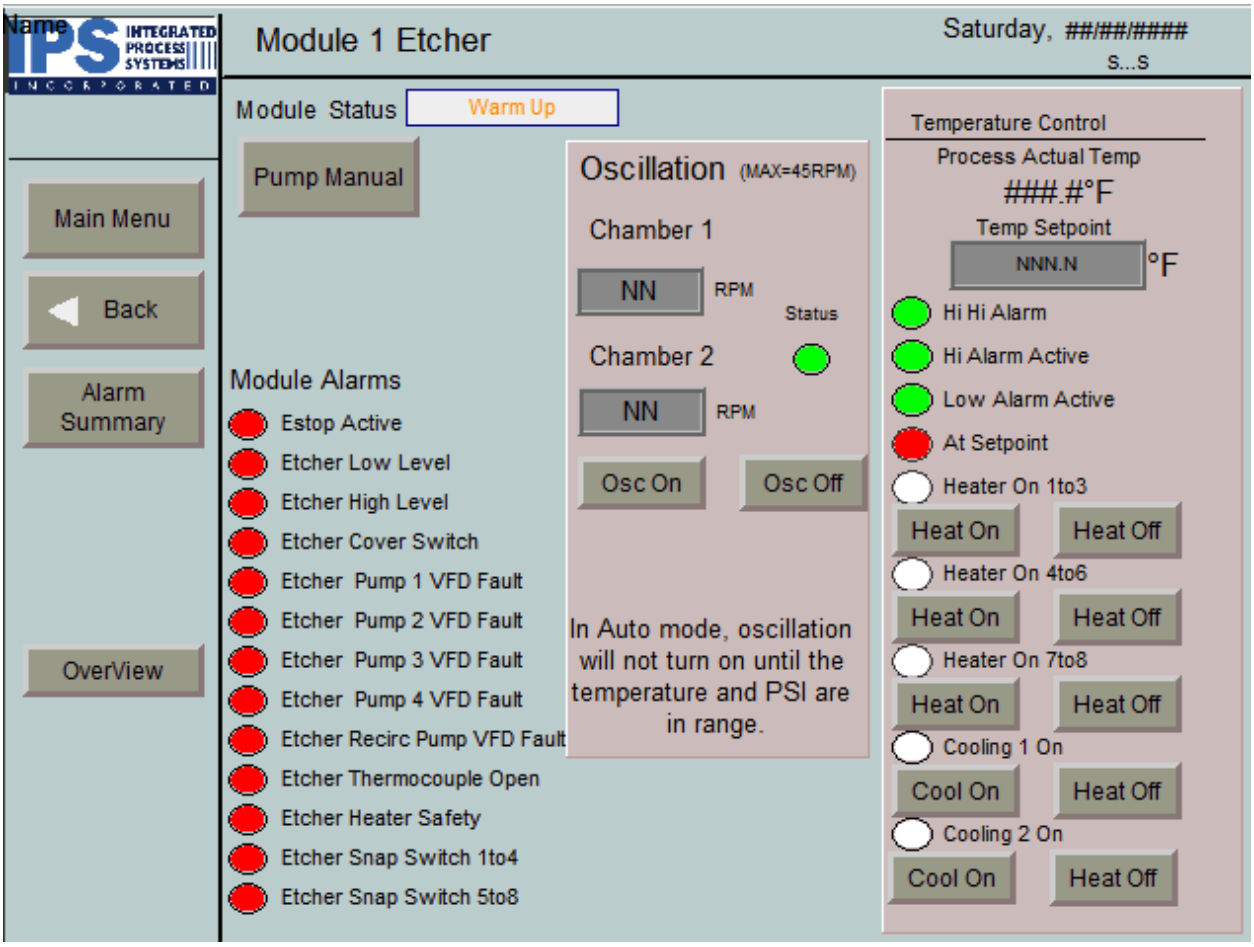
1.2.3.2 Product Conveyor Control

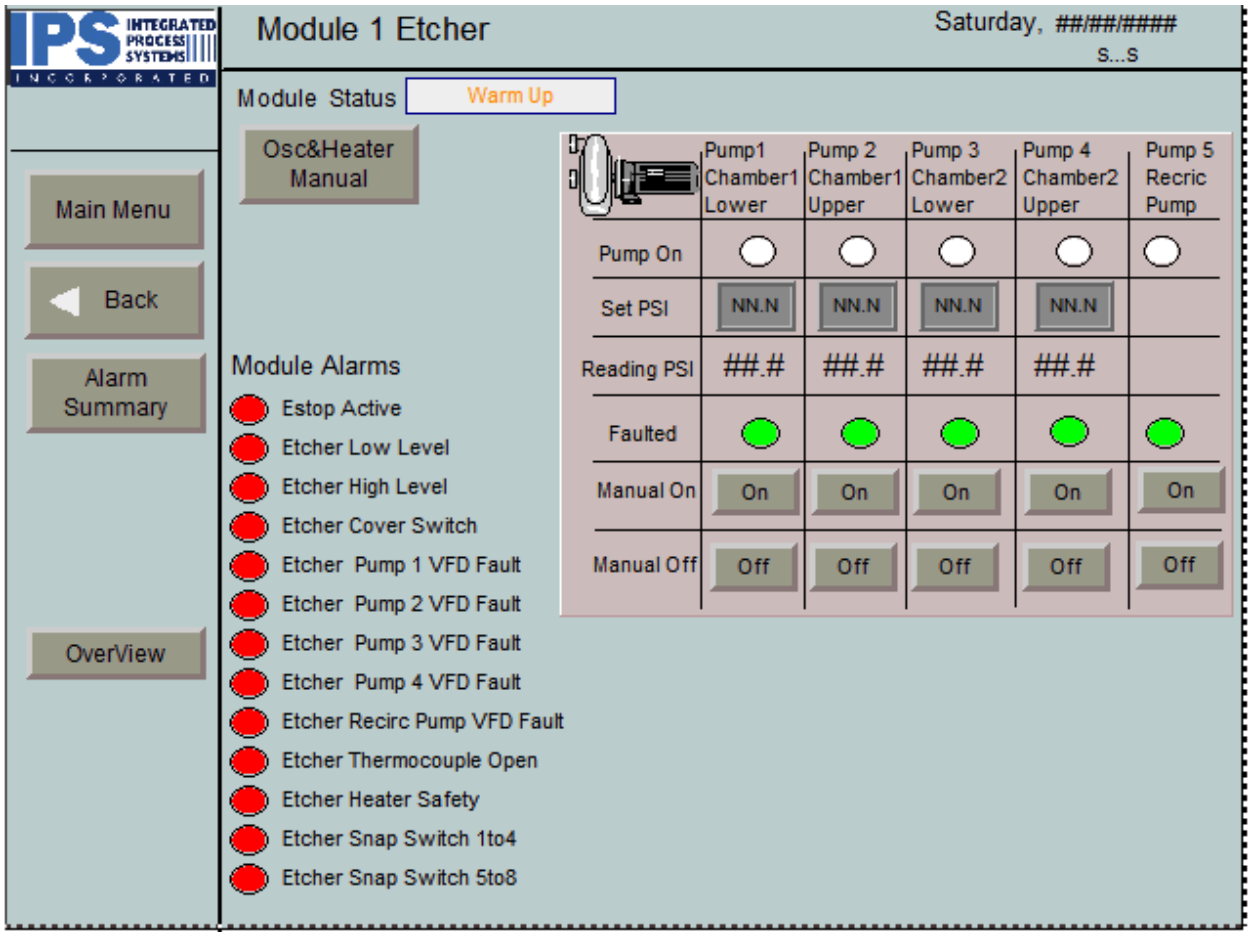
The speed can be set here for auto mode.

1.2.3.3 Start Conditions

a. Oscillation needs to be On.
b. Auto mode needs to be On.
c. No alarm.
d. Or under manual control.

4 Manual

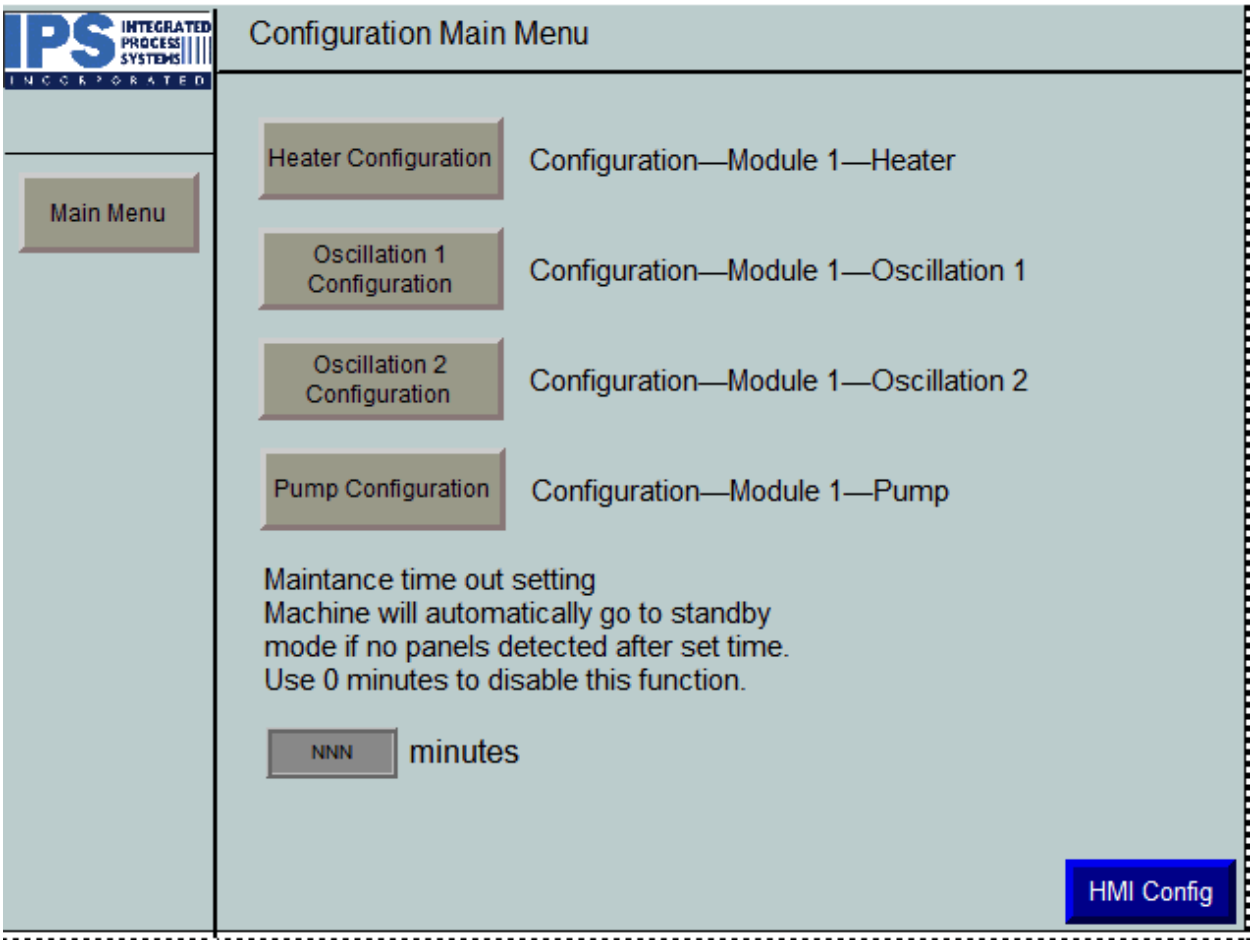

Name
Module 1 Etcher
Saturday, ##/##/####
S...S
Module Status
Warm Up
Pump Manual
Main Menu
Back
Alarm Summary
OverView
Module Alarms
Estop Active
Etcher Low Level
Etcher High Level
Etcher Cover Switch
Etcher Pump 1 VFD Fault
Etcher Pump 2 VFD Fault
Etcher Pump 3 VFD Fault
Etcher Pump 4 VFD Fault
Etcher Recirc Pump VFD Fault
Etcher Thermocouple Open
Etcher Heater Safety
Etcher Snap Switch 1to4
Etcher Snap Switch 5to8
Oscillation (MAX=45RPM)
Chamber 1
NN
RPM
Status
Chamber 2
NN
RPM
Osc On
Osc Off
In Auto mode, oscillation will not turn on until the temperature and PSI are in range.
Temperature Control
Process Actual Temp
###.#°F
Temp Setpoint
NNN.N
°F
Hi Hi Alarm
Hi Alarm Active
Low Alarm Active
At Setpoint
Heater On 1to3
Heat On
Heat Off
Heater On 4to6
Heat On
Heat Off
Heater On 7to8
Heat On
Heat Off
Cooling 1 On
Cool On
Heat Off
Cooling 2 On
Cool On
Heat Off



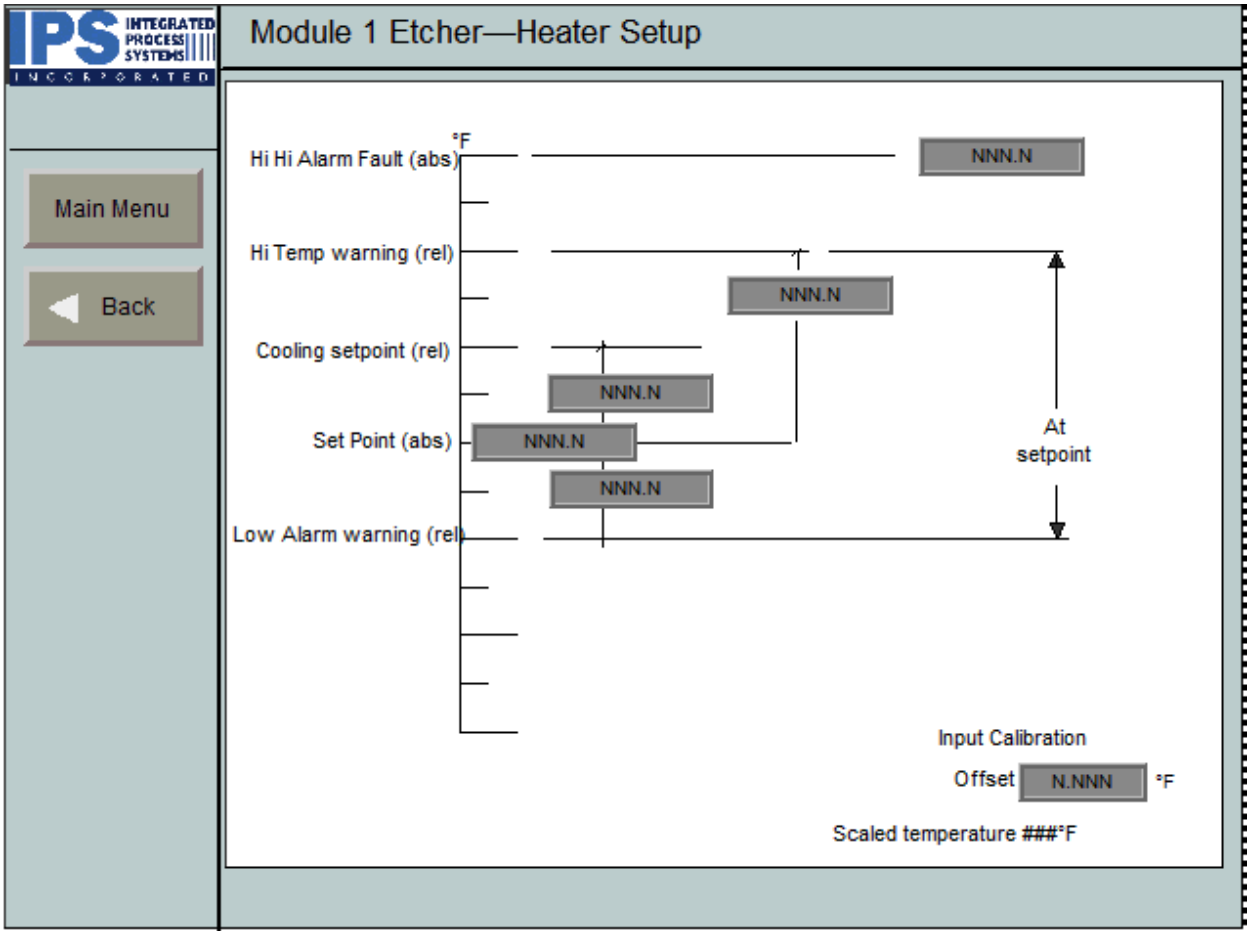
Basically it shows the same view like auto control but with the manual button to manual turn the parts on/off.

2. Administration

2.1 System Configuration

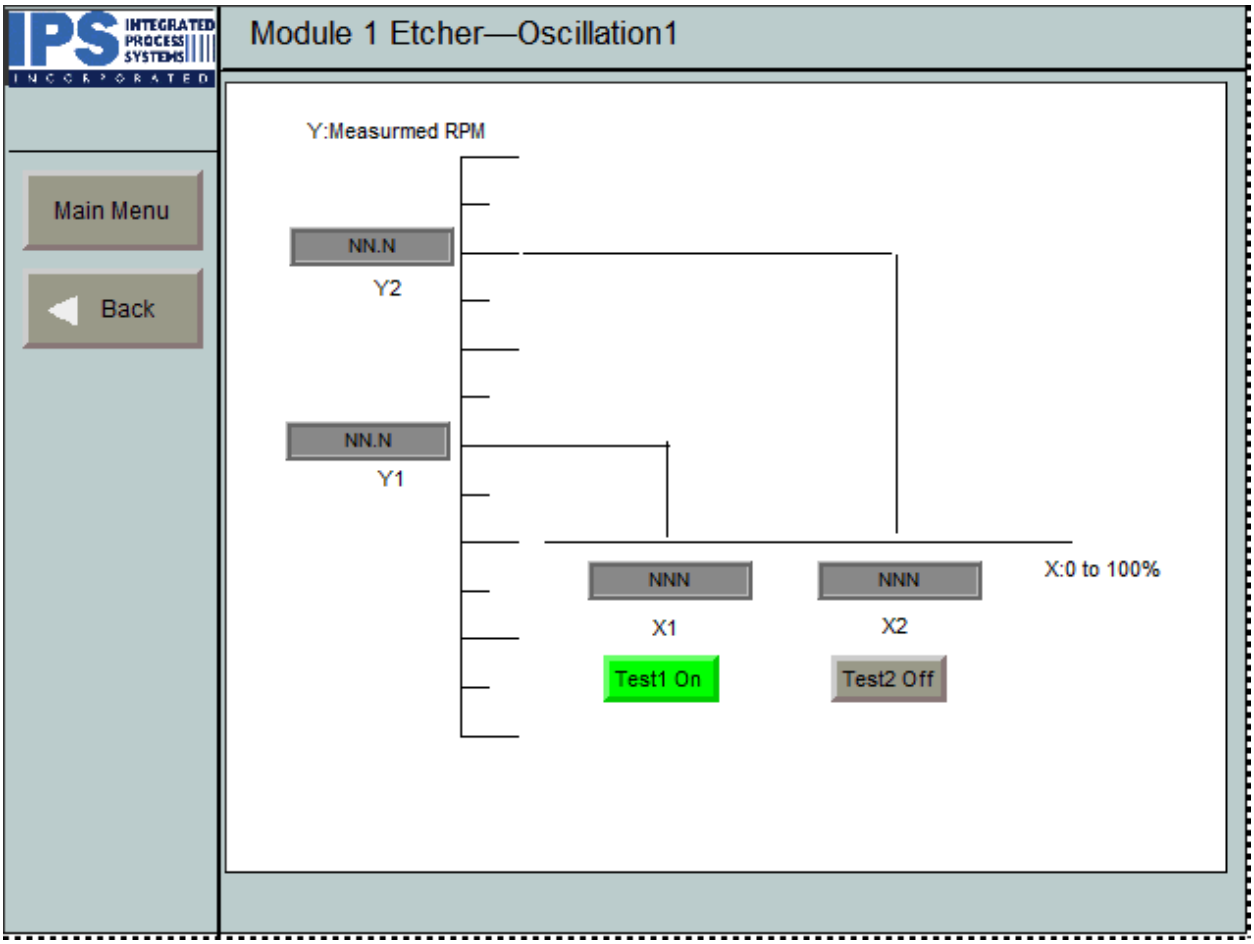


1. Heater Configuration



a. Hi Hi Alarm Fault: There will a fault for high temperature and cooling will be on, heater will be off.
b. Hi Temp Warning: cooling will be on, heater will be off.
c. Cooling Setpoint: cooling will be on, heater will be off.
d. Setpoint: Set to temperature to the needed one.
e. Low Alarm Warning: The heater will be on to heat the tank up to meet the setting.
f. Offset: Used to calibrate the temperature.

2. Oscillation 1 Configuration



Step1: Enter X1 and Turn On test1.

Step2: Measure RPM and enter it in Y1.

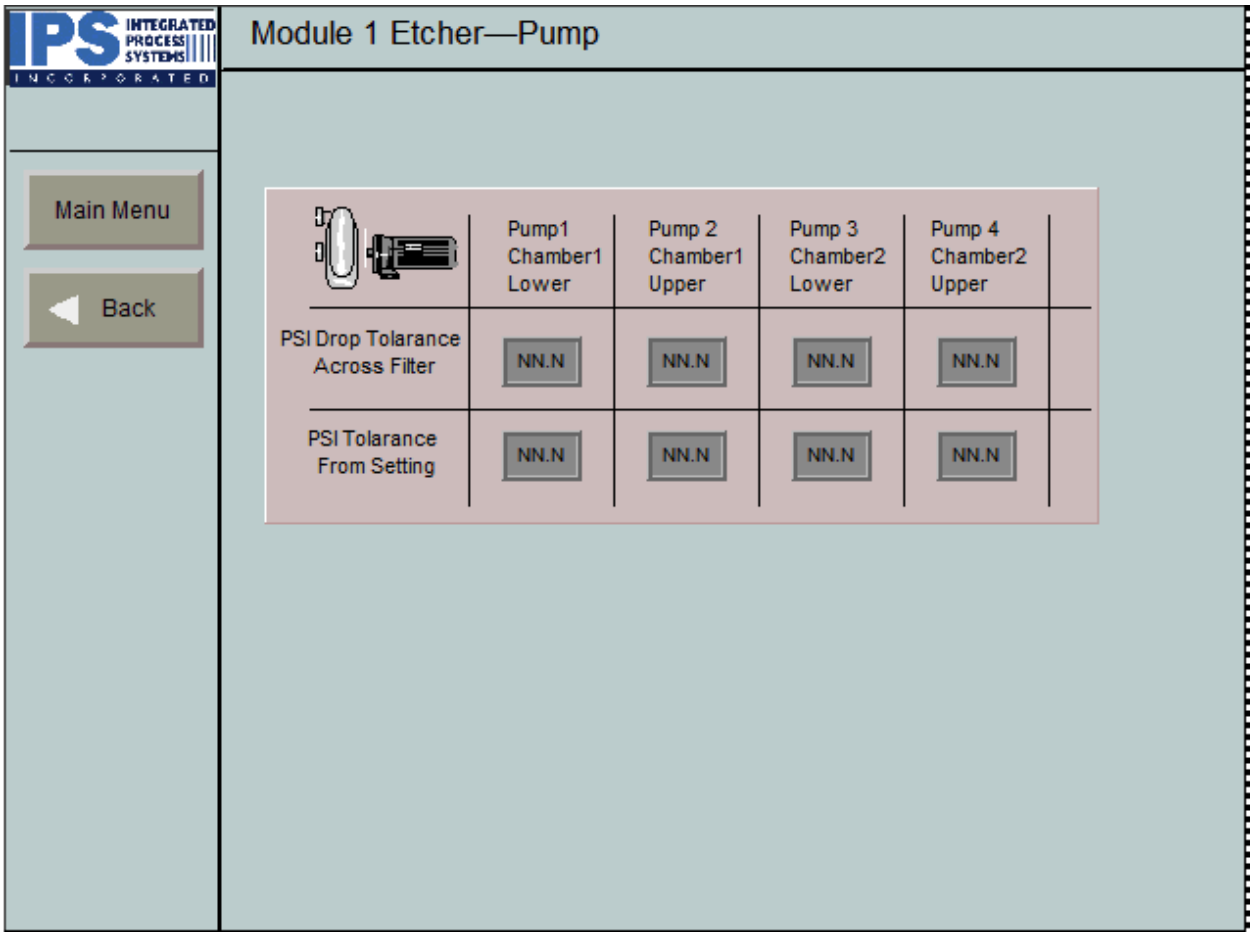
Step3: Enter X2 and Turn On test2.

Step3: Measure RPM and enter it in Y2.

Done.

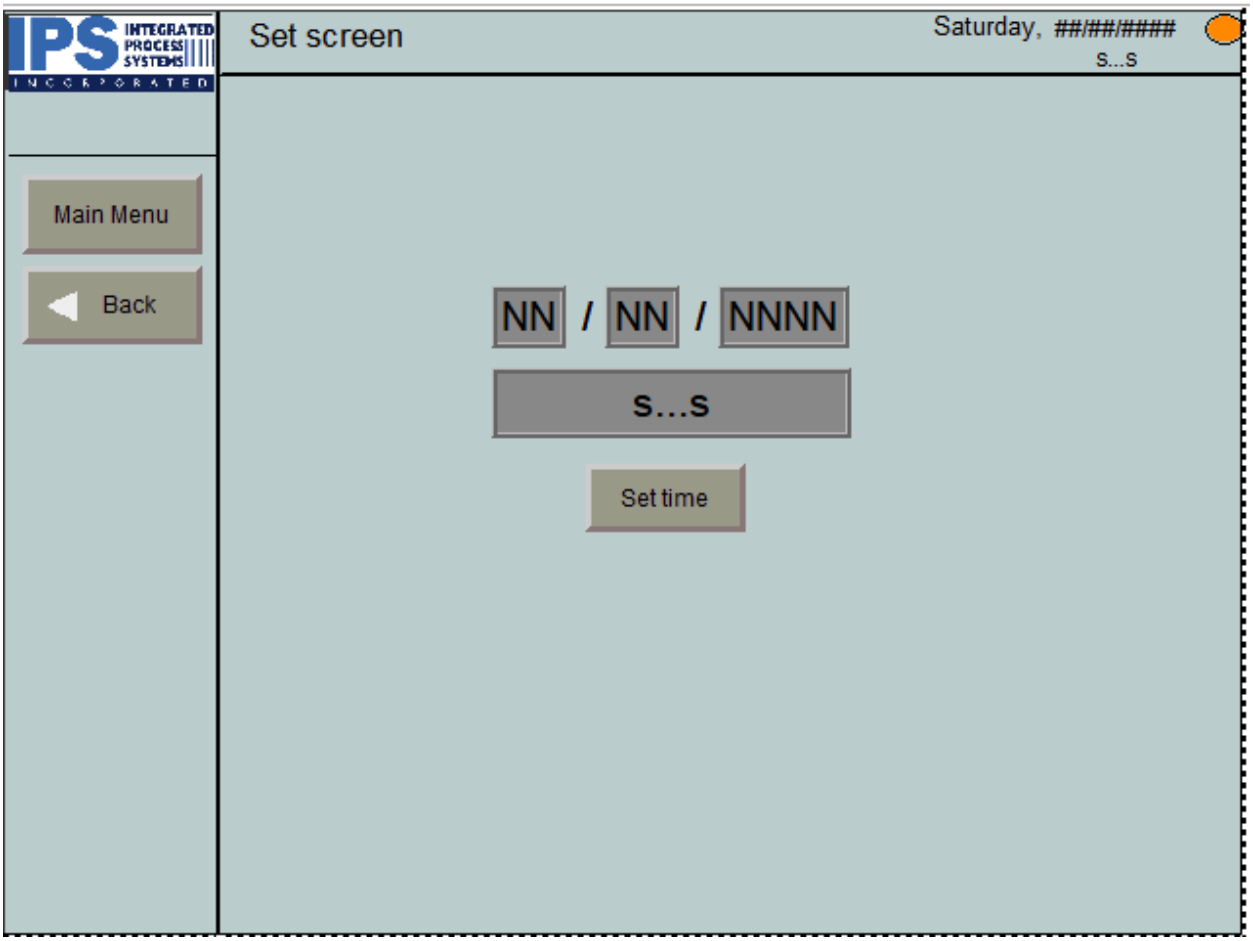
3. Oscillation 2 Configuration
See Oscillation 1 Configuration.

4. Pump Configuration



The Tolarance can be set here as the alarm limit.

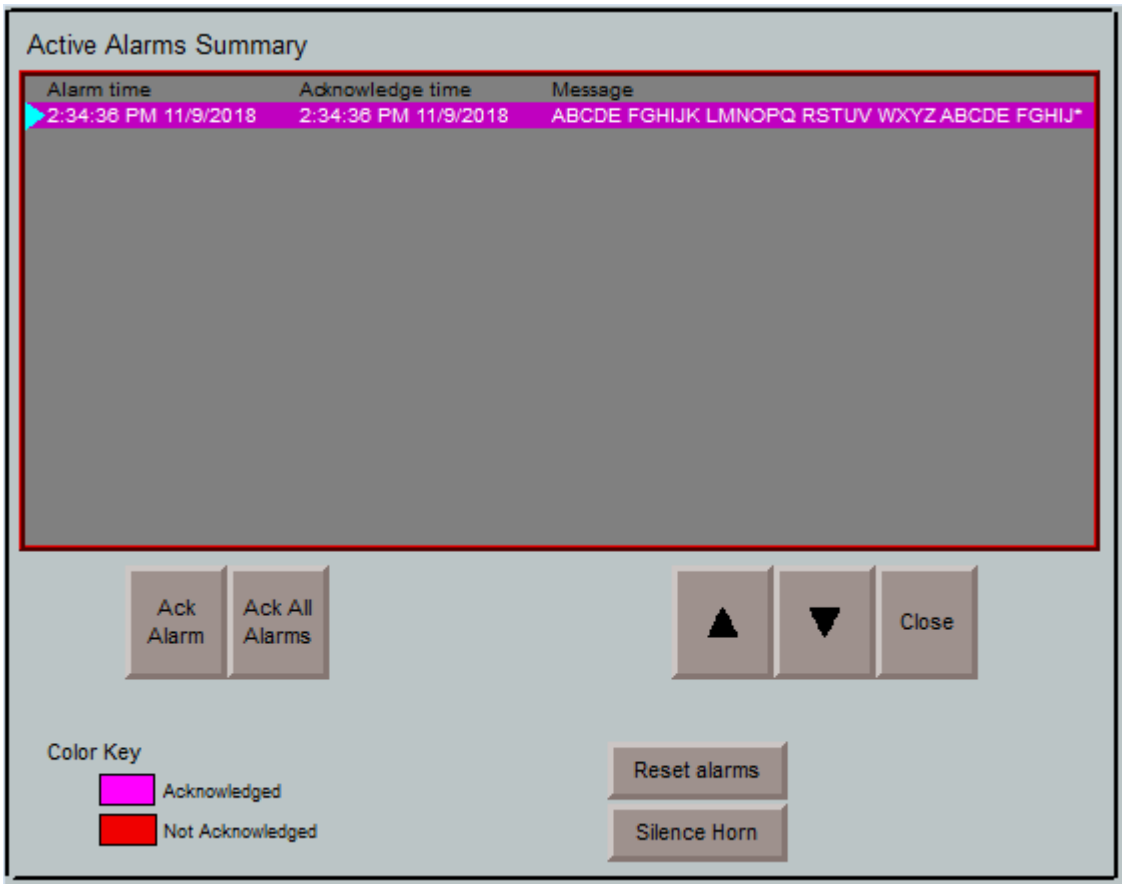
2.2 Set Time



The control system time can be set here.

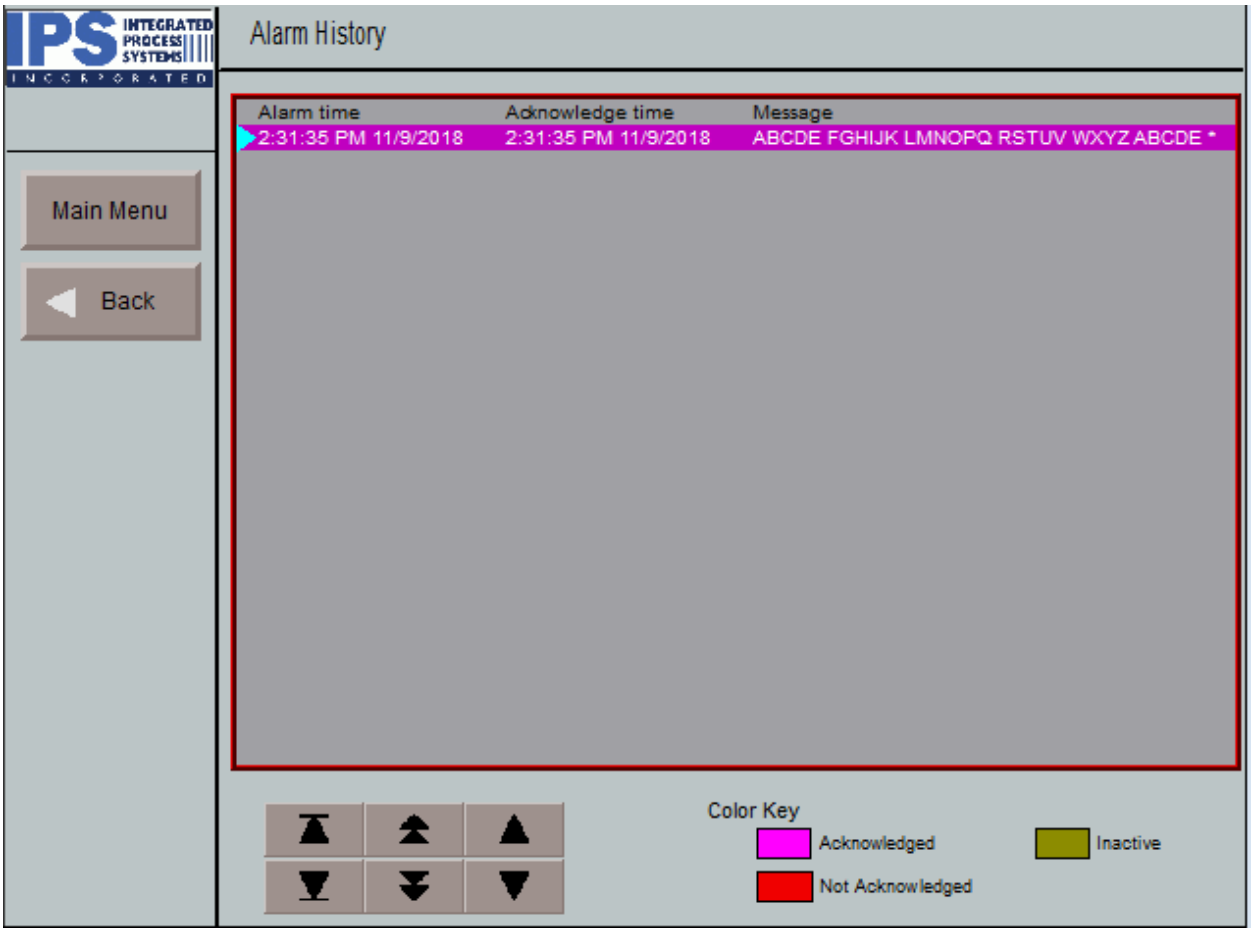
3. Information

3.1 Alarm Summary



Here shows the alarm summary.

3.2 Alarm History



Here shows the alarm history.

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4. User Information

USER (User name and password are the same and all capital):

ADMIN: Able to access all the screens.

ENGINEER: Can access the operation screen, alarm and system configuration.

MAINT: Able to run the parts manually. The manual buttons are not able to be seen by other user.

OPERATOR: Can access the operation screen and alarm.