



RV Products Division

**REPAIR PARTS LIST
FOR
470X4A87X
MACH 8 SERIES
15,000 BTU HEAT PUMP
(Serial Numbers 1501 and higher)**

**(Includes 47054A876, 47054A879, 47074A876, 47074A879, 47004A876, 47004A879, 47024A876,
47024A879)**

WARRANTY INFORMATION

PARTS RETURN

“Air Conditioning” in-warranty parts subject to return to Airxcel, Inc. must be sent prepaid to the following address. Always include your company’s claim or work order along with the Airxcel, Inc. invoice generated from the shipment of the replacement part.

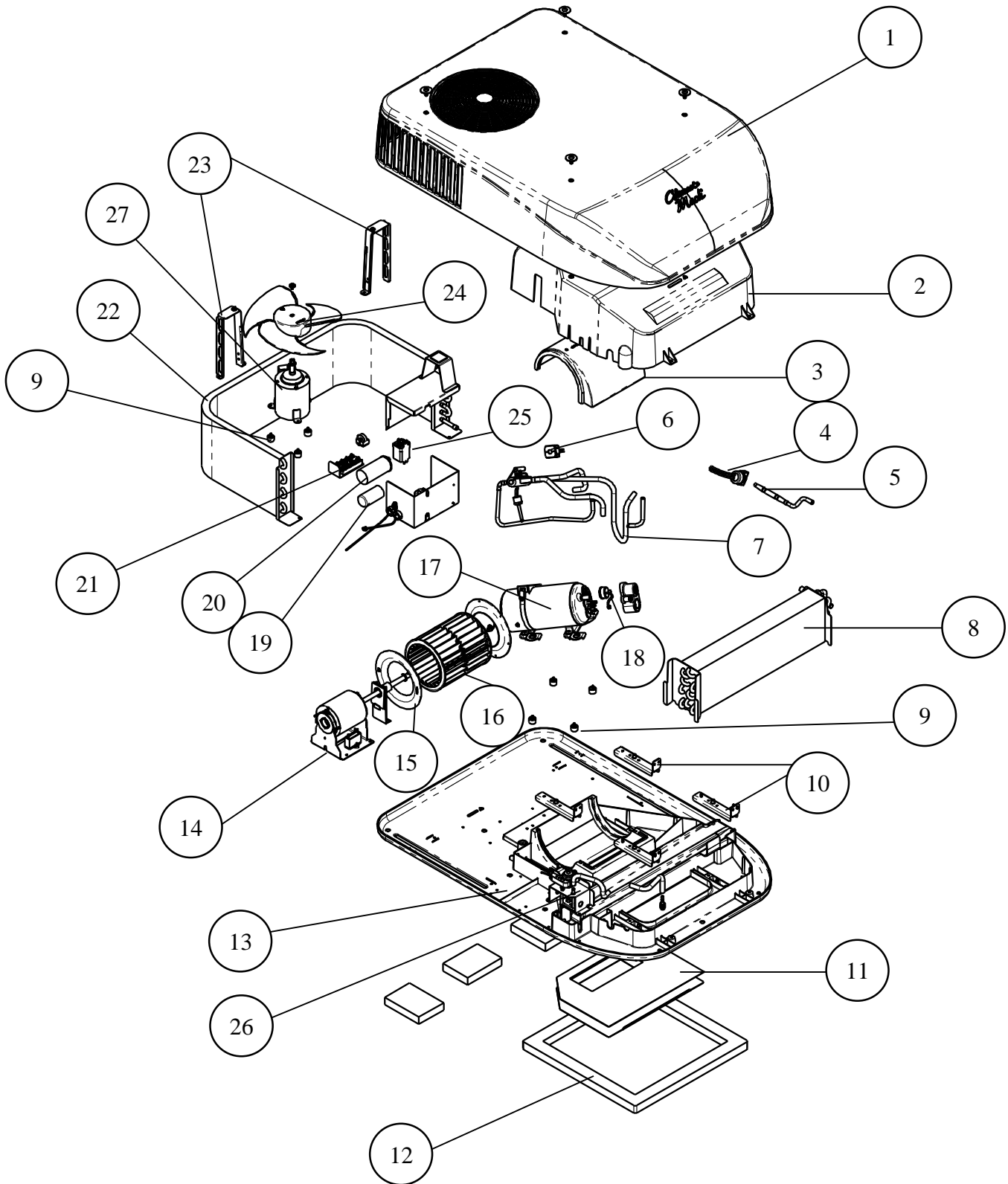
Airxcel, Inc.
RV Products Division
Attn: Warranty Return
3050 N. St. Francis
Wichita, KS 67219

WRITTEN CORRESPONDENCE

All written correspondence (no parts) should be sent to the following address:

Airxcel, Inc.
RV Products Division
Dept. 546
P.O. Box 4020
Wichita, KS 67204

Coleman is a registered trademark of The Coleman Company, Inc. used under license. Mach is a registered trademark.



470X4A87X



CODE	USED ON MODELS	PART NUMBER	DESCRIPTION	NO. REQ.
1.	876	47233-3261	Shroud (Arctic White/Arctic White)	1
	879	47233-3291	Shroud (Black/Black)	1
2.	All	47233A535	Evaporator Top Assembly	1
3.	All	47233A515	Scroll Top	1
4.	All	1460-214	OD Coil Switch	1
5.	All	1460-131	Bi-flow restrictor	1
6.	All	1460-131	Solenoid Coil	1
7.	All	47034-530	Reversing Valve Assy (complete)	1
8.	All	1452A1871	Indoor Coil	1
9.	All	47233-3171	Motor and Compressor Isolator Package	2
10.	All	47233-510	Mounting Bolt Channel	4
11.	47024	47233A3011	Basepan	1
	47004,47014,47054	47233A2011	Basepan	1
12.	All	47233-513	Blockoff Plate	1
13.	All	47233-3301	Gasket Package	1
14.	All	1468A3389	ID Motor	1
15.	All	1472-0041	Venturi Ring	2
16.	All	1472A1191	Blower Wheel	1
17.	All	1450-4069	Compressor (Tecumseh HG373AR-904-A2J1)	1
18.	All	1450-0511	Overload	1
19.	All	1499-5721	Run Capacitor (40 Mfd/370v)	1
20.	All	9333-9021	Start Capacitor (88-108 Mfd/250V)	1
21.	All	47233-3181	Terminal Board	1
22.	All	1452A198	Outdoor Coil	1
23.	All	47233-511	Shroud Support	2
24.	All	1472D5041	Fan Blade	1
25.	All	1460-1271	Relay	1
26.	47024/47074	47233-3091	Condensate Pump Assembly	1
27.	All	1468A3399	Outdoor Motor	1
ns	All	6792-5111	Screw/Washer Pkg	1

ns = not shown

SPECIAL ORDER PARTS:

NOTE: All parts with three digit suffix numbers are "Special Order" Parts. These parts are subject to factory availability and require extra time for delivery.

NOTE: Heat Strip Assemblies CANNOT be used with the Top-Down Models.