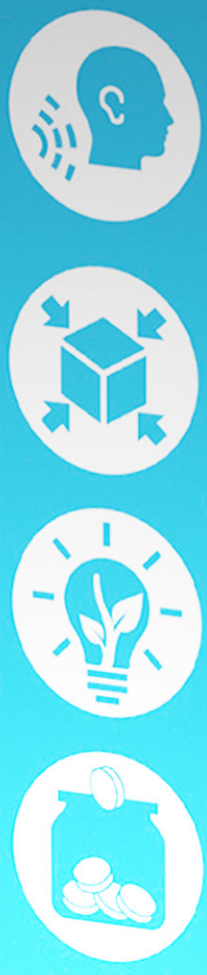
INSTRUCTION BOOK

API418393

GA 30

Atlas Copco



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GA 30

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Instruction book

Original instructions

This instruction book is valid for CE as well as non-CE labelled machines. It meets the requirements for instructions specified by the applicable European directives as identified in the Declaration of Conformity.

2021 - 09

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1.1 Safety icons

Explanation

	Danger to life
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1.2 Safety precautions, general

General precautions

1. The operator must employ safe working practices and observe all related work safety requirements and regulations.
2. If any of the following statements does not comply with the applicable legislation, the stricter of the two shall apply.
3. Installation, operation, maintenance and repair work must only be performed by authorized, trained, specialized personnel.
4. The compressor is not considered capable of producing air of breathing quality. For air of breathing quality, the compressed air must be adequately purified according to the applicable legislation and standards.
5. Before any maintenance, repair work, adjustment or any other non-routine checks, stop the compressor, press the emergency stop button, switch off the voltage and depressurize the compressor. In addition, the power isolating switch must be opened and locked.
   VSD units are powered by a frequency converter, wait 10 minutes before starting any electrical repair.

	In a domestic environment, this product may cause radio interference in which case supplementary mitigation measures are required.

	If the machine is equipped with an automatic restart after voltage failure function and if this function is active, be aware that the machine will restart automatically when the power is restored if it was running when the power was interrupted!

6. Never play with compressed air. Do not apply the air to your skin or direct an air stream at people. Never use the air to clean dirt from your clothes. When using the air to clean equipment, do so with extreme caution and wear eye protection.
7. The owner is responsible for maintaining the unit in safe operating condition. Parts and accessories shall be replaced if unsuitable for safe operation.
8. It is not allowed to walk or stand on the unit or on its components.

1.3 Safety precautions during installation

	All responsibility for any damage or injury resulting from neglecting these precautions, or non-observance of the normal caution and care required for installation, operation, maintenance and repair, even if not expressly stated, will be disclaimed by the manufacturer.

Precautions during installation

1. The machine must only be lifted using suitable equipment in accordance with the applicable safety regulations. Loose or pivoting parts must be securely fastened before lifting. It is strictly forbidden to dwell or stay in the risk zone under a lifted load. Lifting acceleration and deceleration must be kept within safe limits. Wear a safety helmet when working in the area of overhead or lifting equipment.
2. The unit is designed for indoor use. If the unit is installed outdoors, special precautions must be taken. Consult your supplier.
3. In case the device is a compressor, place the machine where the ambient air is as cool and clean as possible. If necessary, install a suction duct. Never obstruct the air inlet. Care must be taken to minimize the entry of moisture at the inlet air.
4. Any blanking flanges, plugs, caps and desiccant bags must be removed before connecting the pipes.
5. Air hoses must be of correct size and suitable for the working pressure. Never use frayed, damaged or worn hoses. Distribution pipes and connections must be of the correct size and suitable for the working pressure.
6. In case the device is a compressor, the aspirated air must be free of flammable fumes, vapors and particles, e.g. paint solvents, that can lead to internal fire or explosion.
7. In case the device is a compressor, arrange the air intake so that loose clothing worn by people cannot be drawn in.
8. Ensure that the discharge pipe from the compressor to the aftercooler or air net is free to expand under heat and that it is not in contact with or close to flammable materials.
9. No external force may be exerted on the air outlet valve; the connected pipe must be free of strain.
10. If remote control is installed, the machine must bear a clear sign stating: DANGER: This machine is remotely controlled and may start without warning.
    The operator has to make sure that the machine is stopped and depressurized and that the electrical isolating switch is open, locked and labelled with a temporary warning before any maintenance or repair. As a further safeguard, persons switching on or off remotely controlled machines shall take adequate precautions to ensure that there is no one checking or working on the machine. To this end, a suitable notice shall be affixed to the start equipment.
11. Air-cooled machines must be installed in such a way that an adequate flow of cooling air is available and that the exhausted air does not recirculate to the compressor air inlet or cooling air inlet.
12. The electrical connections must correspond to the applicable codes. The machines must be earthed and protected against short circuits by fuses in all phases. A lockable power isolating switch must be installed near the compressor.
13. On machines with automatic start/stop system or if the automatic restart function after voltage failure is activated, a sign stating "This machine may start without warning" must be affixed near the instrument panel.

14. In multiple compressor systems, manual valves must be installed to isolate each compressor. Non-return valves (check valves) must not be relied upon for isolating pressure systems.
15. Never remove or tamper with the safety devices, guards or insulation fitted on the machine. Every pressure vessel or auxiliary installed outside the machine to contain air above atmospheric pressure must be protected by a pressure relieving device or devices as required.
16. Piping or other parts with a temperature in excess of 70˚C (158˚F) and which may be accidentally touched by personnel in normal operation must be guarded or insulated. Other high temperature piping must be clearly marked.
17. For water-cooled machines, the cooling water system installed outside the machine has to be protected by a safety device with set pressure according to the maximum cooling water inlet pressure.
18. If the ground is not level or can be subject to variable inclination, consult the manufacturer.
19. If the device is a dryer and no free extinguishing system is present in the air net close to the dryer, safety valves must be installed in the vessels of the dryer.

	Also consult the following safety precautions: Safety precautions during operation and Safety precautions during maintenance. These precautions apply to machinery processing or consuming air or inert gas. Processing of any other gas requires additional safety precautions typical to the application which are not included herein. Some precautions are general and cover several machine types and equipment; hence some statements may not apply to your machine.

1.4 Safety precautions during operation

	All responsibility for any damage or injury resulting from neglecting these precautions, or non observance of the normal caution and care required for installation, operation, maintenance and repair, even if not expressly stated, will be disclaimed by the manufacturer.

Precautions during operation

1. Never touch any piping or components of the machine during operation.
2. Use only the correct type and size of hose end fittings and connections. When blowing through a hose or air line, ensure that the open end is held securely. A free end will whip and may cause injury. Make sure that a hose is fully depressurized before disconnecting it.
3. Persons switching on remotely controlled machines shall take adequate precautions to ensure that there is no one checking or working on the machine. To this end, a suitable notice shall be affixed to the remote start equipment.
4. Never operate the machine when there is a possibility of taking in flammable or toxic fumes, vapors or particles.
5. Never operate the machine below or in excess of its limit ratings.
6. Keep all bodywork doors shut during operation. The doors may be opened for short periods only, e.g. to carry out routine checks. Wear ear protectors when opening a door.
   On machines without bodywork, wear ear protection in the vicinity of the machine.
7. People staying in environments or rooms where the sound pressure level reaches or exceeds 80 dB(A) shall wear ear protectors.
8. Periodically check that:

- All guards are in place and securely fastened
- All hoses and/or pipes inside the machine are in good condition, secure and not rubbing
- No leaks occur
- All fasteners are tight
- All electrical leads are secure and in good order
- Safety valves and other pressure relief devices are not obstructed by dirt or paint
- Air outlet valve and air net, i.e. pipes, couplings, manifolds, valves, hoses, etc. are in good repair, free of wear or abuse
- Air cooling filters of the electrical cabinet are not clogged

9. If warm cooling air from compressors is used in air heating systems, e.g. to warm up a workroom, take precautions against air pollution and possible contamination of the breathing air.
10. On water-cooled compressors using open circuit cooling towers, protective measures must be taken to avoid the growth of harmful bacteria such as Legionella pneumophila bacteria.
11. Do not remove any of, or tamper with, the sound-damping material.
12. Never remove or tamper with the safety devices, guards or insulations fitted on the machine. Every pressure vessel or auxiliary installed outside the machine to contain air above atmospheric pressure shall be protected by a pressure relieving device or devices as required.
13. Yearly inspect the air receiver. Minimum wall thickness as specified in the instruction book must be respected. Local regulations remain applicable if they are more strict.

	Also consult following safety precautions: Safety precautions during installation and Safety precautions during maintenance. These precautions apply to machinery processing or consuming air or inert gas. Processing of any other gas requires additional safety precautions typical to the application which are not included herein. Some precautions are general and cover several machine types and equipment; hence some statements may not apply to your machine.

1.5 Safety precautions during maintenance or repair

	All responsibility for any damage or injury resulting from neglecting these precautions, or non observance of the normal caution and care required for installation, operation, maintenance and repair, even if not expressly stated, will be disclaimed by the manufacturer.

Precautions during maintenance or repair

1. Always use the correct safety equipment (such as safety glasses, gloves, safety shoes, etc.).
2. Use only the correct tools for maintenance and repair work.
3. Use only genuine spare parts for maintenance or repair. The manufacturer will disclaim all damage or injuries caused by the use of non-genuine spare parts.
4. All maintenance work shall only be undertaken when the machine has cooled down.
5. A warning sign bearing a legend such as "Work in progress; do not start" shall be attached to the starting equipment.

6. Persons switching on remotely controlled machines shall take adequate precautions to ensure that there is no one checking or working on the machine. To this end, a suitable notice shall be affixed to the remote start equipment.
7. Close the compressor air outlet valve and depressurize the compressor before connecting or disconnecting a pipe.
8. Before removing any pressurized component, effectively isolate the machine from all sources of pressure and relieve the entire system of pressure.
9. Never use flammable solvents or carbon tetrachloride for cleaning parts. Take safety precautions against toxic vapors of cleaning liquids.
10. Scrupulously observe cleanliness during maintenance and repair. Keep dirt away by covering the parts and exposed openings with a clean cloth, paper or tape.
11. Never weld or perform any operation involving heat near the oil system. Oil tanks must be completely purged, e.g. by steam cleaning, before carrying out such operations. Never weld on, or in any way modify, pressure vessels.
12. Whenever there is an indication or any suspicion that an internal part of a machine is overheated, the machine shall be stopped but no inspection covers shall be opened before sufficient cooling time has elapsed; this to avoid the risk of spontaneous ignition of the oil vapor when air is admitted.
13. Never use a light source with open flame for inspecting the interior of a machine, pressure vessel, etc.
14. Make sure that no tools, loose parts or rags are left in or on the machine.
15. All regulating and safety devices shall be maintained with due care to ensure that they function properly. They may not be put out of action.
16. Before clearing the machine for use after maintenance or overhaul, check that operating pressures, temperatures and time settings are correct. Check that all control and shut-down devices are fitted and that they function correctly. If removed, check that the coupling guard of the compressor drive shaft has been reinstalled.
17. Every time the separator element is renewed, examine the discharge pipe and the inside of the oil separator vessel for carbon deposits; if excessive, the deposits should be removed.
18. Protect the motor, air filter, electrical and regulating components, etc. to prevent moisture from entering them, e.g. when steam cleaning.
19. Make sure that all sound-damping material and vibration dampers, e.g. damping material on the bodywork and in the air inlet and outlet systems of the compressor, is in good condition. If damaged, replace it by genuine material from the manufacturer to prevent the sound pressure level from increasing.
20. Never use caustic solvents which can damage materials of the air net, e.g. polycarbonate bowls.
21. **Only if applicable, the following safety precautions are stressed when handling refrigerant:**
    - Never inhale refrigerant vapors. Check that the working area is adequately ventilated; if required, use breathing protection.
    - Always wear special gloves. In case of refrigerant contact with the skin, rinse the skin with water. If liquid refrigerant contacts the skin through clothing, never tear off or remove the latter; flush abundantly with fresh water over the clothing until all refrigerant is flushed away; then seek medical first aid.

	Also consult following safety precautions: Safety precautions during installation and Safety precautions during operation. These precautions apply to machinery processing or consuming air or inert gas. Processing of any other gas requires additional safety precautions typical to the application which are not included herein. Some precautions are general and cover several machine types and equipment; hence some statements may not apply to your machine.

1.6 Dismantling and disposal

Dismantling

Once the end of life of the machine is reached, please follow next steps:

1. Stop the machine.
2. Check all safety precautions mentioned in the previous chapters to secure safe handling (e.g. LOTO, cool-down, depressurize, discharge, ...).
3. Separate the harmful from the safe components (e.g. drain oil from oil containing parts).
4. Refer to the disposal topic mentioned below.

Disposal of electrical and electronic appliances (WEEE)

This equipment falls under the provisions of the European Directive 2012/19/EU on waste electrical and electronic appliances (WEEE) and may not be disposed as unsorted waste.

The equipment is labelled in accordance with the European Directive 2012/19/EU with the crossed-out wheelie bin symbol.

At the end of life-time of the electric and electronic equipment (EEE) it must be taken to separate collection.

For more information check with your local waste authority, customer center or distributor.

Disposal of other used material

Used filters or any other used material (e.g. filter bags, filter media, desiccant, lubricants, cleaning rags, machine parts, etc.) must be disposed of in an environmentally friendly and safe manner, and in line with the local recommendations and environmental legislation.

2 General description

2.1 Introduction

Introduction

GA 11+ up to GA 30 are single-stage, oil-injected screw compressors driven by an electric motor.

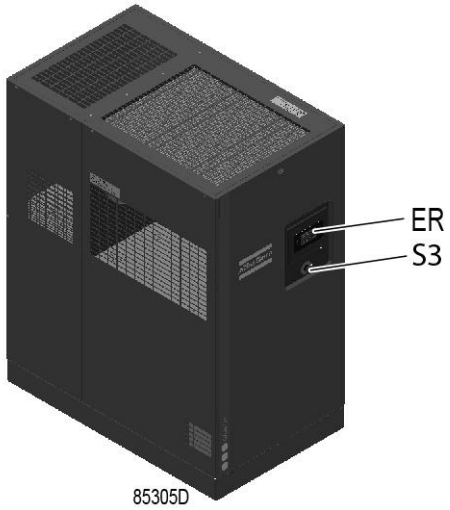
GA 30 is controlled by the Elektronikon^{TM} Swipe controller.

The controller is fitted to the cubicle door. An electric cabinet comprising the motor starter is located behind this panel.

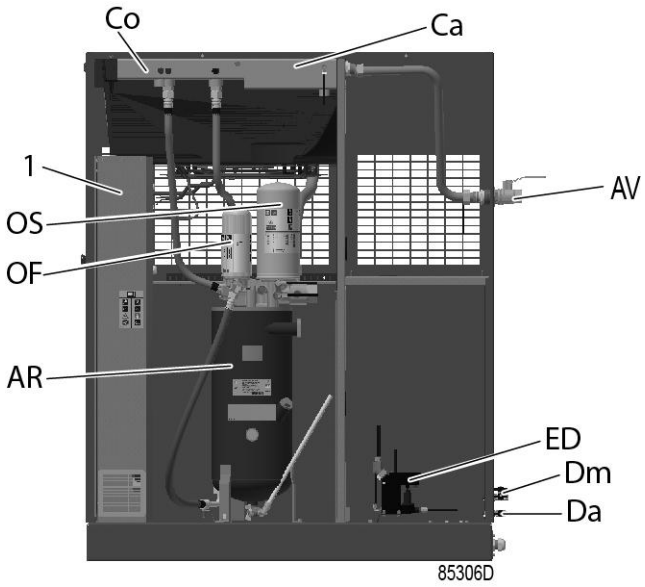
The compressors are air-cooled and are enclosed in a sound-insulated bodywork.

There are 2 versions of the compressor: Workplace (without integrated dryer) and Full-Feature (with integrated dryer).

GA, without integrated dryer



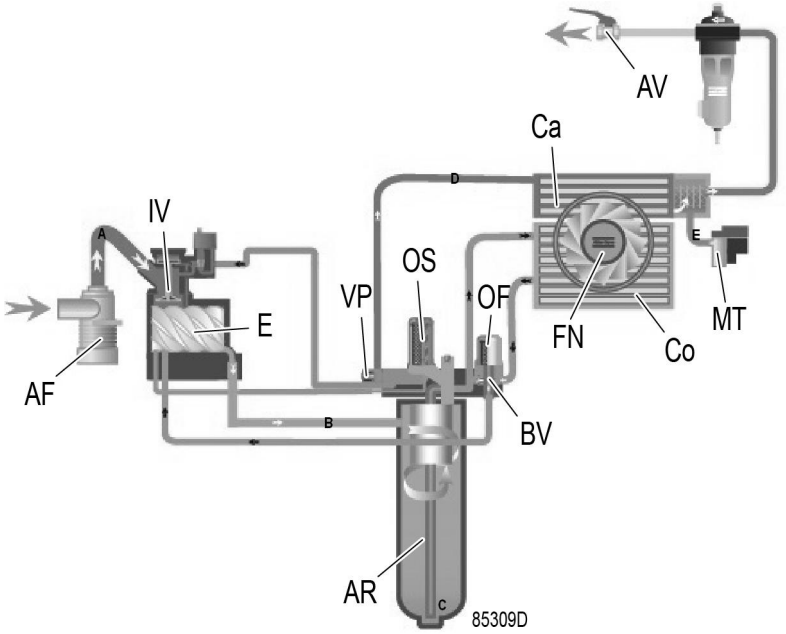
Front view



Open side view

Reference	Name
AF	Air filter
AR	Air receiver
AV	Air outlet
Ca	Air cooler
Co	Oil cooler
Da	Automatic condensate outlet
Dm	Manual condensate outlet
E	Compressor element
ED	Electronic water drain
ER	Elektronikon^{TM} Touch controller
FN	Cooling fan
M1	Motor of the compressor
OF	Oil filter
OS	Oil separator
S3	Emergency stop button
1	Electric cabinet

2.2 Flow diagram



GA 11+ up to GA 30, without integrated dryer

Reference	Description
A	Air inlet
B	Air/oil mixture
C	Oil
D	Wet compressed air
E	Condensate

Air flow

Air comes in through filter (AF) and inlet valve (IV) and is compressed in the compressor element (E).

A mixture of compressed air and oil flows into the air receiver/oil separator (AR), where oil and air are separated.

The air flows through the minimum pressure valve (Vp), the air cooler (Ca) and the condensate trap (MT) to the outlet valve (AV).

Minimum pressure valve (Vp) prevents the receiver pressure from dropping below a minimum pressure and includes a check valve which prevents blow-back of compressed air from the net.

Units with integrated dryer have a dryer (DR) after the air cooler.

Oil circuit

The air receiver (AR) removes most of the oil from the air/oil mixture by centrifugal action. The oil collects in the lower part of the air receiver (AR) which serves as oil tank.

The oil separator (OS) removes the remaining oil.

The oil circuit has a thermostatic bypass valve (BV) that prevents that the oil flows through the oil cooler (Co) when the oil temperature is low.

Air pressure forces the oil from air receiver (AR) through the oil filter (OF).

The filtered oil flows back through the outlet housing and to the element.

Cooling on air-cooled compressors

The cooling system has an air cooler (Ca) and an oil cooler (Co) (see Flow diagram).

The fan (FN) blows air over the coolers. This fan is set on and off, depending on the operating conditions, according to a specific algorithm.

2.3 Condensate system

Drain connections

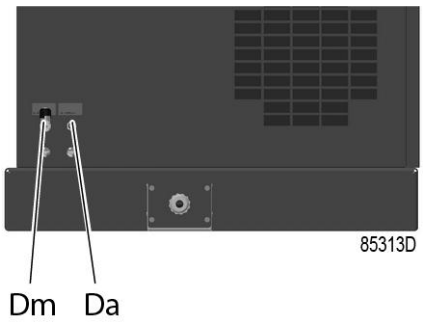
The compressors have an electronic water drain (LD200).

Location of the electronic water drain (without integrated dryer)

The condensate collects in the condensate trap (MT) of the air cooler.

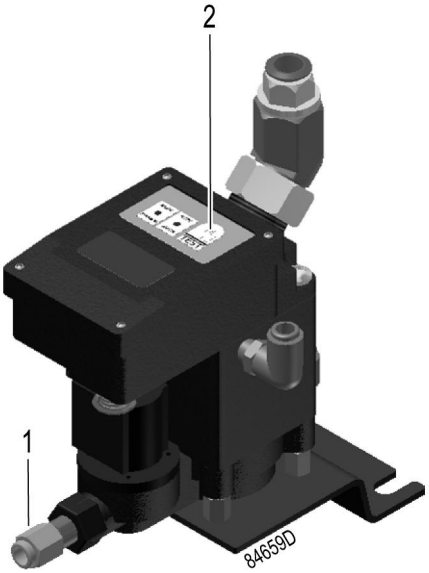
On units with integrated dryer, the condensate formed in the dryer collects in the lower part of the heat exchanger/ evaporator.

When the condensate in the electronic drain reaches a certain level, it is drained via the automatic drain outlet (Da).



Condensate drain connections, units without integrated dryer

Reference	Designation
Da	Automatic drain connection
Dm	Manual drain connection

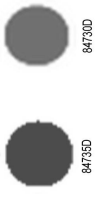


Electronic water drain (LD200)

The Test button (2) on top of the drain can be used in three different ways, according the situation:

- When pressed during normal operation, it starts the manual drain test.
- When pressed during an alarm, it resets the control logic.
- By pressing the Test button for at least 5 seconds, the self diagnosis routine will start.

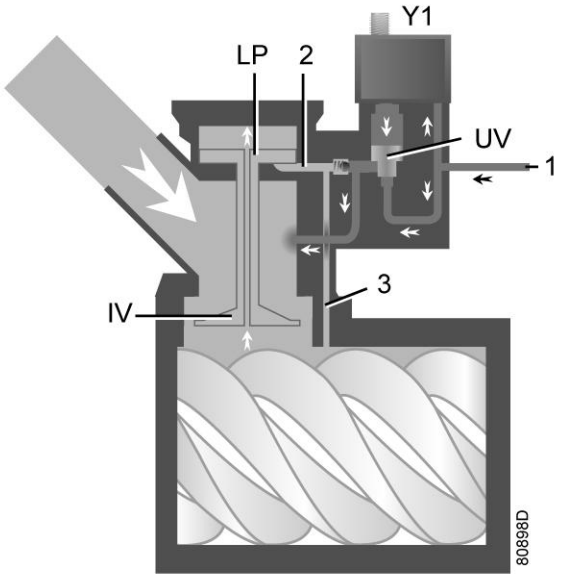
LED explanation

	**Green and red LED alternating on/off for 6 seconds after switching on.** Drain is powered.

	**Green LED on** Normal operation, drain is in standby and awaiting condensate.
	**Green LED blinking** Normal operation, drain valve is open to drain water.
	**Green LED fading on/off** Water is not flowing in to the drain‘s tank. If the floater does not reach the upper level for 3 hours, the solenoid is energized for 2 seconds. This cycle is repeated for 5 times (so up to 15 hours). Afterwards, the green light starts fading on/off. Causes: • No condensate entering the tank. • Float mounted incorrectly (upside down). Checks: • Is any condensate reaching the drain? Does the water separation take place in the heat exchanger? • Is the floater mounted in its correct position, for instance after maintenance? Solution: • Although this LED sign does not indicate any kind of failure, the drain can be reset by pushing the test button (T) for 5 seconds.
	**Red LED blinking slowly: cleaning routine 1** The drain’s tank is filled and the water cannot be drained or can only be drained very slowly. In normal operation, the drain gets 20 seconds time to drain all water. If the drain is not emptied within this time frame, a (first) cleaning routine is activated, alternatively opening and closing the valve for 2 seconds, during maximum 30 cycles. This routine is started in an attempt to unblock the drain. If this first unlock routine is unsuccessful, a second routine will be started. Causes: • Filter mesh clogged. • Not enough pressure on drain. • Internal problem with the drain. Checks: • Is the filter clean and in good condition? • Is there a minimum pressure of 0.2 bar (2.8 psi) in the drain? Press the test button (T) for at least 5 seconds to reset the drain.
	**Red LED blinking fast** If cleaning routine 1 is completed (after 30 cycles) but still unsuccessful, cleaning routine 2 is activated. This routine will open (3 sec) and close (60 sec) the drain’s valve until a floater is in lower position, so the water is completely drained. Meanwhile, the **external alarm signal is activated**. Causes: • Filter mesh clogged. • Not enough pressure on drain. • Internal problem with the drain. Checks: • Is the filter clean and in good condition? • Is there a minimum pressure of 0.2 bar (2.8 psi) in the drain? From this point onwards, the drain will remain in this routine, even after restart. Press the test button (T) for at least 5 seconds to reset the drain.
	**Red LED on** An irreversible error occurred. Replace the drain and keep the failed one for further analysis.

2.4 Regulating system

Load/unload regulating system



Regulating system (loaded condition)

Loading

When the net pressure is below the loading pressure, solenoid valve (Y1) is energised. Results:

- The space above unloading valve/blow-off valve (UV) is connected with the oil separator tank pressure (1) via the solenoid valve.
- Unloading valve/blow-off valve (UV) moves downwards, closing off the connection to channels (2) and (3).
- Underpressure from the compressor element causes loading plunger (LP) to move downwards and inlet valve (IV) to open fully.

Air delivery is 100%, the compressor runs loaded.

Unloading

If the air consumption is less than the air output of the compressor, the net pressure increases. When the net pressure reaches the unloading pressure, solenoid valve (Y1) is de-energised. Results:

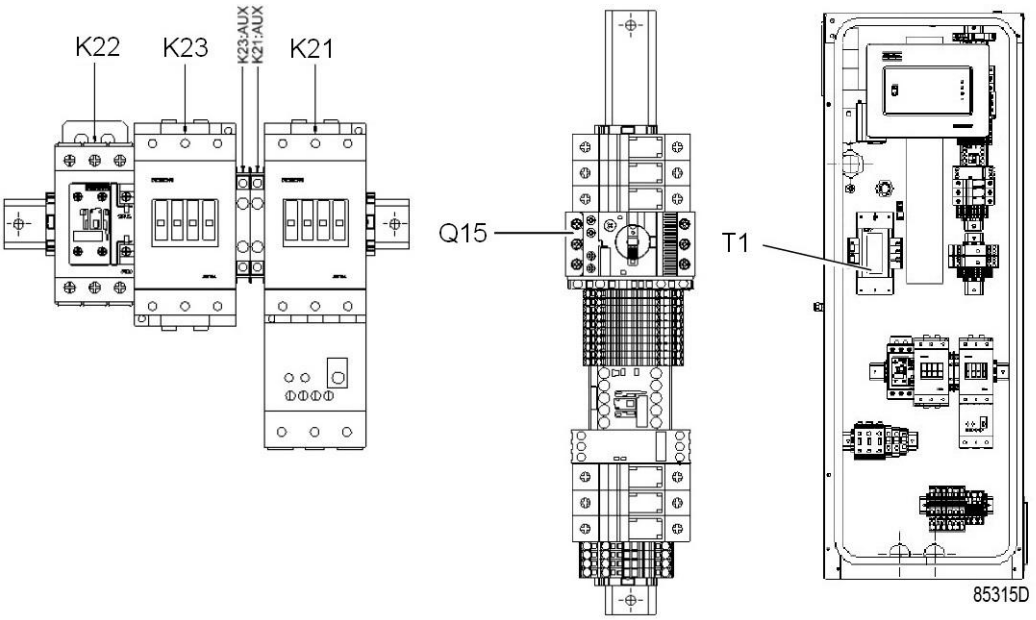
- The pressure above unloading valve/blow-off valve (UV) is released to atmosphere and the space above valve (UV) is no longer in connection with the oil separator tank pressure (1).
- Unloading valve/blow-off valve (UV) moves upwards, connecting the oil separator tank pressure (1) with channels (2) and (3).
- The pressure in channel (2) causes the loading plunger (LP) to move upwards, causing inlet valve (IV) to close, while the pressure is gradually released to atmosphere.
- The pressure in the separator tank stabilises at low value. A small amount of air is kept drawn in to guarantee a minimal pressure, required for lubrication during unloaded operation.

Air output is stopped, the compressor runs unloaded.

2.5 Electrical system

Electrical components

The electrical system has the following components:



Electric cabinet, typical example

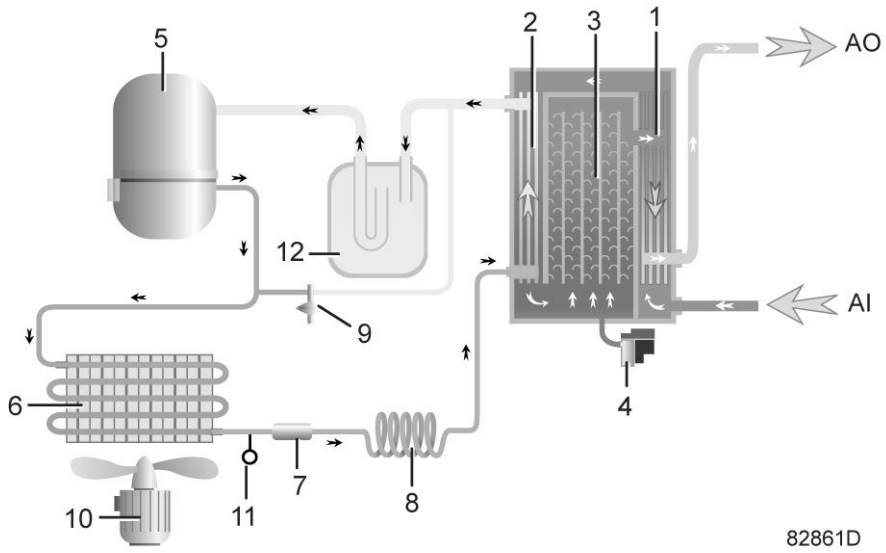
Reference	Designation
T1	Transformer
Q15	Circuit breaker
K21	Contactor
K22	Contactor
K23	Contactor

Electrical diagrams

The complete electrical diagram can be found in the electric cabinet as well as in the technical documentation, supplied with the unit.

2.6 Air dryer

Flow diagram



Air dryer

Reference	Name
AI	Air inlet
AO	Air outlet
1	Air/air heat exchanger
2	Air/refrigerant heat exchanger/evaporator
3	Condensate separator
4	Automatic drain / condensate outlet
5	Refrigerant compressor
6	Refrigerant condenser
7	Liquid refrigerant dryer/filter
8	Capillary
9	Bypass valve
10	Condenser cooling fan
11	Pressure switch, fan control
12	Liquid separator

Compressed air circuit

Compressed air enters the heat exchanger (1) and is cooled by the outgoing, cold, dried air.

Water in air starts to condense. Then, the air flows through the heat exchanger/evaporator (2), where the refrigerant evaporates.

This causes the air to cool further close to the evaporating temperature of the refrigerant. More water in the air condenses.

The cold air flows through the separator (3) where all the condensate gets out of the air.

The condensate is automatically drained through the outlet (4).

The outgoing, cold, dried air flows through the heat exchanger (1) where it is warmed up by the incoming compressed air.

Refrigerant circuit

The refrigerant compressor (5) delivers hot, high-pressure refrigerant gas which flows through the refrigerant condenser (6).

Most of the refrigerant condenses.

The liquid refrigerant flows through the liquid refrigerant dryer/filter (7) to the capillary tube (8).

The refrigerant leaves the capillary tube at about evaporating pressure.

The refrigerant enters the evaporator (2) where it gets heat from the compressed air by further evaporation at about constant pressure.

The heated refrigerant leaves the evaporator and gets into the compressor (5) through a liquid separator (12).

A bypass valve (9) regulates the refrigerant flow.

The fan (10) blows cool air over the refrigerant condenser (6).

Pressure switch (11) controls fan (10), depending on the operating conditions.

3 Elektronikon™ Touch controller

3.1 Controller

The Elektronikon™ Touch controller

Introduction

The controller has the following functions:

- Controlling the unit
- Protecting the unit
- Monitoring components subject to service
- Automatic Restart After Voltage Failure (ARAVF)

Automatic control of the unit

The controller maintains the net pressure between programmable limits by automatically loading and unloading the unit (fixed speed units) or by adapting the motor speed (units with frequency converter).

A number of programmable settings, e.g. the unloading and loading pressures (for fixed speed units), the setpoint (for units with frequency converter), the minimum stop time, the maximum number of motor starts and several other parameters are taken into account.

The controller stops the unit whenever possible to reduce the power consumption and restarts it automatically when the net pressure decreases. If the expected unloading period is too short, the unit is kept running to prevent too short standstill periods.

	It is possible to program a number of time-based commands for automatic start/stop. Take into account that a start command will be executed (if programmed and activated), even after manually stopping the unit.

Protecting the unit

Shutdown

Several sensors are provided on the unit. If one of the measured signals exceeds the programmed shutdown level, the unit will be stopped.

Example: If the element outlet temperature exceeds the programmed shutdown level, the unit will be stopped. This will be indicated on the display of the controller.

The unit will also be stopped in case of overload of the drive motor or fan motor.

	Before remedying, consult the Safety precautions. Before resetting a warning or shutdown message, always solve the problem. Frequently resetting these messages without remedying may damage the unit.

Shutdown warning

A shutdown warning level is a programmable level below the shutdown level.

If one of the measurements exceeds the programmed shutdown warning level, a message will appear on the display and the general alarm LED will light up to warn the operator before the shutdown level is reached.

The message disappears as soon as the warning condition disappears.

When the shutdown warning is shown, press stop button to stop the unit and wait until the unit has stopped. Switch off the voltage, inspect the unit and remedy if necessary. The warning message will disappear as soon as the warning condition disappears.

Service warning

A number of service operations are grouped as a Service Plan. Each Service Plan has a programmed time interval. If the service timer exceeds a programmed value, this will be indicated on the display to warn the operator to carry out the service actions belonging to that Service Plan.

When the service warning is shown, stop the unit, switch off the voltage and carry out the required service actions. See section **Preventive maintenance schedule**.

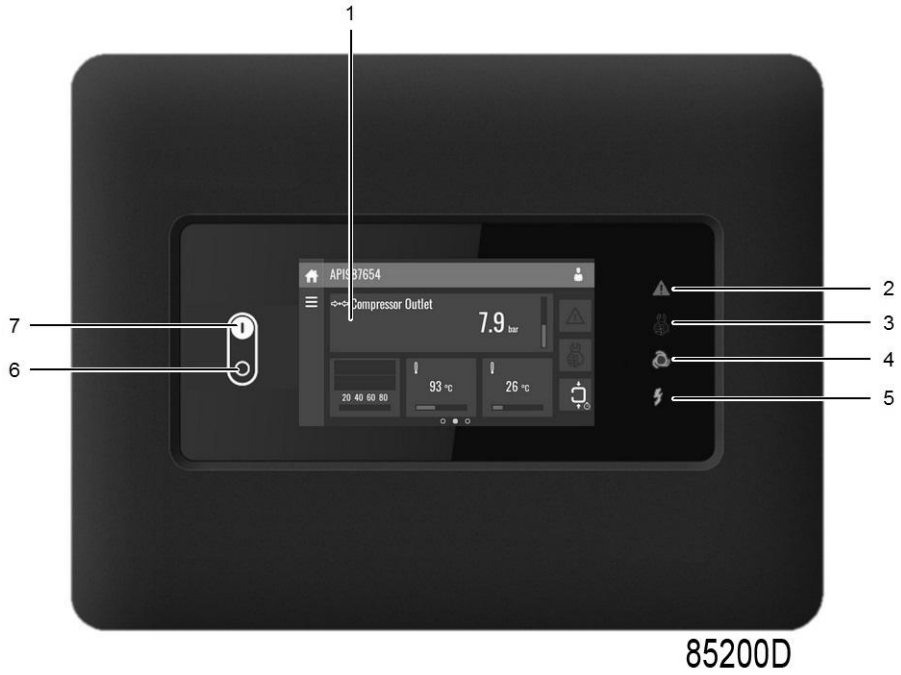
Automatic Restart After Voltage Failure (ARAVF)

The controller has a built-in function to automatically restart the unit when the voltage is restored after voltage failure.

For units leaving the factory, this function is made inactive. If desired, the function can be activated. Consult your supplier.

	If the function is activated and provided the regulator was in the automatic operation mode, the unit will automatically restart if the supply voltage to the module is restored. The ARAVF label shall be glued next to the controller.

3.2 Control panel



Control panel

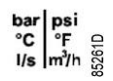
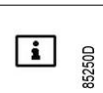
Parts and functions

Reference	Designation	Function
1	Touch screen	Shows the unit operating condition and several icons to navigate through the menu. The screen can be operated by touch.
2	Warning sign	Flashes in case of a shut-down and is lit in case of a warning condition.
3	Service sign	Lit when service is needed.
4	Operation sign	Lit when the unit is running in automatic operation.
5	Voltage sign	Indicates that power is switched on.
6	Stop button	Stops the unit.
7	Start button	Starts the unit. The operation sign (4) lights up. The controller is operative.

3.3 Icons used

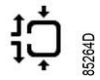
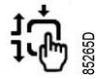
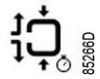
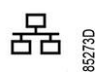
Menu icons

Menu	Icon	Menu	Icon	Menu	Icon
Data	 85233D	Status	 85239D		
		Inputs	 85240D		
		Outputs	 85241D		
		Counters	 85242D		
		Aux. Equipment Parameters	 85243D	Converters	 85251D
Service	 85234D	Service		Overview	 85252D
				Service Plan	 85253D
				Service History	 85254D
		Service functions	 85244D		
		Clean Screen	 85302D		
Week Timer	 85235D			Week	 85303D
				Remaining Running Time	 85304D
Event History	 85236D	Saved Data	 85245D		

Menu	Icon	Menu	Icon	Menu	Icon
Machine Settings		Alarms			
		Regulation			
		Control Parameters			
		Aux. Equipment Parameters		Converter(s)	
				Fan	
				Internal SmartBox	
		Auto Restart			
Controller Settings		Network Settings		Ethernet Settings	
				CAN Settings	
		Localisation		Language	
				Date/Time	
				Units	
		User Password			
		Help			
		Information			

Status icons

Icon	Description
	Motor Stopped

	Motor Stopped Wait
	Running Unloaded
	Manual Unload
	Running Unloaded Wait
	Running Loaded
	Failed to Load
	Running Loaded Wait
	Manual Stop
	Machine Control Mode, Local
	Machine Control Mode, Remote
	Machine Control Mode, LAN
	Automatic Restart After Voltage Failure
	Week Timer Active

System icons

Icon	Description
	Basic User
	Advanced User
	Service User
	Antenna 25%

	Antenna 50%
	Antenna 75%
	Antenna 100%
	Change between screens (indication)
	Energy recovery
	Dryer
	Element
	Drain(s)
	Analogue Output
	Menu
	Reset
	Auto Restart
	Filter(s)
	Cooler
	Valve(s)
	Power Meter

Input icons

Icon	Description
	Pressure

 85297D	Temperature
 85298D	Special Protection
 85299D	Open
85300D	Closed

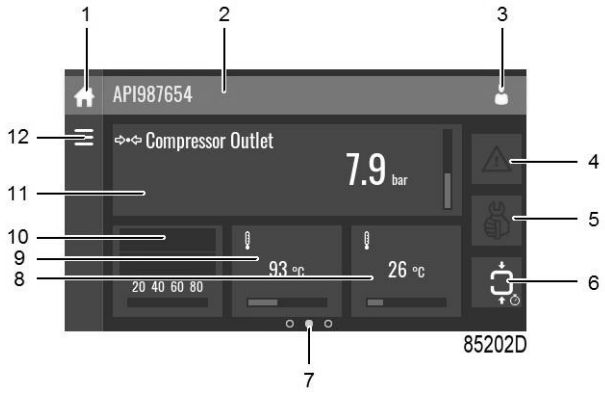
	This chapter gives a general survey of available icons. Not all icons mentioned in this chapter are applicable to every machine.

3.4 Main screen

Function

The Main screen is the screen that is shown automatically when the voltage is switched on. It is switched off automatically after a few minutes when there is no touch input.

Description



Reference	Designation	Function
1	Home button	The home button is always shown and can be tapped to return to the main screen.
2	Screen information	On the main screen, the screen information bar shows the serial number of the machine. When scrolling through menus, the name of the current menu is shown.
3	Access level button	The access level button is always shown and can be tapped to change the current user access level.

Reference	Designation	Function
4	Alarm button	The alarm button can be tapped to show the current alarms. If an alarm occurs, the icon on the button will be red.
5	Service button	The service button can be tapped to show the service information.
6	Status	This icon shows the current status of the unit.
7	Page indicator	Indicates which page you currently see. The middle indication is the main screen, left is the menu screen and at the right the quick access screen. Swipe left or right to go to another screen.
8, 9, 10, 11	These fields can contain a history chart, an input or a counter value, depending on the type of the machine.	Tap the field to view the type of measurement. This will be shown in the screen information bar. Examples of inputs: • Ambient temp • Outlet • Dryer dewpoint Examples of counters: • Running hours • Load relay • Loaded hours
12	Menu button	The menu button is always shown and can be tapped to go to the menu.

3.5 Quick access screen

Function

The screen is used to directly access some frequently used functions.

Procedure

The Quick access screen can be viewed by swiping left, starting from the main screen.

Description

Through this screen, several important settings can be viewed and modified.

Function	Description
Setpoints	Several setpoints can be modified by tapping this icon.
Control mode	The control mode can be changed by tapping this icon. • Local control via start/stop buttons • Remote control via digital input(s) • LAN control via the network. When in Remote or LAN control, the start/stop buttons on the controller will not work.
Display language	The display language of the controller can be changed by tapping this icon.
Manual unload (only on fixed speed units)	When tapped, the machine will go in Manual unload mode until the icon is tapped again.
Week timer	Week timers can be set by tapping this icon.
Remaining running time	The Remaining running time can be set and modified by tapping this icon.
Internal SmartBox	The reception quality of the internal antenna can be monitored.  85256D Each bar represents 25% reception strength. If the four bars are filled, the reception strength is 100%. If only one bar is filled, the reception strength is just 25%.
Auto restart	Auto restart can be activated by tapping this icon.

3.6 Menu screen

Function

This screen is used to display the different menus where settings can be viewed or changed.

Procedure

The Menu screen can be viewed by tapping the Menu button or by swiping right, starting from the main screen.

Description

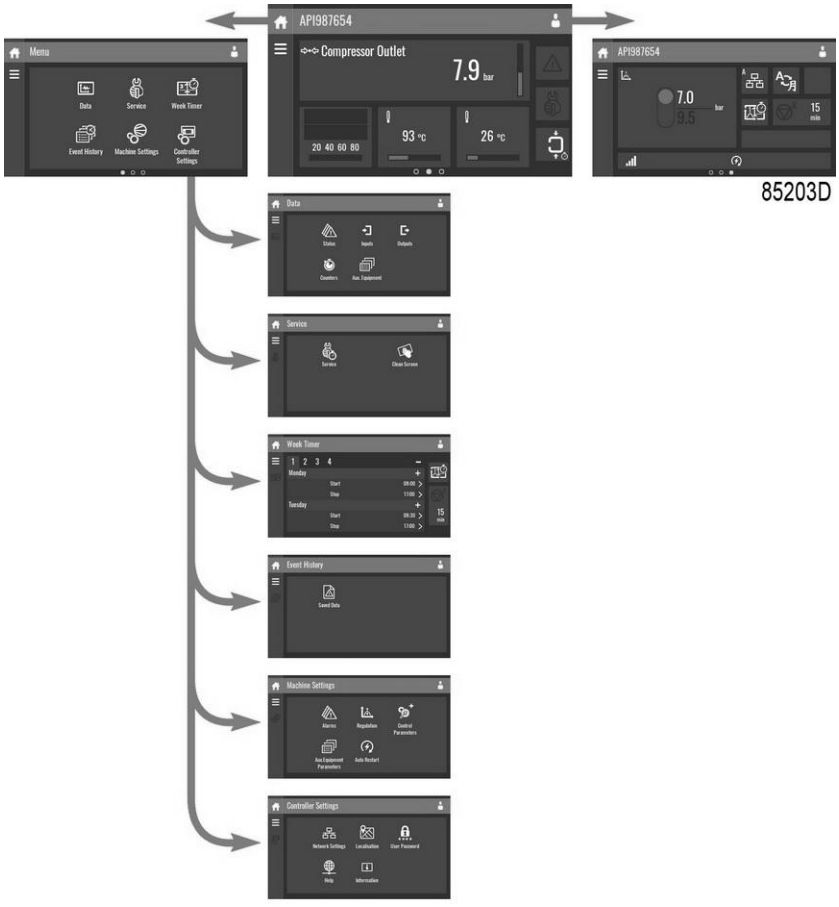
85204D

Reference	Designation	Function
(1)	Data	The data menu contains the status of the unit, information about the Inputs, Outputs and Counters. The Auxiliary equipment can also be viewed through this menu.

Reference	Designation	Function
(2)	Service	The service menu contains the Service information. The ‘Clean screen’ function can be used to clean the touchscreen.
(3)	Week timer	Multiple Week timers and a Remaining running time can be set through this menu.
(4)	Event history	In case of an alarm, the Status information of the unit is saved and can be viewed through this menu.
(5)	Machine settings	Alarms settings, Regulation settings and Control parameters can be changed through this menu. Auxiliary equipment parameters can also be changed. The Auto restart function can be set through this menu. This function is password protected.
(6)	Controller settings	Network settings, Localisation settings and a User password can be set through this menu. There is also a Help page available and the Controller information can be shown.

Menu structure

Operating the controller can be done by swiping through screens and tapping icons or menu items.



This is the main menu structure. The structure can be different depending on the configuration of the unit.

3.7 Data menu

Function

This screen is used to display the following submenus:

- Status
- Inputs
- Outputs
- Counters
- Aux. Equipment

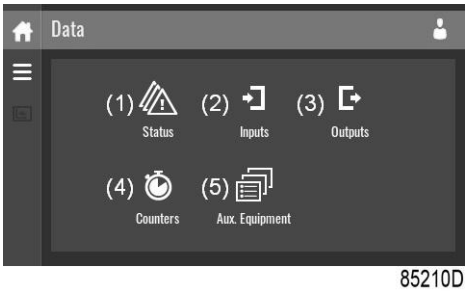
These submenus can be entered by tapping the icons.

Procedure

To enter the Data menu screen:

1. Tap the Menu button
2. Tap the Data icon

Description

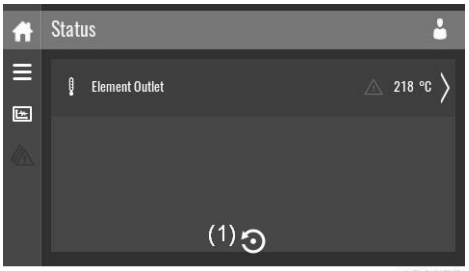


85210D

Reference	Designation
(1)	Status menu
(2)	Inputs menu
(3)	Outputs menu
(4)	Counters menu
(5)	Auxiliary equipment menu

Status menu

Tap the Status icon to enter the Status menu.



85205D

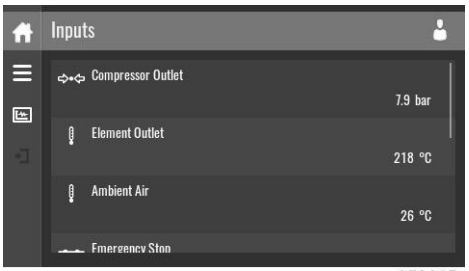
This menu shows the current status of the unit.

If an alarm is active, it can be viewed by tapping the alarm message. To reset an alarm, tap the reset button (1).

	Before remedying, consult the Safety precautions. Before resetting a warning or shutdown message, always solve the problem. Frequently resetting these messages without remedying may damage the unit.

Inputs menu

Tap the Inputs icon to enter the Inputs menu.



85206D

This menu shows information about all the inputs.

Outputs menu

Tap the Outputs icon to enter the Outputs menu.

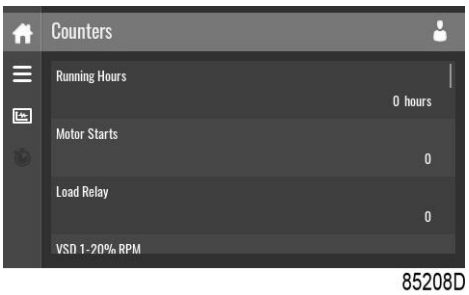
85207D

This menu shows information about all the outputs.

	**Voltage-free outputs may only be used to control or monitor functional systems. They should NOT be used to control, switch or interrupt safety related circuits. Check the maximum allowed load on the label.**
	Stop the unit and switch off the supply before connecting external equipment. Check the Safety precautions.

Counters menu

Tap the Counters icon to enter the Counters menu.

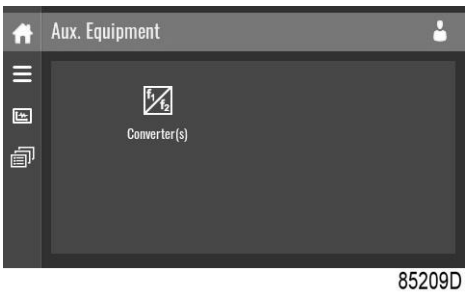


85208D

This menu shows an overview of all actual hours and counters of the unit and controller.

Auxiliary equipment menu

Tap the Aux. Equipment icon to enter the Aux. equipment menu.



85209D

This menu shows an overview of all auxiliary equipment fitted.

3.8 Service menu

Function

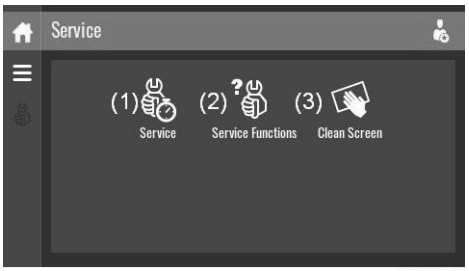
This screen is used to display the following submenus:
- Service
- Service functions (Only visible as advanced user)
- Clean screen

These submenus can be entered by tapping the icons.

Procedure

To enter the Service menu screen:
1. Tap the Menu button
2. Tap the Service icon

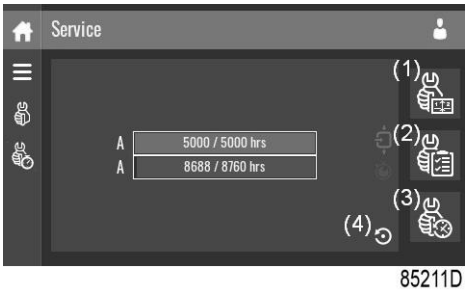
Description



Reference	Designation
(1)	Service
(2)	Service functions (Only visible as advanced user)
(3)	Clean screen

Service menu

Tap the Service icon to enter the Service menu.



This menu shows the remaining Running Hours and the remaining Real Time Hours until the next service. The first row (A) shows the Running Hours when the first service is needed (green), the second row shows the Real Time Hours (blue)

A service overview can be viewed by tapping icon (1).

The service plan can be viewed by tapping icon (2). Through this menu, the service plan can be modified:

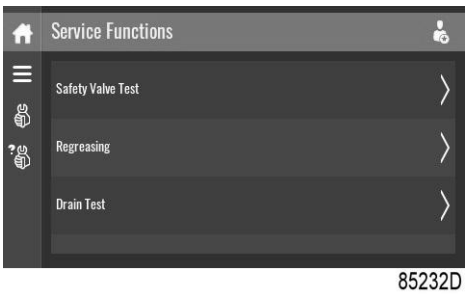
1. Tap the desired service plan. A selection screen will pop up.
2. Change the Running Hours by tapping '–' or '+'.
3. Confirm by tapping 'V' or decline by tapping 'X'.

The service history can be viewed by tapping icon (3).

When a service plan interval is reached, a message will appear on the screen. When service has been performed, the service timer can be reset by tapping the reset button (4).

Service functions (Only visible as advanced user)

Tap the Service Functions icon to enter the Service Functions menu.

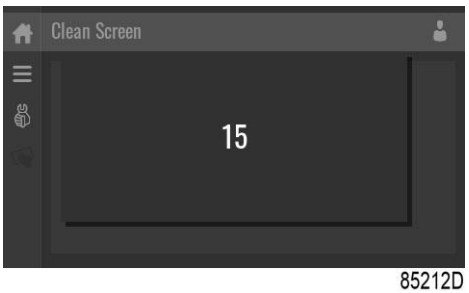


85232D

Depending on the machine, this menu can have a different set of functions. Many of them are password protected, as they are only accessible for authorized personnel.

Clean screen

Tap the Clean Screen icon to start the 15 seconds countdown to perform cleaning of the touchscreen.



85212D

The touchscreen and the start and stop button become inactive for 15 seconds.

3.9 Week timer menu

Function

This screen is used to set up to 4 different week timers with each up to 8 settings per day.

The week timers can be activated through this screen.

A Remaining Running Time can be set from 5 up to 240 minutes.

Procedure

To enter the Week Timer menu screen:
1. Tap the Menu button
2. Tap the Week Timer icon

Description

85214D

Reference	Designation	Function
(1)	Add or select week	If less than 4 weeks are programmed, tap the '+' button to add a week.
(2)	Remove week	Tap to remove a programmed week timer.
(3)	Activate week timer	A selection screen pops up. The user can choose the correct week by tapping '–' or '+' and can confirm by tapping 'V' or decline by tapping 'X'.
(4)	Remaining running time	A selection screen pops up. The user can change the remaining time by tapping '–' or '+' and can confirm by tapping 'V' or decline by tapping 'X'.
(5)	Add setting	A selection screen pops up. The user can change the setting by swiping up or down and confirm by tapping 'V' or decline by tapping 'X'.

3.10 Event history menu

Function

This screen is used to display the saved data in case of an alarm.

These submenus can be entered by tapping the icons.

Procedure

To enter the Event history menu screen:
1. Tap the Menu button
2. Tap the Event History icon

Description

85216D

Reference	Designation
(1)	Saved Data

Saved data

Tap the Saved Data icon to enter the Saved Data menu.

85215D

Scroll through the items swiping up and down in this list. The event date and time is shown at the right side of the screen.

Press on one of the items in the list for more information reflecting the status of the unit when the shutdown occurred.

3.11 Machine settings menu

Function

This screen is used to display the following submenus:

- Alarms
- Regulation
- Control Parameters
  Only visible if the machine has adaptable parameters.
- Aux. Equipment parameters
- Auto Restart

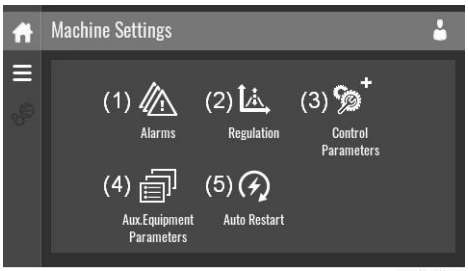
These submenus can be entered by tapping the icons.

Procedure

To enter the Machine settings menu screen:

1. Tap the Menu button
2. Tap the Machine Settings icon

Description

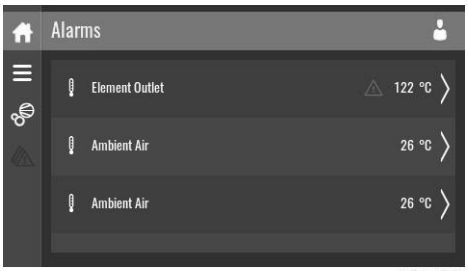


85222D

Reference	Designation
(1)	Alarms menu
(2)	Regulation menu
(3)	Control Parameters menu
(4)	Aux. Equipment Parameters menu
(5)	Auto Restart menu

Alarms menu

Tap the Alarms icon to enter the Alarms menu.



85217D

A list of all alarms is shown.

When pressing on one of the items in this list, the warning and/or shutdown levels are shown for this alarm.

Regulation menu

Tap the Regulation icon to enter the Regulation menu.

85218D

Setpoints or pressure bands can be modified through this menu.

Modify a setting

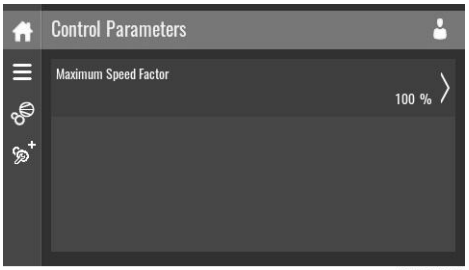
When tapping a list item, a selection screen pops up. The user can modify the setting by tapping '–' or '+' and can confirm by tapping 'V' or decline by tapping 'X'.

Change a selection

When tapping a list item, a selection screen pops up. The user can change the selection by swiping up or down and confirm by tapping 'V' or decline by tapping 'X'.

Control parameters menu

Tap the Control Parameters icon to enter the Control Parameters menu.



85219D

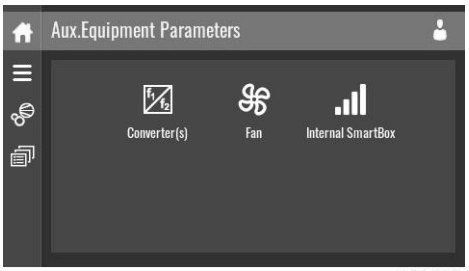
This menu shows information about the Control Parameters.

Modify a setting

When tapping a list item, a selection screen pops up. The user can modify the setting by tapping '–' or '+' and can confirm by tapping 'V' or decline by tapping 'X'.

Auxiliary equipment parameters menu

Tap the Aux. Equipment Parameters icon to enter the auxiliary equipment parameters menu.



85220D

This menu shows an overview of all the auxiliary equipment fitted.

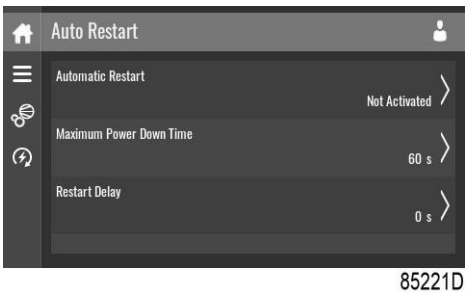
Through this menu, the parameters of the auxiliary equipment can be changed.

Modify a setting

When tapping a list item, a selection screen pops up. The user can modify the setting by tapping '–' or '+' and can confirm by tapping 'V' or decline by tapping 'X'.

Auto restart menu

Tap the Auto restart icon to enter the Auto Restart menu.



85221D

Through this menu, the automatic restart can be activated. The activation is password protected.

The automatic restart settings can also be changed.

Enter a password

When tapping a password protected item, a selection screen pops up. The user can enter the password by swiping up or down to select the desired number. Once the 4 digits are entered, the user can confirm by tapping ‘V’ or decline by tapping ‘X’.

Modify a setting

When clicking a list item, a selection screen pops up. The user can modify the setting by tapping ‘–’ or ‘+’ and can confirm by tapping ‘V’ or decline by tapping ‘X’.

3.12 Controller settings menu

Function

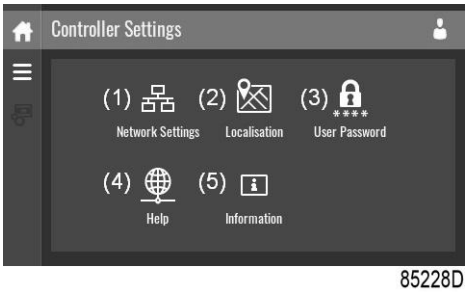
This screen is used to display the following submenus:
- Network Settings
- Localisation
- User Password
- Help
- Information

These submenus can be entered by tapping the icons.

Procedure

To enter the Controller Settings menu screen:
1. Tap the Menu button
2. Tap the Controller Settings icon

Description

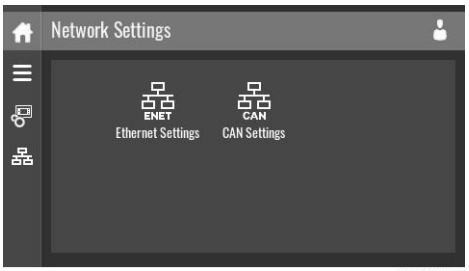


85228D

Reference	Designation
(1)	Network Settings menu
(2)	Localisation menu
(3)	User Password menu
(4)	Help menu
(5)	Information menu

Network settings menu

Tap the Network Settings icon to enter the Network Settings menu.



85223D

Ethernet Settings

The list of Ethernet Settings is shown. When ethernet is turned off, the settings can be modified.

CAN Settings

The list of CAN Settings is shown. When CAN is turned off, the settings can be modified.

Modify a setting

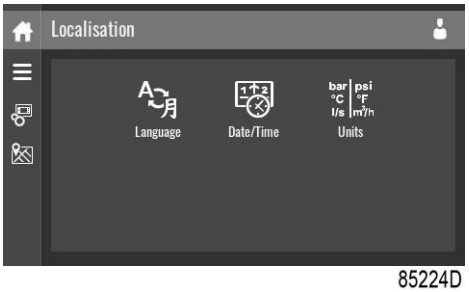
When tapping a list item, a selection screen pops up. The user can modify the setting by tapping '–' or '+' and can confirm by tapping 'V' or decline by tapping 'X'.

Change a selection

When tapping a list item, a selection screen pops up. The user can change the selection by swiping up or down and confirm by tapping 'V' or decline by tapping 'X'.

Localisation menu

Tap the Localisation icon to enter the Localisation menu.



85224D

Language

The language setting of the controller can be modified through this menu.

Date/Time

The date and time settings of the controller can be modified through this menu.

Units

The units displayed can be modified through this menu.

Modify a setting

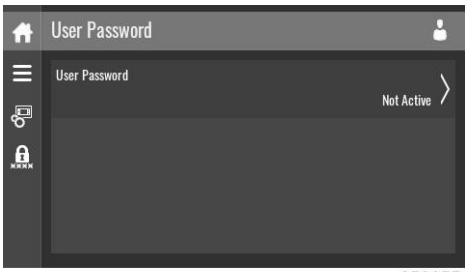
When tapping a list item, a selection screen pops up. The user can modify the setting by tapping '–' or '+' and can confirm by tapping 'V' or decline by tapping 'X'.

Change a selection

When tapping a list item, a selection screen pops up. The user can change the selection by swiping up or down and confirm by tapping 'V' or decline by tapping 'X'.

User password menu

Tap the User Password icon to enter the User Password menu.



85225D

The user password can be activated or deactivated through this menu. Enter and confirm a user password to activate, repeat to deactivate.

Enter a password

When tapping a password protected item, a selection screen pops up. The user can enter the password by swiping up or down to select the desired number. Once the 4 digits are entered, the user can confirm by tapping 'V' or decline by tapping 'X'.

Help menu

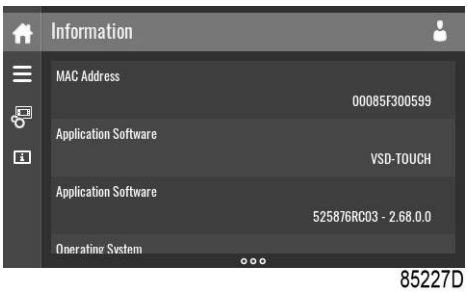
Tap the Help icon to enter the Help menu.

85226D

This menu can show a link to the web page of your supplier, a helpdesk phone number or other helpful information.

Information menu

Tap the Information icon to enter the Information menu.



85227D

This menu shows information about the controller.

3.13 Access level

Function

Through this pop-up screen the access level settings can be viewed or changed.

Procedure

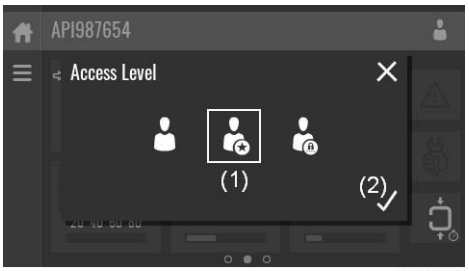
The Access Level screen can be viewed or changed by tapping the Access Level button at the upper right corner of the screen.

Description

85229D

Reference	Designation	Function
(1)	User	A basic set of parameters is visualized, no password required.
(2)	Service	A basic set of parameters can be modified, no password required.
(3)	Full	This access level is not accessible to end users.
(4)	Decline	Tap to decline the selected user level.
(5)	Confirm	Tap to confirm the selected user level.

Service access level



85230D

Tap the Service access level icon (1) and confirm (2).

85231D

The screen information bar (1) now shows the current status of the unit instead of the machine serial number.

The Received Signal Strength Indicator (RSSI) value is now shown in the Internal SmartBox menu. See Quick access screen.

In the service menu, an extra menu item is now available. See Service menu.

4 Installation

4.1 Dimension drawings

The dimension drawing can be found in the technical documentation, supplied with the unit.

Dimension drawing	Model
9828 5323 21	GA 11+, GA 15+, GA 18+, GA 22+, GA 26+, GA 30

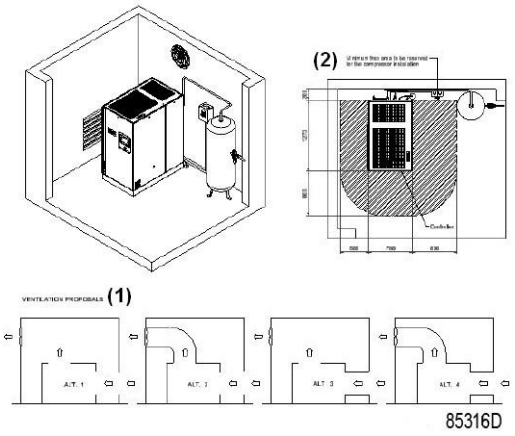
Text on drawing	Explanation,
Electrical cable passage	Electric cable entry Use the cable tray inside the bottom of the frame.
Cooling air outlet of dryer	Cooling air outlet of the dryer
Cooling air outlet of compressor and cubicle	Cooling air outlet of the compressor and cubicle
Compressed air outlet	Compressor air outlet
Cooling air inlet of compressor	Cooling air inlet of the compressor
Manual drain of compressor	Manual drain of the compressor
Automatic drain of compressor	Automatic drain of the compressor
Cooling air inlet of cubicle	Cooling air inlet of the cubicle
Oil level indicator	Oil level indicator
Cooling air inlet of dryer	Cooling air inlet of the dryer
Cooling air inlet of motor	Cooling air inlet of the motor
Compressor air inlet	Compressor air inlet
Water inlet (Energy Recovery)	Water inlet (Energy Recovery)
Water outlet (Energy Recovery)	Water outlet (Energy Recovery)
Manual drain of dryer	Manual drain of the dryer
Automatic drain of dryer	Automatic drain of the dryer
Only for Energy Recovery option	Only for Energy Recovery option
Bottom view	Bottom view

4.2 Installation proposal

Safety

	Apply all relevant safety precautions, including those mentioned in this book. Read the manual before installing the compressor. The instruction book contains the necessary information regarding to the detailed values. Check the situation. Use the correct tooling.

Compressor room example



Compressor room example

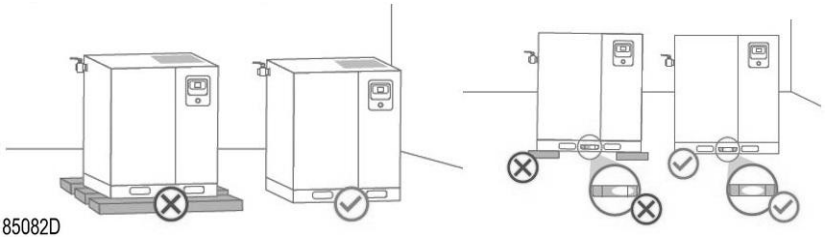
Text on image

(1)	Ventilation proposals
(2)	Minimum free area to be reserved for the compressor installation

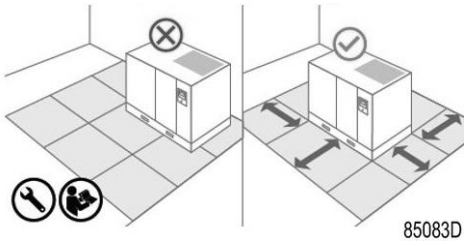
All piping has to be connected stress free to the compressor.

Foundation, placement of the compressor unit

Install the compressor unit on a solid, level floor, suitable for the compressor mass. It is not allowed to place any extra (damping) material between the floor and the base frame so the frame is not supported on the complete surface.

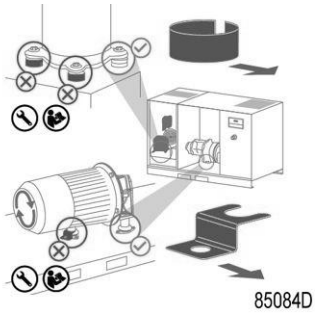


Make sure enough space is available for proper maintenance and servicing. All dimensions can be found in the compressor room example in the drawing above.



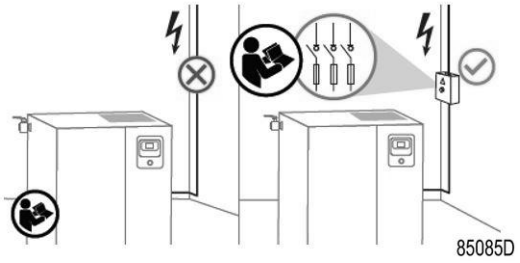
Transportation brackets

Before starting the compressor for the first time, check that all red-colored transportation brackets/bolts have been removed. They can be under the drivetrain, separation vessel and the compressor of the integrated dryer (optional).

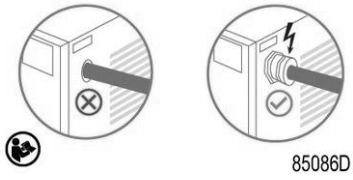


Electrical connections

- The supply voltage on the compressor terminals must not deviate more than 10% of the nominal voltage. It is highly recommended to keep the voltage drop over the supply cable at nominal current below 5% of the nominal voltage.
- Power supply cable must be sized and installed by a qualified electrician. Cable sizing examples according to IEC and UL can be found in the Technical Data section of the Atlas Copco Instruction Book. If cables are grouped together with other power cables, it may be necessary to use cables of a larger size than those calculated for the standard operating conditions. Local regulations remain applicable if they are stricter than the values proposed.
- A main switch and fuses are not included in the compressor unit and should be foreseen externally by a qualified electrician. For selecting the correct fuse type and size, refer to the service diagram or the Technical Data section of the instruction book. Note that different sizes exist for compressors with or without integrated dryer.



- Always double-check the fuse size versus the calculated cable size. If required, reduce fuse size or enlarge cable size.
- To preserve the protection degree of the electric cubicle and to protect its components from dust from the environment, it is mandatory to use a well sealing cable gland when connecting the supply cable to the compressor.



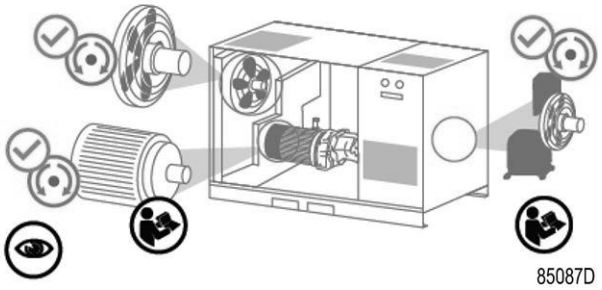
- For VSD compressors, fast reacting fuses should be installed as mentioned in the instruction book. The use of circuit breakers is not allowed.
- Electric screw connections need to be checked and torqued before initial start-up. Torque values can be found on the service diagram.

Rotation check

At first startup, a rotation check must be done in order to check the phase direction of the incoming power lines.

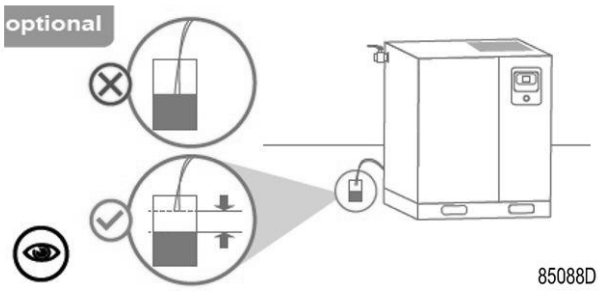
	Incorrect phase direction on the incoming power lines may cause irreversible damage to the compressor element.

- **Fixed speed compressors**
  - Switch on the voltage. Start the compressor and stop it immediately. Check the rotation direction of the drive motor while the motor is coasting to a stop. The correct rotation direction of the drive is indicated by an arrow shown on the motor fan cowl.
    If the rotation direction of the drive motor is incorrect, open the isolating switch and reverse two incoming main power lines.
- **VSD compressors**
  - Aircooled versions: Check the rotation of the main fan. The cooling fan contactor (mostly denoted as Q15 or K15, see service diagram) must be switched manually for a short moment of time. Rotation arrows, visible through the grating in the roof, are provided on the plate below the fan to indicate the correct rotation direction on the fan motor. If the rotation direction of the fan motor is incorrect, open the isolating switch and reverse two incoming main power lines.
  - Water cooled versions: Check the rotation of the dryer (only needed for Full-Feature versions, Pack versions will rotate correctly). The dryer contactor (mostly denoted as K11, see service diagram) must be switched manually for a short moment of time. Rotation arrows are provided to indicate the correct rotation direction of the dryer condenser fan. If the rotation direction of the dryer condenser fan is incorrect, open the isolating switch and reverse two incoming main power lines.



Condensate collection

The drain pipes to the drain collector may not dip into the water of the drain collector.

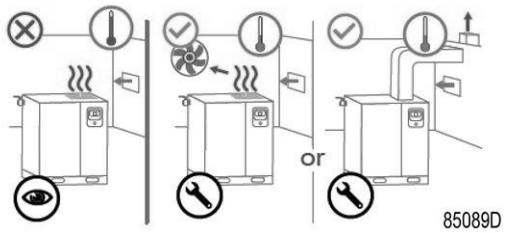


Atlas Copco has oil/water separators (type OSD or OSCi) to separate oil from the condensate to ensure that the condensate meets the requirements of the environmental codes. Drain pipes of

different compressors may not be interconnected before the (atmospheric) collector as this can damage the electronic drains.

Ventilation

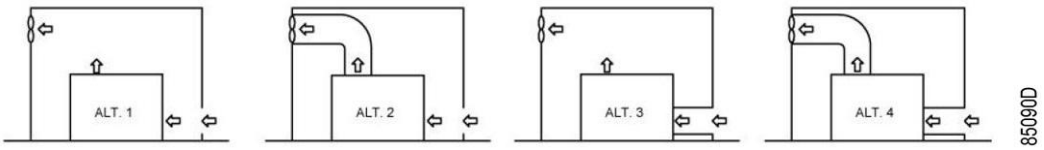
The compressor room should have proper ventilation in order to keep the air inlet temperature of the compressor under control. The maximum air temperature at the compressor intake is 46°C (115°F), the minimum temperature is 0°C (32°F). If the room temperature exceeds any of these limits, the compressor will automatically shut down.



If the unit is equipped with the option “High Ambient Version”, it is allowed to operate the unit up to 55°C (131°F). This option comes with RXD oil filling. A compressor with the freeze protection option will shut down below -10°C (14°F).

The inlet grids, ducting and external ventilation fan should always be installed in such way that recirculation of cooling air to the integrated dryer and/or motor compartment is avoided. To prevent feedback of exhaust air into the cooling inlet, sufficient space should be foreseen above the unit to evacuate the exhaust air. Otherwise a duct for the exhaust air should be installed.

If ducting needs to be foreseen, a different cooling capacity may be required depending on the four alternative ducting configurations:



The direction of cooling flows may never be inverted.

The maximum air velocity through the ventilation grids is 5m/s (16.5 ft/s). The maximum allowed pressure drop in ventilation ducts before or after the compressor is 30Pa. If it exceeds this value, a fan is needed at the outlet of the ducts. When a duct is foreseen on the air inlet, the ambient temperature sensor needs to be repositioned in such way that the inlet temperature is correctly monitored.

If the pressure drop of the ducting is too big to be overcome by the standard fan, it is recommended to equip the unit with the “Power Duct Fan” option. This option increases the total allowable pressure drop through the ducts without the need to install an additional external fan.

For air-cooled compressors and ventilation alternatives 1 and 3

The ventilation capacity required to limit the compressor room temperature can be calculated as follows:

- For compressors without dryer:
  $Q_v = 1.06\ N/\Delta T$
- For compressors with dryer:

Q_v = (1.06 N + 1.2 D)/ΔT

Q_v = required ventilation capacity in m^3/s

N = nominal power of the compressor motor in kW

D = electric power of the dryer in kW

ΔT = temperature increase in the compressor room in C

For air-cooled compressors and ventilation alternatives 2 and 4

The fan capacity should match the compressor fan capacity at a pressure head equal to the pressure drop over the air ducts.

Make sure that the cooling air duct of the air/oil cooler is separated from the cooling air duct of the dryer.

For water-cooled compressors

The ventilation capacity required to limit the compressor room temperature can be calculated from:

- For compressors without dryer:
  Q_v = 0.13 N/ΔT
- For compressors with dryer:
  Q_v = (0.13 N + 1.2 D)/ΔT

Q_v = required ventilation capacity in m^3/s

N = nominal power of the compressor motor in kW

D = electric power of the dryer in kW

ΔT = temperature increase in the compressor room in C

The cooling air of the dryer can be ducted outside

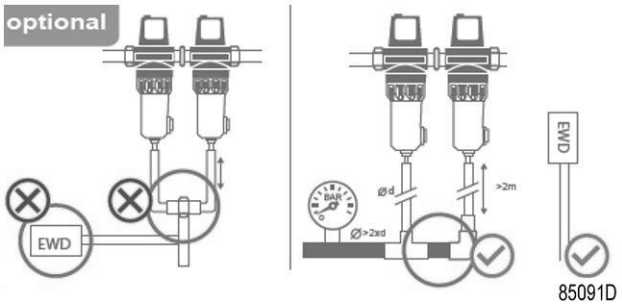
Air filtration

Filter DD to be installed for general purpose filtration (particle removal down to 1 micron with a maximum oil carry-over of 0.5 mg/m³). A high-efficiency filter, type PD, may be installed downstream of a DD filter. This filter traps solid particles down to 0.01 micron with a maximum oil carry-over of 0.01 mg/m3. An UD+ filter leads to the same air purity as a DD filter combined with a PD. If oil vapor and odors are undesirable, a QD type filter can be installed downstream of the PD filter. All filters should be preceded by a water separator if no water separator is integrated in the after cooler of the compressor. In case a dryer is preceding the filter, a water separator is no longer required.

It is recommended to install bypass pipes with ball valves over each filter in order to isolate the filters during service operations without disturbing the compressed air delivery.

The condensate collecting tubes should have a minimum length of two meter before they are interconnected. After the interconnecting point, the drain tube requires twice the diameter of the original tubes.

It is not allowed to connect pressurized electronic drains on the draining tubes of the filters.



Air delivery pipe

The pressure drop over the air delivery pipe can be calculated from:

$\Delta p = (L \times 450 \times Q_c^{1.85}) / (d^5 \times P)$

d = inner diameter of the pipe in mm

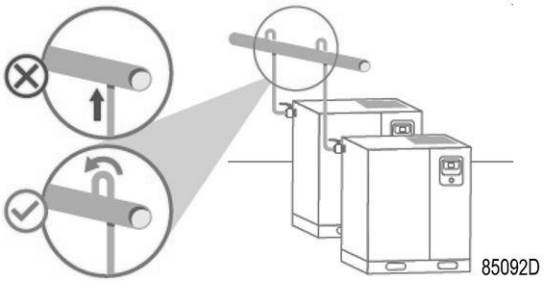
Δp = pressure drop in bar (recommended maximum: 0.1 bar (1.5 psi))

L = length of the pipe in m

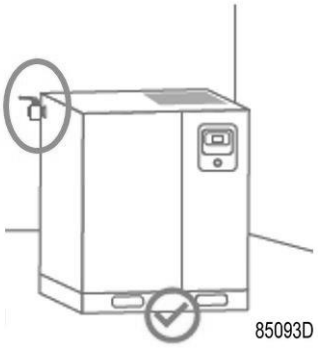
P = absolute pressure at the compressor outlet in bar(a)

Q_c = free air delivery of the compressor in l/s

It is recommended that the connection of the compressor air outlet pipe is made on top of the main air net pipe in order to minimize carry-over of possible condensate residue.



For proper maintenance, a manual controllable valve has to be installed on the compressed air outlet in order to isolate the compressor from the compressed air network.



Dryer bypass

A set of pipes to bypass the dryer during service operations is available as standard option. Consult your supplier.

Air receiver

Install the air receiver (to be purchased separately) in a frost free room and on a solid level floor, suitable for its mass.

The air receiver must be fitted with a correctly sized and approved safety valve that is directly connected with the vessel. At the bottom of the vessel, a drain needs to be installed to collect the condensate.

For normal air consumption, the volume of the air net (receiver and piping) can be calculated from:

$V = (0.25 \times Q_c \times P_1 \times T_0) / (f_{max} \times \Delta P \times T_1)$

V = volume of the air net in l

Q_c = free air delivery of the compressor in l/s

P_1 = compressor air inlet pressure in bar(a)

f_{max} = maximum cycle frequency (recommended: 1 cycle/30s)

ΔP = difference between unloading pressure and loading pressure in bar

T_1 = compressor air inlet temperature in K

T_0 = air receiver temperature in K

Moving/ lifting

The compressor can be moved by a lift truck using the slots in the frame. Take care not to damage the bodywork during lifting or transport. The transport bolts cannot be removed until the unit is on its fixed and final position. Reinstall these each time the unit is moved.

Make sure that the forks protrude the other side of the frame. The compressor can also be lifted after inserting beams in the slots. Make sure that the beams cannot slide and that they equally protrude the frame. The chains must be held parallel to the bodywork by chain spreaders in order not to damage the compressor. The lifting equipment must be placed in such a way that the compressor is lifted perpendicularly. Lift gently and avoid twisting.

	In case of units equipped with the Lifting Device Option, it is not allowed to lift the compressor if the canopy parts or lifting supports are not completely installed. When the compressor is being lifted, it is forbidden to come under the load or to perform maintenance activities on it.

Precautions for water-cooled compressors

Water flow and pressure to be adjusted depending on local conditions.

For cooling water quality, see section Cooling Water Requirements in this instruction book.

A water shut-off valve and a water drain valve should be installed by the customer in the compressor water inlet pipe and outlet pipe. If water shut-off valves at the compressor water inlet and outlet pipe are installed, a safety device with set pressure according to the maximum cooling water inlet pressure (see section Reference conditions and limitations in this instruction book) has to be installed between the compressor water outlet pipe and shut-off valve.

When operating the unit, the operator must ensure that the cooling water system cannot be blocked. The above mentioned applies also to the energy recovery cooling water system.

Remove the plastic plugs (if provided) from the compressor water pipes and connect the pipes to the cooling water circuit.

Outdoor/ altitude operation

Compressors can be sold with the option rain protection. With this, the compressor can be installed outside under a shelter, in frost free conditions.

If frost might occur, the appropriate measures should be taken to avoid damage to the machine and its ancillary equipment. In combination with the *Freeze Protection* option, the unit can start up in ambient temperatures down to minus 20°C (-4°F) and can run continuously at minus 10°C (14°F). This option comes with RXD oil filling.

Maximum operating altitude of the unit is 1000m (3000ft).

Quality of the intake air

The compressors intake air must be clean and free of solid and avoid gaseous contamination. Particles of dirt that cause wear and corrosive gasses (SO2, NOx, chlorides, H2S, NH3,…) can be particularly damaging. Care must be taken to minimize the entry of moisture* at the inlet air. No water droplets should enter the air intake.

Maximum acceptable relative humidity per ambient temperature

100% RH	35°C (95°F)
70% RH	40°C (104°F)
30% RH	46°C (115°F)

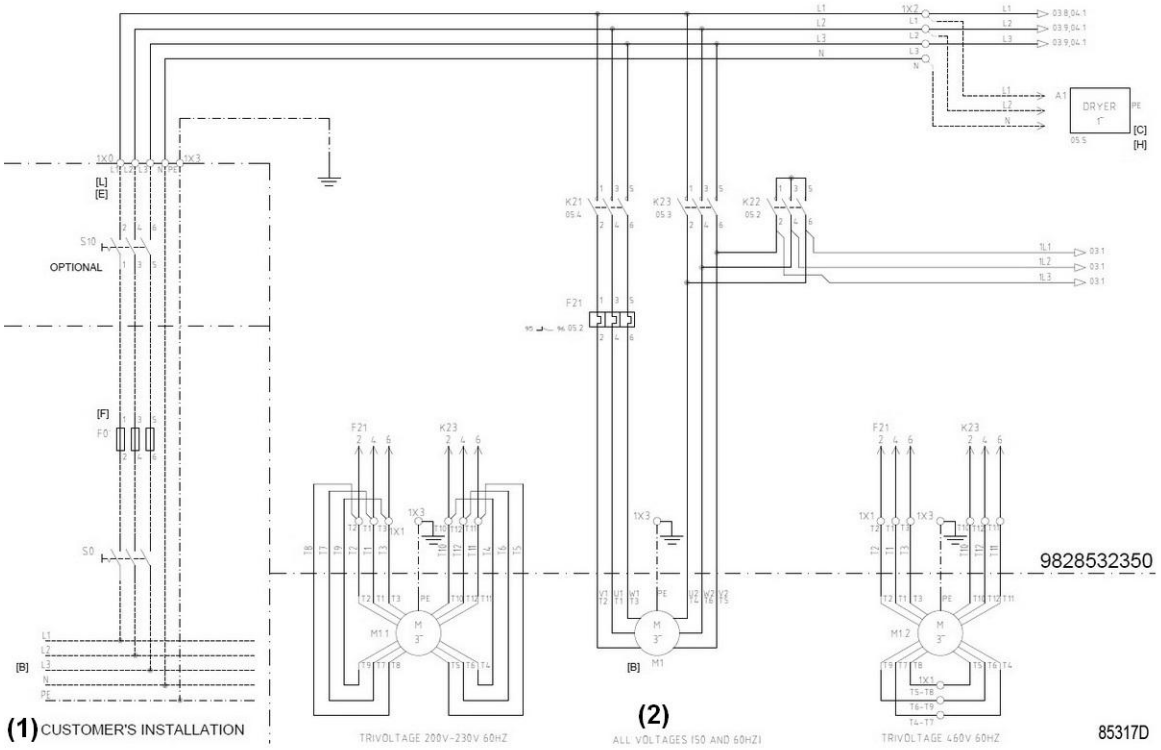
Acclimatization

	When moving the compressor into an installation room, forming of condense can occur on some components. To avoid dew harming of electrical components, ensure at least 2 hours of acclimatization before switch on the compressor.

4.3 Electrical connections

Important remark

	To preserve the protection degree of the electric cubicle and to protect its components from dust from the environment, it is mandatory to use a proper cable gland when connecting the supply cable to the compressor.



Electrical connections

Reference	Designation
(1)	Customer's installation
(2)	All voltages (50 and 60 Hz)

	The correct position for the electrical connection can be found on the dimension drawings.

Instructions

1. Provide an isolating switch.
2. Check that the motor cables and wires inside the electric cabinet are clamped tight to their terminals.
3. Check the fuses and the setting of the overload relay. See section Electric cable size and fuses.
4. Connect earth conductor Earth terminal.
5. Connect the power supply cables to their terminals L1, L2, L3 and neutral if applicable.

Compressor status indication

On compressors equipped with an Elektronikon™ Touch controller, the controller is provided with potential free auxiliary NO contacts (NO = normally open) (K05, K07 and K08) for remote indication of:

- Manual load/unload or automatic operation (K07)
- Warning condition (K08)

- Shut-down condition (K05)

Example: K05 is a NO (NO = normally open) contact. It will be closed if all conditions are normal and will open in case of power failure or shutdown.

Maximum contact load: 10 A / 250 V AC.

Stop the compressor and switch off the voltage before connecting external equipment. Consult your supplier.

Compressor control mode

On compressors equipped with an Elektronikon™ Touch controller, consult section Quick access screen if it is desired to switch to another control mode.

The following control modes can be selected:

- **Local control:** The compressor will react to commands entered by means of the buttons on the control panel. Compressor start/stop commands via Clock function are active, if programmed.
- **Remote control:** The compressor will react to commands from external switches. Emergency stop remains active. Compressor start/stop commands via Clock function are still possible.
  Options:
  - Remote starting and stopping (switch S1')
  - Remote loading/unloading (switch S4')
  - Remote pressure sensing (switch S' combined with pressure switch S4')

	Have the modifications checked by your supplier. Stop the compressor and switch off the voltage before connecting external equipment. Only potential-free contacts are allowed.

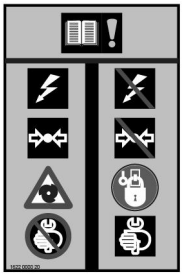
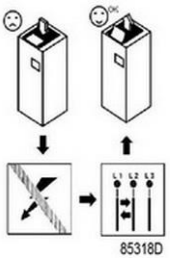
- **LAN control:** The compressor is controlled via a local network. Consult your supplier.

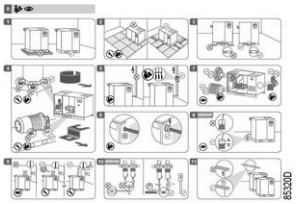
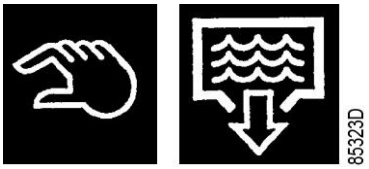
See service diagram 9828 5323 50 (9828 5323 51 for Ammann) to locate the connectors.

4.4 Pictographs

Description

Pictographs

1	 84224D	2	 85318D

3	 84234D	4	 84221D
5	 84219D	6	 85319D
7	 84228D	8	 84227D
9	 85320D	10	 85321D
11	 85322D	12	 85323D
13	 85324D	14	 85325D
15	 85326D		

Reference	Designation
1	Warning: Always read the manual, switch off the voltage, depressurise compressor and lock out/ tag out before repairing.
2	IF the rotation direction is wrong, open the isolating switch in the voltage supply line and reverse two incoming electric lines.
3	Warning, voltage
4	Automatic condensate drain
5	Stop the compressor before cleaning the coolers
6	Lightly oil the gasket of the oil filter, screw it on and tighten by hand (approx. half a turn)
7	Before connecting the compressor electrically, consult the Instruction book for the motor rotation direction

Reference	Designation
8	Compressor remains pressurized for 180 seconds after switching off the voltage
9	Quick start guide
10	Switch off the voltage and wait at least 10 minutes before maintenance
11	Warning, hot surface
12	Manual condensate drain
13	Consult the instruction book before carrying out maintenance
14	Waste electrical and electronic equipment (WEEE)
15	Automatic restart after voltage failure (ARAVF)

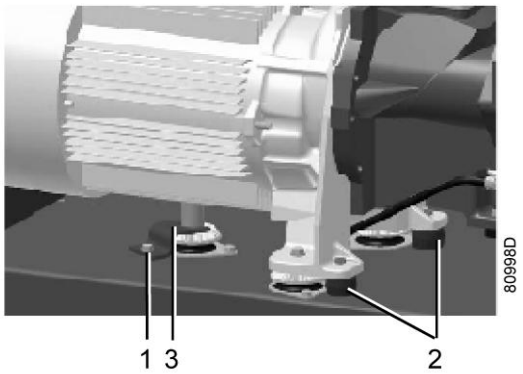
5 Operating instructions

5.1 Initial start-up

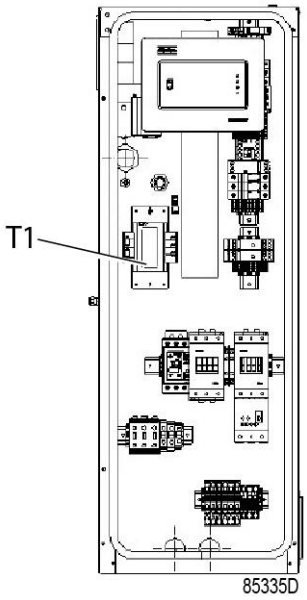
	The operator must apply all applicable Safety precautions.
	For the location of the air outlet valve and the drain connections, see sections Introduction and Condensate system.

Preparations

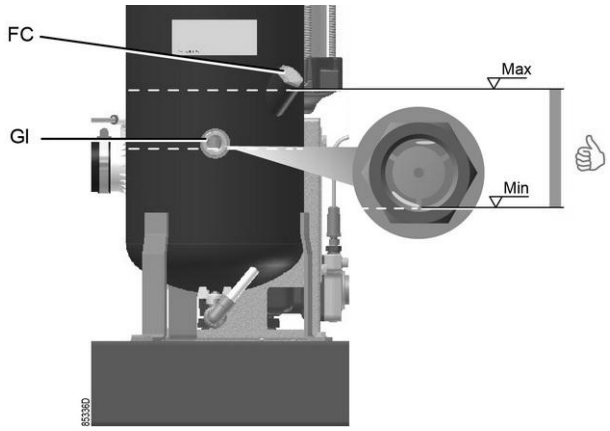
1. Consult the sections Electrical cable size, Installation proposal and Dimension drawings.
2. **The following transport fixtures, painted red, must be removed:**
   - Bolt (1)
   - Bolts and bushes under the gear casing (2)
   - Support (3)



3. Check that the electrical connections correspond to the applicable codes and that all wires are clamped tight to their terminals.
   The installation must be earthed and protected against short circuits by fuses of the inert type in all phases. An isolating switch must be installed near the compressor.
4. Check transformer (T1) for correct connection.
   Check the settings of drive motor overload relay (F21).
   Check that the motor overload relay is set for manual resetting.



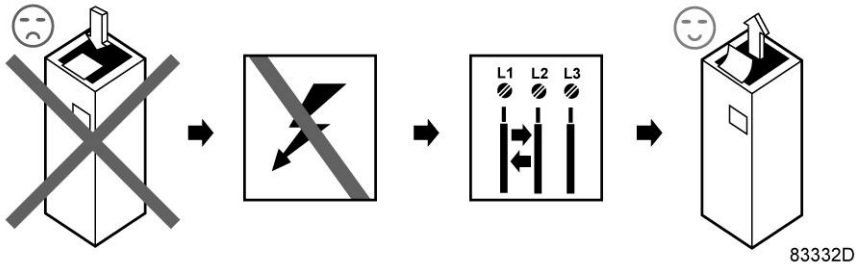
5. Check the setting of circuit breaker (Q15). Also check that the switch on the circuit breaker is in position I.
6. Fit air outlet valve (AV). See section Introduction for the location of the valve.
   Close the valve.
   Connect the air net to the valve.
   On compressors equipped with a dryer bypass, fit the air outlet valve to the dryer bypass pipe.
7. Connect the condensate drain outlet(s) to a drain collector.
   See section Condensate system.
   The drain pipes to the drain collector must not dip into the water. If there is a risk for freezing, the pipes must be insulated.
8. For compressors with a DD or a DD and UD+ filter: connect the automatic drain of the filters to a suitable drain collector.
9. Check the oil level. The oil level should reach the bottom of the oil filler neck (FC). The oil level should reach the oil sight glass (GI) when the compressor is stopped. If needed, top up the oil. Take care that no dirt drops into the oil system. Refit and tighten the filler plug (FC).



10. **Provide labels, warning the operator that:**
    - The compressor may automatically restart after voltage failure (if activated, consult Atlas Copco).
    - The compressor is automatically controlled and may be restarted automatically .
11. Open the air outlet valve.

Start and run the compressor for a few minutes. Check that the compressor operates normally.

12. Check the rotation direction of the fan motor. For this purpose, a sheet is fixed to the top grating of the compressor.
    a. Switch on the voltage.
    b. Start the compressor and stop it immediately.
       If the rotation direction is correct, the sheet will be blown upwards. If the sheet remains in place, the rotation direction is incorrect.
    c. If the rotation direction is wrong, open the isolating switch in the voltage supply line and reverse two incoming electric lines.
    d. Remove the label.



Label to check correct rotation of the fan motor

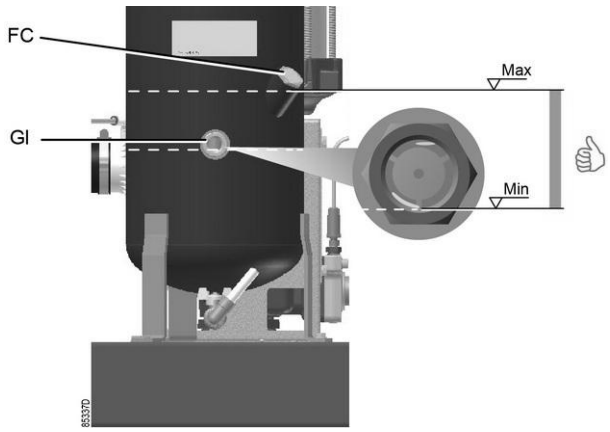
13. Check the programmed settings.
14. Remove packaging foam from the fan.
15. Check if the set with loose parts is complete:
    - Compressed air outlet valve
    - Key for cubicle door and service panel
    - Manual drain valve
    - Cable gland
    - Cover plate for cable passage

    For any questions, please contact your supplier.

5.2 Before starting

Procedure

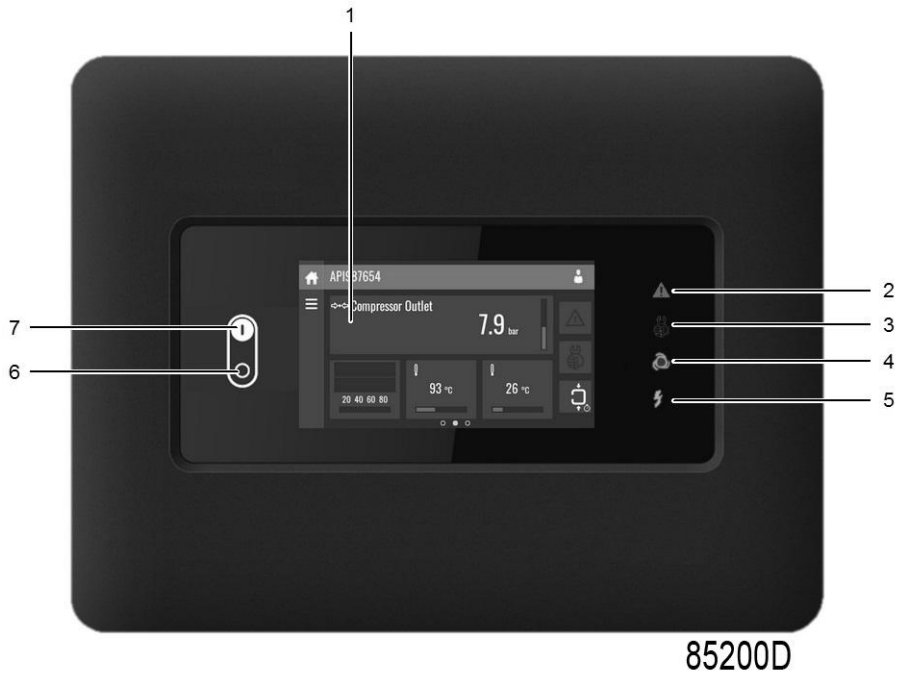
1. If the compressor has not run for the past 6 months, it is strongly recommended to improve the lubrication of the compressor element before starting. See section Initial start.
2. Check oil level. Top up if necessary.



Position of oil level sight glass

5.3 Starting

	For the position of the air outlet valve and the drain connections, see sections Introduction and Condensate system.



Control panel Elektronikon™ Touch

Procedure

1. Open the air outlet valve.
2. Switch on the voltage. Check that voltage on LED (5) lights up.

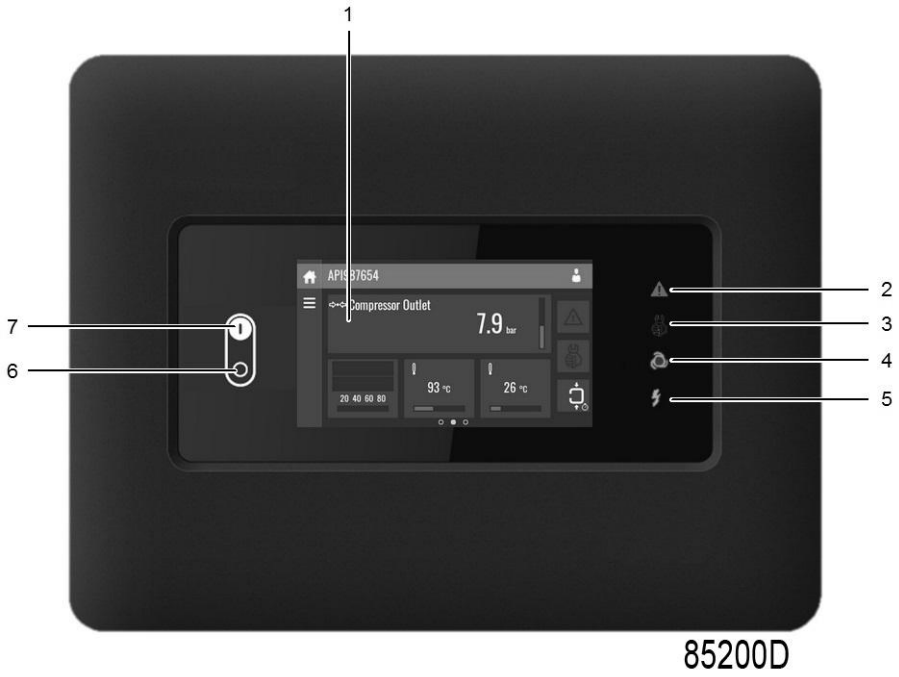
3. Press start button (7) on the control panel. The compressor starts running and the automatic operation LED (4) lights up. Ten seconds after starting, the drive motor switches over from star to delta and the compressor starts running loaded.

5.4 During operation

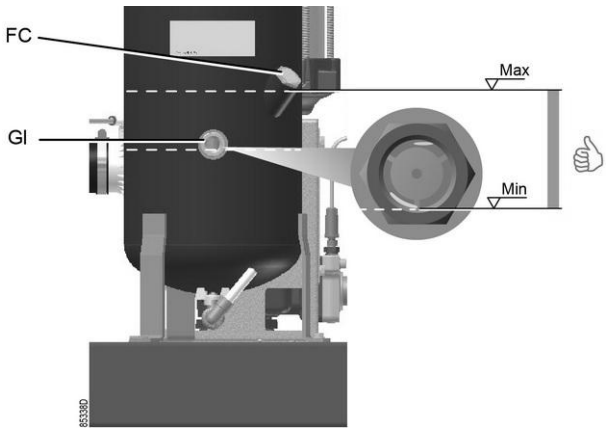
Warnings

	The operator must apply all relevant Safety precautions. Also consult section Problem solving.
	Keep the doors closed during operation. They may be opened for short periods only to carry out checks.
	When the motors are stopped and LED (4) (automatic operation) is alight, the motors may start automatically.

Checking the oil level



Control panel Elektronikon™ Touch



Regularly check the oil level. To do so:

1. Press stop button (6).
2. A few minutes after stopping, the oil level should be between the oil filler neck (FC) and the bottom of the sight glass (GI).
3. If the oil level is too low, push the emergency stop button to avoid the compressor to start unexpectedly.
4. Next, close the air outlet valve and open the manual drain valve (Dm) until the air system between oil separator/air receiver vessel and outlet valve is fully depressurized. See section Condensate system for location of the outlet valve and water drain.
5. Unscrew oil filler plug (FC) one turn to permit any pressure left in the system to escape. Wait a few minutes.
6. Remove the plug and add oil until the level reaches the filler opening.
7. Fit and tighten the plug (FC).

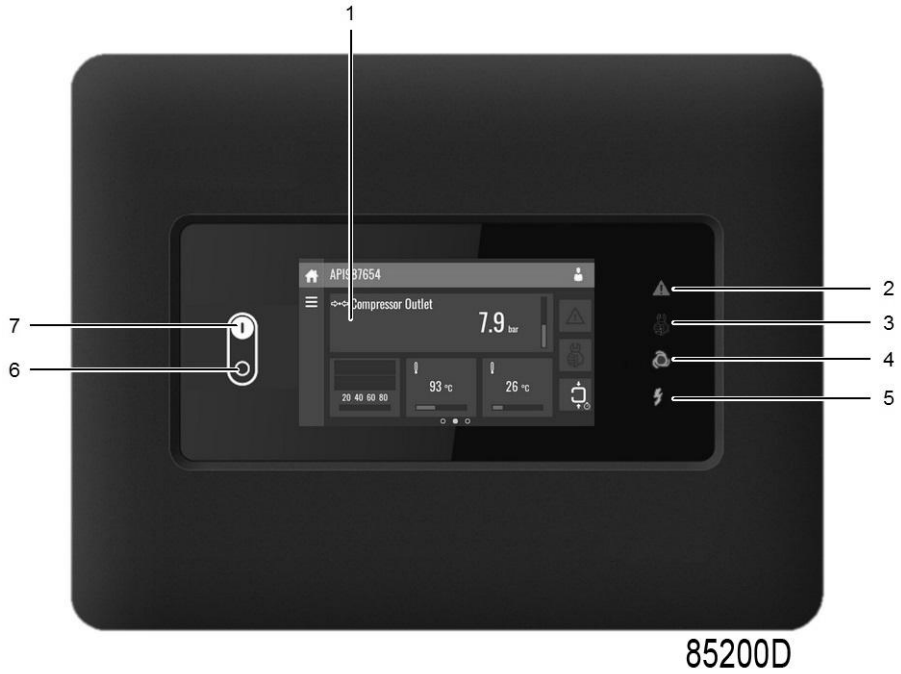
On compressors equipped with an Elektronikon™ Touch controller, unlock the emergency stop button, select the STOP icon on the display and press reset before restarting.

Drains

Regularly check that condensate is discharged during operation. See section Condensate system. The amount of condensate depends on environmental and working conditions.

5.5 Checking the display

Compressors with Elektronikon™ Touch controller:



Control panel Elektronikon™ Touch

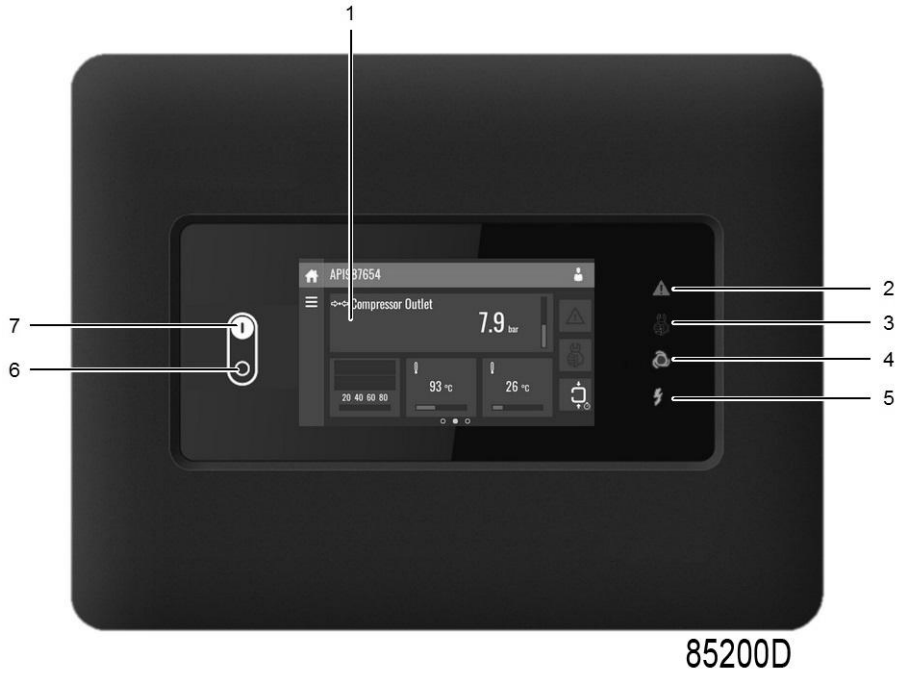
Check the main screen (1) regularly for readings and messages. The display normally shows the compressor. outlet pressure, while the status of the compressor is indicated by pictographs.

Remedy the trouble if alarm LED (2) is lit or flashes, see section Shutdown warning, Shutdown and Problem solving.

The panel will show a service indication (3) if a service plan interval has been exceeded or if a service level for a monitored component has been exceeded.

Carry out the service actions of the indicated plans or replace the component and reset the relevant timer, see section Service warning.

5.6 Stopping



Control panel Elektronikon™ Touch

Procedure

Step	Action
1	Press stop button (6). Automatic operation LED (4) goes out and the compressor stops after 30 seconds of unloaded operation.
2	**To stop the compressor in the event of an emergency**, press emergency stop button. Alarm LED flashes (2). • On compressors equipped with an Elektronikon™ Touch controller, remedy the problem cause and unlock the button by pulling it out. • To reset the alarm, see Data menu. **Do not use emergency stop button for normal stopping!**
3	Close the air outlet valve.
4	Press the test button on top of the electronic water drain(s) (if supplied) to the depressurize the piping between air receiver and outlet valve, next open the manual drain valve (Dm). See section Condensate system. Switch off the voltage.

5.7 Taking out of operation

Warning

⚠	The operator must apply all relevant Safety precautions.

Procedure

Step	Action
-	Stop the compressor and close the air outlet valve.
-	Switch off the voltage and disconnect the compressor from the mains.
-	Open the condensate drain valve(s) (Dm).
-	Unscrew the oil filler plug only one turn to permit any pressure in the system to escape. Consult section Oil and oil filter change to locate the filler plug.
-	Shut off and depressurise the part of the air net which is connected to the outlet valve. Disconnect the compressor air outlet pipe from the air net.
-	Drain the oil.
-	Drain the condensate circuit and disconnect the condensate piping from the condensate net.

6 Maintenance

6.1 Preventive maintenance schedule

Control panel

Warning

	**Before carrying out any maintenance, repair work or adjustments, proceed as follows:** • Stop the compressor. • Close the air outlet valve and open the condensate drain valve to depressurize the air system between air receiver and outlet valve. • Press the emergency stop button (10). • Switch off the voltage. • Depressurize the compressor. For detailed instructions, see section Problem solving. The operator must apply all relevant Safety precautions.

Warranty - Product Liability

Use only authorised parts. Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or Product Liability.

Service kits

For overhauling or carrying out preventive maintenance, service kits are available (see section Service kits).

Service agreements

Contact Atlas Copco to set up a tailor-made service agreement. It will ensure optimum operational efficiency, minimize downtime and reduce the total life cycle cost.

General

When servicing, replace all removed O-rings and washers.

Intervals

The local Atlas Copco Customer Center may overrule the maintenance schedule, especially the service intervals, depending on the environmental and working conditions of the compressor.

The longer interval checks must also include the shorter interval checks.

Service plans for compressors with an Elektronikon^{TM} Touch controller

Besides the daily and 3-monthly checks, preventive maintenance actions are specified in the schedule below.

Each plan has a programmed time interval at which all service actions belonging to that plan are to be carried out. When reaching the interval, a message will appear on the screen indicating

which service plans are to be carried out. After servicing, the intervals must be reset, see section Service menu.

Service plans for compressors with an Elektronikon™ controller

Besides the daily and 3-monthly checks, preventive maintenance actions are specified in the schedule below.

Each plan has a programmed time interval at which all service actions belonging to that plan are to be carried out. When reaching the interval, a message will appear on the screen indicating which service plans are to be carried out. After servicing, the intervals must be reset, see section Service menu.

Preventive maintenance schedule

Daily and 3-monthly check list

Period	Action
Daily	Check oil level. If needed, top up the oil (see section Operating instructions — During operation) Check readings on display. Check that condensate is discharged by waiting for some time during operation. You can use the test button on top of the electronic water drain to check the drain function.
Monthly	Check that condensate is discharged when pressing the test button on top of the electronic water drain.
3-monthly (1)	Check coolers, clean if necessary. Remove the air filter element and inspect. Replace damaged or heavily contaminated elements. Check the filter elements of the electric cabinet. Replace if necessary.

(1): More frequently when operating in a dusty atmosphere.

Preventive Maintenance schedule programmed in the ElektronikonTM controller

Running hours	Action
4000 (1)	Change oil and oil filter (except when Roto-Xtend Duty Fluid is used). Replace the air filter element. Check condition of the air intake hose between air filter and compressor element (where applicable). Check pressure and temperature readings. Check operation of cooling fans of converter. Check blow-off solenoid valve after stopping and pressing the emergency stop button. Clean coolers. Check and clean cooling fan assembly. Replace the oil separator element.
8000 (2)(3)	All the actions for 4000 hrs. Change oil and oil filter (when Roto-Xtend Duty Fluid is used). Replace the filter elements of the electric cabinet. Replace the non return valve of the scavenge line and clean the restriction nozzle. Replace the minimum pressure valve, and replace the thermostatic valve. Remove carefully. Replace the electronic drain valve. Carry out a LED/display test. Check for possible air and oil leakages. Have safety valve tested.

(1): or yearly, whichever comes first

(2): or every 2 years, whichever comes first

(3): For all 8000 hours actions, contact Atlas Copco.

The indicated oil exchange intervals are valid for standard operating conditions (see section Reference conditions and limitations) and nominal operating pressure (see section Compressor data). Exposure of the compressor to external pollutants, operation at high humidity combined with low duty cycles or operation at higher temperatures may require a shorter oil exchange interval. Contact Atlas Copco if in doubt.

Oils

In order to achieve the best machine performance and guarantee the reliability, it is required to use genuine Atlas Copco Lubricants. Their tailor made formulation is the result of years of field experience, research and in-house development. Consult the Spare Parts list for part number information.

⚠	Avoid mixing lubricants of different brands or types as they may not be compatible and the oil mix may have inferior properties. A label, indicating the type of oil filled ex factory is stuck on the air receiver/oil tank.

Relation between operating conditions and duty type

Ambient temperature	Humid	Dust	Duty type
Below 30 °C (86 °F)	No	No	Mild
Below 30 °C (86 °F)	Yes	No	Mild
Below 30 °C (86 °F)	No	Yes	Mild
Below 30 °C (86 °F)	Yes	Yes	Demanding
Between 30 °C (86 °F) and 40 °C (104 °F)	No	No	Demanding

Ambient temperature	Humid	Dust	Duty type
Between 30 °C (86 °F)and 40 °C (104 °F)	Yes	No	Demanding
Between 30 °C (86 °F) and 40 °C (104 °F)	No	Yes	Demanding
Between 30 °C (86 °F) and 40 °C (104 °F)	Yes	Yes	Extreme
Above 40 °C (104 °F)	-	-	Extreme

Exchange interval for Roto-Inject Fluid Ndurance

Ambient temperature	Element outlet temperature	Exchange interval *	Maximum time interval *
up to 30°C (86°F)	up to 95°C (203°F)	4000	1 year
from 30°C (86°F) up to 35°C (95°F) (see note)	from 95°C (203°F) up to 100°C (212°F)	3000	1 year
from 35°C (95°F) up to 40°C (104°F) (see note)	from 100°C (212°F) up to 105°C (221°F)	2000	1 year
above 40°C (104°F)	above 105°C (221°F)	use Roto Synthetic Fluid Xtend Duty	

Note: the presence of dust and/or high humidity may require a shorter exchange interval. Consult Atlas Copco.

Exchange interval for Roto Synthetic Fluid Ultra

Ambient temperature	Element outlet temperature	Exchange interval *	Maximum time interval *
up to 35°C (95°F)	up to 100°C (212°F)	6000	2 years
from 35°C (95°F) up to 40°C (104°F) (see note)	from 100°C (212°F) up to 105°C (221°F)	4000	2 years
from 40°C (104°F) up to 45°C (113°F) (see note)	from 105°C (221°F) up to 110°C (230°F)	2000	2 years

Exchange interval for Roto Synthetic Fluid Xtend-Duty

Ambient temperature	Element outlet temperature	Exchange interval *	Maximum time interval *
up to 35°C (95°F)	up to 100°C (212°F)	8000	2 years
from 35°C (95°F) up to 40°C (104°F) (see note)	from 100°C (212°F) up to 105°C (221°F)	6000	2 years
above 40°C (104°F)	above 105°C (221°F)	5000	2 years

Note: the presence of dust and/or high humidity may require a shorter exchange interval. Consult Atlas Copco.

Note: the presence of dust and/or high humidity may require a shorter exchange interval. Consult Atlas Copco.

* whichever comes first.

Important

	• Always consult your supplier if a timer setting has to be changed. • For the change interval of oil and oil filter in extreme conditions of temperature, humidity or cooling air, consult your supplier. • Any leakage should be attended to immediately. Damaged hoses or flexible joints must be replaced. • For change of oil contact Atlas Copco for the correct procedure. • For changing of one type of oil to another type of oil consult Atlas Copco for the correct procedure as this is not allowed in some conditions.

6.2 Oil specifications

It is strongly recommended to use genuine Atlas Copco Lubricants. They are the result of years of field experience and research. See section Preventive maintenance schedule for the advised replacement intervals and consult your Spare Parts list for part number information.

	Avoid mixing lubricants of different brands or types as they may not be compatible and the oil mix may have inferior properties. A label, indicating the type of oil filled ex factory, is stuck on the air receiver/oil tank.

Roto-Inject Fluid NDURANCE

Atlas Copco's Roto-Inject Fluid NDURANCE is a premium mineral oil based 4000 hours lubricant, specially developed for use in single stage oil injected screw compressors running in mild conditions. Its specific formulation keeps the compressor in excellent condition. Roto-Inject Fluid NDURANCE can be used for compressors operating at ambient temperatures between 0 ˚C (32˚F) and 40 ˚C (104 ˚F). If the compressor is regularly operating in ambient temperatures above 35°C (95 °F), it is recommended to use Roto Synthetic Fluid ULTRA or Roto Synthetic Fluid XTEND DUTY.

Roto Synthetic Fluid ULTRA

Roto Synthetic Fluid ULTRA is a synthetic oil based 4000 hours lubricant, specially developed for use in single stage oil injected screw compressors running in demanding conditions. Roto Synthetic Fluid ULTRA can be used for compressors operating at ambient temperatures between 0 ˚C (32 ˚F) and 45 ˚C (113 ˚F). For more extreme conditions, or when longer oil life is required, it is recommended to use Roto Synthetic Fluid XTEND DUTY.

Roto Synthetic Fluid XTEND DUTY

Atlas Copco's Roto Synthetic Fluid XTEND DUTY is a high quality synthetic 8000 hours lubricant for oil injected screw compressors which keeps the compressor in excellent condition. Because of its excellent oxidation stability, Roto Synthetic Fluid XTEND DUTY can be used for compressors operating at ambient temperatures between 0 ˚C (32 ˚F) and 46 ˚C (115 ˚F). Roto Synthetic Fluid XTEND DUTY is the standard lubricant for oil injected screw compressors equipped with freeze protection or Energy Recovery.

If the compressor is regularly operating in ambient temperatures above 40 °C (104 °F), oil lifetime is reduced (see table oil lifetime Preventive maintenance schedule).

Roto-Foodgrade Fluid

Special oil, delivered as an option.

Atlas Copco's Roto-Foodgrade Fluid is a unique high quality synthetic lubricant, specially created for oil injected screw compressors that provide air for the food industry. This lubricant keeps the compressor in excellent condition. Roto-Foodgrade Fluid can be used for compressors operating at ambient temperatures between 0 ˚C (32 ˚F) and 40 ˚C (104 ˚F).

Roto-Foodgrade Fluid has all required certification for use in food & beverage industry: like NSFH1, Kosher, Halal and Allergen Free approvals.

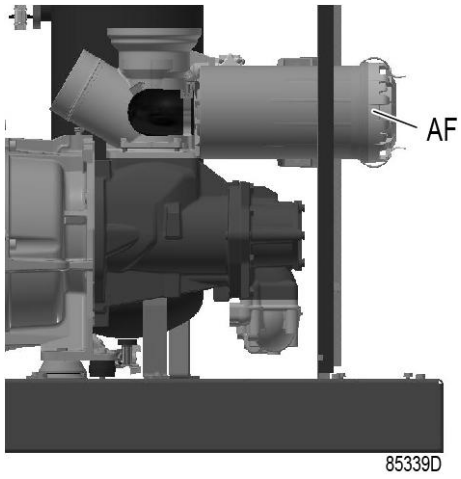
If the compressor is regularly operating in ambient temperatures above 35 °C (95 °F), oil lifetime is reduced (see table oil lifetime Preventive maintenance schedule).

6.3 Drive motor

Bearing maintenance

The motor bearing is lubricated by oil injection. Re-greasing is not necessary.

6.4 Air filter



Location of air filter

Procedure

1. Stop the compressor. Switch off the voltage.
2. Remove the cover of the air filter (AF) by opening the clip system. Remove the filter element.
3. Fit the new element and the cover.
4. Reset the air filter service warning.

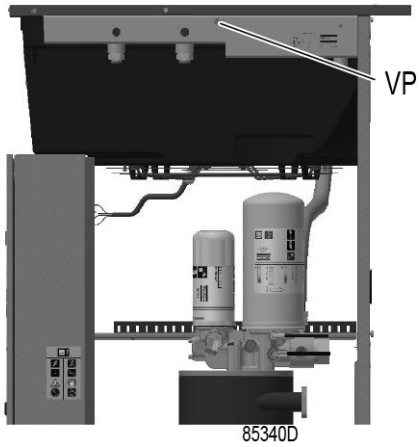
6.5 Oil and oil filter change

Warning

	The operator must apply all relevant Safety precautions. Always drain the compressor oil at all drain points. Used oil left in the compressor can contaminate the oil system and can shorten the lifetime of the new oil. Never mix lubricants of different brands or types as they may not be compatible and the oil mix will have inferior properties. A label, indicating the type of oil filled ex factory, is stuck on the air receiver/oil tank.

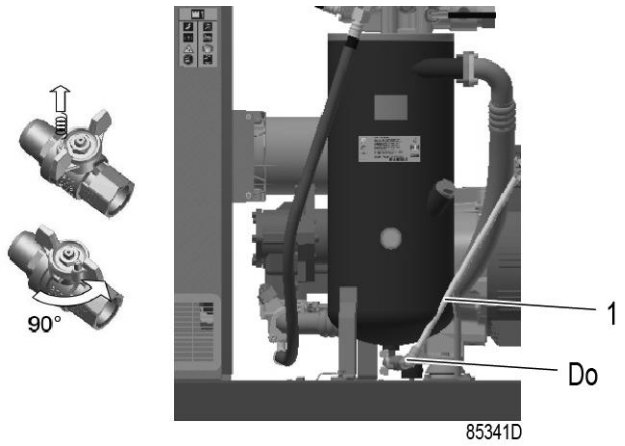
Procedure

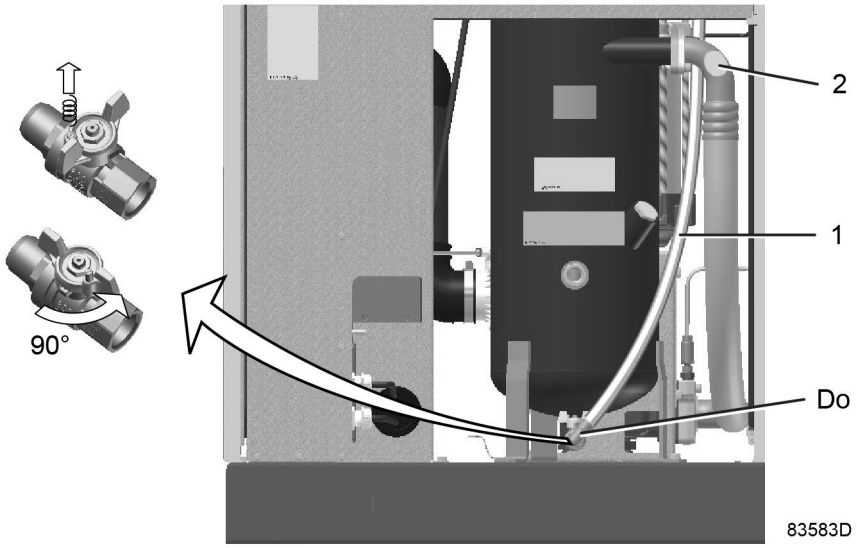
1. Run the compressor until warm and stop the compressor.
   - Close the air outlet valve and switch off the voltage.
   - Wait 3 minutes for the compressor to depressurise the vessel.
   - Open the condensate drain valve to depressurise the cooler. (see condensate system) and close again.
   - Unscrew the oil filler plug (FC) just one turn to permit any remaining pressure in the system to escape.
   - Cover the duct of the heat sink on the electric cabinet on VSD units..
2. Remove the vent plug (VP) of the oil cooler.



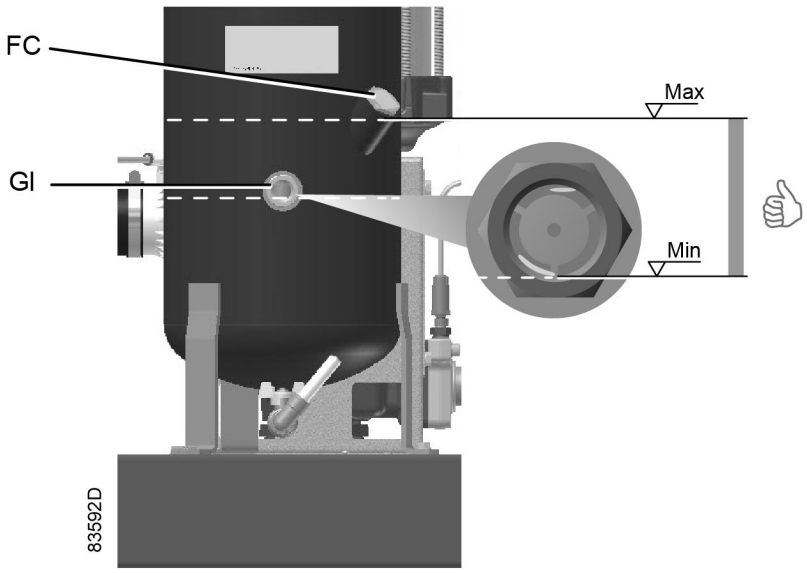
Vent plug, oil cooler

3. Open the oil drain valve (Do).
   - Hold the oil drain hose (1) downward to drain the oil.





4. • Drain oil from outlet housing.
   • Remove the oil filter (OF). **Be aware that this filter has a left thread connection.**
   • Remove the oil separator (OS). **Be aware that this filter has a left thread connection.**
   • Collect the oil in a collector and deliver it to the local collection service. Refit the vent plugs after draining.
5. • Close the oil drain valve (Do).
   • Refit the drain hose at the top of the air receiver.
6. Clean the seat on the manifold. Lubricate the gasket of the new oil filter and screw it into place. Tighten firmly by hand.
   • Clean the seat on the manifold. Lubricate the gasket of the new oil separator and screw it into place. Tighten firmly by hand.
7. Remove filler plug (FC).
   Fill the air receiver with oil until the level reaches the filler neck.



Take care that no dirt drops into the system. Refit and tighten filler plug (FC).

8. Run the compressor loaded for a few minutes. Stop the compressor.
9. Close the air outlet valve and switch off the voltage.
   - Wait 3 minutes for the compressor to depressurize the vessel.
   - Open the condensate drain valve (Dm) to depressurize the cooler. (see Condensate system) and close again.
   - Unscrew the oil filler plug (FC) just one turn to permit any remaining pressure in the system to escape.
10. Fill the air receiver (AR) with oil until the level reaches the filler neck. (see Operating instructions / During operation)
    - Refit and tighten filler plug (FC).

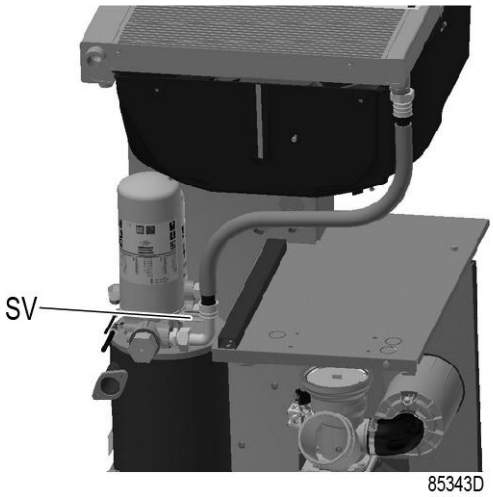
    When the oil level is too low, go back to step 7.

6.6 Coolers

General

Keep the coolers clean to maintain their efficiency.

6.7 Safety valves



Location of safety valve

Testing

	The safety valve (SV) test can only be performed by authorized personnel and is protected by a security code. Refer to Elektronikon™ Touch controller.

If the safety valve does not open at the set pressure stamped on the valve, it needs to be replaced.

Warning

	No adjustments are allowed. Never run the compressor without safety valve.

6.8 Service kits

Service kits

For overhauling and for preventive maintenance, a wide range of service kits is available. Service kits comprise all parts required for servicing the component and offer the benefits of genuine Atlas Copco parts while keeping the maintenance budget low.

Also a full range of extensively tested lubricants, suitable for your specific needs is available to keep the compressor in excellent condition.

Consult the Spare Parts List for part numbers.

6.9 Storage after installation

Procedure

Run the compressor regularly, e.g. twice a week, until warm.

	If the compressor is going to be stored without running from time to time, protective measures must be taken. Consult your supplier.

7 Problem solving

Warning

	Before carrying out any maintenance, repair work or adjustment, stop compressor, wait 3 minutes and close the air outlet valve. Press the test button on top of the electronic water drain until the air system between the air receiver and outlet valve is fully depressurized. Press the emergency stop button and switch off the voltage. Depressurise the compressor by opening the oil filler plug one turn. **For location of components, see sections:** • Introduction • Condensate system • Operation instructions • Preventive maintenance schedule
	Open and lock the isolating switch.
	Lock the air outlet valve during maintenance or repair as follows: • Close the valve. • Remove the screw fixing the handle with the wrench delivered with the compressor. • Lift the handle and turn it until the slot of the handle fits over the blocking edge on the valve body. • Fit the screw.
	The operator must apply all relevant Safety precautions.
	The low-load alarm is a counter-measure that verifies how much the element outlet temperature is below the condensation point. This can lead to an accumulation of condensate in the oil circuit and damage the compressor. The risk increases significantly when the compressor is running majority of the time below the 40% load regime. The alarm will reset automatically as soon as the machine has run a sufficient time above the condensation point. If this alarm occurs frequently, please contact your supplier.

Faults and remedies, compressor

If the alarm LED is lit or flashes, consult sections Event history menu or Service menu.

If the alarm LED is lit or flashes, consult section Service menu.

Condition	Fault	Remedy
Condensate is not discharged from condensate separator during loading	Discharge flexible clogged	Check and correct as necessary.

Condition	Fault	Remedy
Fan out of order	Fan overload	Replace fan.

Condition	Fault	Remedy
Compressor starts running, but does not load after a delay time	Solenoid valve out of order	Replace valve.
	Inlet valve stuck in closed position	Have valve checked.
	Leek in control air flexibles	Replace leaking flexible.
	Minimum pressure valve leaking (when net is depressurised)	Have valve checked.

Condition	Fault	Remedy
Compressor does not unload, safety valve blows	Solenoid valve out of order	Replace valve.
	Inlet valve does not close	Have valve checked.

Condition	Fault	Remedy
Compressor air output or pressure below normal	Air consumption exceeds air delivery of compressor	Check equipment connected.
	Choked air filter element	Replace filter element.
	Solenoid valve malfunctioning	Replace valve.
	Oil separator clogged	Have element replaced.
	Air leakage	Have leaks repaired.
	Safety valve leaking	Have valve replaced.
	Compressor element out of order	Consult Atlas Copco.

Condition	Fault	Remedy
Safety valve blows	Minimum pressure valve malfunctioning	Check and have defective parts replaced.
	Oil separator clogged	Have element replaced.
	Safety valve out of order	Have valve checked. Replace if necessary.

Condition	Fault	Remedy
Compressor element outlet temperature or delivery air temperature above normal	Oil level too low	Check and correct, see Operation instructions / During operation
	On air-cooled compressors, insufficient cooling air or cooling air temperature or relative humidity is too high	Check for cooling air restriction or improve ventilation of the compressor room. Avoid recirculating of cooling air. If installed, check capacity of compressor room fan.
	Oil cooler clogged	Clean cooler.
	By-pass valve malfunctioning	Have valve tested.
	Air cooler clogged	Clean cooler.
	Compressor element out of order	Consult Atlas Copco.

Condition	Fault	Remedy
	Degraded oil	Check service intervals, see Preventive maintenance schedule.

Condition	Fault	Remedy
Low Load Alarm triggeredon VSD+ units: Compressor running with too low oil temperature over a longer period of time	Solenoid valve malfunctioning	Replace valve.
	Extreme low usage of compressor	Increase loading profile (longer and/or more load cycles required). If not possible, consult Atlas Copco.

8 Technical data

8.1 Readings on display

Elektronikon™ Touch controller

Important

	The readings mentioned below are valid under the reference conditions (see section Reference conditions and limtations).

Reference	Reading
Air outlet pressure	Depends on the setpoint (desired net pressure).
Compressor element outlet temperature	Approx. 80 ˚C (176 ˚F) (ambient temperature 20 °C + 60 °C)

8.2 Electric cable size and fuses

Important

- To preserve the protection degree of the electric cubicle and to protect its components from dust from the environment, it is mandatory to use a proper cable gland when connecting the supply cable to the compressor.
- The voltage on the compressor terminals must not deviate more than 10% of the nominal voltage.
  It is however highly recommended to keep the voltage drop over the supply cables at nominal current below 5% of the nominal voltage (IEC 60204-1).
- If cables are grouped together with other power cables, it may be necessary to use cables of a larger size than those calculated for the standard operating conditions.
- Use the original cable entry. See section Dimension drawings.
  To preserve the IP protection degree of the electric cubicle and to protect its components from dust from the environment, it is mandatory to use a proper cable gland when connecting the supply cable to the compressor.
- Local regulations remain applicable if they are stricter than the values proposed below.
- **Caution**:
  - Always double-check the fuse size versus the calculated cable size. If required, reduce fuse size or enlarge cable size.
  - Cable length should not exceed the maximum length according to IEC60204 table 10.

Currents and fuses

UL/cUL approval

Compressor type			**I_{max} (1)**	**Maximum fuse (1)**	**I_{max} (2)**	**Maximum fuse (2)**
				K5/ HRC form II		**K5/ HRC form II**
	V	**Hz**	**A**	**A**	**A**	**A**
GA30 DUO	230	60	133	175	139	175
GA30 DUO	460	60	66	80	70	80

I_{max} : current in the supply lines at maximum load and nominal voltage

(1): compressors without integrated dryer

(2): compressors with integrated dryer

Compressors without built-in transformer require quick fuses to protect the frequency converter. Compressors with transformer have slow fuses in the supply lines, but quick fuses in the secondary of the transformer. The indicated fuse values are valid for the fuses to be installed by the customer.

Setting motor overload relay (F21)

Overload relay and fuses

		GA11+	GA15+	GA18+	GA22+	GA26+	GA30
Freq (Hz)	**Voltage (V)**	**(A)**	**(A)**	**(A)**	**(A)**	**(A)**	**(A)**
IEC							
50	230	27	38	45	51	70	69
50	400	16	22	26	30	41	40
60	230	27	42	46	50	60	69
60	380	16	21	26	30	37	42
60	460	13	18	21	25	30	35
UL/cUL							
60	460	13	18	21	25	30	35
60	575	11	14	17	20	24	28
60	200	31	42	49	57	69	78
60	230	29	42	46	52	67	75
60	460	14	21	23	26	34	38

Setting fan motor overload protection (Q15/ F15)

Circuit breaker

		GA11+	GA15+	GA18+	GA22+	GA26+	GA30
Freq (Hz)	**Voltage (V)**	**(A)**	**(A)**	**(A)**	**(A)**	**(A)**	**(A)**
IEC							
50	230	0.7	0.7	1.9	1.9	2.5	2.5
50	400	0.4	0.4	1.1	1.1	1.5	1.5
60	230	1	1	2.6	2.6	2.6	2.6
60	380	0.5	0.5	1.5	1.5	1.5	1.5
60	460	0.5	0.5	1.4	1.4	1.4	1.4
UL/cUL							
60	460	0.5	0.5	1.4	1.4	1.4	1.4
60	575	0.7	0.7	1.2	1.2	1.2	1.2
60	200	1.1	1.1	3.3	3.3	3.3	3.3
60	230	1	1	2.8	2.8	2.8	2.8
60	460	0.5	0.5	1.4	1.4	1.4	1.4

Earthing

The earthing cable connected to the compressor (PE) should be minimum 10 mm^2 (according to EN 60204-1 section 828).

Cable sizing according UL/cUL

Calculation method according UL 508A, table 28.1 column 5: allowable ampacities of insulated copper conductors (75 °C (167 °F)).

Maximum allowed current in function of the wire size

AWG or kcmil	Maximum current
10	< 30 A
8	< 50 A
6	< 65 A
4	< 85 A
3	< 100 A
2	< 115 A
1	< 130 A
1/0	< 150 A
2/0	< 175 A
3/0	< 200 A

Calculation method for UL:

- Single supply cables (3 phases + 1 PE - configuration (1)):
  - Add 25 % to the total current from the tables (see UL 508A 28.3.2: "Ampacity shall have 125 % of the full load current")
  - Install the prescribed maximum fuse on each cable
- Parallel supply cable (2 x 3 phases + 2 PE - configuration (2)):
  - Add 25 % to the total current from the tables and divide by 2
  - Multiply the ampacity of the cables with 0.8 (see UL 508A table 28.1 continued)
  - Install fuses of half the size of the recommended maximum fuse size on each cable.
- When using 2 x 3 phase + 2 PE as in (3):
  - Add 25 % to the total current from the tables and divide by √3
  - Multiply the ampacity of the cables with 0.8 (see UL 508A table 28.1 continued)
  - Fuse size: the recommended maximum fuse size divided by √3 on each cable.
- Size PE cable:
  - For supply cables up to AWG8: same size as the supply cables
  - For supply cables larger than AWG8: use maximum allowed ampacity of the selected supply cables and compare with value in table below (see CEC Part 1 table 17)

< 100 A: use AWG8
< 200 A: use AWG6
< 300 A: use AWG4

Always check the voltage drop over the cable (less than 5 % of the nominal voltage is recommended).

Example of supply cable calculation: I_{tot} = 128 A, maximum ambient temperature is 45 °C, recommended fuse = 150 A

- Single supply cables (3 phases + 1 PE - configuration (1)):
  - I = 128 A + 25 % = 128 x 1.25 = 160 A
  - For AWG2/0, the maximum current is 175 A, which is sufficient => use AWG2/0

- Install the prescribed maximum fuse (150 A) on each cable
- Parallel supply cable (2 x 3 phases + 2 PE - configuration (2)):
  - I = (128 A + 25%)/2 = (128 x 1.25)/2 = 80 A
  - For a AWG4, the maximum current is 85 A x 0.8 = 68 A, which is insufficient. For an AWG3, the maximum current is 100 x 0.8 = 80 A. So 2 parallel cables of 3 x AWG3 + 2 x AWG8 are sufficient.
  - Install 80 A fuses on each cable.

8.3 Reference conditions and limitations

Reference conditions

Air inlet pressure (absolute)	bar	1
Air inlet temperature	˚C	20
Relative humidity	%	0
Working pressure		See section Compressor data.

Limitations

Maximum working pressure		See section Compressor data.
Minimum working pressure	bar(e)	4
Maximum air inlet temperature	˚C	46
Minimum ambient temperature	˚C	0

8.4 Compressor data

Reference conditions

	All data specified below apply under reference conditions, see section Reference conditions and limitations.

GA 30

	Units	125 psi
Frequency	Hz	60
Reference working pressure	bar(e)	8.6
Motor shaft speed	r/min	2950
Set point, thermostatic valve	˚C	71
Temperature of air leaving outlet valve (approx.)	˚C	30

	Units	125 psi
Nominal motor rating	kW	30
Oil capacity	l	16.1
Sound pressure level, Pack and Pack Full-Feature (according to ISO 2151 (2004))	dB(A)	70

8.5 Technical data controller

General

Supply voltage	24 V AC /16 VA 50/60Hz (+40%/-30%) 24 V DC/0.7 A
Type of protection	IP54 (front) IP21 (back)
• Operating temperature range • Storage temperature range	• -10°C…..+60°C (14 °F .....140 °F) • -30°C…..+70°C (-22 °F .....158 °F)
Permissible humidity	Relative humidity 90% No condensation
Mounting	Cabinet door

Digital outputs

Number of outputs	9
Type	Relay (voltage free contacts)
Rated voltage AC	250 V AC / 10 A max.
Rated voltage DC	30 V DC / 10 A max.

Digital inputs

Number of inputs	10
Supply by controller	24 V DC
Supply protection	Short circuit protected to ground
Input protection	Not isolated

Analog inputs

Number of pressure inputs	2
Number of temperature inputs	5

9 Instructions for use

Air/oil separator vessel

-	This vessel can contain pressurised air; this can be potentially dangerous if the equipment is misused.
-	This vessel must only be used as a compressed air/oil separator and must be operated within the limits specified on the data plate.
-	No alterations must be made to this vessel by welding, drilling or any other mechanical methods without the written permission of the manufacturer.
-	The safety valve must correspond with pressure surges of 1.1 times the maximum allowable operating pressure. It should guarantee that the pressure will not permanently exceed the maximum allowable operating pressure of the vessel.
-	Use only oil as specified by the manufacturer.
-	This vessel has been designed and built to guarantee an operational lifetime in excess of 20 years. The vessel needs a yearly visual inspection. National legislation may require in service inspection.

10 Guidelines for inspection

Guidelines

On the Declaration of Conformity / Declaration by the Manufacturer, the harmonised and/or other standards that have been used for the design are shown and/or referred to.

The Declaration of Conformity / Declaration by the Manufacturer is part of the documentation that is supplied with this compressor.

Local legal requirements and/or use outside the limits and/or conditions as specified by the manufacturer may require other inspection periods as mentioned below.

11 Pressure equipment directives

Components subject to 2014/68/EU Pressure Equipment Directive

The following table contains the necessary information for the inspection of all pressure equipment of category II and higher according to the Pressure Equipment Directive 2014/68/EU and all pressure equipment according to the Simple Pressure Vessel Directive 2014/29/EU.

Compressor type	Component	Description	Volume	Design pressure	Minimum and maximum design temperature	PED Class
GA 11+ up to GA 30	1625 4815 01	Vessel	29 l	15 bar(e)	-8 ˚C/ 120 ˚C	-
	0830 1010 03	Safety valve	-	-	-	IV
	0830 1009 98	Safety valve	-	-	-	IV
	0830 1009 87	Safety valve	-	7.5 bar(e)	-	IV
	0830 1010 02	Safety valve	-	8.5 – 10 bar(e)	-	IV
	0830 1009 89	Safety valve	-	107 psi	-	IV
	0830 1009 96	Safety valve	-	132 psi	-	IV

Compressor type	Component	Description	Number of cycles (1)	Minimum wall thickness	Visual inspection frequency (2)	Hydrostatic inspection frequency (2)
GA 11+ up to GA 30	1625 4815 01	Vessel	2×10^6	2 mm	1 year	10 years
	0830 1010 03	Safety valve	-	-	-	-
	0830 1009 98	Safety valve	-	-	-	-
	0830 1009 87	Safety valve	-	-	-	-
	0830 1010 02	Safety valve	-	-	-	-
	0830 1009 89	Safety valve	-	-	-	-
	0830 1009 96	Safety valve	-	-	-	-

The compressors conform to PED smaller than category III.

(1) The number of cycles refers to the number of cycles from 0 bar(e) to maximum pressure.

(2) Other inspection techniques such as ultrasonic or X-ray are equivalent to hydrostatic testing for this equipment.

12 Declaration of conformity

Insert logo here

EU DECLARATION OF CONFORMITY

We, (1) declare under our sole responsibility, that the product
Machine name :
Machine type :
Serial number :

Which falls under the provisions of article 12.2 of the EC Directive 2006/42/EC on the approximation of the laws of the Member States relating to machinery, is in conformity with the relevant Essential Health and Safety Requirements of this directive.

The machinery complies also with the requirements of the following directives and their amendments as indicated.

	Directive on the approximation of laws of the Member States relating to		Harmonized and/or Technical Standards used		Att' mnt
a.	(2)		(3)		
b.					X
c.					
d.					X
e.					
f.					
g.					X

The harmonized and the technical standards used are identified in the attachments hereafter

<1> is authorized to compile the technical file.

	Conformity of the specification to the directives	Conformity of the product to the specification and by implication to the directives
Issued by	Engineering	Manufacturing

Name
Signature
Date
Place

84560D

Typical example of a Declaration of Conformity document

(1): Contact address:

Atlas Copco Airpower n.v.

P.O. Box 100

B-2610 Wilrijk (Antwerp)

Belgium

(2): Applicable directives

(3): Standards used

On the Declaration of Conformity / Declaration by the Manufacturer, the harmonized and/or other standards that have been used for the design are shown and/or referred to.

The Declaration of Conformity / Declaration by the Manufacturer is part of the documentation that is supplied with this device.

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