

Ariens®

EZRider™

Parts Manual

915
SERIES

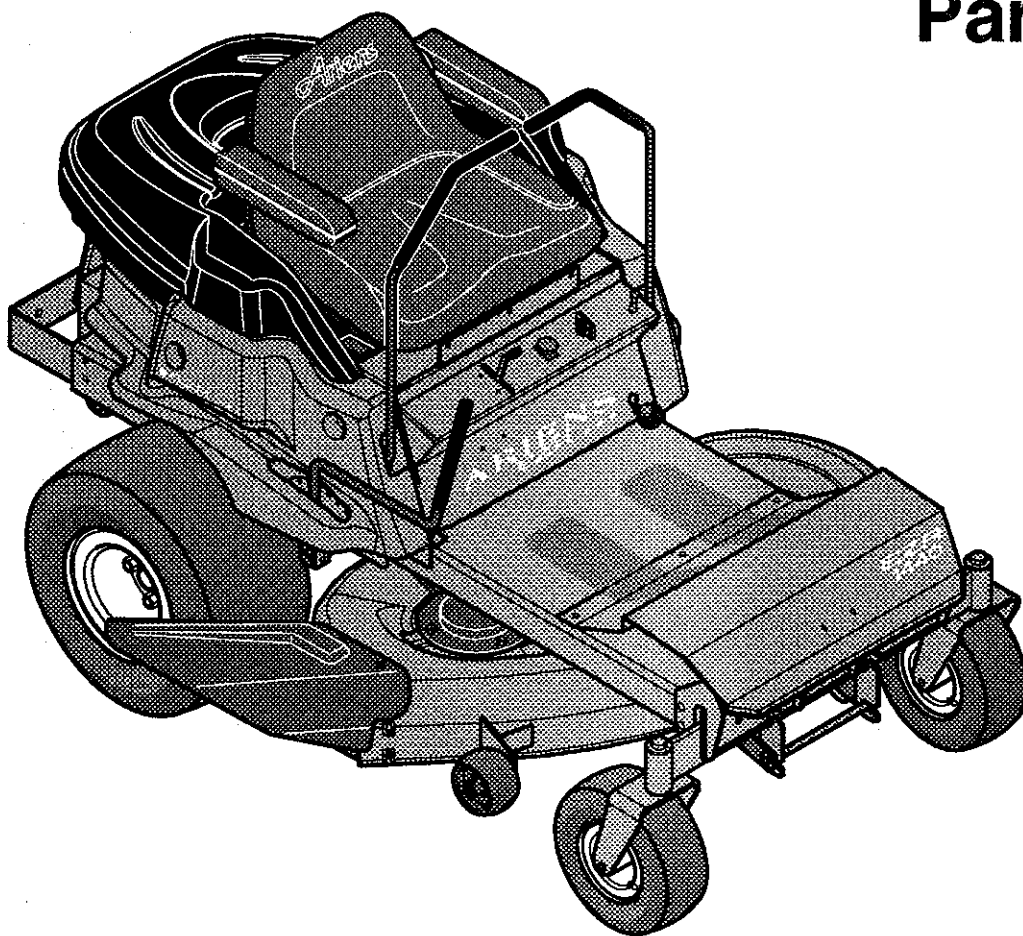
MODELS

001 - 1440

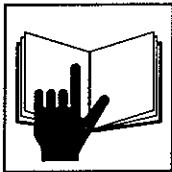
002 - 1648

003 - 1540

301 - 1440



Ariens®

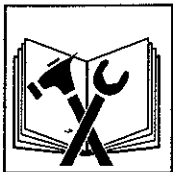


THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with unit. The contents will provide you with an understanding of safety

instructions and controls during normal operation and maintenance of your unit. Graphics are provided to help you understand the text.

For your safety and the safety of others read and follow all **▲DANGER**, **▲WARNING**, and **▲CAUTION** messages found in manuals and on safety decals.



SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, be prepared to supply the following information:

- Unit Model and Serial numbers.
- Model and Serial numbers of engine.

Numbers are located on the product registration form in the unit literature package. They are printed on a serial number label, located on the frame of your unit. Know the Model number of your unit. Follow the correct operating instructions for your particular unit.

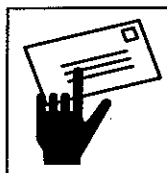
Record numbers on this page for convenience and quick reference.

Unit Model & Serial Numbers:

Engine Model & Serial Numbers:

TO SPEED PARTS ORDERING KNOW THESE

1. Model and serial number of unit.
2. Part number.
3. Quantity required.
4. Description.



PRODUCT REGISTRATION

A warranty registration card must be filled out by the Ariens dealer, signed, and returned at sale. This form activates the warranty. The

replacement of any part on this vehicle with anything other than an Ariens authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Claims meeting requirements during limited warranty period will be honored. To guarantee full warranty service, make sure your registration card has been returned to Ariens Company.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Always Refer to Your Owner/Operator or Engine Manual First.

- a) Its detail will guide you through safe and proper operation and maintenance.
- b) It contains specifications on your model of unit.
- c) If your questions are not answered in these manuals, go to step number two.

2. Contact Your Ariens Dealer.

- a) Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
- b) A factory trained staff is available to support your equipment needs. They stock genuine Ariens parts and lubricants; manufactured with the same precision and skill as the original equipment.
- c) If your questions are not resolved by the support staff, ask for the manager or owner.
- d) When contacting your Ariens Dealer supply your unit or attachment model and serial numbers.

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MODELS

Model 915001 (EZR 1440)

14 HP Briggs & Stratton
Serial No. 000201 and up

Model 915002 (EZR 1648)

16 HP Briggs & Stratton Van Guard
Serial No. 000201 and up

Model 915003 (EZR 1540)

15 HP Kohler
Serial No. 000201 and up

Model 915301 (EZR 1440 - Export)

14 HP Briggs & Stratton
Serial No. 000101 and up

REFERENCE TABLE

NOTE: Hardware descriptions are given in decimals.

Decimals to Fractions	
.062	1/16
.125	1/8
.187	3/16
.250	1/4
.312	5/16
.375	3/8
.437	7/16
.500	1/2
.562	9/16
.625	5/8
.687	11/16
.750	3/4
.812	13/16
.875	7/8
.937	15/16

SECTION 1: DECALS

Decals 2

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48" Mower Pan 30

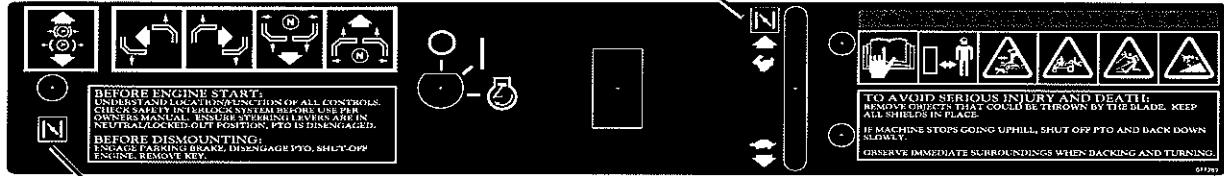
SECTION 6: ELECTRICAL SYSTEM

Electrical 14 HP 32
Electrical 16 HP 33
Electrical 15 HP 34

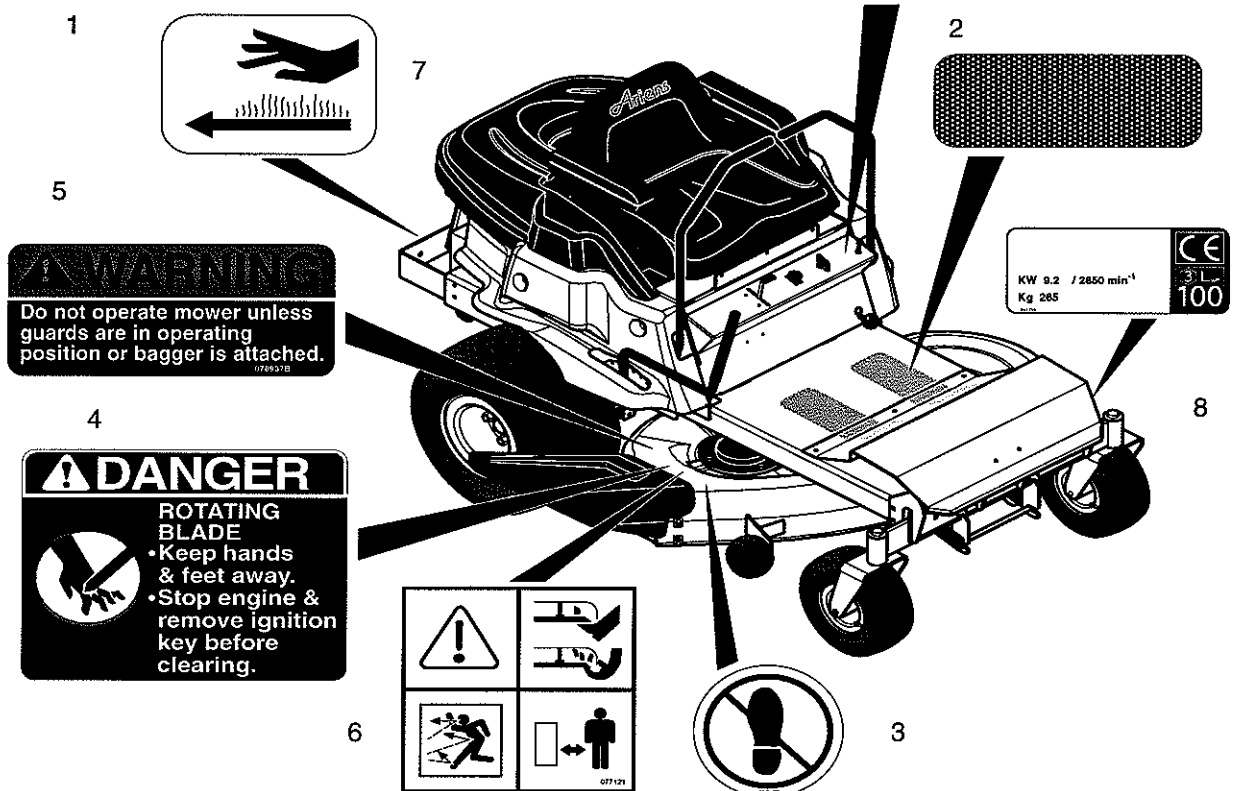
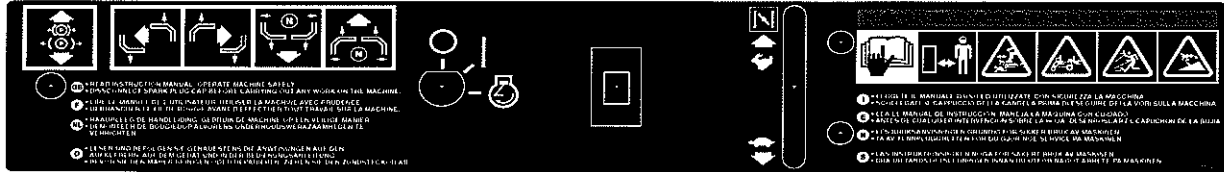
DECALS

Models 915001,002,003,301

Models 001,003



Model 002

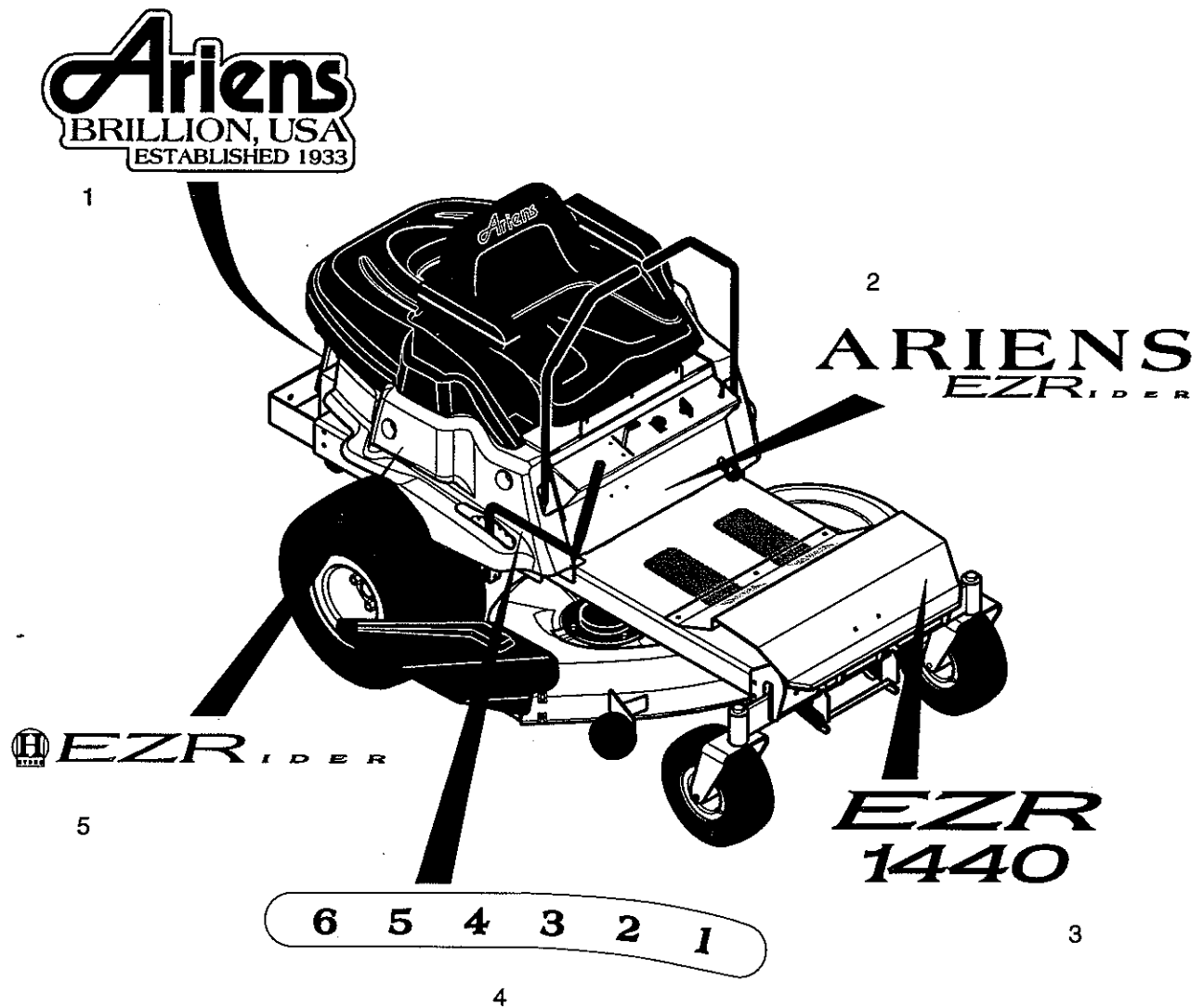


PE0160

Item No.	Part No.	Qty.	Description
1	07726200	1	Decal, Warning EZR (001,002,003)
	07728200	1	Decal, EZR Control - Export (301)
2	01528000	2	Nonskid Cover
3	07767500	2	Decal, No Step
4	07798700	2	Decal, Danger Rotating Blade
5	07893700	1	Decal, Warning
6	07712100	1	Decal, Mower Pan Head Foreign (301)
7	07843200	1	Decal, Hot Surface
8	08171600	1	S/N Compliance Label EZR (301)

DECALS

Models 915001,002,003,30

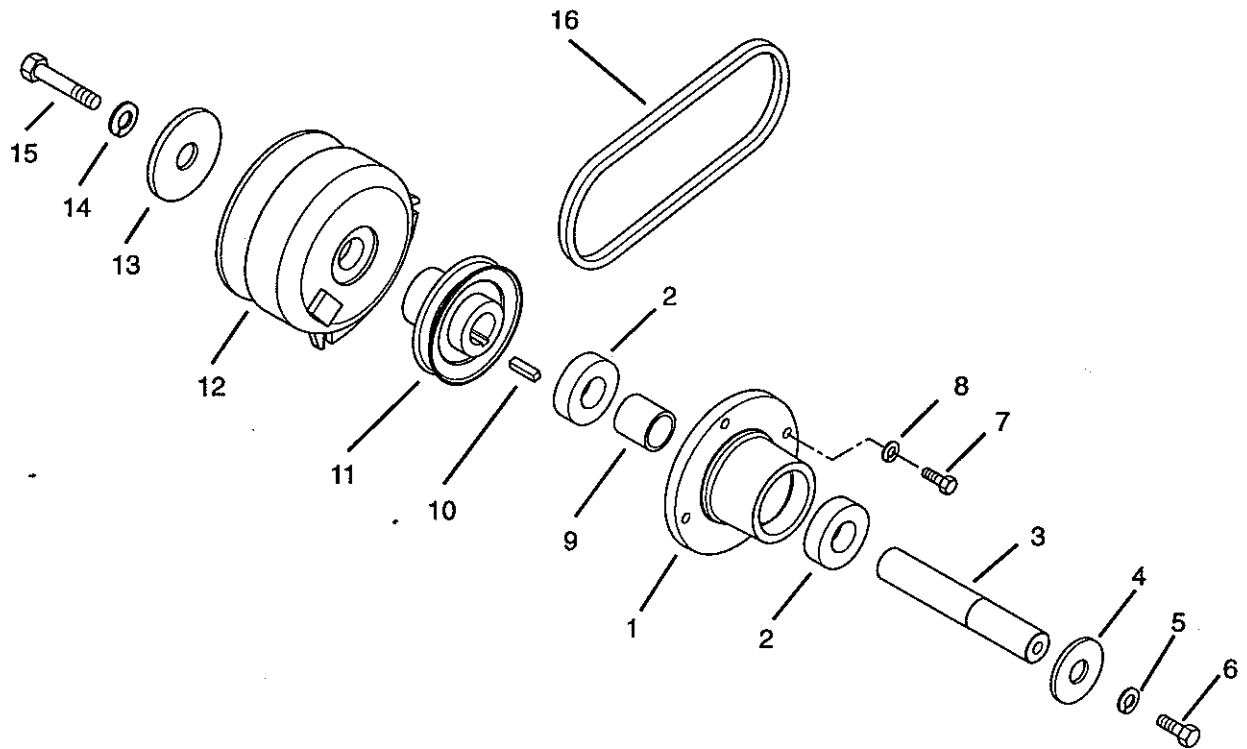


PE0170

Item No.	Part No.	Qty.	Description
1	07721400	1	Decal - Ariens Est. 1933
2	07726800	1	Decal - EZRider
3	07726400	1	Decal - 1440 EZR (001)
	07726500	1	Decal - 1648 EZR (003)
	07726600	1	Decal - 1540 EZR (002)
4	07726700	1	Decal - Deck Lift
5	07726300	2	Decal - EZR Rider
	Sets		
	61502300	1	EZR Decal Set 1
	61502400	1	EZR Decal Set 2

CLUTCH SHAFT

Models 915001,002,003,301



PE0010

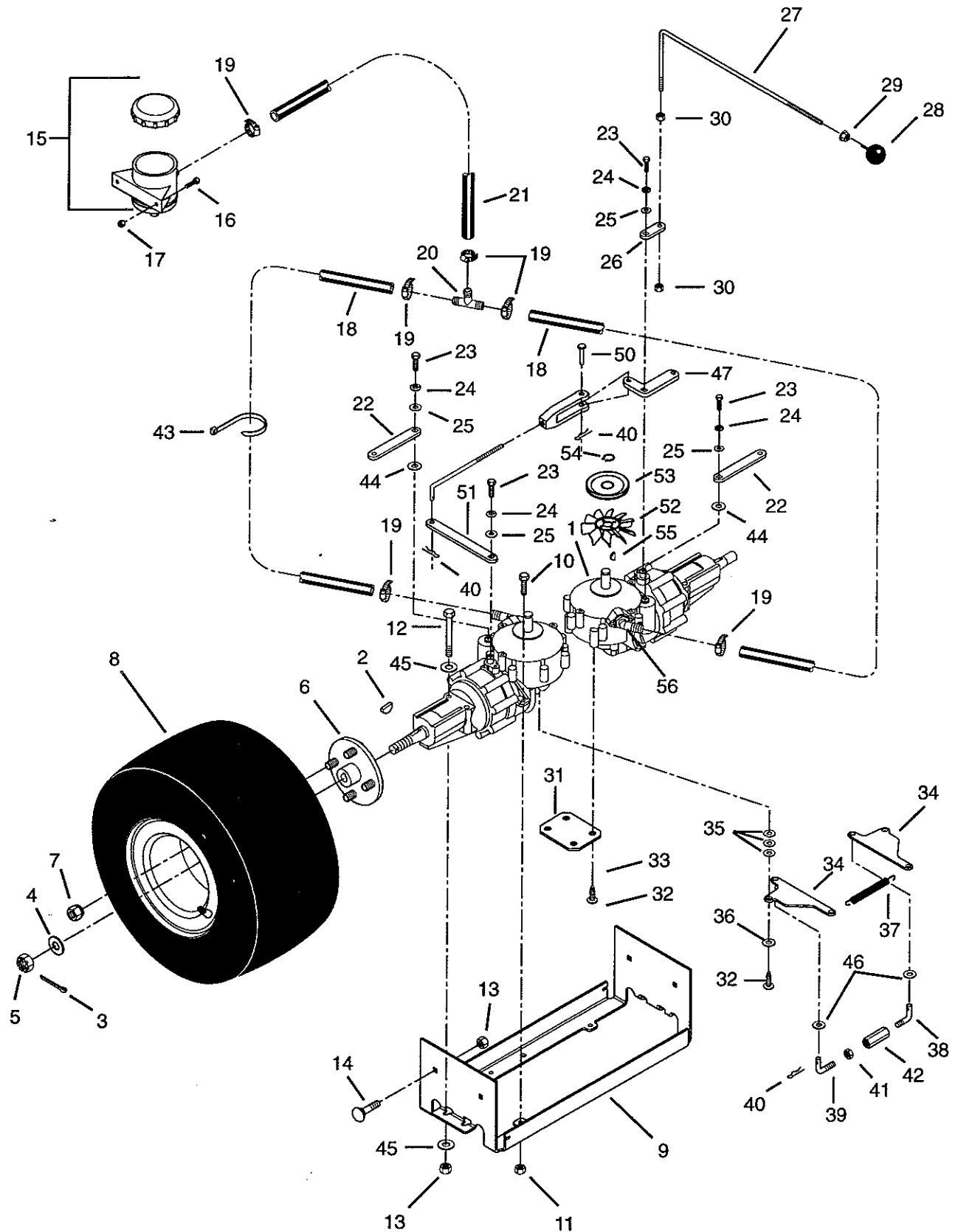
CLUTCH SHAFT

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	00506700	1	Housing, Transmission Spindle
2	05421500	2	Bearing, Ball .984 x 2.04 x .59
3	01518500	1	Shaft
4	00527200	1	Washer, Ret., .406 x 1.625 x .25
5	06302100	1	Washer, Lock .375 x .094
6	21059900	1	Bolt, Hex 3/8-24 x 1.00
7	05913500	4	Bolt-Hex .31-18 x .75 Grade 5
8	06303600	4	Washer-Lock .313 x .078
9	00506800	1	Spacer, 1.25 OD x 1.0 ID x 1.26
10	06602200	1	Key-Square .25 x 1.00 x .25
11	07323600	1	Sheave, Jackshaft
12	03601800	1	Electric Clutch/Brake (001,301)
	03357900	1	Clutch/Brake, Electric (002,003)
13	06426400	1	Washer, Special .469 x 2.000 x .250
14	06300500	1	Washer-Lock .438 x .133
15	05937500	1	Bolt-Hex .44-20 x 2.50
16	07230800	1	Belt, Jackshaft Drive

TRANSMISSION AND WHEELS

Models 915001,002,003,301



PE0060

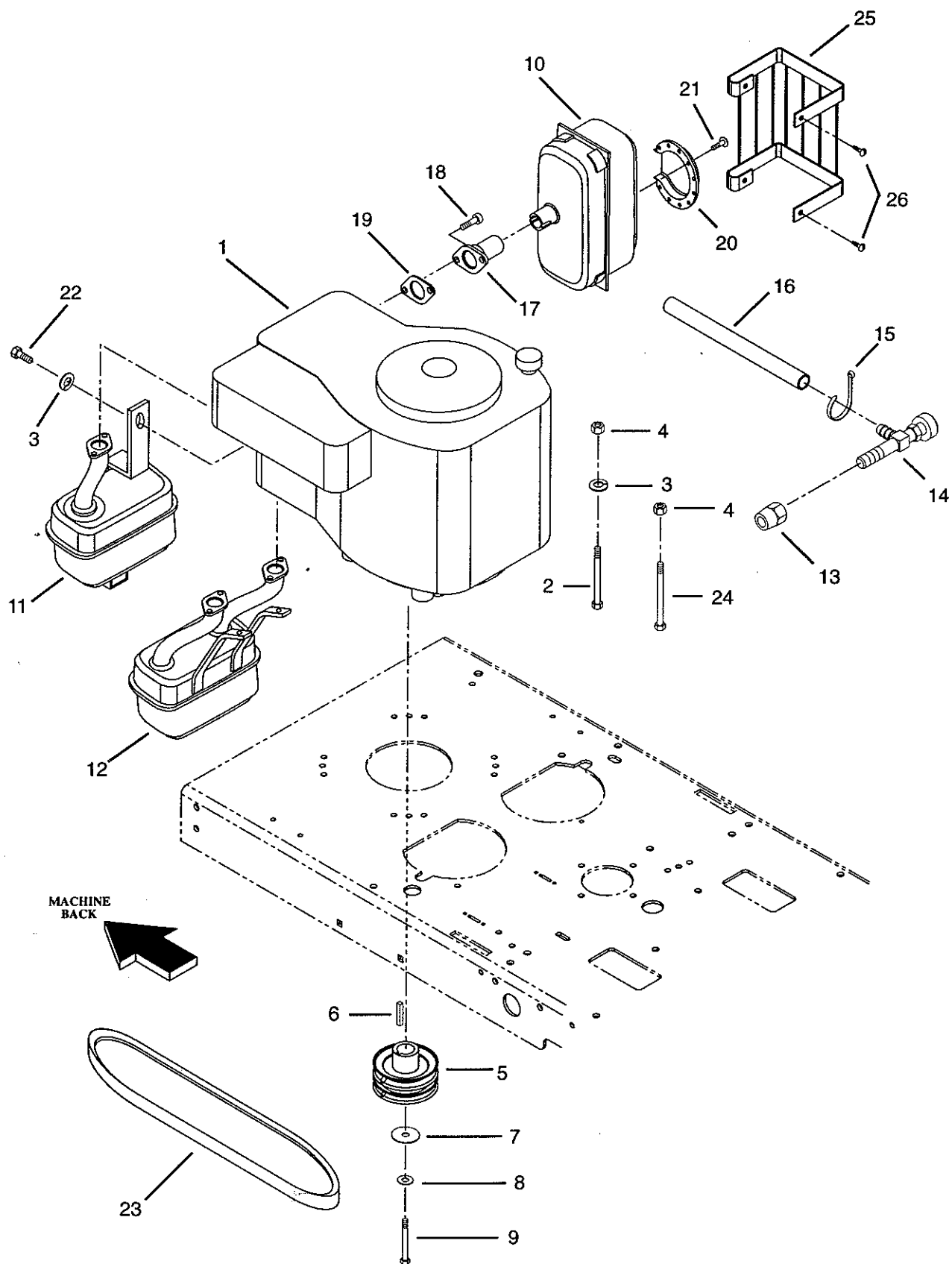
TRANSMISSION AND WHEELS

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	01500100	2	Eaton Right Angle Transaxle
2	06606300	2	Key-Woodruff .250 x 1.00 x .438
3	06700400	2	Pin, Cotter .12 x 1.0
4	06409500	2	Washer-Flat-Steel .781 x 1.500 x .060
5	06534300	2	Nut, Castelated .75-20
6	01526800	2	Hub
7	06525400	4	Nut, Hex .50-20
8	07144600	2	Tire & Wheel 18 x 8.50-8
9	01518400	1	Bracket, Transaxle
10	05918100	4	Bolt-Hex .31-18 x 1.00 Grade 5
11	06506200	4	Nut-Locking-Nylon .312-18 Grade 2
12	05923400	4	Bolt-Hex .38-16 x 3.25 Grade 5
13	06513500	8	Nut-Locking-Nylon .375-16 Grade 2
14	06202800	4	Bolt-Round Head Square Neck .38-16 x 1.0 Grade 5
15	01519300	1	Expansion Tank
16	05908200	2	Bolt-Hex .25-20 x .75 Grade 5
17	06506600	2	Nut-Locking-Nylon .250-20 Grade 2
18	01524100	2	Hose
19	06923500	6	Clamp, .88 Diameter Hose
20	01517800	1	Fitting-Tee 5/8 Beaded
21	01524200	1	Hose
22	01519100	2	Control Arm, Transmission
23	05901500	3	Bolt-Hex .25-28 x .75 Grade 5
24	06302500	3	Washer-Lock .250 x .047
25	06412700	3	Washer-Flat-Steel .281 x .620 x .065
26	01522800	1	Link, Brake (001,002,003)
27	01522700	1	Rod, Brake
28	07515900	1	Knob
29	06528700	1	Nut-Locking-Center-Flange .312-18
30	06504200	2	Nut-Locking .312-18
31	01521000	1	Plate, Transmission Link
32	07402300	4	Screw-Tapping .312-18 x 1.00
33	07401700	4	Screw-Tapping .312-18 x .75
34	01521100	2	Plate, Dump Valve
35	06412300	6	Washer-Flat-Steel .344 x .688 x .065
36	00607100	2	Spacer Bushing .5 x .32 x .21
37	08335000	1	Spring-Tension .062 x .50 x 3.1
38	02737800	1	Link-Front Lift
39	02728900	1	Link-Front Lift
40	06702000	4	Pin-Hair Internal .08 x .18 x 1.18
41	06500100	1	Nut-Jam .375-16
42	06515500	1	Nut-Coupling Right Hand & Left Hand Thread .37-16
43	04003800	1	Pillow-Tie Wrap
44	06405600	2	Washer-Flat-Steel .505 x .880 x .072
45	06414500	8	Washer-Flat-Steel .390 x .750 x .125
46	06412300	2	Washer-Flat-Steel .344 x .688 x .065
47	01528100	1	Brake Arm (301)
48	01527800	1	Brake Shaft (301)
49	07014700	1	Yoke .31-24 x 2.250 (301)
50	06811800	1	Pin-Clevis .312 x .822 (301)
51	01519100	1	Control Arm, Transmission (301)
52	01528300	2	Fan
53	01528400	2	Pulley
54	05706100	2	Ring-Retaining-External .672 x .035
55	06610500	2	Woodruff Key
56	01528900	2	Fitting, 45° Elbow

ENGINE & EXHAUST

Models 915001,002,003,301



PE0120

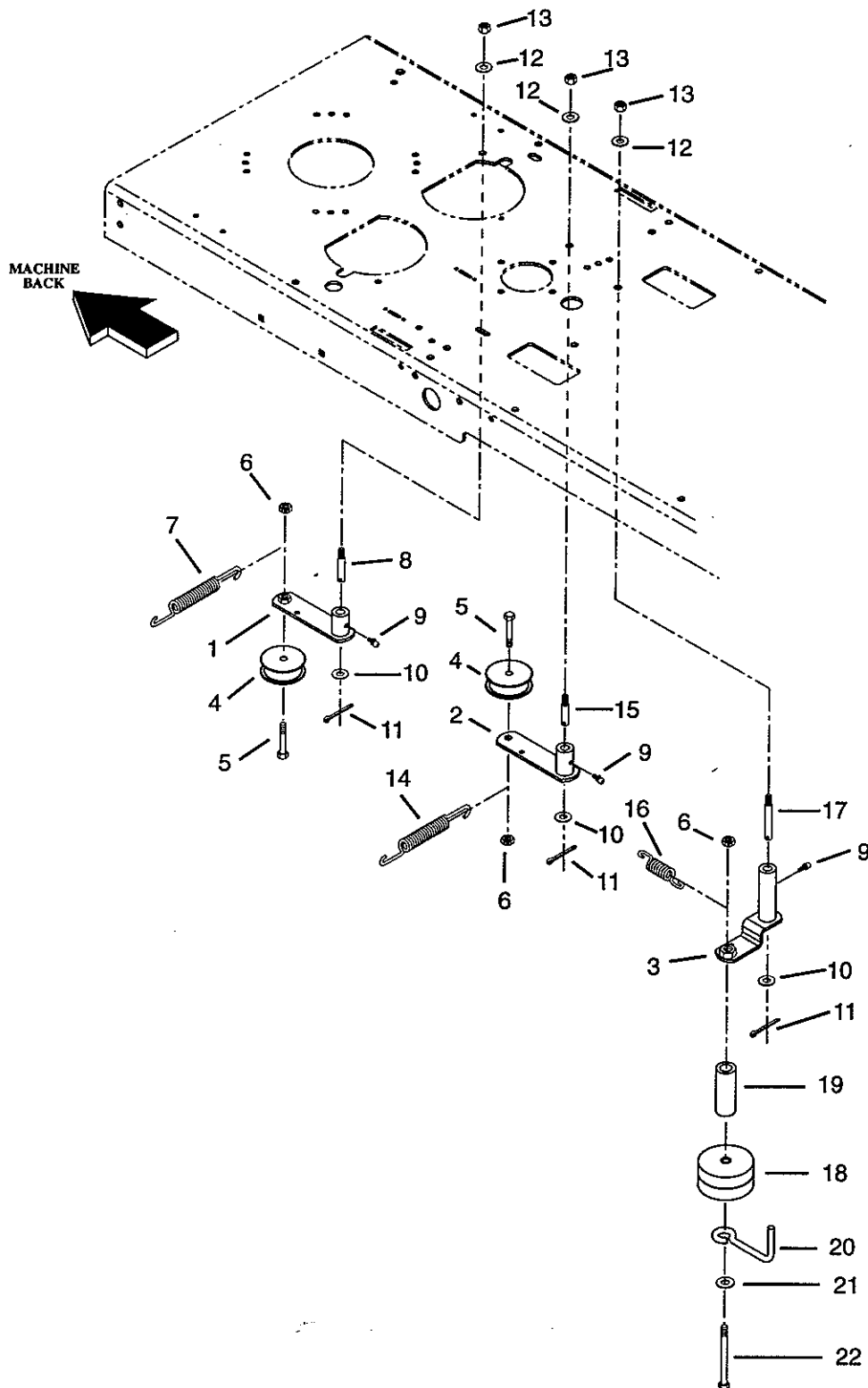
ENGINE & EXHAUST

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	08243000	1	Engine - 14.0 B & S Vanguard
	08245200	1	Engine - 15.0 Kohler OHV
	08241500	1	Engine - 16.0 B & S Vanguard
2	05913400	4	Bolt-Hex .31-18 x 1.25 Grade 5 (001,002,301)
	05931300	4	Bolt-Hex Metric 8MM-1.25 x 25MM Grade 5 (003)
3	06303600	5	Washer-Lock .313 x .078 (003)
4	06504200	4	Nut-Locking .312-18 (001,002,301)
5	07323500	1	Pulley 3.75 w/1.00 Key
6	06602600	1	Key-Square .25 x 2.50 x .25
7	06426400	1	Washer-Special .469 x 2.000 x .250
8	06300500	1	Washer-Lock .438 x .133
9	05910300	1	Bolt-Hex .44-20 x 1.25 Grade 5
10	01523000	1	Muffler B & S 496652 (001,301)
11	01523500	1	Muffler Kohler (002)
12	01523600	1	Muffler Assembly (003)
13	03493100	1	Adapter, Oil Drain
14	03493200	1	Cock, Oil Drain
15	07517300	1	Cable Tie
16	01523400	1	Tube Oil Drain
17	01523100	1	Muffler Adaptor Pipe (001,301)
18	05933100	2	Screw-Cap .31-18 x .75 (001,301)
19	03652700	1	Gasket (001,301)
20	01523200	1	Deflector B & S 222573 (001,301)
21	01523300	4	Screw B & S 93705 (001,301)
22	05916800	1	Bolt-Hex .31-18 x .50 Grade 5
23	07230700	1	Belt, Transaxle Drive
24	05914000	3	Bolt-Hex .31-18 x 1.50 Grade 5 (001,002,301)
25	01528200	1	Muffler Guard (301)
26	07401500	2	Screw-Tapping .250-20 x .37

BELT IDLERS

Models 915001,002,003,301



PE0140

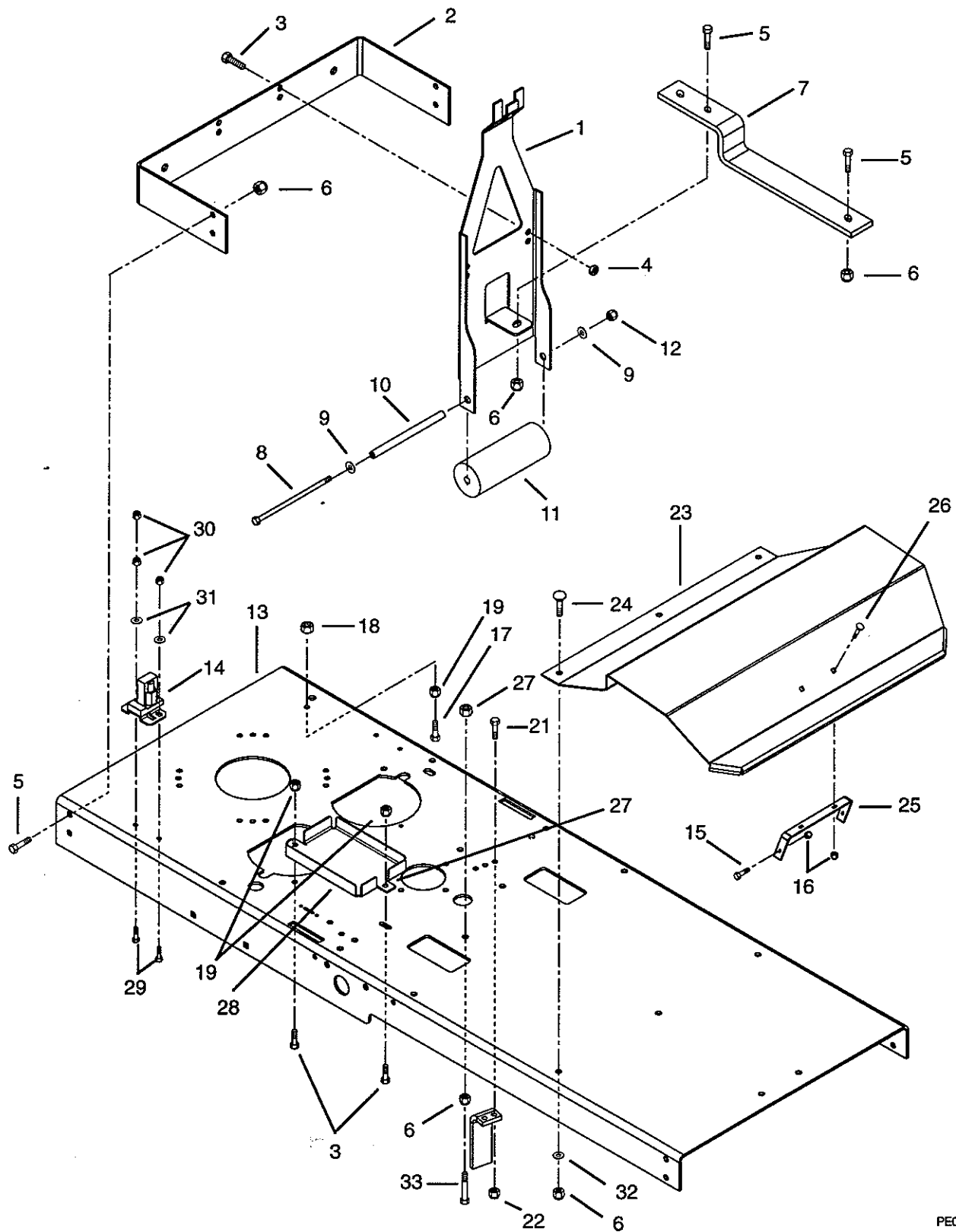
BELT IDLERS

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	01518700	1	Idler Arm
2	01518600	1	Idler Arm
3	03646100	1	Arm-Idler Pivot
4	07308900	2	Idler - 2.25 x .87
5	05914700	2	Bolt-Hex .38-16 x 2.00 Grade 5
6	06513500	3	Nut-Locking-Nylon .375-16 Grade 2
7	08320200	1	Spring-Tension .085 x .60 x 5.13
8	01519400	1	Shoulder Stud
9	07012600	3	Fitting-Lube .25-28 x .256
10	06418000	3	Washer-Flat-Steel .520 x .827 x .062
11	06700600	3	Pin-Cotter .18 x 1.25
12	06414500	3	Washer-Flat-Steel .390 x .750 x .125
13	06513500	3	Nut-Locking-Nylon .375-16 Grade 2
14	08325600	1	Spring-Tension .095 x .62 x 9.25
15	01519300	1	Shoulder Stud
16	08312200	1	Spring-Tension .090 x .75 x 3.50
17	03622900	1	Shoulder Stud
18	07308800	1	Idler-Flat 3.25 x .38
19	03638400	1	Tube
20	03648300	1	Finger-Belt
21	06404300	1	Washer-Flat-Steel .406 x .812 x .065
22	05955900	1	Bolt Hex .375-16 x 4.50 Grade 2

FRAME

Models 915001,002,003,301



PE0030

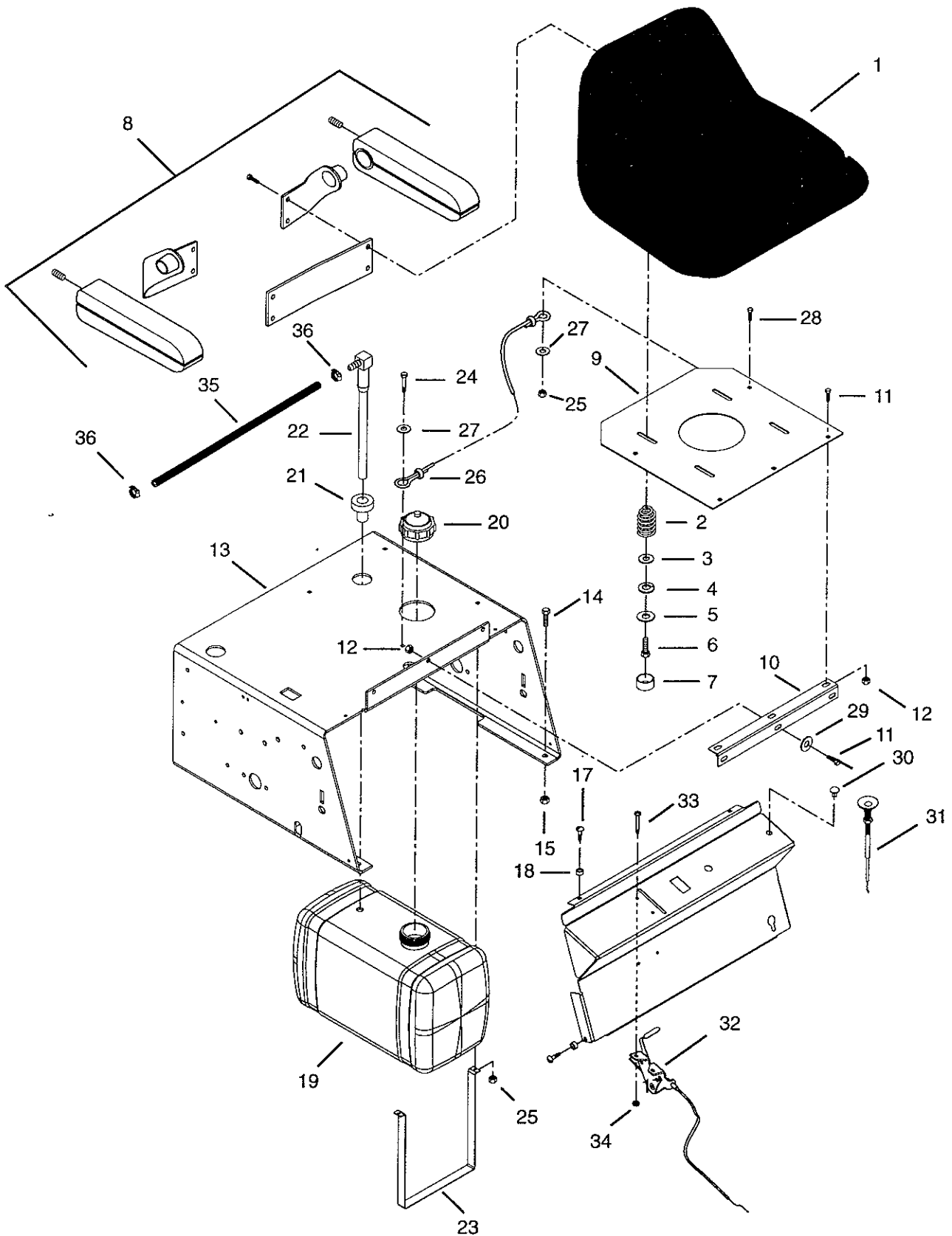
FRAME

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	01527200	1	Roller, Shroud Support
2	01524600	1	Bracket, Engine Guard
3	05913500	6	Bolt-Hex .31-18 x .75 Grade 5
4	06504200	4	Nut-Locking .312-18
5	05914500	6	Bolt-Hex .38-16 x 1.00 Grade 5
6	06513500	13	Nut-Locking-Nylon .375-16 Grade 2
7	01527300	1	Brace
8	05943600	1	Bolt-Hex .500-13 x 8.00
9	06429500	2	Washer-Flat-Steel .531 x 1.062 x .095
10	01527100	1	Spacer
11	03114100	1	Roller
12	06525800	1	Nut-Locking.50-13
13	01524000	1	Frame
14	03057700	1	Solenoid
15	05908200	2	Bolt-Hex .25-20 x .75 Grade 5
16	06506600	4	Nut-Locking-Nylon .250-20 Grade 2
17	05917000	1	Bolt-Hex .31-18 x 2.00 Grade 5
18	06501500	1	Nut-Hex .312-18 Grade 2
19	06506200	3	Nut-Locking-Nylon .312-18 Grade 2
20	01522600	1	Bracket, Clutch Stop
21	05918100	2	Bolt-Hex .31-18 x 1.00 Grade 5
22	06506200	2	Nut-Locking-Nylon .312-18 Grade 2
23	01522500	1	Foot Rest
24	06202800	3	Bolt-Round Head Square Neck .38-16 x 1.0 Grade 5
25	01526700	1	Bracket, Footrest
26	06204200	2	Bolt-Round Head Square Neck .25-20 x .75 Grade 5
27	06501800	1	Nut-Hex .375-16 Grade 2
28	01527700	1	Battery Tray
29	00590400	2	Screw, Hex Head Whiz Locking
30	06509400	3	Nut-Locking Dual Face 10-24
31	06412700	2	Washer-Flat-Steel .281 x .620 x .065
32	06437700	3	Washer-Flat .38 x .875 x .160
33	05923400	1	Bolt-Hex .38-16 x 3.25 Grade 5

SEAT, SUPPORT & FUEL TANK

Models 915001,002,003,301



PE0040

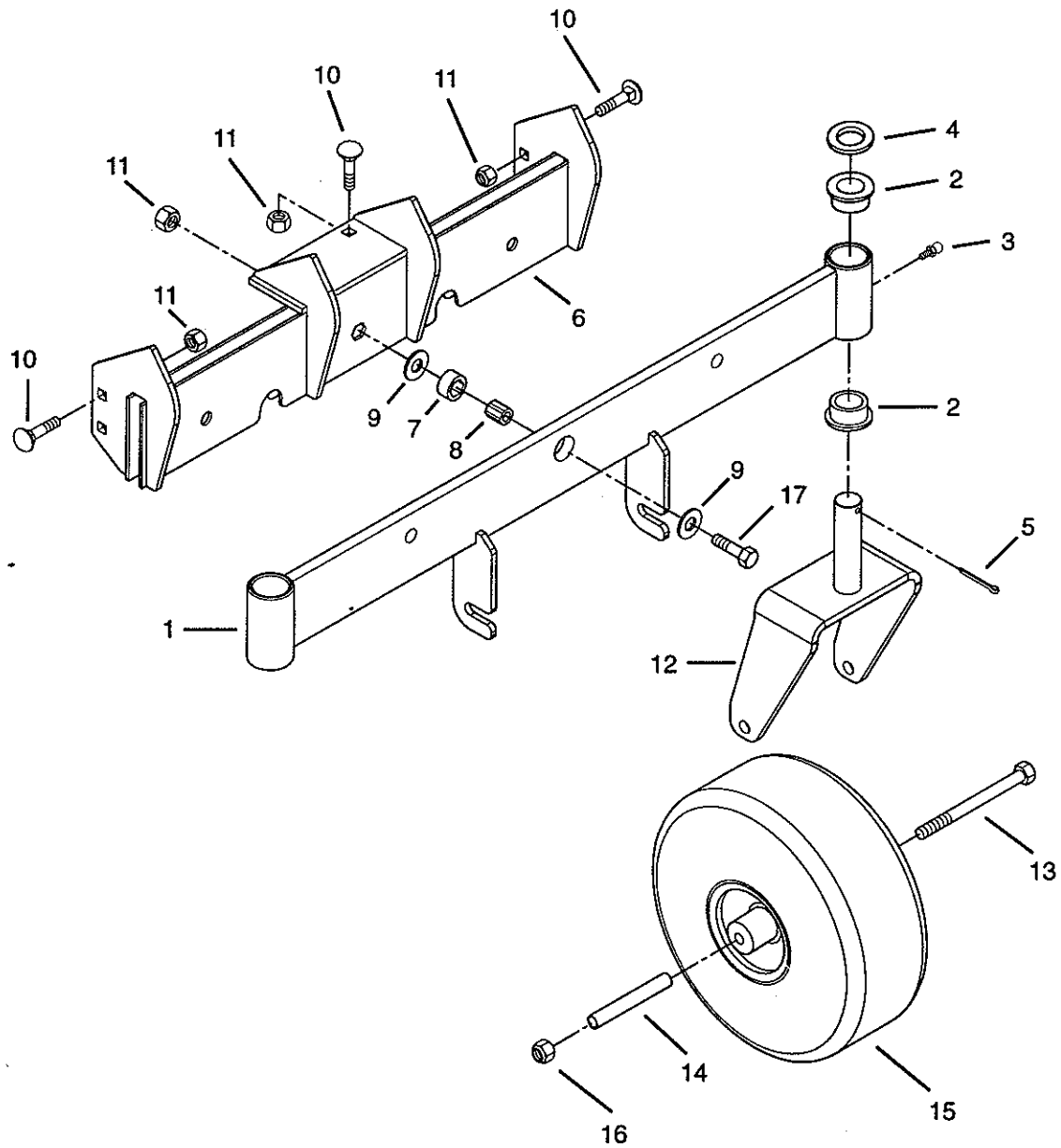
SEAT, SUPPORT & FUEL TANK

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	01522900	1	Seat
2	08328200	2	Spring-Compression .148 x 1.23 x 2.41
3	06412300	2	Washer-Flat-Steel .344 x .688 x .065
4	06303600	2	Washer-Lock .313 x .078
5	06404400	2	Washer-Flat-Steel .38 x .875 x .179
6	05918100	2	Bolt-Hex .31-18 x 1.00 Grade 5
7	07521600	2	Tube Cap
8	78707800	1	Arm Rest Kit
9	01523800	1	Seat Plate
10	03102800	1	Hinge
11	05913500	6	Bolt-Hex .31-18 x .75 Grade 5
12	06506200	6	Nut-Locking-Nylon .312-18 Grade 2
13	01523700	1	Seat Support
14	05914500	4	Bolt-Hex .38-16 x 1.00 Grade 5
15	06513500	4	Nut-Locking-Nylon .375-16 Grade 2
16	01524800	1	Control Panel
17	07411200	4	Screw-Tapping 10-12 x .62
18	07507600	4	Plastic Grommet
19	01522100	1	Fuel Tank
20	03601900	1	Fuel Cap
21	07511400	1	Bushing
22	08893600	1	Fitting, Tank
23	08835900	2	Strap, Fuel Tank
24	05956000	4	Bolt-Hex .25-20 x 2.00 Grade 5
25	06506600	5	Nut-Locking-Nylon .250-20 Grade 2
26	00532600	1	Seat Cable
27	06421400	2	Washer-Flat-Steel .328 x 1.0 x .094
28	05908200	1	Bolt-Hex .25-20 x .75 Grade 5
29	06412300	3	Washer-Flat-Steel .344 x .688 x .065
30	00529900	1	Hole Plug, Plastic .44 Hole (001,003,301)
31	06926100	1	Choke Control (002)
32	06925000	1	Assembly, Throttle Control
33	06113000	2	Screw, Machine 10-24 x .50
34	06506500	2	Nut-Locking 10-24 Nylon
35	01525600	1	Hose, Fuel 22" Long (001,301)
	01528600	1	Hose, Fuel 6" Long (002)
	01525700	1	Hose, Fuel 14" Long (003)
36	06924300	2	Hose Clamp

FRONT AXLE

Models 915001,002,003,301



PE0020

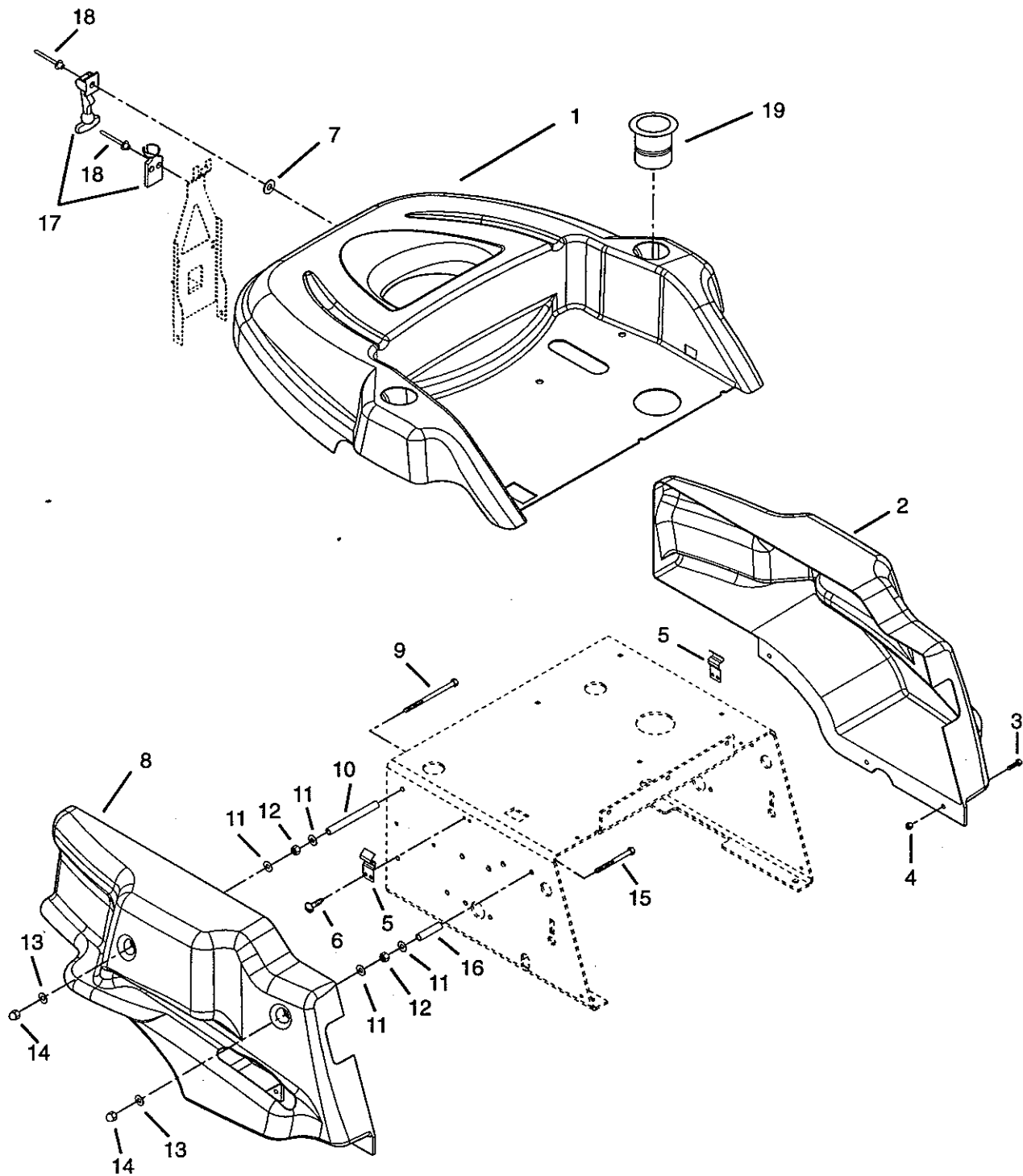
FRONT AXLE

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	01522400	1	Axle Weldment
2	05520100	4	Bushing-Flange 1.020 x 1.385 x .75 x 1.75
3	07012600	2	Fitting-Lube .25-28 x .256
4	06435300	2	Washer-Hardened-Thrust 1.00 x 1.55 x .03
5	06704900	5	Pin-Cotter .188 x 1.50
6	01522300	1	Axle Frame Weldment
7	05522000	1	Bushing-Sleeve .626 x 1.000 x .524
8	05522700	1	Bushing-Sleeve .377 x .623 x .775
9	06421500	2	Washer-Flat-Steel .38 x 1.50 x .125
10	06202800	6	Bolt-Round Head Square Neck .38-16 x 1.00 Grade 5
11	06513500	7	Nut-Locking-Nylon .375-16 Grade 2
12	01504600	2	Weldment, Caster Fork
13	05938500	2	Bolt-Hex .50-13 x 6.50
14	09105200	2	Bushing, Caster Fork
15	07144100	2	Wheel & Tire 11 x 4.00-5
16	06512900	2	Nut-Locking-Nylon .50-13 Grade 5
17	05916100	1	Bolt-Hex .38-16 x 1.75 Grade 5

COVER ASSEMBLY

Models 915001,002,003,301



PE0050

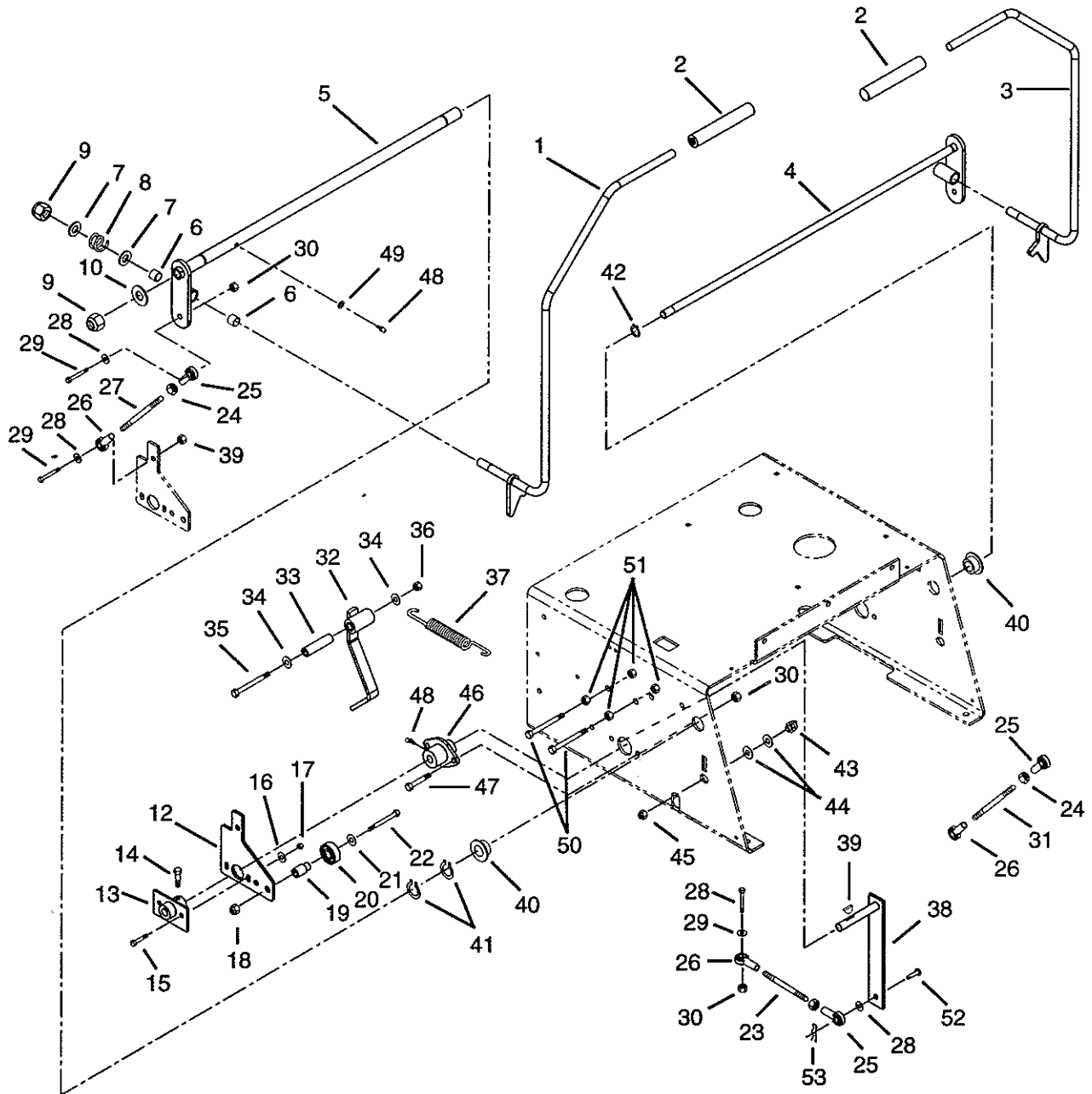
COVER ASSEMBLY

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	01524500	1	Shroud, Top
2	01525100	1	Shroud, Side Left Hand
3	05918100	6	Bolt-Hex .31-18 x 1.00 Grade 5
4	06506200	6	Nut-Locking-Nylon .312-18 Grade 2
5	01524400	2	Clip, Shroud Retainer
6	07405200	4	Screw-Tapping .25-20 x .50
7	07010500	2	Rivet-Burr .125 x .505 x .048
8	01525200	1	Shroud, Side Right Hand
9	05923800	2	Bolt-Hex .31-18 x 5.50 Grade 5
10	01524900	2	Spacer
11	06430700	8	Washer-Flat-Steel .313 x .875 x .065
12	06501500	4	Nut-Hex .312-18 Grade 2
13	06400700	4	Washer-Flat-Steel .312 x .734 x .065
14	06534200	4	Nut .31-18 Low Crown
15	05912100	2	Bolt-Hex .31-18 x 3.00 Grade 5
16	01525000	2	Spacer
17	08704700	1	Latch, Flexible
18	06813700	3	Blind Rivet
19	01528500	2	Cupholder

CONTROLS

Models 915001,002,003,301



PE0100

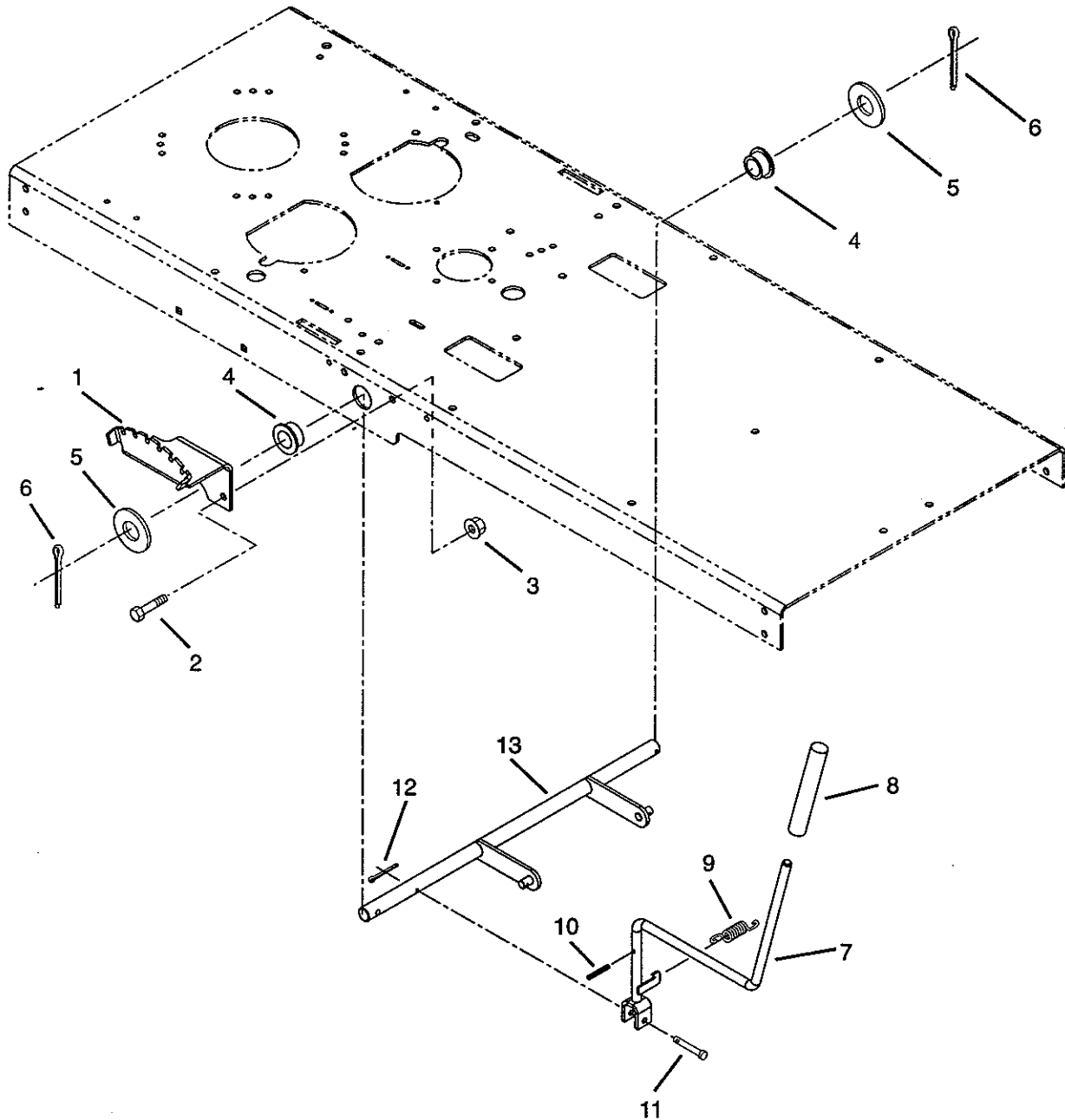
CONTROLS

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	01520800	1	Right Hand Steer-Control Lever
2	01522200	2	Grip
3	01520900	1	Weldment, Lever Left Hand
4	01520200	1	Weldment, Rod Left Hand
5	01520300	1	Weldment, Tube Right Hand
6	00510500	4	Bushing, Nylon .5 x .625 x .5
7	00515700	4	Washer, Plastic .12 x .53 x 1.12
8	00516200	2	Spring, Compression
9	06519700	3	Nut-Locking-Center .500-13
10	06429500	1	Washer-Flat-Steel .531 x 1.062 x .095
11	06702000	2	Pin-Hair Internal .08 x .18 x 1.18
12	09103100	2	Arm, Speed Control
13	01525500	2	Arm, Speed Control
14	05915500	2	Bolt-Hex .25-20 x .50 Grade 5
15	05908200	4	Bolt-Hex .25-20 x .75 Grade 5
16	06412700	4	Washer-Flat-Steel .281 x .620 x .065
17	06506600	4	Nut-Locking-Nylon .250-20 Grade 2
18	06513500	2	Nut-Locking-Nylon .375-16 Grade 2
19	09107200	2	Hub, Bearing Mount
20	05407900	2	Bearing-Ball .500 x 1.375 x .437
21	06404300	2	Washer-Flat-Steel .406 x .812 x .065
22	05914700	2	Bolt-Hex .38-16 x 2.00 Grade 5
23	01520500	1	Rod Transmission Control Right Hand
24	06503100	4	Nut .312-18
25	08960700	4	Rod End, 5/16" Female
26	09107800	4	Rod End, 5/16-24 Left Hand, Female
27	01520700	2	Rod, Control Lever
28	06412300	6	Washer-Flat-Steel .344 x .688 x .065
29	05913400	4	Bolt-Hex .31-18 x 1.25 Grade 5
30	06506200	10	Nut-Locking-Nylon .312-18 Grade 2
31	01520400	1	Rod, Transmission Control Left Hand
32	09107400	2	Weldment, Neutral Detent
33	08831500	2	Bushing, Sleeve .385 x .610 x 1.80
34	06404300	4	Washer-Flat-Steel .406 x .812 x .065
35	05916000	2	Bolt-Hex .38-16 x 2.75 Grade 5
36	06513500	2	Nut-Locking-Nylon .375-16 Grade 2
37	08320200	2	Spring-Tension .085 x .60 x 5.13
38	01520600	2	Weldment, Pump Control
39	06608600	2	Key-Woodruff .13 x .75
40	05518400	2	Bushing-Flange .762 x 1.0 x .580 x 1.48
41	05714600	2	Ring-Retaining-External .689 x .077
42	05716900	1	Ring-Retaining-External .500 x .460
43	01526100	2	Switch, Neutral
44	06412000	4	Washer-Flat-Steel .563 x 1.375 x .109
45	07015100	2	Nut-Stamped .56-18
46	01522000	2	Bushing, Flanged
47	05918100	4	Bolt-Hex .31-18 x 1.00 Grade 5
48	07012600	3	Fitting-Lube .25-28 x .256
49	06409400	1	Washer-Flat-Steel .265 x .500 x .087
50	05935200	4	Bolt-Hex .38-16 x 3.00
51	06501800	8	Nut-Hex .375-16 Grade 2
52	06811800	2	Pin-Clevis .312 x .822

ATTACHMENT LIFT

Models 915001,002,003,301



PE0150

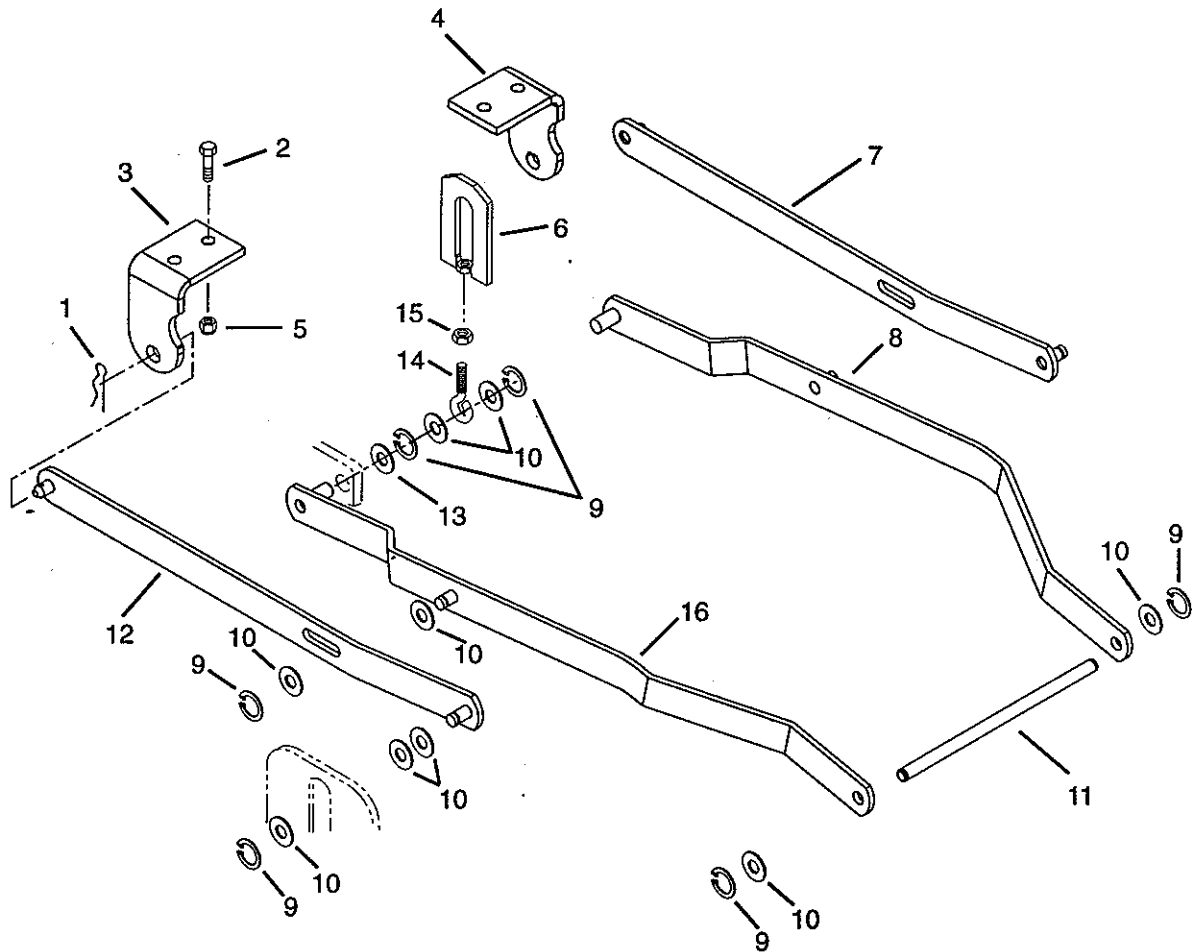
ATTACHMENT LIFT

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	*01527600	1	Detent Bracket
2	05914500	2	Bolt-Hex .38-16 x 1.00 Grade 5
3	06513500	2	Nut-Locking-Nylon .375-16 Grade 2
4	05520100	2	Bushing-Flange 1.020 x 1.385 x .75 x 1.75
5	06430000	2	Washer-Flat-Steel 1.062 x 2.000 x .134
6	06704900	2	Pin-Cotter .188 x 1.50
7	*01527400	1	Lift Weldment
8	07527500	1	Grip
9	08309900	1	Spring-Tension .92 x .69 x 1.75
10	05800600	1	Pin-Roll .250 x 1.00
11	06813300	1	Clevis Pin
12	06700400	1	Pin-Cotter .12 x 1.0
13	015275 00	1	Lift Shaft Weldment
			*Note: 01520000 replaced by 51500300 Serial No. 001-248 & down Serial No. 002-006 & down *Note: 01519700 replaced by 51500300 Serial No. 001-248 & down Serial No. 002-006 & down

HANGER ARM

Models 915001,002,003,301



PE0110

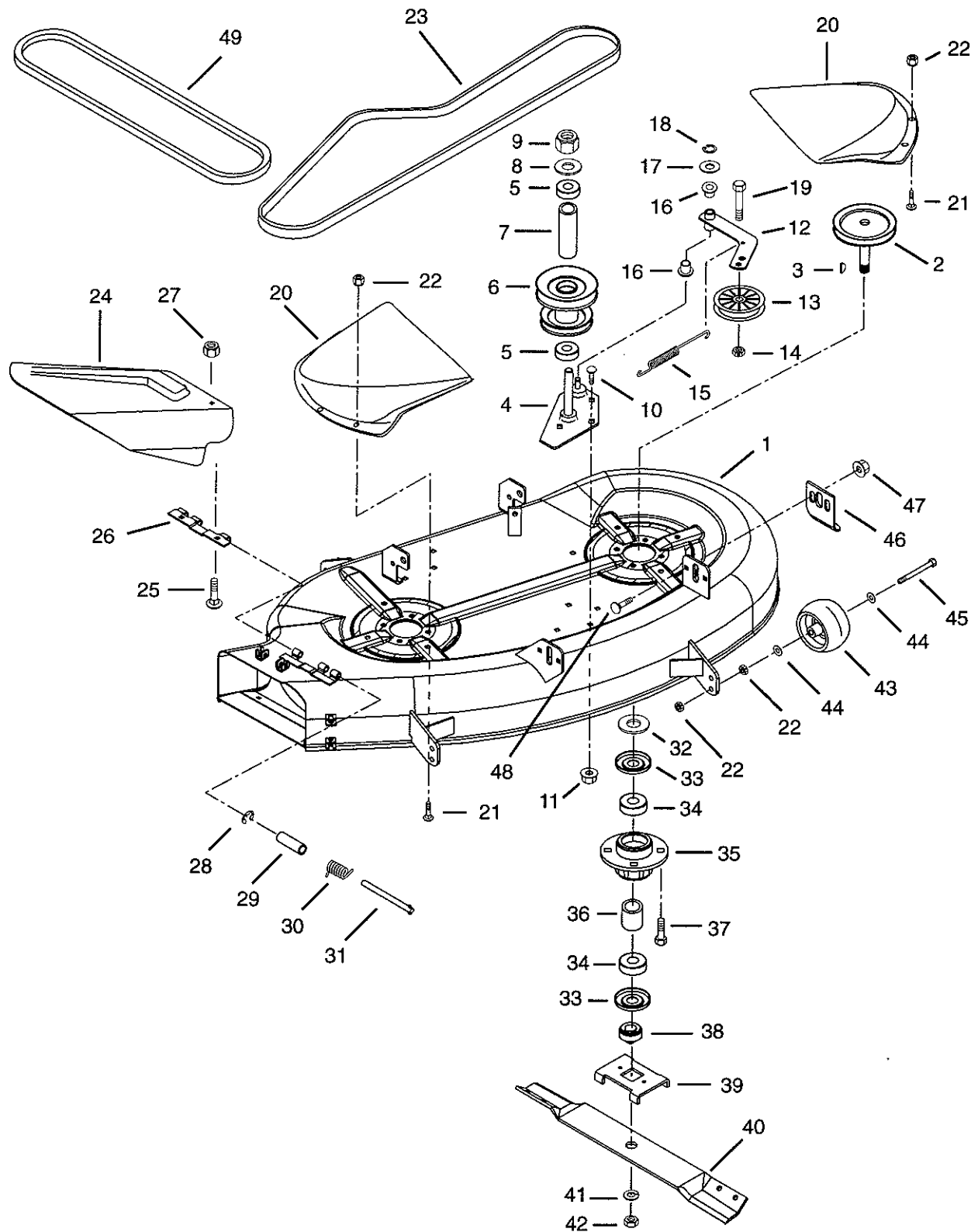
HANGER ARM

Models 915001,002,003,301

Item No.	Part No.	Qty.	Description
1	06703700	2	Pin-Hair External .12 x .31 x 2.37
2	05914500	4	Bolt-Hex .38-16 x 1.00 Grade 5
3	01519600	1	Right Hand Rear Hanger
4	01519500	1	Left Hand Rear Hanger
5	06513500	4	Nut-Locking-Nylon .375-16 Grade 2
6	03486400	2	Adjuster Link
7	03655900	1	Rear Hanger Left Hand
8	03623400	1	Left Hand Lift Arm
9	05717100	10	Ring-Retaining-External .500 x .050
10	06400300	16	Washer-Flat-Steel .531 x 1.062 x .095
11	03622000	2	Pin
12	03655800	1	Rear Hanger Right Hand
13	06420100	2	Washer-Flat-Steel .531 x 1.250 x .100
14	03624500	2	Hanger
15	06500100	2	Nut-Jam .375-16
16	03623500	1	Right Hand Lift Arm

40" ROTARY MOWER

Models 915001,003,301



PE0130

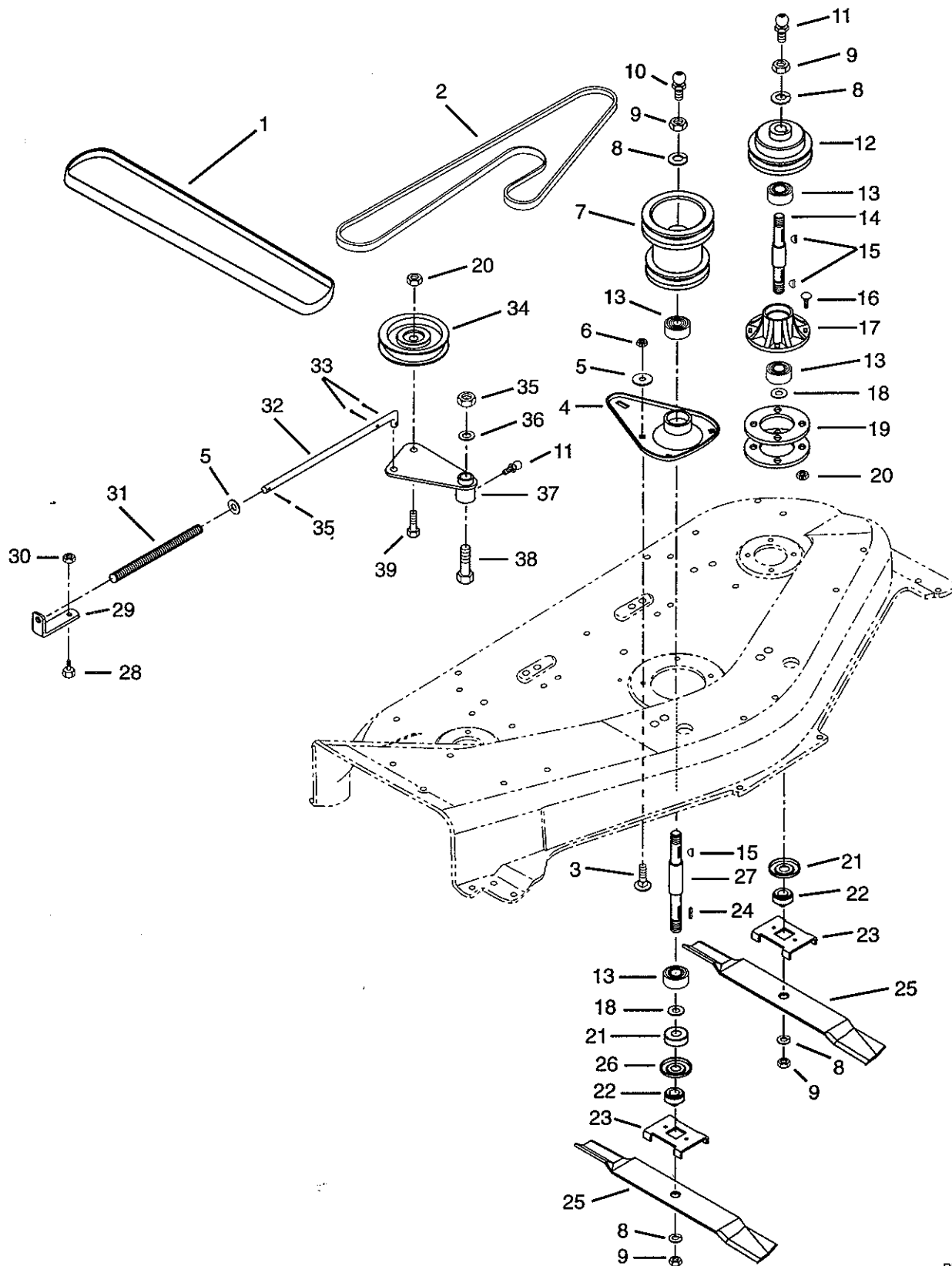
40" ROTARY MOWER

Models 915001,003,301

Item No.	Part No.	Qty.	Description
1	51500100	1	40" Mower Deck w/Decals
	51500200	1	40" Mower Deck Assembly Complete
2	03615400	1	Left Spindle Sheave
	03615300	1	Right Spindle Sheave
3	06604200	2	Key-Woodruff .188 x .625 x .31
4	03624900	1	Mount Plate 40"
5	05403900	2	Bearing-Ball .625 x 1.375 x .44
6	03602200	1	Jackshaft Pulley
7	03615500	1	Spacer .640 x .880 x 2.768
8	06421200	1	Washer-Flat-Steel .640 x 1.005 x .062
9	06507700	1	Nut-Locking-Nylon .658-18
10	06203300	4	Bolt-Round Head Square Neck .31-18 x .62
11	06507800	4	Nut-Flange .312-18
12	01517500	1	Idler Assembly
13	07309300	1	Idler Arm
14	06512200	1	Nut-Locking Top .375-16
15	08329000	1	Spring-Tension .113 x .812 x 7.000
16	05506300	2	Bushing-Flange .500 x .625 x .187 x .750
17	06405600	1	Washer-Flat-Steel .505 x .880 x .072
18	05710200	1	Ring-Retaining-External .500 x .042
19	05915100	1	Bolt-Hex .38-16 x 1.50 Grade 5
20	01520100	2	Cover
21	06202900	11	Bolt-Round Head Square Neck .38-16 x 1.0
22	06503900	17	Nut-Locking .375-16
23	07212800	1	V-Belt 4L-Section 63.1 x 17/32
24	03609800	1	40 In Deflector
25	06205300	2	Bolt-Round Head Square Neck .25-20 x .50
26	02709500	1	Hinge Plate
27	06505600	2	Nut-Locking-Flange .250-20
28	05706300	1	Ring-Retaining-External .313 x .025
29	02202900	1	Bushing
30	08307200	1	Spring-Torsion .095 x .50 x 1.0
31	03624200	1	Pin
32	06408800	2	Washer-Flat-Steel .755 x 1.250 x .125
33	00341900	4	Bearing Slinger
34	05412000	4	Bearing-Ball .750 x 1.781 x .61
35	03625000	2	Spindle Housing
36	02526400	2	Spacer .751 x 1.000 x 1.140
37	05914500	3	Bolt-Hex .38-16 x 1.00 Grade 5
38	03037500	2	Retainer Hub
39	03485500	2	Blade Tray 48
40	03624700	2	Blade
41	06300800	2	Washer-Lock .750 x .188
42	06502500	2	Nut-Jam .75-10
43	02745400	4	Roller
44	06400200	8	Washer-Flat-Steel .38 x .875 x .083
45	05920800	4	Bolt-Hex .38-16 x 3.50 Grade 5
46	03581700	2	Mower Adjustment Tab
47	06507800	4	Nut-Flange .312-18
48	06204100	4	Bolt-Round Head Square Neck .31-18 x .75
49	07212300	1	V-Belt 4L-Section 52-19/32 x 17/32

48" MOWER SPINDLE

Models 915002



PE0180

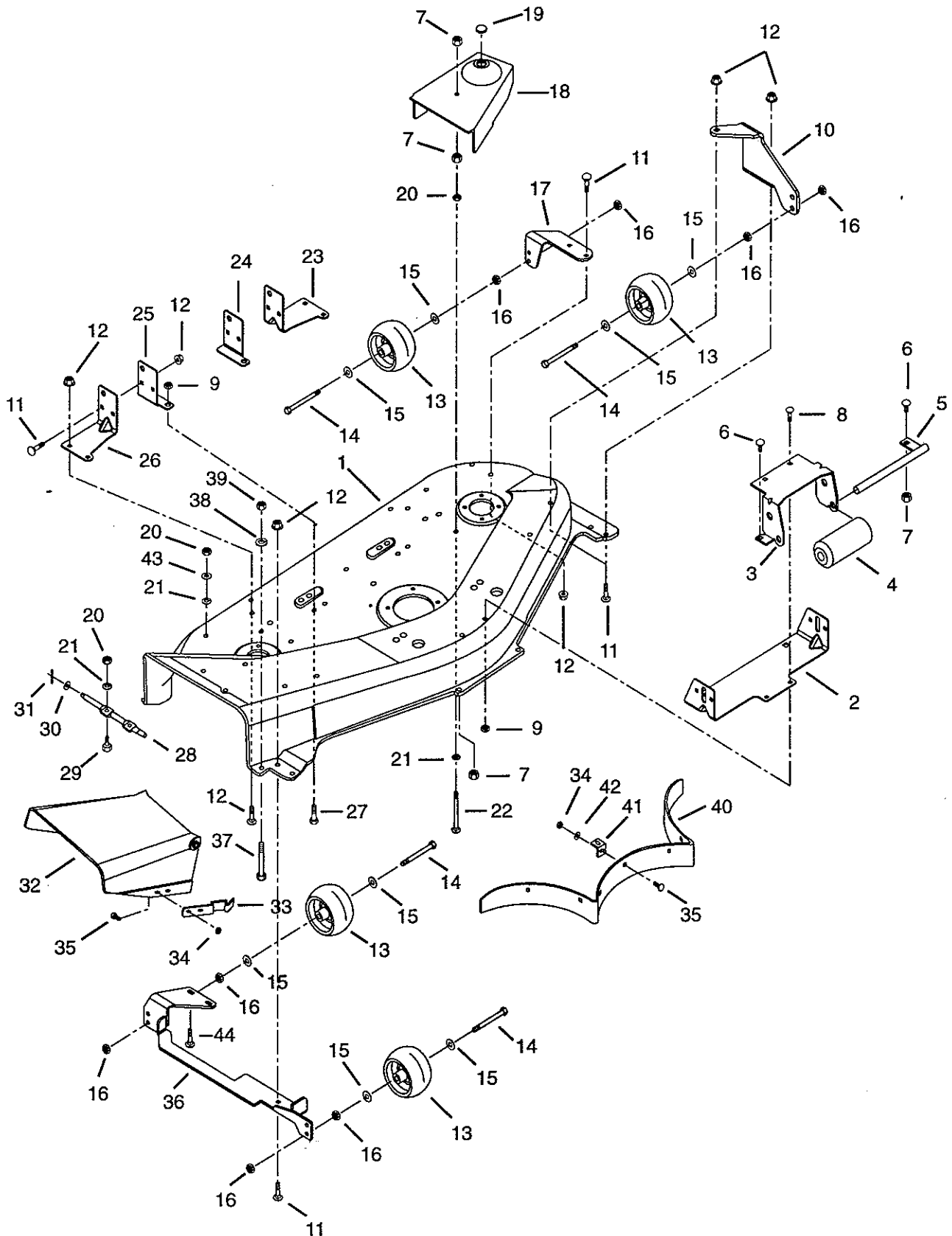
48" MOWER SPINDLE

Model 915002

Item No.	Part No.	Qty.	Description
1	07212300	1	V-Belt 4L-Section 52-19/32 x 17/32
2	07208100	1	V-Belt 4L-Section 105.6 x 12
3	06201900	5	Bolt-Round Head Square Neck .38-16 x .62
4	03434900	1	Housing, Spindle
5	06404300	2	Washer-Flat-Steel .406 x .812 x .065
6	06503900	5	Nut-Locking .375-16
7	03446800	1	Sheave
8	06300800	6	Washer-Lock .750 x .188
9	06502500	6	Nut-Jam .75-10
10	03404400	1	Grease Zerk
11	02209300	3	Spin Drive Zerk Fitting
12	03401800	2	Sheave
13	05412000	6	Bearing-Ball .750 x 1.781 x .61
14	53115100	2	Spindle Shaft w/Zerk
15	06601400	5	Key-Woodruff .188 x .62 x .25
16	06203500	8	Bolt-Round Head Square Neck .38-16 x .75
17	03433500	2	Spindle Housing
18	06404100	5	Washer-Flat-Steel .754 x 1.000 x .032
19	03433600	4	Spacer, Spindle
20	06506000	9	Nut-Locking-Jam-Center .375-16
21	00341900	3	Bearing Slinger
22	03037500	3	Retainer Hub
23	03194500	3	Blade Tray
24	06601700	1	Key-Square .188 x .625 x .188
25	03123759	3	Blade
26	06408800	1	Washer-Flat-Steel .755 x 1.250 x .125
27	53402400	1	Spindle Shaft w/Zerk & Key
28	05916800	1	Bolt-Hex .31-18 x .50 Grade 5
29	03418800	1	Bracket
30	06504200	1	Nut-Locking .312-18
31	08301800	1	Spring-Compression .106 x .63 x 12.0
32	03433900	1	Rod-Idler Spring
33	06700100	4	Pin-Cotter .09 x .75
34	07312500	1	Idler-Flat 4.00 x .38
35	06504600	1	Nut-Locking-Center .50-13
36	06405600	1	Washer-Flat-Steel .505 x .880 x .072
37	53401000	1	Idler Arm w/Zerk
38	05901000	1	Bolt-Hex .50-13 x 1.50 Grade 2
39	07006300	1	Bolt-Button Head .38-16 x 1.25 Grade 5

48" MOWER PAN

Models 915002



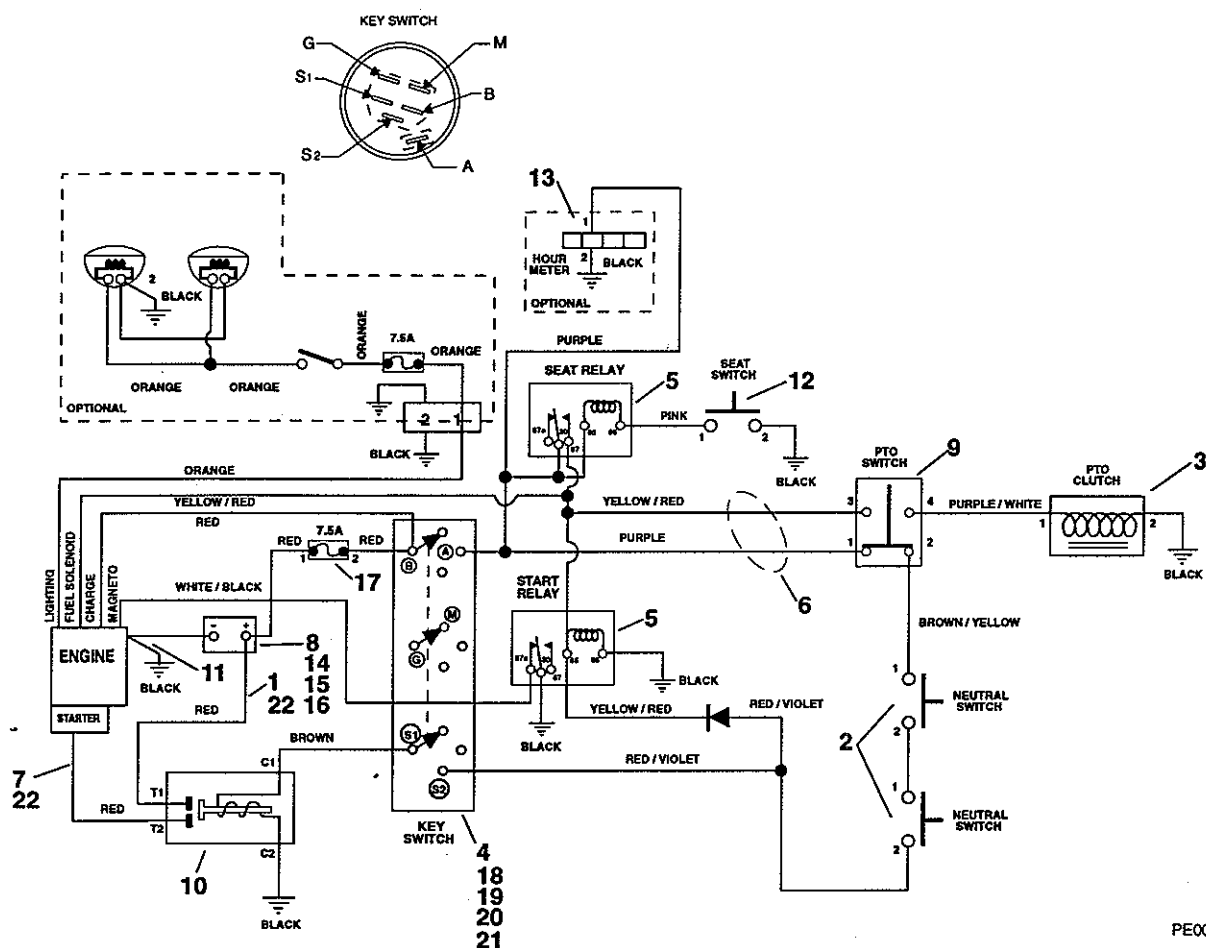
48" MOWER PAN

Model 915002

Item No.	Part No.	Qty.	Description
1	53401700	1	Mower Pan Head w/Decals 48"
2	01521200	1	Front Hanger
3	03435100	1	Bracket, Roller
4	03114100	1	Roller
5	03435200	1	Roller Shaft
6	06201100	2	Bolt-Round Head Square Neck .31-18 x .75 Grade 5
7	06504200	9	Nut-Locking .312-18
8	06208300	2	Bolt-Round Head Square Neck .50-13 x .75
9	06512900	3	Nut-Locking-Nylon .50-13 Grade 5
10	01521800	1	Left Hand Front Bracket
11	06204100	10	Bolt-Round Head Square Neck .31-18 x .75
12	06507800	10	Nut-Flange .312-18
13	02745400	4	Roller
14	05920800	4	Bolt-Hex .38-16 x 3.50 Grade 5
15	06400200	8	Washer-Flat-Steel .38 x .875 x .083
16	06503900	8	Nut-Locking .375-16
17	01521900	1	Left Hand Rear Bracket
18	03482300	1	Belt Cover Right Hand 48"
	03482400	1	Belt Cover Left Hand 48"
19	07504000	2	Button Plug 1.0
20	06501500	6	Nut-Locking .312-18 Grade 2
21	06300300	6	Washer-Lock .312 x .097
22	06208700	2	Bolt-Round Head Square Neck .31-18 x 3.25
23	01521500	1	Left Hand Rear Hanger
24	01521600	1	Left Hand Rear Hanger Support
25	01521400	1	Right Hand Rear Hanger Support
26	01521300	1	Right Hand Rear Hanger
27	05930000	1	Bolt-Hex .50-13 x 1 Grade 5
28	03405800	1	Hinge Pin
29	05913500	2	Bolt-Hex .31 x .75 Grade 5
30	06404300	1	Washer-Flat-Steel .406 x .812 x .065
31	06700100	1	Pin-Cotter .09 x .75
32	03034900	1	Chute Extension
33	00318500	1	Flat Spring
34	06504000	9	Nut-Locking-Center .250-20
35	06205300	9	Bolt-Round Head Square Neck .25-20 x .50
36	01521700	1	Roller Mount Weldment
37	05921600	1	Bolt-Hex .38-16 x 2.50 Grade 2
38	06300400	1	Washer-Lock .375 x .155
39	06501800	1	Nut-Hex .375-16 Grade 2
40	03434259	1	Baffle
41	03434300	7	Baffle TAb
42	06412700	7	Washer-Flat-Steel .281 x .620 x .065
43	06400700	2	Washer-Flat-Steel .312 x .734 x .065
44	06201500	2	Bolt-Round Head Square Neck .312-18 x 1.00

ELECTRICAL

Model 915001,301



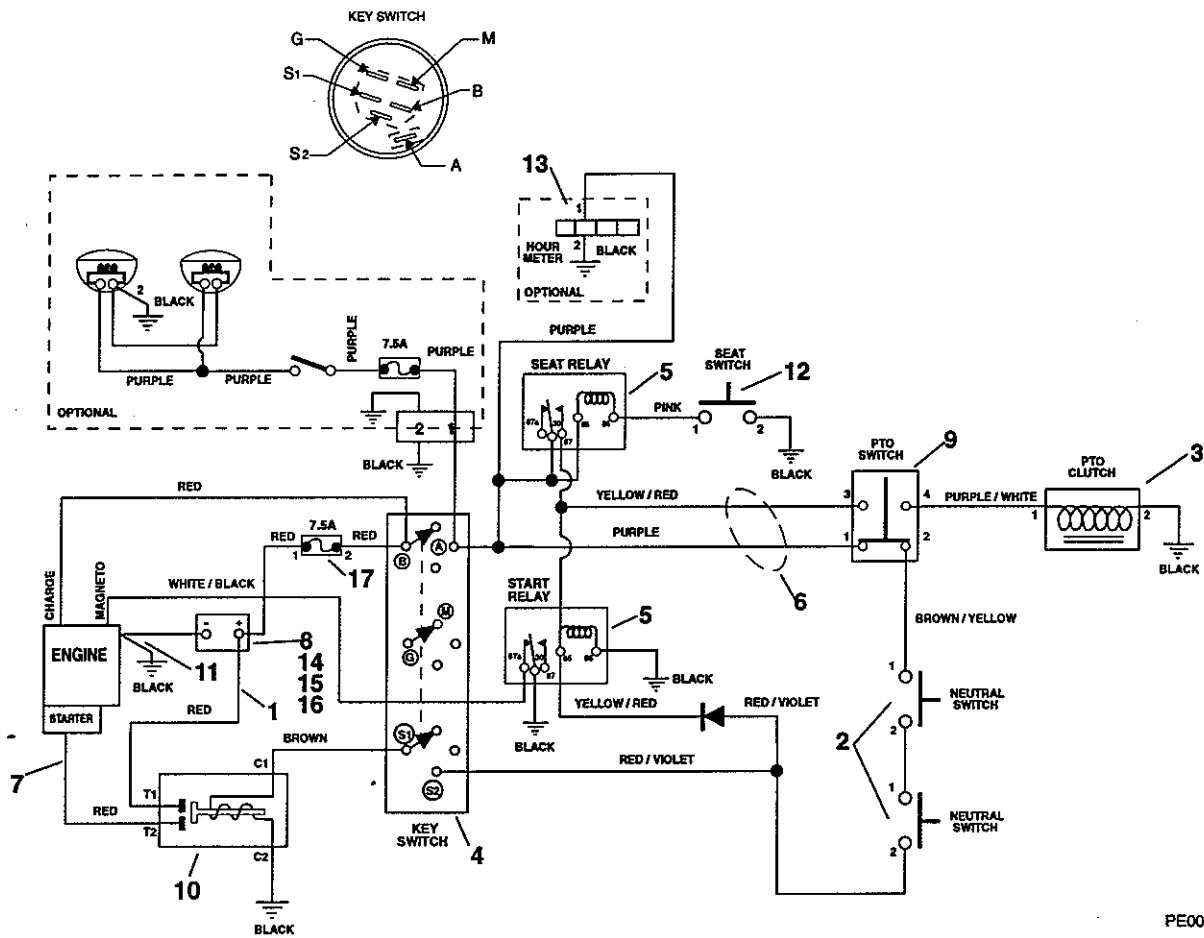
PE0080

Item No.	Part No.	Qty.	Description
1	08987000	1	Cable, Battery to Solenoid
2	02913100	2	Switch-Neutral Start N.O.
3	03601800	1	Electric Clutch/Brake
4	03602300	1	Key Switch
5	03042800	2	Relay
6	01518800	1	Wire Harness 1440
7	00145900	1	Start Cable 6.75"
8	03621100	1	Battery w/Tube
9	00522100	1	Switch, Clutch With Retainer Ring
10	03057700	1	Solenoid
11	03111100	1	Ground Cable
12	03654200	1	Switch-Seat
13	03492700	1	Hour Meter (Optional)
14	02530700	1	Rubber Pad
15	07507500	1	Battery Strap
16	03640900	2	Hook
17		1	7.5 AMP Fuse
18	02460700	1	Key-w/Cap
19	07517700	1	Cap - Ignition Switch
20	06517400	1	Nut-Panel .562-24
21	06302900	1	Washer-Lock Internal .563 x .040
22	03384700	4	Boot, Insulator

Model 915002Ariens® EZRider™ Rev. 2/96

ELECTRICAL

Model 915003



PE0070

Item No.	Part No.	Qty.	Description
1	08987000	1	Cable, Battery to Solenoid
2	02913100	2	Switch-Neutral Start N.O.
3	03357900	1	Clutch, Electric
4	03602300	1	Key Switch
5	03042800	2	Relay
6	01518900	1	Wire Harness 1540
7	02743300	1	Start Cable 22"
8	03621100	1	Battery w/Tube
9	00522100	1	Switch, Clutch With Retainer Ring
10	03057700	1	Solenoid
11	03111100	1	Ground Cable
12	03654200	1	Switch-Seat
13	03492700	1	Hour Meter (Optional)
14	02530700	1	Rubber Pad
15	07507500	1	Battery Strap
16	03640900	2	Hook
17		1	7.5 AMP Fuse
18	02460700	1	Key-w/Cap
19	07517700	1	Cap - Ignition Switch
20	06517400	1	Nut-Panel .562-24
21	06302900	1	Washer-Lock Internal .563 x .040
22	03384700	4	Boot, Insulator

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