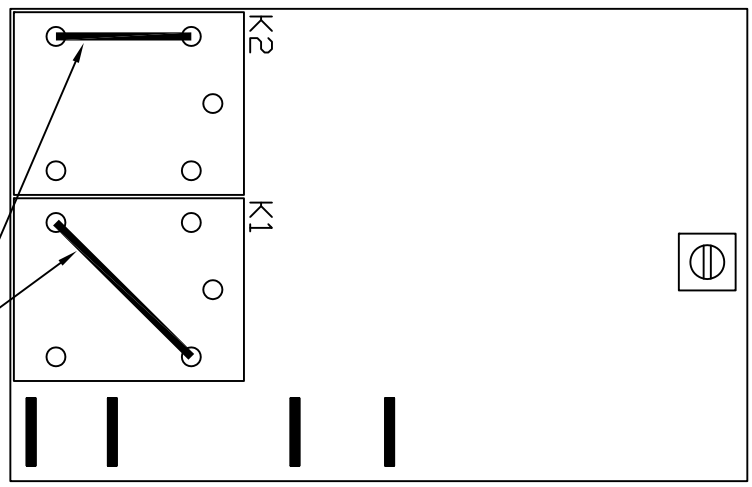


AP-SUB-026

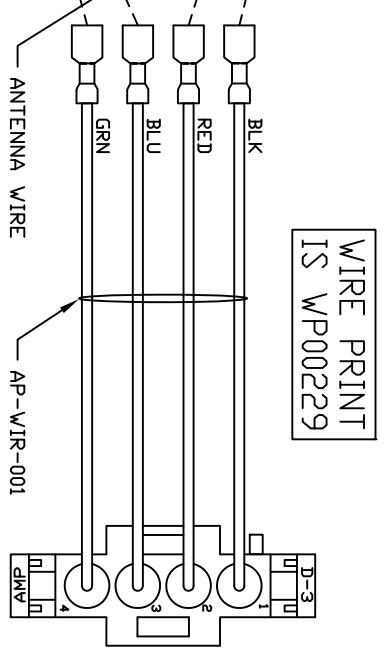
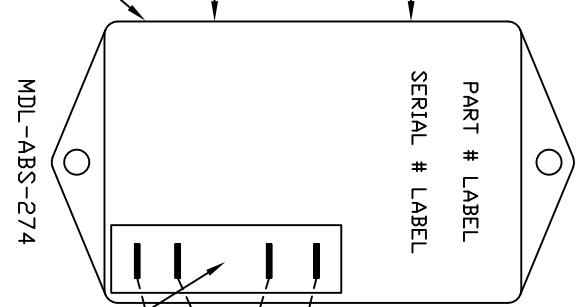
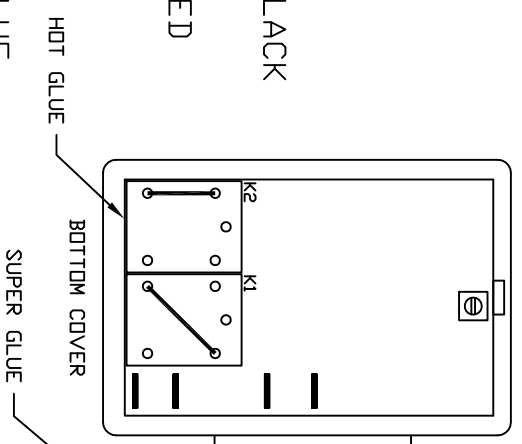
AT-RF-002

PRODUCTION REVISIONS		
REV.	DESCRIPTION	DATE
A	RELEASED FOR PRODUCTION	05-17-07
		KPD

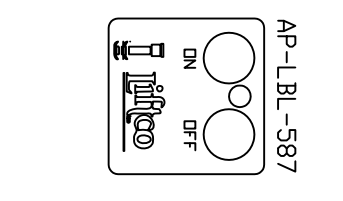
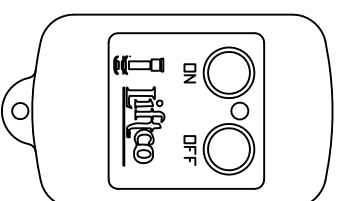
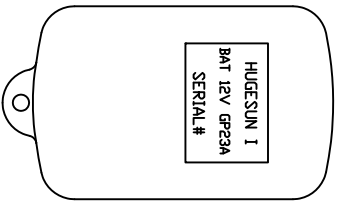


ASSEMBLY INSTRUCTIONS

1. APPLY AP-LBL-585 LABEL TO THE FRONT OF AT-KEY-011 KEYFOB.
2. REMOVE BOTH RELAYS AND SOLDER BUSS WIRE TO PCB AS SHOWN.
3. LOOSELY PLUG WP00229 WIRES ONTO AP-SUB-026 BOARD PER DRAWING.
4. TEST ASSEMBLY USING AT-RF-001 TESTER THEN REMOVE HARNESS.
5. HOT GLUE PC BOARD TO CENTER OF BOTTOM COVER AGAINST TAB.
6. SUPER GLUE IT TO ABS-274 CASE FEEDING ANTENNA WIRE THRU HOLE.
7. REATTACH HARNESS AND WIRE TIE ANTENNA LEAD WITH WIRES.
8. APPLY PART# LABEL AND SERIAL# LABEL TO BOX.



**WIRE FUNCTIONS**  
 BLACK - GROUND  
 RED - POWER  
 BLUE - UP  
 GREEN - DOWN



QMF 37 Rev. 1

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PROCESS		APPROVALS		INITIAL	DATE	SCALE	REV.	DATE	PART NO
STEP	NEXT	ENGINEERING				1:1	A		AT-RF-002
1000	4000	MANUFACTURING				UNIT	SIZE		
4000	7000	SALES DEPT				IN	B		
7000	9000	CUSTOMER				DIM TOL.	DRN BY		
9000						.XX ± .02	KPD		
						XXX ± .005	DATE	05-17-07	
						ANG TOL.			
						X ± .5°			

AMERICAN TECHNOLOGY COMPONENTS, INC.  
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TITLE: LIFTCD  
 RF Control module