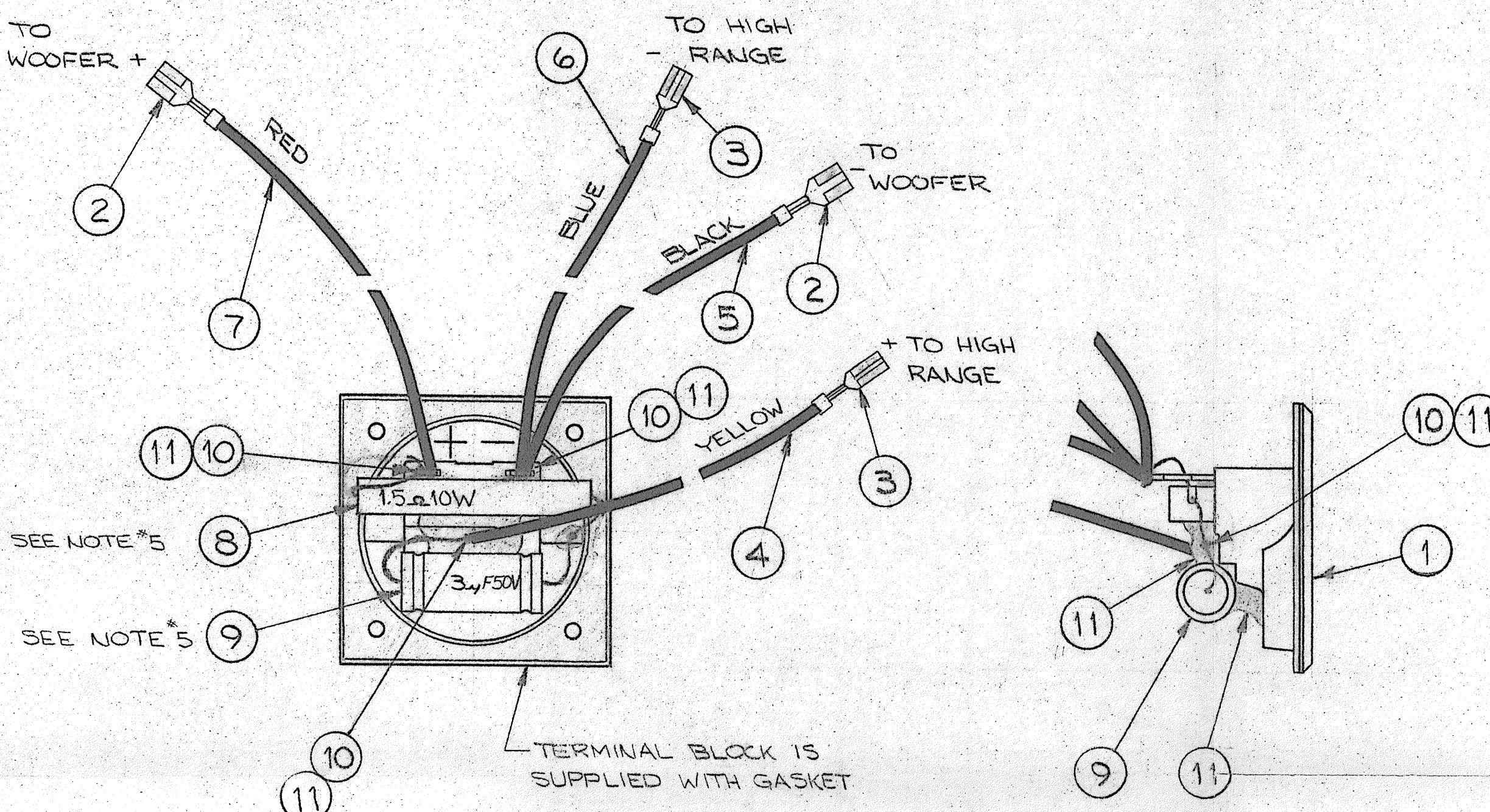


REVISIONS			
ISS.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	27 Sep 85	H. deKorte



ENGINEERING FILE

OCT 21 1985

NOTES:

1. TEST CROSSOVER ASSEMBLY TO SCHEMATIC NUMBER 102078.
2. SOLDER ALL CONNECTIONS USING SOLDER ITEM*10.
3. COMPONENT LEADS SHALL BE AS SHORT AS POSSIBLE TO PREVENT SHORT CIRCUITS.
4. ALL COMPONENTS SHALL BE LOCATED CENTRALLY.
5. RESISTOR (AND CAPACITOR) CANNOT EXCEED 2" (50.8) IN LENGTH.
6. ALL COMPONENTS, INCLUDING WIRES, SHALL BE SECURELY FASTENED TO CUP WITH HOT MELT ITEM*11.

QTY. REQ'D.	ITEM NO.	PART NO.	DESCRIPTION
A/R	11		HOT MELT, HI TEMP.
A/R	10		SOLDER
1	9		CAPACITOR, 3MFID 50V
1	8		RESISTOR, 1.5 OHMS 10W
11"	7		WIRE, RED
11"	6		WIRE, BLUE
11"	5		WIRE, BLACK
11"	4		WIRE, YELLOW
2	3		TERMINAL, QUICK CONN. (TO FIT .125 MALE)
2	2		TERMINAL, QUICK CONN. (TO FIT .205 MALE)
1	1		TERMINAL BLOCK

		DIMENSIONS ARE IN: -		TELEDYNE ACOUSTIC RESEARCH			
		TOLERANCE UNLESS OTHERWISE SPECIFIED		CROSSOVER ASSEMBLY			
		.X \pm .04 .XX \pm .01 INCH .XXX \pm .005	X. \pm .1 .X \pm .25 mm. .XX \pm .1	SCALE FULL	MATERIAL		
					FINISH		
6BX/8BXI		ANGLES	0° - 30'	DRG. APPROVED FOR ISSUE	DRG. REC'D.	DRAWN BY DM	DATE 26 SEP 85
NEXT ASSY.	USED ON	SUPERSEDES	DATED	DESIGN APPROVED FOR USE	FR	DRG. NO.	ISS.
APPLICATION		'D' NUMBER -		PARTS RELEASED FOR ASSEMBLY		810091	A