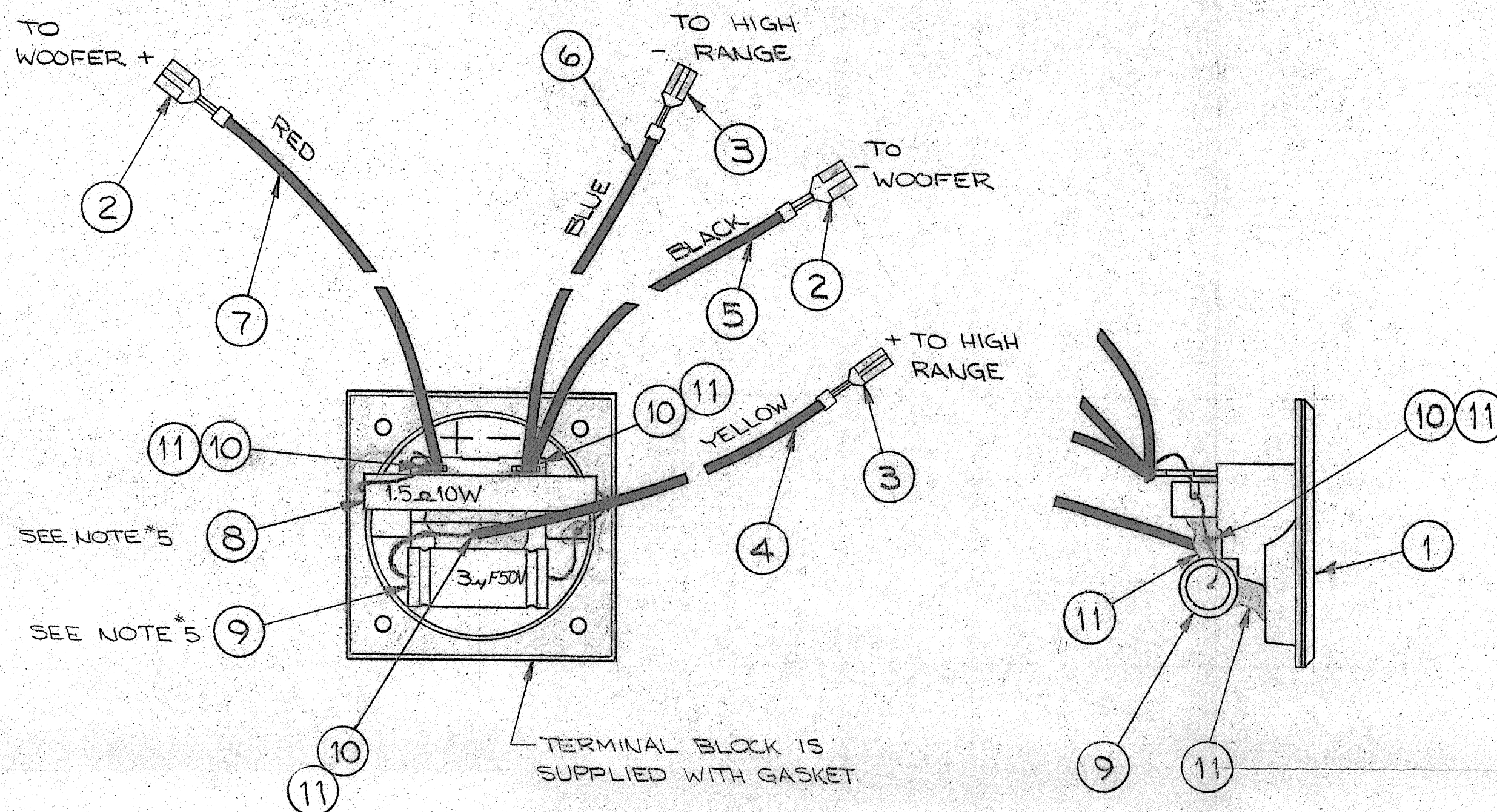


DO NOT SCALE THIS DRAWING

THIRD ANGLE PROJECTION

REVISIONS

ISS.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	27 Sep 85	H. S. K. E. T.



NOTES:

1. TEST CROSSOVER ASSEMBLY TO SCHEMATIC NUMBER 102078.
2. SOLDER ALL CONNECTIONS USING SOLDER ITEM*10.
3. COMPONENT LEADS SHALL BE AS SHORT AS POSSIBLE TO PREVENT SHORT CIRCUITS.
4. ALL COMPONENTS SHALL BE LOCATED CENTRALLY.
5. RESISTOR (AND CAPACITOR) CANNOT EXCEED 2" (50.8) IN LENGTH.
6. ALL COMPONENTS, INCLUDING WIRES, SHALL BE SECURELY FASTENED TO CUP WITH HOT MELT ITEM*11.

ENGINEERING FILE

OCT 21 1985

	A/R	11		HOT MELT, HI TEMP.
	A/R	10		SOLDER
	1	9		CAPACITOR, 3MFD 50V
	1	8		RESISTOR, 1.5 OHMS 10W
	11"	7		WIRE, RED
	11"	6		WIRE, BLUE
	11"	5		WIRE, BLACK
	11"	4		WIRE, YELLOW
	2	3		TERMINAL, QUICK CONN. (TO FIT .125 MALE)
	2	2		TERMINAL, QUICK CONN. (TO FIT .205 MALE)
	1	1		TERMINAL BLOCK
		ITEM NO.	PART NO.	DESCRIPTION
QTY. REQ'D.	LIST OF MATERIALS			

		DIMENSIONS ARE IN: -		TELEDYNE ACOUSTIC RESEARCH	
		TOLERANCE UNLESS OTHERWISE SPECIFIED		CROSSOVER ASSEMBLY	
		X \pm .04	X \pm 1	SCALE	MATERIAL
		XX \pm .01 INCH	XX \pm .25 mm.	FULL	FINISH
		XXX \pm .005	XX \pm .1		
		ANGLES	0° - 30°	DRG. APPROVED FOR ISSUE	DATE
NEXT ASSY.	USED ON	SUPERSEDES	DATED	DESIGN APPROVED FOR USE	ISS.
APPLICATION		D' NUMBER -		PARTS RELEASED FOR ASSEMBLY	
				810091	A