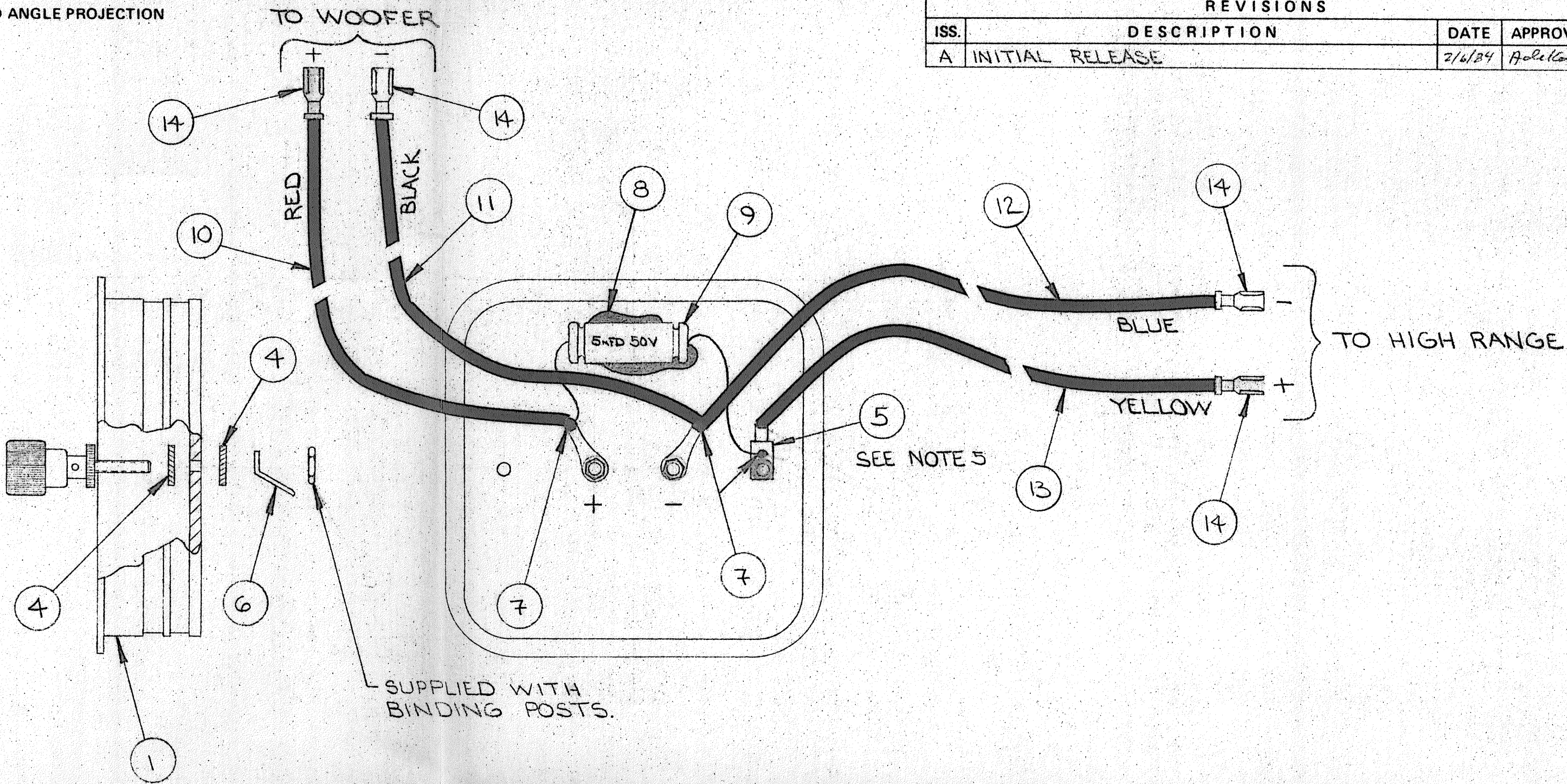
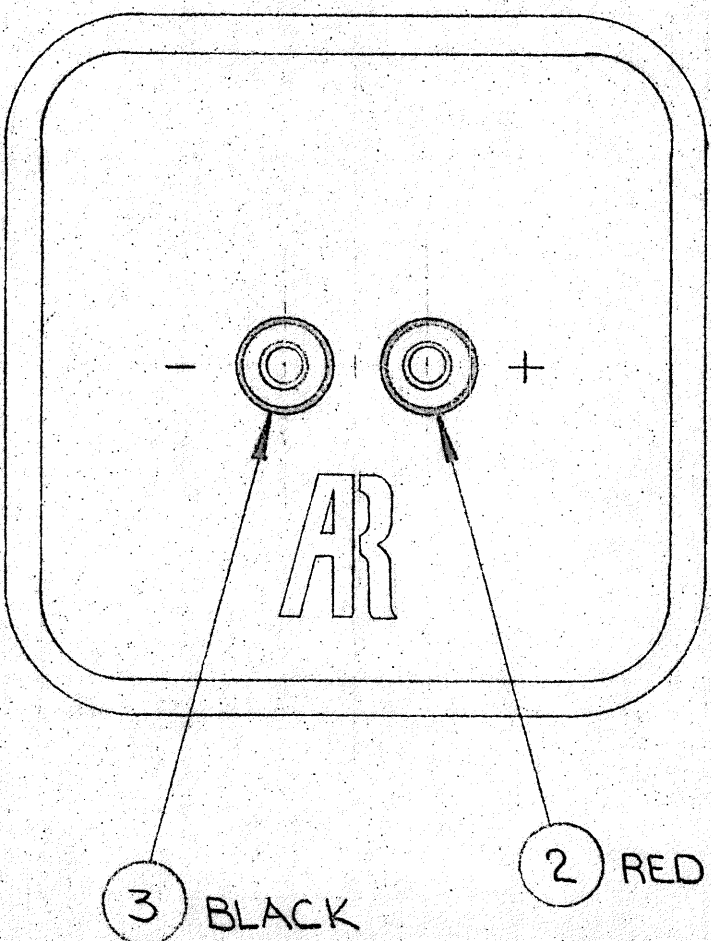


DO NOT SCALE THIS DRAWING

THIRD ANGLE PROJECTION

REVISIONS

ISS.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	2/6/84	John Koster



- NOTES:
1. TEST CROSSOVER ASSEMBLY TO SCHEMATIC NUMBER 102054.
 2. SOLDER ALL CONNECTIONS USING SOLDER ITEM 7.
 3. COMPONENT LEADS SHALL BE AS SHORT AS POSSIBLE TO PREVENT SHORT CIRCUITS.
 4. CAPACITOR SHALL BE FASTENED TO BACK OF TERMINAL HOUSING AS SHOWN WITH HOT MELT GLUE, ITEM 8.
 5. TERMINAL SHALL BE HOT PEENED OVER SO THAT TERMINAL IS HELD FIRMLY IN PLACE, NO LOOSENESS ALLOWED.

ENGINEERING FILE
MAR 21 1984

QTY.	REQ'D.	ITEM NO.	PART NO.	DESCRIPTION
	4	14	503006	QUICK CONNECT (FEMALE)
	14"	13	602006-1	WIRE, YELLOW
	14"	12	602005-1	WIRE, BLUE
	11"	11	602004-1	WIRE, BLACK
	11"	10	602003-1	WIRE, RED
	1	9	803059	CAPACITOR, 5mfd 50V
	1/2	8	601092	HOT MELT
	1/2	7	600007	SOLDER
	2	6	503034	SOLDER LUG
	1	5	593041	SOLDER LUG (UK)
	4	4	504005	LOCKWASHER
	1	3	500024-2	BINDING POST, BLACK
	1	2	500024-1	BINDING POST, RED
	1	1	490330	TERMINAL HOUSING

DIMENSIONS ARE IN: -		TOLERANCE UNLESS OTHERWISE SPECIFIED		TELEDYNE ACOUSTIC RESEARCH	
				CROSSOVER ASSEMBLY AR 18, 28 LS	
				SCALE: MATERIAL: FINISH:	
				FULL	
				DRG. APPROVED FOR ISSUE: DRG. NO. 890056	
				ISS. A	
				PARTS RELEASED FOR ASSEMBLY:	
				NEXT ASSY. USED ON	
				APPLICATION: 'D' NUMBER -	